## ECM Tuning Notes for Buell DDFI and DDFI-2 $2^{nd}$ edition

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## 1 Disclaimer

This guide is intended to assist in the tuning of your Buell ECM.

If you modify your ECM, you may be legally obliged to notify your insurance company. It may also be illegal in some countries to ride on the road with a modified ECM.

It should also be stated that modifying your ECM can void your manufacturer's warranty.

All numbers shown in lists, tables and maps are examples and are not included for use in your ECM.

Before you start your tuning adventure, backup the ECM content, save this file and back it up to a safe location, CD or another machine. This file is essential if anything goes wrong and you need to recover your ECM.

Never change more than one thing, or one area at a time! Always know what you have done.

Do not adjust areas of the ECM if you do not know what they do.

MODIFYING YOUR ECM WILL INVALIDATE WARRANTY, COULD DAMAGE YOUR ENGINE AND IS PERFORMED **ENTIRELY AT YOUR OWN RISK!** IN THE U.S.A., CANADA AND EUROPE, FEDERAL LAW MAKES IT ILLEGAL FOR ANYONE TO TAMPER WITH, DISCONNECT, REMOVE OR OTHERWISE RENDER INOPERATIVE *ANY* AUTOMOTIVE EMISSIONS RELATED CONTROL DEVICE. IN GENERAL, THE ENTIRE FUEL SYSTEM AND ALL ITS INDIVIDUAL COMPONENTS (INCLUDING THE EFI ECM) ARE CONSIDERED 'EMISSIONS RELATED CONTROL DEVICES'. THE PENALTIES FOR TAMPERING CAN BE SUBSTANTIAL.

## Bear this in mind when using this guide

## 2 Introduction

This guide has been produced to give the budding tuner some background and methods when using tools, such as ECMSpy, to make changes to the Buell ECM.

Issue 2 of this document describes salient parts of the operation of the DDFI-2 ECM and presents case studies where the described methods have been used to success.

Issue 3 of this document will concentrate on DDFI-3 and is hoped will also cover DDFI.

The authors acknowledge that the document is by no means complete and welcome feedback, reporting of errors, comments and suggestions for further inclusions to <u>tuningguide@ecmspy.com</u>.

## 3 ECMs and Fuel Injection

*Electronic fuel injection* (EFI) is a way of metering fuel to run internal combustion engines. The process is controlled by a electronic device, called the ECU (Engine Control Unit), EEC (Engine Electronic Controller) or ECM (Engine Control Module).

The ECM and its associated hardware forms the Buell EFI system and takes the place of the carburettor and ignition system on your Buell. The ECM also controls the fan and exhaust valve (on XB12 models) and has it's own built in test system for itself and associated hardware, flagging up error codes when problems are detected.

The ECM holds the key to getting your bike to run well, within the constraints of the exhaust, inlet and engine hardware.

This document focuses on changes to key fuelling and ignition control parameters and is the result of more than three years development in Europe, America and Australia, predominantly on DDFI-2 systems.

## 4 Buell ECM History

## DDFI

For the FI tubers, these are ECM types with an "A" as the second letter, i.e. KA210 and JA120

## DDFI-2

For early XBs, with a "B" as the second letter, i.e. CB060 GB231 IB310 or - Japan only - a "C" as the second letter. This ECM has an additional spade connector for either the active muffler control or pressure compensation.

## DDFI-3

For later XBs and 1125s with "D" as the second letter. The first letter usually changes with the EEPROM layout, this is also shown in the EEPROM data, e.g. 89 for YDxxx and 90 for ZDxxx. The three trailing numbers and letters show the release, i.e. M31EC27 for XB or B3HUS10 for 1125. This is also stored in EEPROM for the later ECMs.

## 5 ECM operation

To get the best out of the ECM, it is important to understand how it works. This section explains the operation.

Throughout this section, EEPROM parameters are referred to in square brackets, i.e. [Parameter Name]. These can be cross referenced in section 18.

## 5.1 Fuel control

The basic function of the ECM is to meter fuel in response to air flow. Figure 1 and Figure 2 show the schematics of operation for the front and rear cylinder fuel control during steady state conditions.



Figure 1 Front cylinder fuel metering



Figure 2 Rear cylinder fuel metering

These diagrams can be broken down into:

The fuel maps The applied corrections

The control loops

In addition to the steady state operation above, fuel is metered to support acceleration enrichment when accelerating. This is discussed later in the section.

## 5.1.1 Fuel Maps

The starting point for the ECM when deciding how much fuel to deliver to the engine is the base fuel map. The Buell ECMs use separate maps for front and rear cylinders, shown in Figure 1 and Figure 2 as Front Fuel Map and Rear Fuel Map.

The fuel map is read as a function of throttle position and engine speed. This type of fuel control is known as Alpha-N, where Alpha refers to throttle angle and N refers to engine speed.

Each point in the fuel map does not describe a fuel flow, but an injector pulse width, i.e. how long the injector is opened and flowing fuel. If the fuel pressure is increased, or the injector size is increased, then for the same pulse width, the fuel flow will increase. For the technically minded, each value in the table equates to 58 microseconds of injector pulse width duration (DDFI and DDFI-2 only).

The alpha, or throttle angle, is measured by the TPS, the *throttle position sensor*. If the TPS value is incorrect, the ECM will provide the amount of fuel required for the wrong throttle setting and hence poor running will occur. A worse scenario is if you tune the bike with an incorrect TPS value, then any future correction to the TPS will result in incorrect fuel maps. It is therefore very important to reset the TPS prior to tuning.

The fuel map shows the TPS values on the left (range 0 - 255) and the engine speed across the top. Low throttle, low engine speed is on the bottom left, with full throttle, high engine speed on top right. (Values shown in the table below are just given as an example and not suitable to be used for any Buell.)

TPS / RPM	0	800	1000	1350	1900	2400	2900	3400	4000	5000	6000	7000	8000
255	145	145	145	170	190	155	149	158	189	194	189	171	172
175	145	145	145	145	170	180	155	140	144	167	162	167	144
125	135	135	135	135	170	180	150	130	144	135	135	122	108
100	135	135	135	131	165	180	145	122	129	122	114	108	104
80	135	135	135	127	160	170	125	120	135	120	118	100	100
60	130	130	130	129	143	145	108	104	107	96	88	75	70
50	125	125	125	126	125	135	101	89	87	79	67	62	60
40	116	116	116	120	115	107	81	73	68	64	54	54	55
30	100	100	104	110	97	72	65	51	51	40	40	35	35
20	95	88	86	82	66	50	41	32	31	30	29	30	30
15	82	74	66	55	37	34	25	26	24	23	23	22	22
10	70	56	53	42	36	33	24	23	23	22	22	20	20

#### 5.1.1.1 Front and Rear Maps

The Buell and most air cooled in-line V twins run on different temperatures for the rear and front cylinder due to airflow across the fins. The ECM has separate tables for fuel and ignition on front and rear cylinders with a temperature dependent front cylinder fuel correction. Due to an uneven firing order and intake and exhaust design, the volumetric efficiency and hence fuel requirement for the front and rear cylinder are not the same. It has been noted that changing fuel on one cylinder can also change mixture for the other one, keep this in mind and double check for any side effects.

#### 5.1.1.2 Areas of the Fuel Map

The fuel map can be broken down into different areas which have different requirements on fuelling. Figure 3 is intended to help explain the areas of the fuel map and what the rider needs from those areas. It is only an indication, but should help you understand how the map works.



#### Figure 3 Map usage domains – Requirements for engine operation

Note, the XB12 redlines at 6800RPM, the XB9 at 7300RPM, hence the final column will hardly be used on a Buell.

Depending on what the bike is used for, different areas of the map will be visited. The following diagram gives an example of the use of the map for road and track riding.



#### Figure 4 Map usage domains – Road and track operation

For the track, the throttle is generally wide open for max power, however it is shut for maximum engine braking and feathered open to control the power when exiting corners. For road riding, the diagonals are closer together as the use of the throttle is less fierce. It is these diagonals which form the basis of a closed loop area.

#### The base fuel map is the map where the remapping will be performed

#### 5.1.2 Applied Corrections

Corrections are applied to the base fuel maps to account for changes in atmospheric conditions, engine operating conditions and unit to unit variations, such as engine deterioration and sensor calibration errors. The ECM holds several correction tables to adjust fuel to various changing conditions. Many of these tables rely on engine temperature, like the warm up enrichment or the front cylinder correction.

These corrections are applied constantly during engine running.

The following corrections generally do not need adjustment to suit your bike, unless you live in a unique environment, e.g. up the mountains, in which case, you are probably lucky enough to have wonderful roads with Buell written all over them.

#### 5.1.2.1 Inlet Air Temperature Correction

The inlet air temperature correction compensates for changes in air density due to air temperature changes. Cold air is denser than hot air and as a result more fuel can be burned. As the air temperature reduces, the ECM compensates by increasing the fuel flow.

From simple physics the density as a function of temperature can be calculated. A correction can then be calculated to account for the change in density, about a temperature origin.

With the Buell ECM, the origin temperature is set at 25 deg C.

Figure 5 shows the calculated correction and Table 1 shows a sample table applied to the base fuel map.



## Figure 5 Correction for Inlet Air Temperature calculated from physics (Ideal Gas Law)

#### Table 1 Inlet Air Temperature correction values

Air Temp. (°C)	Fuel (%)
-40	125
0	110
25	100
50	90
75	82
100	74
125	68

## It is unlikely that this correction will need any attention

## 5.1.2.2 Engine Temperature Correction

This is more normally referred to on older vehicles as the choke. The ECM uses the rear cylinder temperature and provides additional fuel to a cold engine to compensate for reduced fuel vaporisation performance.

Note that at high temperatures, excess fuel is added for cooling and sensor failure purposes

Table 2 shows a sample table applied to the base fuel map.

Eng.Temp. (°C)	Fuel (%)
-10	160
20	125
65	110
130	105
190	100
235	100
260	110

## Table 2Engine Temperature correction values example

A separate engine temperature correction is applied to idle and is shown in Table 3.

As the engine on an XB typically operates between 180 and 220, the correction applied is 100%.

## It is unlikely that this correction will need any attention

## Table 3 Engine Temperature correction values (Idle) example

Eng.Temp. (°C)	Fuel (%)
0	110
65	105
160	100
215	100

As the engine on an XB typically operates between 180 and 220, the correction applied is 100%.

## It is unlikely that this correction will need any attention

## 5.1.2.3 Engine Temperature Correction (Front Cylinder)

The ECM allows the correction of the front cylinder fuel table to compensate for cooling differences between the front and rear cylinders.

Table 4 shows a sample table applied to the base fuel map.

## Table 4 Engine Temperature Correction (Front Cylinder) values example

Eng.Temp. (°C)	Fuel (%)
20	115
60	105
170	100
240	100

As the engine on an XB typically operates between 180 and 220, the correction applied is 100%.

## It is unlikely that this correction will need any attention

## 5.1.2.4 Battery Voltage Correction

The time taken to open the fuel injector increases as the supply voltage decreases. A correction for battery voltage is applied to compensate for this, however the correction is added (a delta) to the base fuel map rather then multiplied (a factor) as the corrections discussed above.

Table 5 shows a sample table applied to the base fuel map.

## Table 5 Battery Voltage Correction values

Battery Voltage (V)	Correction
0	160
6	125
10	90
12	60
14	25
16	0

## It is unlikely that this correction will need any attention

## 5.1.2.5 Exhaust Oxygen Measurement Corrections

The EGO and AFV are corrections which are derived from the measurement of oxygen in the exhaust, using the O2 or Lambda sensor. The corrections are derived and applied to compensate for other uncertainties, such as changes in air pressure, engine to engine variations, air filter clogging, exhaust deterioration, engine deterioration and sensor calibration errors.

The EGO is a correction derived and applied during Closed Loop and Closed Loop Learn control regimes.

The AFV is a correction derived in the Closed Loop Learn (and Open Loop Learn) regime(s) and is applied in the Open Loop and Open Loop WOT control regimes.

For Buell X1, S3 and XB engines before 2010 model year, the O2 sensor is installed into the rear header only, this is the input to the ECM to calculate the EGO correction. Although the front cylinder's mixture is not monitored by the ECM, EGO and AFV corrections are applied to both cylinders in the same manner.

More advanced EFI systems use additional measurements to improve the accuracy of the air flow calculations. For further reading, see reference 1.

## 5.1.3 Control loops

- **Closed Loop Learn** Where the ECM corrects it's fuelling based on lambda measurements and calculates a correction to be applied when in open loop
- **Open Loop** Where the ECM increases the fuelling to either richer than stoichiometric (large throttle openings) or leaner than stoichiometric (closed throttle)
- **Open Loop WOT** Where the ECM can further richen the fuelling for wide open throttle operation

These control loops are shown in Figure 6.



Figure 6 Fuel map schematic showing control loop areas

## 5.1.3.1 Closed Loop

Closed loop operation is where the ECM constantly monitors exhaust gas oxygen using anarrow band lambda sensor and adjusts fuel levels to deliver a stoichiometric mixture.

In reality, the closed loop mixture bounces either side of stoichiometric, as it balances on the switching point of the lambda sensor output, if you inspect logged data you will see the O2 sensor sends a sinusoidal signal and a correction (EGO) that bounces either side of 100%.

The closed loop area is defined by a TPS and RPM boundary and as standard, this area equates to low to mid throttle positions at low to mid rpm and is shown in Figure 6.

Referring to Figure 1, the fuelling in the Closed Loop region is applied in the following manner:

- 1. From TPS and RPM measurements, the baseline fuel flow is determined from the front and rear fuel maps, see Figure 6.
- 2. A factor to account for inlet air density is applied as a function of Inlet Air Temperature.
- 3. A factor to account for engine temperature is applied
- 4. A factor is applied, EGO, as part of the closed loop control to correct the mixture to stoichiometric as measured by the lambda sensor.
- 5. A delta to account for battery voltage is applied

Note that operations 1 to 4 are not necessarily carried out in this order, however the intention is create a fuel flow as close to the target, stoichiometric, as possible.

In addition, the Idle Closed Loop, at the bottom left of the fuel map, Figure 6, operates in the same manner however using different tables for correction.

Also note that the Closed Loop and Closed Loop Learn boundaries change with AFV, this is called Altitude Adjustment.

From an engine operation perspective, the further away the fuelling, driven by 1, 2 and 3, is from stoichiometric, the rougher the engine will feel.

## 5.1.3.2 Closed Loop Learn

The Closed Loop Learn region is a subset of the Closed Loop region and is where the global correction, the AFV, is calculated to account for all other uncertainties not addressed, these may include; ambient pressure and sensor deterioration. The Closed Loop Learn region occurs at about 40 - 70mph with a steady throttle and is shown in Figure 6.

The fuel is metered the same as in the Closed Loop region, except after 23 iterations of a difference between EGO and AFV, the AFV is reset to equal the EGO correction. Note that the AFV is only calculated in this region when the engine temperature is between [Calibration Mode Maximum Engine Temperature] and [Calibration Mode Minimum Engine Temperature], see section 18.

## 5.1.3.3 Open Loop

Open Loop operation occurs outside the Closed Loop and Closed Loop Idle regions, see Figure 6.

Open Loop fuel is metered as in Closed Loop, substituting the AFV instead of EGO correction and applying an open loop factor, [Open Loop Default Correction].

The Open Loop region covers the TPS and RPM which are encountered during a transition from Closed Loop to Open Loop WOT and during deceleration. For the former, the AFR needs to provide a smooth transition to WOT and for the latter, the AFR needs to be very lean to ensure the engine returns to idle quickly, to increase the engine braking effect and to reduce the chance of popping and banging in the exhaust.

## 5.1.3.4 Open Loop WOT

Open Loop WOT operation is shown at the top of the operating envelope in Figure 6.

In the WOT region, by definition, the rider wants maximum power as operation in this region results in high speeds. The choice of AFR is discussed in section 14, stoichiometric trades power for efficiency, hence a mixture richer than stoichiometric is desirable for power and response.

The description of the operation of this loop is the same as Open Loop, but a different user definable factor, the [WOT Enrichment] factor is used.

## 5.1.3.5 Open Loop Learn function

A neat little ECM function is the Open Loop Learn.

This uses the O2 sensor to detect rich or lean running conditions and operates in two ways:

- 1. If, during a decel, the ECM detects a rich mixture, the AFV is temporarily reduced.
- 2. If, at WOT, the ECM detects a lean mixture, the AFV is temporarily increased. This is shown clearly in Figure 7.

For decel operation, the following parameters are applicable:

[Deceleration Learn Maximum RPM]	Upper RPM for Open Loop Learn (decel)
[Deceleration Learn Minimum RPM]	Lower RPM for Open Loop Learn (decel)
[Deceleration Learn Minimum Duration]	Minimum number of cam revs for validity

[Deceleration Learn Minimum Readings] Number of decels where mixture measured as rich before AFV is reduced
For WOT operation, if the mixture is lean, the AFV is increased. The following parameter is applicable:
[Open Loop Enrichment Delay] Time at which mixture is lean before increasing AFV

This function can be enabled/disabled through the [System Configuration] Byte, see Figure 8.



Figure 7 Example of Open Loop Learn operation at Wide Open Throttle

<ul> <li>Enable real-time table value adj</li> <li>Fuel pump duty cycle lookup en</li> <li>Bank Angle Sensor enable</li> <li>Open Loop Learn enable</li> <li>Fuel cutoff in decel</li> <li>Idle closed loop enable</li> <li>Idle ignition timing adjustment e</li> </ul>	0	Table value locking in adjustment
<ul> <li>Fuel pump duty cycle lookup en</li> <li>Bank Angle Sensor enable</li> <li>Open Loop Learn enable</li> <li>Fuel cutoff in decel</li> <li>Idle closed loop enable</li> <li>Idle ignition timing adjustment e</li> </ul>	1	Enable real-time table value adjustment
<ul> <li>Bank Angle Sensor enable</li> <li>Open Loop Learn enable</li> <li>Fuel cutoff in decel</li> <li>Idle closed loop enable</li> <li>Idle ignition timing adjustment e</li> </ul>	1	Fuel pump duty cycle lookup enable
<ul> <li>Open Loop Learn enable</li> <li>Fuel cutoff in decel</li> <li>Idle closed loop enable</li> <li>Idle ignition timing adjustment e</li> </ul>	1	Bank Angle Sensor enable
<ul> <li>Fuel cutoff in decel</li> <li>Idle closed loop enable</li> <li>Idle ignition timing adjustment e</li> </ul>	1	Open Loop Learn enable
<ul> <li>Idle closed loop enable</li> <li>Idle ignition timing adjustment e</li> </ul>	0	Fuel cutoff in decel
Idle ignition timing adjustment e	1	Idle closed loop enable
	1	Idle ignition timing adjustment enable

## Figure 8 [System Configuration] Byte definition and example of use

## 5.1.3.6 Boundary definition

It should be noted that all these region boundaries can be set by the user, however think carefully why you would want to reset them.

See section 18 for:

[Closed Loop Region Upper Boundary]	Definition of Closed Loop region upper boundary						
[Closed Loop Region Lower Boundary]	Definition of Closed Loop region lower boundary						
[Calibration Mode Region Upper Boundary]	Definition of Closed Loop Learn region upper boundary						
[Calibration Mode Region Upper Boundary]	Definition of Closed Loop Learn region lower boundary						
[WOT Region]	Definition of WOT region lower boundary						

## 5.1.4 Acceleration Enrichment

Acceleration Enrichment is one of the more complex corrections for changing from one steady state condition to another, comprising several tables and values. Acceleration Enrichment is applied when the throttle is opened fast to richen the mixture and prevent the bike from hesitating whilst giving a fast ans smooth transition between steady state operating points.

The amount of fuel is dependent on the following conditions:

- throttle movement
- engine temperature
- engine speed

The ECM differentiates between a light acceleration and full acceleration condition. To identify such a condition the ECM monitors throttle position and calculates a moving average to smooth the curve and set up a trend value. By default the moving average is calculated using the following formula:

TPS 
$$_{avg}(n) = TPS _{avg}(n-1) + (TPS _{curr} - TPS _{avg}(n-1)) * 5/64$$

To results of that computation are shown in the table below. The values start with a steady 45° opening of the throttle, which is then opened quickly to full 90° and back again:

Sample	1	2	3	4	5	6	7	8	9	10	11	12	13
TPS curr (°)	45,0	75,0	90,0	90,0	90,0	90,0	90,0	90,0	90,0	75,0	45,0	45,0	45,0
TPS avg (°)	45,0	45,0	47,3	50,7	53,7	56,6	59,2	61,6	63,8	65,9	66,6	64,9	63,3
TPS Diff. (°)	0,0	30,0	42,7	39,3	36,3	33,4	30,8	28,4	26,2	9,1	-21,6	-19,9	-18,3

 Table 6
 TPS calculations used for accel enrichment

A small graph might illustrate the trend better than numbers only:



## Figure 9 TPS calculations used for accel enrichment

This graph shows the current throttle position, the average throttle position (trend) and the difference between the current and the average throttle position (which will be negative in deceleration conditions also). By default, light acceleration starts at a TPS difference of 0.3°, and full acceleration enrichment is triggered at a TPS difference of 15° - 18°. As long as these conditions are met, acceleration enrichment is active. The amount of fuel added is calculated from the actual throttle position and adjusted to engine temperature and engine speed in two other tables:

RPM (min <sup>-1</sup> )	Fuel (%)	Eng.Temp. (°C)	Corr. (%)
800	160	0	210
1200	125	25	130
2500	60	130	50
5000	15	220	20

## Table 7Applied accel enrichment correction examples

Acceleration enrichment percentage is calculated by throttle movement and RPM first and then temperature corrected according to engine temperature. By default the enrichment lasts one revolution, then the throttle position is evaluated again by the formula given above.

## 5.2 Ignition control

As shown in Figure 10, ignition control takes the form of a base map, a correction for engine temperature and a configurable function for reducing the advance (less power) for noise abatement. This is discussed more in section 5.4.



## Figure 10 Ignition timing function

## 5.2.1 Ignition map

As with the fuelling, the starting point for the ECM when deciding the time of the spark is the base ignition map. The Buell ECMs use separate maps for front and rear cylinders.

The fuel map is read as a function of throttle position and engine speed. As with the fuel control, this is known as Alpha-N, where Alpha refers to throttle angle and N refers to engine speed.

Each point in the ignition map describes an advance in degrees multiplied by 4.

## 5.2.2 Ignition correction at idle

The ECM corrects ignition timing when in Closed Loop Idle. The correction table is defined as additional ignition advance as a function of engine temperature.

See section 18 for [Idle Spark Advance Temperature Adjustment]:

#### Table 8 Idle ignition advance correction (engine temperature) values example

Eng.Temp	Additional			
(°C)	Advance (°)			
0	30			
12	21			
60	7			
160	0			

At engine operating temperature, the additional advance over the base ignition map is zero (advance is clamped at 0 degrees at 160 degrees C and above). The base ignition map can be modified to give a smoother idle.

## 5.2.3 Ignition correction as a function of engine temperature

The ECM has the ability to correct ignition timing when in all control regimes apart from Closed Loop Idle. The correction table is defined as additional ignition retard as a function of engine temperature. On some, if not all, ECMs, this function is not used.

See section 18 for [WOT Spark Advance Reduction]:

#### Table 9WOT ignition retard correction (engine temperature) values example

Eng.Temp	Additional
(°C)	Retard (°)
100	0
180	1
215	2
250	3

#### 5.2.4 Rev limiter

Rev limiting is done in response to either:

- Excess engine speed
- Excess time at a fixed engine speed
- Excess engine temperature

The budding tuner will only be interested in raising the rev limiter for the first two of the above, however, bear in mind that XB and XL engines do not like to be revved much beyond 7000RPM.

Limiting due to excess engine temperature is described in section 17.

## 5.2.4.1 Engine speed limiting (simple)

The rev limiter operates in three modes:

Soft Skip spark operation - less sparks are skipped than delivered

Hard Skip spark operation - more sparks are skipped

Kill all sparks are skipped

Each mode is configurable by an 8 bit binary word for front and rear. Examples below Soft (front)



Each limiter is triggered on by a speed threshold (usually higher than off) and triggered off by a speed threshold (usually lower than on)

[RPM Fixed Soft Limit Trigger]

[RPM Fixed Soft Limit Recharge]

[RPM Fixed Hard Limit Trigger]

[RPM Fixed Hard Limit Recharge]

[RPM Fixed Kill Limit Trigger]

[RPM Fixed Kill Limit Recharge]

typical value 6750rpm for 1200 engines typical value 6700rpm for 1200 engines typical value 6800rpm for 1200 engines typical value 6750rpm for 1200 engines typical value 7000rpm for 1200 engines typical value 6950rpm for 1200 engines

## 5.2.4.2 Engine speed limiting (time at speed)

The ECM includes a function whereby the ignition can be cut either soft, hard or kill, when the engine has been used above a speed threshold for a set amount of time. This function is recorded as having hampered Buell land speed records.

[RPM High Speed Hysteresis High Value]	High speed threshold, hysteresis pair typical value 120
[RPM High Speed Hysteresis Low Value]	Low speed threshold, hysteresis pair
	typical value 110
[RPM High Speed Timed Limit Timer Start]	RPM limit timer start point, high speed
	typical value 6300rpm
[RPM High Speed Timed Limit Timer Reset]	RPM limit timer reset point, high speed
	typical value 6000rpm
[RPM High Speed Timed Hard Limit]	Timed RPM limit, high speed, high typical value 6400rpm
[RPM High Speed Timed Soft Limit]	Timed RPM limit, high speed, low
	typical value 6300rpm
[RPM High Speed Timed Soft Limit Delay]	Soft RPM limit delay, high speed
	typical value 10 seconds
[RPM High Speed Timed Hard Limit Delay]	Hard RPM limit delay, high speed
	typical value 12 seconds
	Setting either time to 255 disables them
[RPM Low Speed Timed Limit Timer Start]	RPM limit timer start point, low speed
	typical value 6300rpm
[RPM Low Speed Timed Limit Timer Reset]	RPM limit timer reset point, low speed
	typical value 6000rpm
[RPM Low Speed Timed Hard Limit]	Timed RPM limit, low speed, high
	typical value 6400rpm
[RPM Low Speed Timed Soft Limit]	Timed RPM limit, low speed, low
	typical value 6300rpm

ECM Tuning Note	es for Buell DDFI and DDFI-2 2 <sup>nd</sup> edition	
[RPM Low Speed Timed Soft Limit Delay]	Soft RPM limit delay, low speed seconds	typical value 3
[RPM Low Speed Timed Soft Limit Delay]	Hard RPM limit delay, low speed seconds	typical value 5
	Setting either time to 255 disables	them

## 5.3 Active Muffler control / pressure measurement and correction

The Active Muffler Control (AMC) is used on the XB12 range. It shares the ECM inputs with pressure measurement for fuel map correction.

Only one of these functions can be used. The default is the AMC.

## 5.3.1 Active Muffler Control

The AMC serves two purposes; to improve mid-range torque and to decrease noise. The AMC is covered by the patent US 7,347,045 B2.

## 5.3.1.1 Operation and effect

The AMC is operated by the servo motor located under the airbox cover. A configuration byte, [Active Muffler Configuration] controls the mode of operation and including continuous operation or operation only at WOT (default), see Figure 11.

Unless there is a lot of dyno time, the settings can be left alone.



## Figure 11 [Active Muffler Configuration] Byte definition and example of use

The operation for a 2005 XB12R is described below.



Figure 12 Effect on torque

Where:

1 AMC off (closed = long pipe) below 1450 RPM (low value of hysteresis pair for region 1) 2 AMC on (open = short pipe) above 1500 RPM (high value of hysteresis pair for region 1) 3 AMC on (open = short pipe) below 3300 RPM (low value of hysteresis pair for region 2) 4 AMC off (closed = long pipe) above 3350 RPM (high value of hysteresis pair for region 2) 5 AMC off (closed = long pipe) below 5050 RPM (low value of hysteresis pair for region 3) 6 AMC on (open = short pipe) above 5100 RPM (high value of hysteresis pair for region 3)









## 5.3.1.2 Removal

Most aftermarket pipes do not feature the AMC, which makes the servo motor unnecessary. You can either do one of the following:

- 1. Leave the motor connected either with the cable disconnected at the motor or at the muffler.
- 2. Create a false motor, see Figure 15.
- Disconnect the motor connector and/or remove motor, this will result in the Check Engine Light (CEL) being illuminated but will give you space under the airbox cover for other accessories. The CEL can be "turned off" by inhibiting the error checking in Byte 5 of the Enabled Diagnostics, EDiag.



Figure 15 False servo motor circuit design

## 5.4 Noise Abatement Logic

The XB9 bikes up to and including 2007 model included logic to retard the ignition timing at conditions corresponding to noise test points.

This results in a flatspot at around 3000 RPM.

The simple way around this is to remove the speed input to the ECM, this is a white wire on the grey ECM connector, and hence this modification has become known as The White Wire Mod.

The ECM uses this as one of the criteria for retarding the ignition to meet noise legislation and hence the function can be muted in the ECM.

## 5.4.1 Logical disconnection

Logical disconnection involves setting the [Spark Advance Retard Configuration] byte to turn the function off. This is defined in Figure 16. A typical configuration for the function turned ON is shown in Figure 17, a typical configuration for the function turned OFF is shown in Figure 18. Note the unsetting of bit 1, 'Activate on WOT transition'. Turning off this one bit is a surgical operation, however setting the whole byte to zero works equally as well, and is used on the Parts and Accessories (P&A) Race ECMs.

Stop accel enrichment when activated
Enable ramp out
Deactivate when no accel
Deactivate when leaving WOT
Use initial values
Activate only if accel and WOT
Activate on WOT transition
Activate on accel

Figure 16 [Spark Advance Retard Configuration] byte definition

1	1	0	1	1	0	1	0

Figure 17 Typical configuration for the function turned ON

## 1 1 0 1 1 0 0 0

Figure 18 Typical configuration for the function turned OFF

## 5.4.2 Physical disconnection

- 1. Locate the ECM
- 2. Remove the grey connector
- 3. Remove seal and place somewhere safe

4. Carefully prise out the orange retainer using a small electricians screwdriver (indentations already there to help on the sides)

5. Locate the white wire at pin 8 (small numbers are present on the back of the connector)

6. Pull on the white wire whilst holding back the locating tag inside the plug

7. Once removed, refit the orange retainer, replace the seal and plug the grey connector back into the ECM

8. You MUST insulate the removed terminal as it's connected to the VSS and speedometer (heatshrink is good) and then cable tie it back to the loom.

## 6 Tuning methods

Depending on what you want to get out of the bike and what instrumentation you have available, the tuning method may be different.

## 6.1 Tuning goals

The tuning goals should be, starting from the bottom of the map up:

- 1. A stable idle
- 2. Good fuel economy and smooth running at fixed speed (cruise)
- 3. Good response when you open the throttle, however much
- 4. As much power as possible at wide open throttle
- 5. Good pop free engine braking when you shut the throttle from load
- 6. A prompt return to idle when blipping the throttle with the engine unloaded

## 6.1.1 Keeping the standard control regions

This means to use the Closed Loop, the Closed Loop Learn, the Open Loop and the Open Loop WOT regions and of course keeping the O2 sensor connected.

This is the favoured method because it keeps the control simple and maintains the protection of Open Loop Learn etc. and accommodates changes in atmospheric pressure.

## 6.1.2 Turning off the lambda (O2) sensor

This leaves the engine with no correction for atmospheric pressure, compensation for intake ram effects, or correction for running lean at WOT.

## 6.1.3 Either of the above with pressure compensation correction

The lambda sensor input to the ECM is removed and a pressure sensor is used to allow compensation to be made to the fuelling based on inlet pressure changes. Depending on the position of the sensor and the configuration in the ECM, this method can also be used for forced induction systems, either turbo-charging or ram effect.

## 6.2 Target AFRs

Figure 19, based on Figure 3, shows the target AFRs for mapping to achieve the tuning goals in section 6.1.

The AFR is only really practically measured using a lambda sensor. In days of old, "plug chops" could be performed, however due to the inaccuracy of this method and the location of the plugs on Buell XBs and the later Helicon engines, this is discouraged.



## Figure 19Target AFRs for tuning goals

## 6.2.1 Stable idle

A stable idle is possible in closed loop, i.e. at 14.7:1 AFR under the standard control regimes. Increasing to 13.2:1 will make it crisper. Some tuning manuals, such as reference 3, suggest richer mixtures, however this is likely to be aimed at carburettored applications where wall wetting, due to poor atomisation, is more likely to occur.

## 6.2.2 Good fuel economy and smooth running at fixed speed (cruise)

Everything has a time and a place. Max power is needed when you want it, but when you are at cruise, you want the fuel in your tank to last between fuel stops, you want to minimise the amount of times you need to stop and you want to benefit from the amount of money NOT spent on fuel so you can spend it on more tuning goodies.

Figure 43 in Section 15 shows the relationship between efficiency, power and AFR.

For the standard control regimes, you are limited to an AFR of 14.1:7, for DDFI and DDFI-2, this is only on the rear cylinder. For DDFI-3, you are limited on both cylinders. Since the front and rear maps can be modified independently, on DDFI and DDFI-2, the front can be made to run leaner to reduce fuel consumption further.

By turning off the lambda sensor, you can run leaner which may allow you to run more efficiently. Some engines will run leaner than others without undue cycle by cycle variation (misfire) which ultimately results in more fuel burn.

Target AFR here is 14.7:1 for the closed loop controlling cylinder on the standard control regime, or between 14.7:1 and 16.2:1 on the closed loop non-controlling cylinder on the standard control regime or when the lambda sensor is turned off.

#### 6.2.3 Good response when you open the throttle, however much

The accel enrichment controls this facet.

## 6.2.4 As much power as possible at wide open throttle

Back to Figure 43 in Section 15 shows that max power occurs at an AFR about 10% richer than sotichiometric. This is backed up by the findings of the case study in section 8.1. Target AFR for max power is 13.2:1. A zone of wider opened throttle than cruise is set up as a bridge, the target AFR here is 5% richer than stoichometric to smooth the transition, i.e. 14.0:1 AFR.

### 6.2.5 Good pop free engine braking when you shut the throttle from load

Popping in the exhaust is caused by unburned fuel and air, often available due to leaks in the exhaust joints. With carburettored engines, closed throttle is a compromise for this region as a result of the attention given to a stable idle. With a fuel injection system, the fuel can be cut to almost zero during high speed closed throttle use. Cutting the fuel to zero will, however, result in poor respose when the throttle is opened again. Target AFR here is leaner than stoichiometric, perhaps 17:1, but can be adjusted easily to achieve the response required with no popping.

#### 6.2.6 A prompt return to idle when blipping the throttle with the engine unloaded

Connected to the above, however an overshoot where the engine runs down below idle is a pain in the ass. A slight ramp up on fuelling towards stoichiometric for the last 1000 rpm is needed here.

## 6.3 Type of lambda sensor

Section 14 discusses the two types of lambda sensors which are commonly used for tuning, the Narrowband and Wideband varieties.

The use of each depends on what your goal is, referring to section 6.1;

#### 6.3.1 Keeping the standard control regions

Since the standard O2 sensor will be used for control when tuning is complete, the standard O2 narrow band sensor needs to be used to set up in the Closed Loop and Closed Loop Learn for the rear cylinder.

As discussed, the standard O2 sensor cannot measure AFR accurately other than stoichiometric (14.7:1 for gasoline fuelled vehicles), therefore for any region outside the Closed Loop and Closed Loop learn, a Wideband sensor is required.

The above statement is disputed by some, however evidence to support is presented in 14.

#### 6.3.2 Turning off the lambda (O2) sensor

Since there will no longer be any closed loop mixture control on the engine, it is now important to understand the AFR at all fuel map conditions. For this reason, a Wideband lambda sensor is needed.

## 6.4 Number of lambda sensors required

Since the engine is an inline V twin, the rear cylinder is going to run hotter than the front due to the reduced cooling effect. In addition to this, the standard headers, and the majority of aftermarket headers, join the front and rear cylinders at a junction (or collector). As a result, the speed at which peak volumetric efficiency occurs will differ between front and rear.

The standard engine is fitted with a lambda sensor in the rear header, close to the port, as can be seen from Figure 20 in the top left. Obviously, this lambda sensor can only tell you what is going on

in the rear cylinder. If you tune with a single lambda sensor, you need to make some assumptions about the unsensored (front) cylinder.



## Figure 20 Modified standard headers (XB12) showing standard lambda sensor boss on rear header and additional bosses upstream of the collector

#### 6.4.1 Tuning with one lambda sensor

As discussed above, if you intend to tune with one lambda sensor, you need to make some assumptions about the unsensored (front) cylinder. The easiest to make is that the shape of the map is correct and that any % changes to the rear cylinder should equally apply to the front.

This assumption is only valid if the map pair being modified is applicable to the exhaust fitted, particularly the headers, and that the map pair was created accurately, i.e. not cobbled together assuming that the ECM will correct for big errors.

If using a Wideband sensor in the standard boss, be sure that, it will fit without being damaged by the fan.

#### 6.4.2 Tuning with two lambda sensors

The advantage of tuning with two lambda sensors is that you will know exactly what is going on in each cylinder. Tuning with two lambda sensors simultaneously, rather than swapping one lambda sensor between front and rear, will allow you to see any interaction between cylinders made by a change in fuelling to one of them.

At least on additional boss will need to be welded onto the headers. The additional boss(es) need to be placed as close to the exhaust port as possible, for minimal lag in measurement and to avoid measuring any interacting exhaust gas from the other cylinder, whilst allowing the sensor and heater wires to be routed without fouling.

If tuning with the standard control regimes and retaining the stock O2 sensor, it is advisable to mount two slave sensor bosses, for two reasons:

1. Even though most wideband sensor packages allow two outputs simultaneously, WB and simulated NB, the NB output may not be identical to the stock sensor, and you should not be setting maps up to work with a sensor you are not going to be using in service.

2. Some WB sensors cannot deliver enough current to maintain the output voltage when connected to a Buell ECM due to the low input impedance of the ECM. In simple terms, the ECM will measure the AFR erroneously. The Innovate LC-1 suffers from this issue, whereas the Tech-Edge is reported not to.

Of course, slave O2 sensors do not have to be positioned on the pipe, but can be mounted externally, measuring the O2 content of the exhaust by drawing off gas using a vacuum pump. This system works OK on a dyno, however no so if you want to set your maps up when riding the bike. This method introduces a lag into the system, as there will be an additional delay between the exhaust stroke and the sensor reading. This will be a function of engine speed, vacuum pressure and pipe length.

## 7 Methods

## 7.1 Overview

The flowcharts presented here are intended to cover every eventuality. Not everybody has a wideband lambda sensor, not everybody has access to a dyno, however, the cornerstone of all these methods is the use of the ECM's EGO correction to tell you what the fuelling needs to be in the Closed Loop areas.

It couldn't be simpler to set up these regions, the use of datalogging allows you to tune your bike for real world operation. Far more enjoyable than slaving over a dyno to set a bike up in an environment it will never run in. Don't misunderstand me, a dyno has it's place, especially for setting up the open loop areas and for finessing the ignition.

Logs need to cover as much of the fuel map as possible, so 30 minutes is probably a minimum, with some town riding and some out of town riding, just rolling on the throttle and rolling off.

As you log, understand your bike and how it is responding, make mental notes as you ride and write them down at the side of the road noting the time when things happened.

A helpful trick is to mark the throttle at different positions so you can equate back to the ECM maps. This is a necessity for some of the methods presented later.

Setting your closed loop learn areas up will result in a stable AFV close to 100%. After remapping, and after a few rides, check the AFV again, it should be close to 100, possibly between 95 and 105. Don't get hung up on the AFV, it is there to account for any changes that the sensors on the bike cannot account for. From day to day the AFV will change.

## 7.2 Pre-requisites

As well as ensuring your bike is in mechanically sound condition, with no air leaks in the intake, nor the exhaust, the pre-requisites are:

- i. Save the current EEPROM content
- ii. Check the static timing
- iii. Set the TPS
- iv. Note the AFV and multiply both front and rear maps by it's value
- v. Set the AFV to 100%

Failure to save the EEPROM means you have no baseline to return to, for example if you put the stock exhaust on or if this tuning experience is too much for you...

Failure to set the TPS could mean that your ECM will be reading from the wrong point on the map, in which case all your hard work will be done to a setup which can probably never be replicated.

Multiplying the maps by the AFV and resetting it means that you will be remapping with the open loop area factored correctly in relation to the closed loop learn area. Sure this can probably be bettered as part of the mapping exercise, but you need to go into battle with your strongest army.



Figure 21 Pre-requisites






Figure 23 Method for O2 sensor disconnected



Figure 24 Method for NB sensor in rear boss











Figure 27 Method for NB and WB sensor in front and slave rear bosses

# 8 Case studies

# 8.1 Tuning of XB12R – Ti Force exhaust – standard control regime

This case study follows the generation of maps on an XB12R to work with a Ti Force exhaust and K&N filter using the standard control regimes.

The following steps were taken:

- 1. Disable error checking for the AMC servo removal
- 2. Installation of slave lambda sensor bosses
- 3. Setting up of Closed Loop, Closed Loop Learn and Idle Closed Loop on the rear cylinder
- 4. Setting up of Closed Loop, Closed Loop Learn and Idle Closed Loop on the front cylinder
- 5. Setting up of Open Loop Wide Open Throttle and Open Loop at high throttle openings
- 6. Setting up of Open Loop at closed throttle
- 7. Tidying up of idle

# 8.1.1 Disable error checking for the AMC servo removal

See section 5.3.1.2.

### 8.1.2 Installation of slave lambda sensor bosses



Figure 28 Modified Ti Force headers (on the bench)



Figure 29 Modified Ti Force headers (fitted)



Figure 30 Bike with two Innovate LC-1 Wideband Lambda Sensors and controllers fitted

# 8.1.3 Setting up of Closed Loop, Closed Loop Learn and Idle Closed Loop on the rear cylinder

Due to the number of points in this region, tuning was carried out by logging data using ECMSpy on a Palm E2 using the standard O2 sensor in it's boss. Data was filtered out from other regions including that with acceleration enrichment using Excel (although this could have been done using Mega Log Viewer):

- 1. Data was discarded where the engine temperature was less than 150 deg C as the engine would not be close to its operating temperature. Engine temperature during a 90 minute ride is shown in Figure 31.
- 2. Data was discarded where the [WOT Enrichment] and [Open Loop Default Correction] did not equal 100, i.e. when the engine was operating in Open Loop WOT or Open Loop. This could have been done using the "Engine Byte" in the log.



Engine Temperature on logging ride

### Figure 31 Engine temperature during a 90 minute ride

The VE Analysis tool from MegaLogViewer was used with the ECM's correction (GEGO) only (note that the O2 sensor measurement was not used as was already accounted for in the GEGO) to correct the map at each part visited. Logging was repeated a further two times and the map corrected once again.

Each time the analysis was repeated, the differences invoked on the map became smaller.

# 8.1.4 Setting up of Closed Loop, Closed Loop Learn and Idle Closed Loop on the front cylinder

The above was repeated for the front cylinder using a second heated narrowband sensor mounted in the slave lambda sensor boss welded to the front exhaust.

### 8.1.5 Setting up of Open Loop Wide Open Throttle and Open Loop at high throttle openings

The Open Loop region was set up on the dyno using the dual LC-1 sensors in the front and rear, supported by the Innovate Log Works software.

The dyno emissions meter was only able to measure the combined output from both cylinders at the exhaust exit, the tube was difficult to push up the exhaust into the rear or front headers and will have suffered from considerable lag compared to the slave sensors.

Runs were made at 255, 175 and 125 TPS 8bit, dyno parameters were recorded with the output from the emissions measurement equipment. In addition, during each run, the LogWorks screen and engine parameters, using the ECMSpy overview page, were monitored.

The 255 line was the hardest as we had to work hard to define the shape of the front and the rear independently, as dictated by the inlet and exhaust interaction. We repeated this about 20 times.

With that done, the values for the 175 line were estimated based on the values derived for WOT, and trimmed over about 4 runs. The same method was used for the 125 line.

Best performance on the 255 (or WOT) line was given by aiming for 13.2:1 AFR for front and rear. As a test, fuelling was increased to give 12.5:1 AFR, but we saw no discernable difference and if anything, a slight reduction in power.

The ignition advance was also increased by 2 degrees but again, we saw no discernable difference.

Power was up to 90 rwhp from low 80s, see Figure 32, as a result of turning the stock fuel map into something that works with the Ti Force. This result is not far off what Ti-Force advertise the system as giving, see Figure 33.



Figure 32 Comparison between WOT dyno runs pre and post tuning



# Figure 33 Ti-Force publicity dyno chart

After the dyno time, the resulting new maps gave a huge boost in the last 2000 RPM.

### 8.1.6 Setting up of Open Loop at closed throttle

Before the mapping exercise was started, the exhaust would pop and bang on the over-run and the engine was sometimes a little slow to reach idle. To correct this, the TPS was determined at closed throttle and all map entries from 2300rpm upwards were set to a value of 10.

### 8.1.7 Tidying up of idle

As a result of setting up the Closed Loop areas, the idle mixture setting was complete, however the ignition timing was not optimised. Since the idle region is defined with a closed throttle, ignition advance was not going be knock limited. Timing in the idle region is corrected as a function of temperature, see 5.2.2, however the base map for DDFI and DDFI-2 is set for zero advance.

For optimisation, the base map was increased in steps of 2 degrees until engine speed stopped increasing. At this point, the idle screw was adjusted to bring the idle speed back down to 1050rpm. The result with the fuelling changes was a more stable idle at steady state and on engine deceleration.

# 8.2 Tuning of XB12X – Drummer Original exhaust - deleted O2 sensor with pressure compensation

This project was carried out with no lambda sensor input to the ECM. A pressure sensor was selected and connected to the ECM and the ECM configured to use it. Pressure compensation is discussed in section 19.

### 8.2.1 Pressure sensor selection

The pressure sensor used was an MPX4250AP<sup>1</sup>. Only pins 1 to 3 are used, as shown in Table 10.

### Table 10MPX4250AP pin outs

Pin	Function
1	V <sub>out</sub>
2	Ground
3	V <sub>cc</sub>

For this reason, pins 4, 5 and 6 can be cut off at the case, as shown in Figure 34.



#### Figure 34 MPX4xxxAP case with non-function pins removed

As directed by the pressure sensor data sheet, capacitors were soldered across the sensor terminals. The sensor was powered from the 5V sensor power and sensor ground (pins 1 and 7 respectively of the grey ECM connector).

#### 8.2.2 ECM configuration

AFV was set to 100% and limited by setting [AFV Maximum Value] and [AFV Minimum Value] to 100%

The O2 sensor operation was turned off by setting [O2 Sensor Test Minimum RPM] and [O2 Sensor Test Minimum TPS] to 255.

[Airbox Pressure Configuration] was set to 196 (11000100)

<sup>&</sup>lt;sup>1</sup> An MPX4115AP would give better resolution. The MPX4250AP reads from 20 to 250 kPa and the MPX4115AP reads 15 to 115 kPa as indicated in the part number. The MPX4250AP was used due to availability.

[Barometric Pressure Key-On Maximum Value] and [Barometric Pressure Key-On Minimum Value] were set to 100 to fix the baro pressure to 100 (this is used for comparison with airbox pressure).

Table 11 shows the MPX4250 output as taken from the component datasheet.

### Table 11MPX4250 - output according to datasheet

Volts	ADC	kPa
1.192	61	70
1.388	71	80
1.582	81	90
1.777	91	100
1.973	101	110

[Airbox Pressure Sensor Data] was set up as shown in Table 12 for the ADC count/kPA table for the MPX4250.

### Table 12 [Airbox Pressure Sensor Data]

ADC count	kPa
62	70
72	80
82	90
92	100
102	110

[Baro Correction] was set up set up as shown in Table 13 for the baro pressure/baro corr% table. For the position of the sensor, under the seat, this table needs to be set up like this so the fixed value of barometric pressure does not apply a correction.

#### Table 13[Baro Correction]

Baro Pressure	Correction (%)
70	70
80	80
90	90
100	100
110	110

[Airbox Pressure Correction] was set up as shown in Table 14 to set up the (airbox pressure % of baro)/(corr air box pressure %) table, which in this implementation can be simplified to Baro kPA/correction%. The values assume a 3% reduction in fuel per 5 kPa.

### Table 14 [Airbox Pressure Correction]

ABP/Baro (%)	Correction (%)
68	100 (sensor failure)
70	82
85	91
90	94
95	97
100	100
105	103
107	100 (sensor failure)

The ECM operation can be seen by logging data, the applied correction is logged on unknown61 and the sensor output ADC is logged on unknown63.

### 8.2.3 Tuning method

Two bosses were welded onto the exhaust, just upstream of the collector. A Tech Edge wideband sensor was used in one boss at a time for logging, as shown in Figure 35 and Figure 36.



Figure 35 Single Wideband Lambda Sensor fitted (1)



### Figure 36Single Wideband Lambda Sensor fitted (2)

The Tech Edge output was routed to the ECM O2 input and logged.<sup>2</sup>

The engine was operated at fixed throttle conditions for each of the lines in the fuel table and Mega Log Viewer was used to create a new fuel table to the targets shown in Figure 37.

<b>D</b> (															
Def	ault A	FR								(=   =		r   -	+  *		
255	13.3	13.3	13.3	13.3	13.3	13.3	13.3	13.3	13.3	13.3	13.3	13.3	13.3		
175	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5		
125	13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8	13.8		
100	13.8	13.8	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0	14.0		
80	13.6	13.6	14.5	14.5	14.5	14.5	14.5	14.5	14.5	14.5	14.5	14.5	14.5		
60	13.8	13.8	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7		
50	13.8	13.8	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	16.5	16.5		
40	13.8	13.8	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	16.5	16.5	17.0		
30	13.8	13.8	14.7	14.7	14.7	14.7	14.7	14.7	16.5	16.5	16.5	17.0	17.0		
20	13.8	14.0	14.5	14.7	14.7	14.7	16.5	16.5	16.5	17.0	17.0	17.0	17.0		
15	13.8	14.0	14.5	14.7	16.5	16.5	16.5	17.0	17.0	17.0	17.0	17.0	17.0		
10	13.8	13.8	16.5	16.5	16.5	17.0	17.0	17.0	17.0	17.0	17.0	17.0	17.0		
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Figure 37 AFR targets used for project.

<sup>&</sup>lt;sup>2</sup> Experience with the LC-1 suggests that the output is increased by 0.5V when connected to the ECM O2 sensor channel, possibly due to its high output impedance. The Tech Edge does not appear to have this issue.

# 9 References

- 1. Gasoline Engine Management, Robert Bosch GmbH, 2<sup>nd</sup> edition, 2004
- 2. Bosch Automotive Handbook, Robert Bosch GmbH, 6<sup>th</sup> edition, 2004
- 3. Four Stroke Performance Tuning, A Graham Bell, 1993

# **10** Appendix A – The Data Link connector

# 10.1 Location

For connecting your PC, or other tuning system, to the ECM, the Data Link Connector can be found:

XB R	under LH side lower fairing spar
XB S/SS/SX/STT	Under seat to right of the ECM
XB X/XT	LH opening of the seat subframe (no need to remove the seat - although it is easier to do so)
X1/S3	RH side of the headstock up to MY 2000. Under the seat, LH subframe rail on MY 2001

# 10.2 Plug type

The Buell Data Link socket is a 4 pin Deutsch, part number DT04-4P.

To interface with the Data Link socket, the following parts are required:

No off	Deutsch part number	Description
1	DT06-4S	4 Pin Plug for female contacts
1	W4S	Secondary Lock
4	0460-202-16141	Solid Pin - 16-18 AWG

# 10.3 Pin outs

The Buell ECM communicates through the Data Link socket by TTL level RS232. This means 0 to 5V rather than the RS232 level of 0 to 12V. Connecting an RS232 device to the ECM is most likely to damage the ECM and hence should be avoided.

To step down the level, there are two options, firstly to buy an integrated lead, the second is to use a circuit using a Texas Instruments MAX232 chip.

Palm E2 and Tx both use TTL level RS232 and hence require no auxiliary circuit.

The following pin numbers are applicable to the Buell Data Link socket:

Buell socket	Purpose
Pin number	
1	ECM receive (TTL level RS232)
2	Ground
3	ECM transmit (TTL level RS232)
4	12V

Note that ECM receive connects to device (Palm / PC etc.) transmit and vice versa.

# 11 Appendix B - How To ...

# 11.1 How to perform a TPS reset

(This chapter applies for models with DDFI-2 injections only. Models from 2008 and later are usually equipped with DDFI-3 and do not require a TPS reset done by a computer any more.)

On the front left of the engine, between the airscoop and the engine, is the idle adjust screw, which simply adjusts the butterfly in the injector to allow air through for tickover.

- Connect the bike with the computer
- Turn ignition on and set kill switch to the run position
- Turn out this screw until the throttle voltage doesn't decrease any more
- Keep winding the screw two additional turns
- Close the throttle with light clockwise pressure on the throttle grip. The butterfly is fully closed if it sticks inside the manifold. *It's essential, that this is done whith care, as the TPS reset needs to be done with the butterfly fully closed!*
- Click the "Reset TPS ..." button to perform TPS calibration
- Turn idle adjustment cable clockwise until TPS degrees read 5.2 5.6 degrees. This setting is just to make the engine start and needs to be adjusted to correct idle speed with a warm engine afterwards.
- Run vehicle until engine temperature is at least 140 °C or 285 °F
- Set idle speed to 1050-1150 min<sup>-1</sup>

DDFI-3

- Turn ignition on and set kill switch to the run position
- For three cycles: Pause one second on each throttle stop (fully open, completely closed)

# 11.2 How to check static timing

This is done by slowly rotating the engine, whilst watching the Cam Position Sensor on the Diagnostics page.

- Raise the back wheel off the floor
- Remove timing inspection plug
- Put bike into 5<sup>th</sup> gear to ease fine turning of the engine
- Raise side stand
- Select Diagnostics page in ECMSpy or similar and connect to the ECM.
- Turn back wheel forward slowly, until the timing mark appears at the left of the inspection hole
- The CPS value should be 0 or 5, depending on which cylinder is due to fire next. If it is on 0, go to next step, if on 5, rotate engine one more full revolution, then follow the next step.
- Rotate the wheel very slowly until the CPS value in ECMSpy or similar increases to 5 and the fuel pump starts running. This is the exact point of firing.

Now check the timing mark inside the inspection hole. If it is exactly central all is good, if to the left, then the timing is advanced, if to the right of the hole, it is retarded. If the timing is not correct, follow the instructions in your service manual to correct.

# 12 Appendix C - The use of MegaLogViewer

# **12.1 Introduction**

MegaLogViewer is some excellent software written by Phil Tobin to help analyse logfiles from MegaSquirt fuel injection and to assist in creating optimized fuel maps.

MegaLogViewer is a perfect tool for applying the EGO factor to fuel maps by using logged data and the fuel maps used by the ECM during the logging. It also allows logs to be scrutinised, as shown in

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Graph	.2								50 144 40 130 30 100 20 100 15 82 10 75	i 145 120 110 103 89 67	144 121 108 82 69 62	127 119 94 95 54 46	137 1 111 1 81 7 51 4 39 3 38 3	22 10 05 87 8 66 8 45 8 37 5 34	91 91 60 40 34 31	92 78 55 35 30 30	89 68 48 29 25 22	79 66 40 27 23 22	72 ( 50 - 35 - 30 - 25 - 22 -	99 45 35 30 26 22
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	S4 of 243 - Zooc AFV:100 EGO ADC:128 Error5:0 Error12:0 See:239 TPSdot:134 unkrwm13:1 unkrwm13:1 unkrwm45:232 unkrwm60:192 unkrwm80:255	Min = 4.4 Min = 80 7121111 om: 8x - Pl Q Q Q Q Q Q Q Q Q Q Q Q Q	3.0 555 ay speed: 100.0% Air Dens. corr:107.0 EGO diff:-0.145 Error6:0 Engine Status:192 status:85.6 TPSdot2:1 unknwn14:58 unknwn22:120 unknwn53:232 unknwn61:64 unknwn81:255		BAS-ADC:248 EGO Vot::0.625 Error7:0 MAT:9.5 TP:31 Vot In/Fr:0 unknwn15:119 unknwn23:24 unknwn54:3 unknwn54:3 unknwn52:204 unknwn52:255		26.0 3267 71222.3275 223 3 BAS Volt:1.21 Error1:0 Error8:0 MAT ADC:218 Time:71222.327 Volt InfRr:0 unknwn16:55 unknwn24:69 unknwn53:166 unknwn63:8 unknwn63:8		175 177 125 177 100 177 80 170	170 170 170 170 170 170 170 170 170 170	150 160 161 150 165		210 2 210 2 200 2 200 2 200 1 167 1	22 19 17 18: 19 16: 19 16:	7 180 5 174 4 154 4 154 133 8 113 8			218 177 142 142 121 100 Error1 Sparic Sparic TP deg VVJE nknwn nknwn nknwn	2200 3 105 143 143 143 110 95 1 100 110 21419 224419 5123 5125 5123 5125 5125 5125 5125 5125 5125 5125 5125 5125	215 160 130 105 81 19 4
	S4 of 243 - Zooc AFV:100 EGO ADC:128 Error5:0 Error12:0 Sec:239 TPSdd:134 unkrwm13:1 unkrwm13:1 unkrwm62:32 unkrwm60:192 unkrwm60:192 unkrwm60:255 unkrwm82:0	Min = 4.4 Min = 80 7121111 om: 8x - Pl Q Q Q Q Q Q Q Q Q Q Q Q Q	3.0 555 ay speed: 100.0% Air Dens. corr:107.0 EGO diff-0.145 Error6:0 Engine Status:192 status:85.6 TPSdot2:1 unknwn14:58 unknwn21:20 unknwn63:232 unknwn61:64 unknwn63:115		BAS-ADC:248 EGO Volt::0.625 Error7:0 MAT:9.5 TP:31 Volt InjFr:0 unknwn15:119 unknwn23:24 unknwn54:3 unknwn64:3 unknwn64:3 unknwn64:3 unknwn68:1		26.0 3267 71222.3275 223.3 BAS Volt:1.21 Error1:0 Error8:0 MAT ADC:218 Time:71222.327 Volt InfR:0 unknwm24:69 unknwm55:166 unknwm53:264 unknwm83:254 unknwm83:254		175 172 125 172 100 172 80 100 172 80	170 170 170 170 170 170 170 170 170 20 20 20 20 20 20 20 20 20 20 20 20 20	150 150 161 150 165		210 2 210 2 200 2 200 1 200 1 157 1	22 19 22 19 20 16 20 16 20 16 20 16 20 16 20 16 20 17 20 17 20 17 20 17 20 17 20 17 20 17 20 17 20 17 20 16 20 17 20 16 20 17 20 16 20 17 20 16 20 17 20	7 160 5 174 4 554 5 133 9 113 8 113 8 849 3 5 5 30 5 5 30 3 8 8 8 8 8 8 8 8 9 10 9 10 9 10 9 10 9 1			218 177 142 142 142 142 144 144 144 144 144 144	2200 3 105 143 143 110 95 1 110 95 1 110 21419 21419 21419 103.6 19114 44.0 51.23 58.13 79.0 87.0 7.754	215 160 130 105 91 19 4

#### Figure 38 MegaLogView screenshot

MegaLogViewer allows corrections to be made to the map from the lambda sensor voltage and/or the EGO correction. Correcting the map by both methods is double accounting as the ECM has already used the lambda sensor voltage to create the EGO correction. Using both has been shown to result in maps that do not converge, i.e. repeating the map correction process with subsequent logs results in notable changes to the maps. Using the EGO shows a reduction of changes the more logs and operations are carried out.

# 12.2 Log pre-requisites

The important parameters needed in the log to work with MegaLogViewer are:

- i. Time
- ii. RPM

- iii. TPS 8Bit the throttle position from 0 to 255 (WOT)
- iv. CLT Cylinder heat temp
- v. EGO correction

When the data has been logged, it is a good idea to sort through it in a tool such as Excel to ensure that it does not have the odd corrupt parameter. Logging using the Palm E2 has been shown to result in some corruption, possibly due to the transmission of data at TTL level.

If you do have Excel, open the file, highlight the row with all the titles, RPM, O2 etc. then do Data->Filter->Auto Filter, then for each of the important columns click on the down arrow, and then select the numbers which look wrong and then delete.

TPS should go from 0 to 255, RPM 0 to 8000, EGO 70 to 130 etc...

After checking, if you save the data, be sure to save it as 'tab delimited' rather than an Excel workbook.

# 12.3 Properties file

To ensure that MLV picks up the important parameters from your log, you need to check the following are in the .properties file:

TP=TPS 8Bit egoCorrection=Gego RPM=RPM Time=Time coolantTemp=CLT

Where a wideband sensor is used and it is logged on the same timebase as the ECM data, you can set:

#### O2volts=O2

and configure the AFR calc from the menus in MegaLogViewer.

# 12.4 Running the analysis

Load the logfile

To load the fuel map, use the button [Open MSQ].

When opened, you can select which table will be modified by the VE Analyzer by pressing the top right rectangle to the right of the four buttons between the tables. veBins1 is the front fuel map, veBins2 is the rear, afrBins1 is the target AFR table.

Before pressing [VE Analyzer], we have to make sure MLV is set up to read our maps correctly.

Select [TPS 8Bit] from Options->Y Axis.

When you click [VE Analyzer], your fuel map will appear in a window to the left, and a target AFR map to the right, as shown in Figure 39.

Gene	erate	VE 1	Fable																				×
Ve:	veBin	<b>IS1</b> - I	AFR:	Defau	ult Na	rrow	band			( <del>;</del> ) =			+ *	Def	ault N	arroy	whan	d	<u>(</u> =			+ *	-
255	145	145	145	145	182	208	199	201	204	214	229	233	235		diana -				N=			TIA	
175	145	145	145	145	180	183	184	186	187	194	207	215	211	100	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	
125	140	140	140	140	169	174	172	173	168	166	169	172	169	85	13.5	13.5	12.5	12.5	12.5	12.5	12.5	12.5	
100	140	140	140	140	160	165	160	154	150	144	141	135	132	75	14.7	14.7	13.7	13.5	13.5	13.5	13.5	12.5	
80	135	135	135	135	155	153	145	130	124	112	106	100	98	65	14.7	14.7	14.7	14.7	14.2	13.5	13.5	13.5	
60	130	130	130	130	137	136	115	101	98	83	76	73	70	55	14.7	14.7	14.7	14.7	14.7	14.7	14.0	13.5	
50	125	125	125	128	126	115	90	80	77	67	60	57	55	40	14.7	14.7	14.7	14.7	14.7	14.7	14.7	13.0	
40	110	110	113	116	95	90	64	61	53	48	46	45	40	30	14.7	14.7	14.7	14.7	14.7	14.7	14.7	13.0	1
30	100	100	102	98	63	53	45	43	40	36	30	30	30	20	14.7	14.7	14.7	14.7	14.7	14.7	14.7	13.5	í T
20	90	83	71	61	48	40	36	33	29	28	24	22	28		500	1200	1800	2400	3000	4200	5000	7000	É.
15	70	60	55	49	34	26	27	25	21	21	21	22	26	-\&ido	hand	dolay							
10	60	55	42	38	27	24	21	19	19	19	19	19	21	Triuc.	Dalla	uciay		-					
-	0	800	1000	1200	1700	2300	2900	3400	4000	5000	6000	7000	8000	-									
														0		1		2		3	É.	8	4
								•						M	lin RP	M: 50	0		Ma	x RP	M: 18	500	F
						an Ai	narys	IS							Min M	AD. U			M	lay M	AP. 6	ເດດ	
OV	Videb	and	AFR						1	Acce	pt Ne	w Ta	ble			AL: U					AF. 0	00	
• N	аггоз	wban	d 02								Exi	it		Min Time: Log Start					Max Time: Log End				
H	Hide Advanced Settings Default Narrowband											ľv	lin CL	T: 16	0		Cu	stom	Filte	r:Off			
							_																=

Figure 39 VE Analysis Window

If you cannot see two tables, click on the [Advanced Settings] button at the bottom left. Also at the bottom in the left half is the button to select the target AFR map, click on it and select afrBins1. The table will be displayed to the right.

Note that if you have set the msq file up successfully, the whole table will be set to 14.7. Is this what you want? After all, max power is made with about 10% more fuel than that... Note that you can only tune to a value other than 14.7 if you have a WB sensor.

On the subject of sensors, select if you have a NB or WB (if you have a NB and you cannot select it, you can be sure you have erroneous numbers in your O2 column in your logfile - anything over 2V and MLV thinks it is WB). If you have a WB, you will need to select the type in Calculated Fields->Wideband O2-AFR. As the Buell cannot read in much more than 1 Volt from the lambda sensor, we will probably have to select [Custom Linear] and define the points on the line.

When we are ready to correct the fuel table to give the AFR we have selected, press [Run Analysis].

MLV will work through the logged data and correct the fuel table based on:

For NB - The correction calculated by the ECM (EGO)

For WB - The ratio of the target AFR to the measured AFR

MLV is clever in the way it applies the correction, there is a good explanation on the MLV website.

When the analysis is finished, a window will pop up giving the stats of the analysis, as shown in Figure 40, the maximum change in the fuel table is the one you are interested in, if it is very large, like more than 30 you need to know why.

🖾 Message 🛛 🔀
VE Analysis Summary:
Total log records: 10018
Filtered log records: 1949
Log records used: 8069
Total table cells: 156
Cells Analyzed: 117 (75%)
Average cell weight: 68.9
Cell values altered: 103 (66%)
Max Cell Change: 55
Yes

### Figure 40 VE Analysis Summary Window

Clear that window and have a look at your data; the sections of your fuel table which have changed will be displayed in red, if you hover the mouse pointer over each number you will see the original value and how many logged data points have been used to calculate the new value.

# 13 Appendix D - Air Fuel Ratio and Lambda

The mixture strength is commonly referred to as AFR or Lambda, where:

$$AFR = \frac{W_{air}}{W_{fue}}$$

Where  $W_{air}$  is the mass of air being inducted into the cylinder every cycle  $W_{fuel}$  is the mass of fuel being delivered to the cylinder

 $\lambda = \frac{AFR_{actual}}{AFR stoichiometric}$ 

Where

AFR<sub>actual</sub> is the actual AFR in the cylinder

AFR<sub>stoichiometric</sub> is the theoretical AFR where complete combustion occurs

# 14 Appendix E - Narrow Band and Wide Band Lambda sensors

# 14.1 Narrow band sensors

Narrow band lambda sensors are used as a "switch" to ensure the correct mixture is metered for maximum catalytic converter efficiency. The sensor measures the residual oxygen after fully reacting the exhaust gas, i.e. if the mixture is unburned, the sensor will do it's best to "burn" it and then measure the residual oxygen.

Regardless of what you are told, the operation of the sensor does not lend itself to measurement of any AFR other than stoichiometric.

#### Sensor Output vs A/F for Gasoline



# Figure 41 Voltage output as a function of AFR with change in temperature (Nernst equation theory)

With this in mind, a narrow band sensor can only be used to tune to a lambda of 1 (14.7:1 for gasoline fuelled engines).

This is the type of sensor the ECM uses for Closed Loop and Closed Loop Learn operation, as well as the calculation of the AFV and any corrections needed for Open Loop Learn.

# 14.2 Wide band sensors

Wide band sensors are more expensive than narrow band sensors and work in a similar manner, however instead of just measuring the residual oxygen, they operate a "pump" to either add or remove oxygen from the measuring cell to measure a stoichiometric mixture. In doing this, the sensor knows how much oxygen is being added or removed by the current drawn by the "pump".



Figure 42 Pump current as a function of AFR

As a final note, evidence shows that the ECM reads the O2 sensor at 90° after TDC in the expansion stroke and then the variable isn't touched for 2 crankshaft revolutions.

# **15 Appendix F - Air Fuel Ratio Targets**

The amount of fuel required is dependent on the mass of air available in the combustion chamber and the operating regime of the engine.

For max power, you generally need an AFR<sup>3</sup> 10% richer than stoichiometric

For max efficiency, you generally need an AFR stoichiometric or leaner



# Figure 43 Power and Efficiency as a function of AFR

Basically, a mixture of lambda 0.9 can use all the air (but with some fuel left over) and a mixture of lambda 1.1 can burn all the fuel (but with some air left over).

MPG or efficiency decreases as lambda increases past 1.1 as the potential for misfire (cycle by cycle variation) increases.

Catalytic converters like to operate at Lambda 1.0. For further reading, see reference 2.

<sup>&</sup>lt;sup>3</sup> See section 13

Use of this guide signifies agreement with the disclaimer in section 1

For the Buell DDFI and DDFI-2, there is one lambda sensor in the rear cylinder. When the engine runs in closed loop, the mixture is controlled to lambda 1.0, which is a compromise for both fuel consumption and power. The closed loop area is at part throttle, so you are not interested in power, however you are interested in smoothness (no or very few misfires) and you may also be interested in fuel consumption if you stay at a constant throttle opening for long periods, such as motorway operation. Since the rear will always be controlled to lambda 1.0, the front can be made to run richer to reduce misfire, or leaner to reduce fuel consumption.

# 16 Appendix G - How were the maps set up at the factory?

We can all guess, and here is my guess, but first let me present my evidence:

There exist two open loop corrections, one for open loop and one for WOT, if you look at what these values are, you will see 105% and 110% respectively.

Since we have discussed that max power is made approximately 10% richer than stoichiometric, this suggests that the whole map is set to stoichiometric<sup>4</sup>.

So an educated guess is that a front narrowband lambda sensor was used in conjunction with the rear, the [Open Loop Default Correction] and [WOT Enrichment] corrections were set to 100% and the mixture was adjusted to give stoichiometric throughout the maps for front and rear.

<sup>&</sup>lt;sup>4</sup> I am deliberately forgetting about closed throttle operation, i.e. the Open Loop operation below the closed loop polygon Use of this guide signifies agreement with the disclaimer in section 1

# 17 Appendix H - Engine speed limiting in response to engine temp

[Temperature Soft Limit Minimum Load]	TP above which soft temp limit enabled typical value 80
[Temperature Soft Limit Minimum RPM]	RPM above which soft temp limit enabled
	typical value 3500rpm
[Temperature Hard Limit Minimum Load]	TP above which hard temp limit enabled
	typical value 255
[Temperature Hard Limit Minimum RPM]	RPM above which hard temp limit enabledtypical value 4500rpm
[Temperature Soft Limit Trigger]	Soft temp limit, high, °C
	typical value 280
[Temperature Soft Limit Recharge]	Soft temp limit, low, °C
	typical value 275
[Temperature Hard Limit Trigger]	Hard temp limit, high, °C typical value 290
[Temperature Hard Limit Recharge]	Hard temp limit low °C
	typical value 285
[Ignore Minimum RPM Trigger]	Temp, high, where soft TP/RPM limits ignored
	typical value 305
[Ignore Minimum RPM Recharge]	Temp, low, where soft TP/RPM limits ignored
	typical value 304
[Temperature Kill Limit Trigger]	Kill temp limit, high, °C
	typical value 305
[Temperature Kill Limit Recharge]	Kill temp limit, low, °C
	typical value 304
[Temperature Limit Engine Lamp On Value]	Start flashing CEL, °C
	typical value 280
[Temperature Limit Engine Lamp Off Value]	Stop flashing CEL, °C
	typical value 275

# **18 Appendix I - Calculation of EGO**

Given the assumption, that O2 is fluctuating somehow between a high and a low voltage. First condition is, if the low and the high value are both higher/lower than the target voltage (no transition occurs) or not (transition occurs).

If no transition occurs, the current EGO correction is decreased/increased by 0.3 or 0.5 (this is the I-value), depending on the state (high load, low load, idle).

If a transition occurs, the current EGO correction is decreased/increased by 1.0 (this is the P-Value).

Aside from the transition/no transition constraint, the change in EGO correction seems completely independent from the actual EGO voltage, so it doesn't make any difference, if O2 voltage is floating between 420 and 480 mV or 0 and 480 mV, EGO correction will be increased by 0.3 in every cycle.

And, interestingly:

#### megamanual wrote:

The following lines set the actual correction factor.

#### Code:

```
If egocount > egocountcmp /* Check if exceeded lag time */
Then
  egocount = 0
  If eqo > 26
                /* (counts, or 0.5 Volts) then (rich) */
  Then
    tmp = egocurr - egodelta
    if tmp < egolimit then goto VETABLELOOKUP
    eqocorr = tmp
    goto VETABLELOOKUP
  Else
                  /* else (lean) */
     tmp = egocorr + egodelta
     if tmp > egolimit then goto VETABLELOOKUP
     eqocorr = tmp
     goto VETABLELOOKUP
  End if
End if
```

This looks surprisingly similar to the way the ECM calculates egoCorr, except that the ECM's egodelta is varied against O2 voltage diff.

# **19 Appendix J - Pressure measurement and compensation**

The Buell ECM includes a function for the correction of fuelling for changes in pressure.

The function is configurable in that it can be used to apply a correction for atmospheric pressure only or for airbox pressure, i.e. correction for intake ram. As the XBs do not use this function, there is no pressure measurement device installed at the factory.





# Figure 44 Front cylinder fuel metering with pressure compensation



The logic behind fuel metering with pressure compensation is shown in Figure 44 and Figure 45. The function is configured using byte [Airbox Pressure Configuration], see section 18.

d Baro feature enable APB feature enable (Baro must also be enabled) Reserved	. Reserved	Reserved	Apply pressure corrections	Skip key-on baro read if engine rotates first	Enable key-on read after barometric pressure m
	4	<u>э</u> П	1	1	1

### Figure 46 Airbox Pressure Configuration

When the engine is turned on at the key, and following a delay, [Baro Pressure Sensor Delay], the ECM reads the barometric pressure and, if between the max and min allowable values, [Barometric Pressure Key-On Maximum Value] and [Barometric Pressure Key-On Minimum Value], stores this in its memory. An overall fuel map correction is determined from the [Baro Correction] look up table.

 Table 15
 [Baro Correction] look up table example values

Baro Pressure	Correction (%)
70	69
80	79
90	89
100	99
110	109

The ECM compares the barometric pressure (assumed not to change for this engine run) to the realtime Air Box Pressure reading. The Air Box Pressure reading is triggered by the rising and falling edges of the Cam Position Sensor and therefore the measurements are always made at the same cam (and crank) position.

The ratio Airbox Pressure / Barometric Pressure is used to determine a correction from the [Airbox Pressure Compensation] look up table. Whereas the correction for barometric pressure can be calculated from simple physics, the values in the [Airbox Pressure Compensation] look up table will be heavily dependent on the flow field around the sensor and hence the sensor position in the airbox.

ABP/Baro (%)	Correction (%)P
68	100(sensor failure)
70	70
85	85
90	90
95	95
100	100
105	105
107	100(sensor failure)

# Table 16 [Airbox Pressure Compensation] look up table example values

[Airbox Pressure Sensor Data] calibrates the hardware, i.e. Voltage as a function of pressure

 Table 17
 [Airbox Pressure Sensor Data] look up table example values

ADC count	kPa
62	70
72	80
82	90
92	100
102	110

The ECM operation can be seen by logging data, on the BUEIB310, the applied correction is logged on offset 61 and the sensor output ADC is logged on offset 63.

# 19.1 Hardware required

As the XB was never built with pressure measurement sensor, if you want to use this function, one needs to be added to the system.

### **19.1.1 Connection to ECM**

ECM pinouts for pressure sensing are shown in Table 18, these are only active when bit 7 of the [Airbox Pressure Configuration] byte is enabled.

ECM connector	ECM pin	Description as stock	Description with ABP enabled
Grey	1	5v Sensor Power	5v Sensor Power
Black	9	Active Muffler Feedback	Pressure Sensor Output Signal
N/A	N/A	Ground	Ground

### Table 18 ECM pinouts for pressure sensing

### 19.1.2 Automotive sensors

Many automotive sensors are available, however it is important to have the calibration also. Many of these automotive sensors are based on the MPX4115 and MPX4250 series of sensors.

The 1125R and CR use a Bosch sensor, part number 0 261 230 061 (PN P0091.1AM). This is very expensive when bought through Buell and does not appear in Bosch catalogues (possibly as it is a part sold to Rotax). This sensor part number is also used in some Aprilias (PN AP0274055), which, although expensive new, makes sourcing a secondhand part somewhat easier. A sensor from the same series is used on some small Peugeots and Citroens, Bosch part number 0 261 230 043. These are assumed to be the same as part number 0 261 230 052 shown in the Bosch catalogue, with calibration data, which operates between 10kPa and 115kPa (as MPX4115).
#### ECM Tuning Notes for Buell DDFI and DDFI-2 2<sup>nd</sup> edition



#### Figure 47 1125R/CR type pressure sensor dimensions and pinouts (Bosch 0 261 230 052)



#### Figure 48 1125R/CR type pressure sensor response for 5V input (Bosch 0 261 230 052) where P1 is 10kPa and P2 is 115kPa

The required connector parts required are shown in Table 19.

#### ECM Tuning Notes for Buell DDFI and DDFI-2 2<sup>nd</sup> edition

Quantity	Description	Bosch Part Number
1	Plug housing	1 928 403 966
3	Contact pin	1 928 498 060
3	Gasket	1 928 300 599

#### Table 19 Connector for Bosch 0 261 230 061 / 52 / 43 pressure sensor (Bosch PN)

or

#### Table 20Connector for Bosch 0 261 230 061 / 52 / 43 pressure sensor (Buell PN)

Quantity	Description	Buell Part Number
1	Connector	Y0055.1AM
3	Terminal	Y0086.1AM

The sensor family above is suitable for a normally aspirated engine for barometric pressure or (ram) forced induction corrections. For a turbo application, 115kPa will not allow sufficient range. A sensor such as the Bosch 0 261 230 042, which has an integral temperature sensor which can be connected to the IAT input, will be more applicable with a range up to 250kPa, allowing nearly 20psi of boost.

#### 19.1.3 MPX series

The MPX series of sensors, made by Freescale, can be used directly and are supported by comprehensive data sheets.

Figure 49 shows the parts used for implementation of a pressure measurement system using an MPX series sensor. As this was to be connected to the 3 pin Deutsch connector under the seat, which on a stock 12 would be used for the AMC, a 7805 voltage regulator is used to power the device from a 12V input. A neater installation would be to use the 5V sensor power from the ECM, however this was not directly available at the Deutsch connector. Capacitors are used as directed by the data sheets for each component.

Not all the pins on the MPX4xxxAP are used, the redundant pins can be cut off as shown in Figure 50.



Figure 49 Parts needed for MPX4xxx pressure measurement



Figure 50 MPX4xxxAP with redundant pins removed

#### ECM Tuning Notes for Buell DDFI and DDFI-2 2<sup>nd</sup> edition



Figure 51 MPX4xxxAP Pressure measurement system when assembled

When assembled in a box, see Figure 51, the next question is where to put it. One option is to mount it in the airbox as shown in Figure 52.



Figure 52 Pressure measurement system installed in the airbox

Other options are to mount it outside the airbox, either measuring atmospheric (or barometric) pressure or connected by a pipe either upstream or downstream of the air filter.

Regardless of where it is mounted, the system will need some thought when setting up the look-up tables discussed previously.

The MPX4250 will be more useful for a turbo application.

#### 20 Appendix K – EEPROM Directory

#### 20.1 BUEJAxxx / BUEKAxxx

BUEJAxxx / BUEKAxxx							
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description		
Stored Error Byte 1	0x1	1	Bits	1	Stored (historic) trouble codes, byte 1		
Stored Error Byte 2	0x2	2	Bits	1	Stored (historic) trouble codes, byte 2		
Stored Error Byte 3	0x3	3	Bits	1	Stored (historic) trouble codes, byte 3		
Number of Rides since Error Set	0x4	4	Value	1	Number of rides since a trouble code was set		
Calibration ID	0x5	5	Value	1	Country specific calibration identifier		
AFV Rear	0x6	6	Value	2	Adaptive fuel value rear cylinder		
System Configuration	0x8	8	Bits	1	Global ECM setup		
			.,.		Minimum RPM indicating a running engine (cranking		
Engine Running Minimum RPM	0xe	14	Value	2	Otherwise)		
Voltage	0x12	18	Value	2	reset		
Throttle Position Sensor Voltage							
Range	0x14	20	Value	2	TPS voltage difference from fully closed to WOT		
Throttle Position Sensor Degrees	0×16	22	Value	2	TPS degrees difference from fully closed to WOT		
Throttle Position Sensor Moving	0,10	22	value	2			
Average Fraction	0x18	24	Value	1	TPS fraction used to detect TP changes		
O2 Sensor Target Voltage	0x19	25	Value	1	O2 sensor target voltage		
O2 Sensor Rich Voltage	0x1a	26	Value	1	O2 sensor voltage indicating a rich mixture		
O2 Sensor Lean Voltage	0x1b	27	Value	1	O2 sensor voltage indicating a lean mixture		
Closed Loop Feature Minimum RPM	0x1c	28	Value	1	Minimum RPM to activate O2 sensor		
Closed Loop Feature Minimum Throttle	0x1d	29	Value	1	Minimum throttle to activate O2 sensor		
O2 Sensor Activation Time	0x1e	30	Value	1	O2 sensor activation delay		
O2 Sensor Deactivation Time	0x1f	31	Value	1	O2 sensor deactivation delay		
Startup Fuel Pulsewidth	0x20	32	Table	6	Starting fuel pulse length		
Fuel Pump Duty Cycle Table	0x26	38	Table	6	Fuel pump duty cycle table		
Fuel Pump Frequency	0x2c	44	Value	1	Fuel pump PWM frequency		
Light Acceleration Condition	0x2d	45	Value	1	TPS change indicating a light accel. condition		
Full Acceleration Condition	0x2e	46	Value	1	Change in throttle movement indicationg a full acceleration condition		
Acceleration Enrichment Duration	0x2f	47	Value	1	Full acceleration enrichment duration in engine revs		
Acceleration Enrichment	0x30	48	Table	8	Acceleration enrichment		
Deceleration Correction Region	0x38	56	Table	8	Deceleration correction region		
Deceleration Correction	0x40	64	Value	1	Deceleration correction		
Deceleration Condition Hysteresis	0x41	65	Value	1	Deceleration condition throttle hysteresis		
Fuel Cut Region	0x42	66	Table	4	Fuel cut region		
WOT Region	0x46	70	Table	4	Wide-Open Throttle definition		
WOT Enrichment	0x4a	74	Value	2	Default fuel correction, applied to WOT regions		
Idle Correction	0x4c	76	Table	8	Idle correction		
Idle Maxiumum Engine Speed	0x54	84	Value	2	Idle region maximum RPM		
Idle Maxiumum Load	0x56	86	Value	1	Idle region maximum throttle		
Startup Enrichment Temperature Axis	0x58	88	Axis	4	Startup condition temperature axis		
Startup Enrichment	0x5c	92	Table	4	Fuell correction after egine startup		
Startup Enrichment Duration	0x60	96	Table	4	Duration of startup fuel enrichment		
Open Loop Default Correction	0x64	100	Value	2	Default fuel correction, applied to open loop regions		
Front Cylinder Correction	0x66	102	Table	16	Front cylinder fuel enrichment on engine temperature		
Warmup Enrichment	0x76	118	Table	28	Engine Temp fuel correction		
· · ·					· - ·		

BUEJAxxx / BUEKAxxx							
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description		
Hot Start Condition	0x92	146	Value	2	Engine temperature indicating a hot start condition		
Engine Temperature Sensor	0.01	1 4 0	Tabla	20			
	0x94	148		28	Engine temperature senor data		
Air Temperature Correction	0xb0	1/6		28	Air Temp correction		
Air Temperature Sensor Data	0xcc	204		28	Air temperature sensor data		
Battery Voltage Correction	0xe8	232	lable	24	Battery voltage correction		
Boundary	0x100	256	Table	8	Closed loop upper boundary		
Closed Loop Region Lower	0,100	200	10010				
Boundary	0x108	264	Table	18	Closed loop lower boundary		
Closed Loop Upper Boundary	0/110	202	Value	1	Classed lean unner houndary throttle hystoresis		
Closed Loop Lower Boundary	UXITA	202	value	1			
Load Hysteresis	0x11b	283	Value	1	Closed loop lower boundary throttle hysteresis		
Closed Loop Upper Boundary							
RPM Hysteresis	0x11c	284	Value	2	Closed loop upper boundary RPM hysteresis		
Closed Loop Lower Boundary	0v110	296	Value	2	Closed loop lower boundary RPM bysteresis		
FINI Hysteresis	0x120	200	Value	2	Closed loop lower boundary RFM Hysteresis		
EGO Correction Maximum Value	0x120	200	Value	2	Minimum closed loop EGO correction		
EGO Correction Minimum Value	0x122	290	value	2			
Open Loop Enrichment Delay	0x124	292	Value	1	Time before increasing AFV		
AFV Storage Delay	0x125	293	Value	1	Time between AFV writes to EEPROM		
AFV Maximum Value	0x126	294	Value	2	Maximum allowed AFV		
AFV Minimum Value	0x128	296	Value	2	Minimum allowed AFV		
AFV Increase Factor	0x12a	298	Value	2	Factor applied to increase AFV		
AFV Decrease Factor	0x12c	300	Value	2	Factor applied to decrease AFV		
Calibration Mode Maximum	0v12e	302	Value	2	Maximum engine temperature to enable calibration mode		
Calibration Mode Minimum Engine	UXIZE	302	value	2			
Temperature	0x130	304	Value	2	Minimum engine temperature to enable calibration mode		
Calibration Mode Region Upper							
Boundary	0x132	306	Table	8	Calibration mode region upper boundary		
Calibration Mode Region Lower	0v13a	31/	Table	1/	Calibration mode region lower boundary		
Eucl PL Controllor High P Value	0x140	220	Value	14	High D value used for DL controller		
Fuel PL Controller High L Value	0x14a	221	Value	1	High Lyalua used for PL controller		
Fuel PL Centroller Low D Value	0x140	222	Value	1	Low Divelue used for PL controller		
Fuel PL Controller Low P-Value	Ox14C	<u> </u>	Value	1	Low P value used for PI controller		
Fuel PI Controller Low I-Value	0x140	333	Value	1	Low I value used for PI controller		
Fuel PI Controller Idle P-Value	0x14e	334	value	1	Idle P value used for PI controller		
Fuel PI Controller Idle I-Value	0x14f	335	Value	1	Idle I value used for PI controller		
Engine Temperature	0x150	336	Table	6	Fuel pulse endpoint temperature correction		
Fuel Pulse Endpoint Table for	0,1100		10010				
Load	0x156	342	Table	6	Fuel pulse endpoint throttle correction		
Table Lock Value	0x15c	348	Value	2			
Idle Spark Advance Temperature							
Adjustment	0x15e	350	I able	8	Idle spark advance temperature correction		
WOT Spark Advance Reduction	0x166	358	Table	8	WOT spark advance reduction		
Configuration	0x16e	366	Bits	1	Spark advance and fuel reduction configuration		
Spark Advance Reduction RPM	0,100	000	Dito	1			
Axis	0x170	368	Array	8	RPM values for spark advance and fuel reduction		
					The spark advance reduction while noise abatement is		
Spark Advance Reduction	0x178	376	Array	4	active		
Spark Auvance Reduction Ramp- In Duration	0x17c	380	Array	4	Spark advance reduction ramp-in duration		
Spark Advance Reduction Hold	0.00		y	, , , , , , , , , , , , , , , , , , ,			
Duration	0x180	384	Array	4	Spark advance reduction hold duration		

BUEJAxxx / BUEKAxxx								
Name	Offset	Offset	Туре	Size	Description			
	(hex)	(dec)		(bytes)				
Spark Advance Reduction Ramp-	0v184	388	Array	1	Spark advance reduction ramp-out duration			
Soft Limit Ignition Pattern Front	0x188	300	Rite	1	Front Soft Limit Fire Pattern			
Soft Limit Ignition Pattern Rear	0x100	303	Bite	1	Pear Soft Limit Fire Pattern			
Hord Limit Ignition Pattern Front	0x109	204	Dito	1	Front Hard Limit Fire Dottorn			
Hard Limit Ignition Pattern Door	0x10a	394	Dito	1	Poor Hord Limit File Pattern			
PDM Fixed Oct Lineit Trianen	00100	395	DIIS	1				
RPM Fixed Soft Limit Trigger	0x18C	396	Value	2	Fixed soft limit trigger RPM			
RPM Fixed Soft Limit Recharge	0x18e	398	Value	2	Fixed soft limit release RPM			
RPM Fixed Hard Limit Trigger	0x190	400	Value	2	Fixed hard limit trigger RPM			
RPM Fixed Hard Limit Recharge	0x192	402	Value	2	Fixed hard limit release RPM			
RPM Fixed Kill Limit Trigger	0x194	404	Value	2	Kill limit trigger RPM			
RPM Fixed Kill Limit Recharge	0x196	406	Value	2	Kill limit release RPM			
Rides Required to Clear DTC	0109	424	Value	1	Number of rides without error codes set to clear store			
Throttle Position Sensor Number	UXTAO	424	value	1				
of Errors	0x1a9	425	Value	1	Number of TPS read failures before error code is set			
Throttle Position Sensor Highest								
Reading Allowed	0x1aa	426	Value	2	Maximum TPS reading			
Throttle Position Sensor Lowest	0.1.5	400	Mahaa	0				
Reading Allowed	Ux1ac	428	value	2	Minimum TPS reading			
Value	0x1ae	430	Value	2	TPS default value set on failure			
O2 Sensor Test Minimum RPM	0x1b0	432	Value	2	Minimum RPM to check for O2 activity			
O2 Sensor Test Minimum Throttle	0x1b2	434	Value	1	Minimum throttle to check for O2 activity			
O2 Sensor Number of Inactive	UNIDE	101	Value					
Reads	0x1b3	435	Value	1	Number of inactive results before error code is set			
					Number of O2 sensor read failures before error code is			
O2 Sensor Number of Errors	0x1b4	436	Value	1	set			
Number of Errors	0x1b5	437	Value	1	Number of ET sensor read failures before error code is			
Engine Temperature Sensor	0/100	107	Value					
Highest Reading Allowed	0x1b6	438	Value	1	Maximum ET sensor reading			
Engine Temperature Sensor								
Lowest Reading Allowed	0x1b7	439	Value	1	Minimum E1 sensor reading			
Default Value	0x1b8	440	Value	1	ET sensor default value set on failure			
Air Temperature Sensor Highest	0,100	110	Value					
Reading Allowed	0x1b9	441	Value	1	Maximum allowed air temperature sensor reading			
Air Temperature Sensor Lowest								
Reading Allowed	0x1ba	442	Value	1	Minimum allowed air temperature sensor reading			
Value	0x1bb	443	Value	1	Air temperature sensor default value, set on failure			
Air Temperature Sensor Number	0/100	110	Value		Number of air temperature sensor test failures before			
of Errors	0x1bc	444	Value	1	error code is set			
					Number of battery voltage test failures before error code			
Battery Voltage Number of Errors	0x1bd	445	Value	1	is set			
Allowed	0x1be	446	Value	2	Battery voltage maximum reading allowed			
Battery Voltage Lowest Reading	0/100	110	Value					
Allowed	0x1c0	448	Value	2	Battery voltage minimum reading allowed			
Battery Voltage Default Value	0x1c2	450	Value	2	Battery voltage default value, set on failure			
Injector Feedback Highest								
Reading Allowed	0x1c4	452	Value	1	Maximum injector feedback reading			
Injector Feedback Lowest Reading	0x1c5	152	Value	1	Minimum injector feedback reading			
Injector Feedback Number of	UX TCO	400	value	<u> </u>	Number of injector feedback test failures before error			
Errors	0x1c6	454	Value	1	code is set			
Coil Feedback Highest Reading								
Allowed	0x1c7	455	Value	1	Maximum allowed coil feedback reading			

BUEJAxxx / BUEKAxxx								
Name	Offset	Offset	Туре	Size	Description			
Coil Feedback Lowest Reading	(IIEX)	(uec)		(Dytes)				
Allowed	0x1c8	456	Value	1	Minimum allowed coil feedback reading			
	0,1100				Number of failed coil feedback tests before error code is			
Coil Feedback Number of Errors	0x1c9	457	Value	1	set			
Fuel Pump Feedback Upper Limit	0x1ca	458	Value	1	Maximum fuelpump feedback reading			
Fuel Pump Feedback Off Time								
before Test	0x1cb	459	Value	1	Off time before fuel pump feedback checked			
Fuel Pump Feedback Number of	0v100	460	Value	1	Number of fuelpump feedback test failures before error			
Ellois	UXICC	400	value	1	CODE IS SEL			
Tacho Feedback Number of Errors	0x1cd	461	Value	1	is set			
Bank Angle Sensor Highest					Maximum bank angle sensor reading allowed (also: shifter			
Reading Allowed	0x1ce	462	Value	1	configuration)			
Bank Angle Sensor Tip-Over					Bank angle sensor tip-over value (also: shifter minimum			
Value	0x1cf	463	Value	1	delay between activations)			
Bank Angle Sensor Lowest	0v1d0	464	مباد/	1	Minimum bank angles sensor reading allowed (also:			
Bank Angle Sensor Number of	UNICO	-0-	value		Number of bank angle sensor test failures before error			
Errors	0x1d1	465	Value	1	code is set (also: shifter fuel cut duration)			
					Bank angle sensor tip-over detection delay (also: shifter			
Bank Angle Sensor Tipover Delay	0x1d2	466	Value	1	maximum input activation value)			
					Number of failed A/D conversion tests before error code			
AD-Converter Number of Errors	0x1d3	467	Value	1	set			
FEPROM Test Number of Errors	0x1d4	468	Value	1	Number of failed EEPROM checksum tests before error			
Camshaft Sensor Test Number of	oxidi	100	Value	I	Number of consecutive out-of-sync revs before error code			
Consecutive Sync Errors	0x1d5	469	Value	1	set			
Camshaft Sensor Number of Sync					Number of revs without sync detected before error code			
Errors	0x1d6	470	Value	1	set			
Error Mask Byte 0	0x1d7	471	Bits	1	Diagnostic trouble code mask, byte 0			
Error Mask Byte 1	0x1d8	472	Bits	1	Diagnostic trouble code mask, byte 1			
Error Mask Byte 2	0x1d9	473	Bits	1	Diagnostic trouble code mask, byte 2			
Error Mask Byte 3	0x1da	474	Bits	1	Diagnostic trouble code mask, byte 3			
Dwell Duration	0x1db	475	Array	17	Dwell duration table			
Timing Table Load Axis	0x1ec	492	Axis	10	Timing table load axis (y-axis)			
Timing Table RPM Axis	0x1f6	502	Axis	20	Timing table RPM axis (x-axis)			
Fuel Map Load Axis	0x20a	522	Axis	12	Fuel load axis			
Fuel Map RPM Axis	0x216	534	Axis	26	Fuel RPM axis			
Timing Table Front	0x230	560	Мар	100	Timing table front cylinder			
Timing Table Rear	0x294	660	Map	100	Timing table rear cylinder			
Fuel Map Front	0x2f8	760	Мар	156	Front fuel table			
Fuel Map Rear	0x394	916	Мар	156	Fuel map rear cylinder			

# ECM Tuning Notes for Buell DDFI and DDFI-2 2<sup>nd</sup> edition

#### 20.2 BUECBxxx

NameOffset (hex)Offset (hex)Type (bytes)Size (bytes)DescriptionStored Error Byte 10x11Bits1Stored (historic) trouble codes, byte 1Stored Error Byte 20x22Bits1Stored (historic) trouble codes, byte 2Stored Error Byte 30x33Bits1Stored (historic) trouble codes, byte 3Number of Rides since Error Set0x44Value1Number of rides since a trouble code was setCalibration ID0x55Value1Country specific calibration identifierAFV Rear0x66Value2Adaptive fuel value rear cylinderSystem Configuration0x88Bits1Global ECM setupEngine Running Minimum RPM0xe14Value2TPS voltage with a fully closed throttle, written on a TPS resetThrottle Position Sensor Reset0x1218Value2TPS voltage with a fully closed to WOTRange0x1622Value2TPS voltage difference from fully closed to WOTThrottle Position Sensor Degrees0x1622Value1TPS fraction used to detect TP changesAverage Fraction0x1824Value1O2 sensor target voltage02 Sensor Target Voltage0x1a26Value1O2 sensor voltage indicating a rich mixture02 Sensor Target Voltage0x1a26Value1O2 sensor voltage indicating a lean mixture02 Sensor Target Vol
Stored Error Byte 10x11Bits1Stored (historic) trouble codes, byte 1Stored Error Byte 20x22Bits1Stored (historic) trouble codes, byte 2Stored Error Byte 30x33Bits1Stored (historic) trouble codes, byte 3Number of Rides since Error Set0x44Value1Number of rides since a trouble code was setCalibration ID0x55Value1Country specific calibration identifierAFV Rear0x66Value2Adaptive fuel value rear cylinderSystem Configuration0x88Bits1Global ECM setupEngine Running Minimum RPM0xe14Value2Minimum RPM indicating a running engine (cranking otherwise)Throttle Position Sensor Reset0x1420Value2TPS voltage with a fully closed throttle, written on a TPS voltageVoltage0x1622Value2TPS voltage difference from fully closed to WOTRange0x1622Value2TPS fraction used to detect TP changesThrottle Position Sensor Moving0x1824Value1O2 sensor target voltage02 Sensor Target Voltage0x1a26Value102 sensor target voltage02 Sensor Rich Voltage0x1a26Value102 sensor voltage indicating a rich mixture02 Sensor Lean Voltage0x1a26Value102 sensor voltage indicating a lean mixture02 Sensor Lean Voltage0x
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Engine Running Minimum RPM0xe14Value2Minimum RPM indicating a running engine (cranking otherwise)Throttle Position Sensor Reset Voltage0x1218Value2TPS voltage with a fully closed throttle, written on a TPS resetThrottle Position Sensor Voltage Range0x1420Value2TPS voltage difference from fully closed to WOTThrottle Position Sensor Degrees Range0x1622Value2TPS degrees difference from fully closed to WOTThrottle Position Sensor Moving Average Fraction0x1824Value1TPS fraction used to detect TP changesO2 Sensor Target Voltage0x1a26Value1O2 sensor voltage indicating a rich mixtureO2 Sensor Lean Voltage0x1b27Value1O2 sensor voltage indicating a lean mixtureClosed Loop Feature Minimum RPM0x1c28Value1Minimum RPM to activate O2 sensor
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Throttle Position Sensor Voltage Range0x1420Value2TPS voltage difference from fully closed to WOTThrottle Position Sensor Degrees Range0x1622Value2TPS degrees difference from fully closed to WOTThrottle Position Sensor Moving Average Fraction0x1824Value1TPS fraction used to detect TP changes02 Sensor Target Voltage0x1925Value1O2 sensor target voltage02 Sensor Rich Voltage0x1a26Value1O2 sensor voltage indicating a rich mixture02 Sensor Lean Voltage0x1b27Value1O2 sensor voltage indicating a lean mixtureClosed Loop Feature Minimum RPM0x1c28Value1Minimum throttle to activate O2 sensorClosed Loop Feature Minimum RPM0x1d29Value1Minimum throttle to activate O2 sensor
Throttle Position Sensor Degrees Range0x1622Value2TPS degrees difference from fully closed to WOTThrottle Position Sensor Moving Average Fraction0x1824Value1TPS fraction used to detect TP changesO2 Sensor Target Voltage0x1925Value1O2 sensor target voltageO2 Sensor Rich Voltage0x1a26Value1O2 sensor voltage indicating a rich mixtureO2 Sensor Lean Voltage0x1b27Value1O2 sensor voltage indicating a lean mixtureClosed Loop Feature Minimum RPM0x1c28Value1Minimum throttle to activate O2 sensorClosed Loop Feature Minimum RPM0x1d29Value1Minimum throttle to activate O2 sensor
Throttle Position Sensor Moving Average Fraction0x1824Value1TPS fraction used to detect TP changesO2 Sensor Target Voltage0x1925Value1O2 sensor target voltageO2 Sensor Rich Voltage0x1a26Value1O2 sensor voltage indicating a rich mixtureO2 Sensor Lean Voltage0x1b27Value1O2 sensor voltage indicating a lean mixtureClosed Loop Feature Minimum RPM0x1c28Value1Minimum RPM to activate O2 sensorClosed Loop Feature Minimum RPM0x1d29Value1Minimum throttle to activate O2 sensor
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O2 Sensor Lean Voltage0x1b27Value1O2 sensor voltage indicating a lean mixtureClosed Loop Feature Minimum0x1c28Value1Minimum RPM to activate O2 sensorRPMClosed Loop Feature Minimum0x1d29Value1Minimum throttle to activate O2 sensor
Closed Loop Feature Minimum       0x1c       28       Value       1       Minimum RPM to activate O2 sensor         RPM       Ox1d       29       Value       1       Minimum throttle to activate O2 sensor
Closed Loop Feature Minimum 0x1d 29 Value 1 Minimum throttle to activate O2 sensor
Throttle
O2 Sensor Activation Time 0x1e 30 Value 1 O2 sensor activation delay
O2 Sensor Deactivation Time 0x1f 31 Value 1 O2 sensor deactivation delay
Startup Fuel Pulsewidth         0x20         32         Table         6         Starting fuel pulse length
Fuel Pump Duty Cycle Table     0x26     38     Table     6     Fuel pump duty cycle table
Fuel Pump Frequency         0x2c         44         Value         1         Fuel pump PWM frequency
Light Acceleration Condition         0x2d         45         Value         1         TPS change indicating a light accel. condition
Full Acceleration Condition         0x2e         46         Value         1         Change in throttle movement indicationg a full acceleration condition
Acceleration Enrichment Duration 0x2f 47 Value 1 Full acceleration enrichment duration in engine revs
Acceleration Enrichment Region 0x30 48 Table 4 Acceleration enrichment region
Acceleration Enrichment0x3452Table8Acceleration enrichment adjustment on engine temperatureTemperature Adjustment
Acceleration Enrichment 0x3c 60 Table 8 Acceleration enrichment
Deceleration Correction Region         0x44         68         Table         8         Deceleration correction region
Deceleration Correction 0x4c 76 Value 1 Deceleration correction
Deceleration Condition Hysteresis 0x4d 77 Value 1 Deceleration condition throttle hysteresis
Fuel Cut Region     0x4e     78     Table     4     Fuel cut region
Deceleration Learn Maximum         0x52         82         Value         1         Deceleration learn mode maximum RPM           RPM         1         Deceleration learn mode maximum RPM         1         Deceleration learn mode maximum RPM
Deceleration Learn Minimum RPM 0x53 83 Value 1 Deceleration learn mode minimum RPM
Deceleration Learn Minimum         0x54         84         Value         1         Engine revs for deceleration learn mode           Duration             1         Engine revs for deceleration learn mode
Deceleration Learn Minimum         0x55         85         Value         1         Number of consecutive rich O2 readings required           Readings         1         Number of consecutive rich O2 readings required         1         Number of consecutive rich O2 readings required
WOT Region         0x56         86         Table         4         Wide-Open Throttle definition
WOT Enrichment         0x5a         90         Value         2         Default fuel correction, applied to WOT regions
Idle Correction         0x5c         92         Table         8         Idle correction
Idle Maxiumum Engine Speed     0x64     100     Value     2     Idle region maximum RPM
Idle Maxiumum Load         0x66         102         Value         1         Idle region maximum throttle

BUECBxxx								
Name	Offset	Offset	Туре	Size	Description			
	(hex)	(dec)		(bytes)				
Open Loop Enrichment Delay	0x67	103	value	1	Time before increasing AFV			
Startup Enrichment Temperature	0x68	104	AXIS	4	Startup condition temperature axis			
Startup Enrichment	0x6c	108	Table	4	Fuell correction after egine startup			
Startup Enrichment Duration	0x70	112	Table	4	Duration of startup fuel enrichment			
Open Loop Default Correction	0x74	116	Value	2	Default fuel correction, applied to open loop regions			
Front Cylinder Correction	0x76	118	Table	8	Front cylinder fuel enrichment on engine temperature			
Warmup Enrichment	0x7e	126	Table	28	Engine Temp fuel correction			
Hot Start Condition	0x9a	154	Value	2	Engine temperature indicating a hot start condition			
Engine Temperature Sensor	0x9c	156	Table	28	Engine temperature senor data			
Conversion Data	0.40	404	<b>T</b> - 1-1 -					
Air Temperature Correction	0xb8	184	Table	14	Air Temp correction			
Air Temperature Sensor Data	0xc6	198	Table	28	Air temperature sensor data			
Battery Voltage Correction	0xe2	226	Table	12	Battery voltage correction			
Closed Loop Region Upper Boundary	Uxee	238	I able	8	Closed loop upper boundary			
Closed Loop Region Lower	0xf6	246	Table	18	Closed loop lower boundary			
Boundary					-			
Closed Loop Upper Boundary	0x108	264	Value	1	Closed loop upper boundary throttle hysteresis			
Closed Loop Lower Boundary	0x109	265	Value	1	Closed loop lower boundary throttle hysteresis			
Load Hysteresis	0,100	200	Value					
Closed Loop Upper Boundary	0x10a	266	Value	2	Closed loop upper boundary RPM hysteresis			
RPM Hysteresis	0.40-	000	Malua					
Closed Loop Lower Boundary RPM Hysteresis	UX1UC	268	value	2	Closed loop lower boundary RPM hysteresis			
EGO Correction Maximum Value	0x10e	270	Value	2	Maximum closed loop EGO correction			
EGO Correction Minimum Value	0x110	272	Value	2	Minimum closed loop EGO correction			
Calibration Mode Number of	0x112	274	Value	1	Number of O2 sensor readings required to adjust AFV			
Readings								
AFV Storage Delay	0x113	275	Value	1	Time between AFV writes to EEPROM			
AFV Maximum Value	0x114	276	Value	2	Maximum allowed AFV			
AFV Minimum Value	0x116	278	Value	2				
AFV Increase Factor	0x118	280	Value	2	Factor applied to increase AFV			
AFV Decrease Factor	0x11a	282	Value	2	Factor applied to decrease AFV			
Engine Temperature	UX11C	284	value	2	Maximum engine temperature to enable calibration mode			
Calibration Mode Minimum Engine	0x11e	286	Value	2	Minimum engine temperature to enable calibration mode			
Temperature								
Calibration Mode Region Upper	0x120	288	Table	8	Calibration mode region upper boundary			
Calibration Mode Region Lower	0x128	296	Table	14	Calibration mode region lower boundary			
Boundary	0/120	200	rabio		Calibration mode region lower boandary			
Altitude Adjustement Lower	0x136	310	Table	6	Altitude adjustment lower boundary			
Boundary	0.425	240	Tabla					
Boundary	0x13C	310	Table	6	Altitude adjustment upper boundary			
Fuel PI Controller High RPM	0x142	322	Value	1	PI controller high value RPM limit			
Threshold					, ,			
Fuel PI Controller High Throttle	0x143	323	Value	1	PI controller high value throttle limit			
Infeshold	0v144	324	Value	1	High P value used for PI controller			
Fuel PL Controller High L-Value	0x144	325	Value	1	High I value used for PI controller			
Fuel PI Controller Low P-Value	0x146	326	Value	1	Low P value used for PI controller			
Fuel PI Controller Low I-Value	0x147	327	Value	1	Low I value used for PI controller			
Fuel PI Controller Idle P-Value	0x148	328	Value	1	Idle P value used for PI controller			
Fuel PI Controller Idle I-Value	0x149	329	Value	1	Idle I value used for PI controller			
	57175	020	value	1				

BUECBxxx								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Fuel Pulse Endpoint Table for Engine Temperature	0x14a	330	Table	6	Fuel pulse endpoint temperature correction			
Fuel Pulse Endpoint Table for Load	0x150	336	Table	6	Fuel pulse endpoint throttle correction			
Table Lock Value	0x156	342	Value	2				
Idle Spark Advance Temperature Adjustment	0x158	344	Table	8	Idle spark advance temperature correction			
WOT Spark Advance Reduction	0x160	352	Table	8	WOT spark advance reduction			
Spark Advance Retard Configuration	0x168	360	Bits	1	Spark advance and fuel reduction configuration			
Speed-RPM Ratio RPM Sample Duration	0x169	361	Value	1	Sample period for Speed-RPM ratio			
Speed-RPM Ratio RPM Hysteresis High	0x16a	362	Value	1	Maximum speed-RPM ratio to enable reduction			
Speed-RPM Ratio RPM Hysteresis Low	0x16b	363	Value	1	Minimum speed-RPM ratio to enable reduction			
Spark Advance Reduction RPM Axis	0x16c	364	Array	8	RPM values for spark advance and fuel reduction			
Spark Advance Reduction Fuel Correction	0x174	372	Array	4	Fuel correction during activation			
Spark Advance Reduction	0x178	376	Array	4	The spark advance reduction while noise abatement is active			
Spark Advance Reduction Ramp- In Duration	0x17c	380	Array	4	Spark advance reduction ramp-in duration			
Spark Advance Reduction Hold Duration	0x180	384	Array	4	Spark advance reduction hold duration			
Spark Advance Reduction Ramp- Out Duration	0x184	388	Array	4	Spark advance reduction ramp-out duration			
Soft Limit Ignition Pattern Front	0x188	392	Bits	1	Front Soft Limit Fire Pattern			
Soft Limit Ignition Pattern Rear	0x189	393	Bits	1	Rear Soft Limit Fire Pattern			
Hard Limit Ignition Pattern Front	0x18a	394	Bits	1	Front Hard Limit Fire Pattern			
Hard Limit Ignition Pattern Rear	0x18b	395	Bits	1	Rear Hard Limit Fire Pattern			
RPM Fixed Soft Limit Trigger	0x18c	396	Value	1	Fixed soft limit trigger RPM			
RPM Fixed Soft Limit Recharge	0x18d	397	Value	1	Fixed soft limit release RPM			
RPM Fixed Hard Limit Trigger	0x18e	398	Value	1	Fixed hard limit trigger RPM			
RPM Fixed Hard Limit Recharge	0x18f	399	Value	1	Fixed hard limit release RPM			
RPM Fixed Kill Limit Trigger	0x190	400	Value	1	Kill limit trigger RPM			
RPM Fixed Kill Limit Recharge	0x191	401	Value	1	Kill limit release RPM			
RPM High Speed Hysteresis High Value	0x192	402	Value	1	High speed speed-RPM ration hysteresis, upper value			
RPM High Speed Hysteresis Low Value	0x193	403	Value	1	High speed speed-RPM ration hysteresis, lower value			
RPM High Speed Timed Limit Timer Start	0x194	404	Value	1	RPM threshold to start limit timer at high speed			
RPM High Speed Timed Limit Timer Reset	0x195	405	Value	1	RPM threshold to reset limit timer at high speed			
RPM High Speed Timed Hard Limit	0x196	406	Value	1	RPM threshold to enable delayed hard limit at high speed			
RPM High Speed Timed Soft Limit	0x197	407	Value	1	RPM threshold to enable delayed soft limit at high speed			
RPM High Speed Timed Soft Limit Delay	0x198	408	Value	1	Soft limit delay at high speed			
RPM High Speed Timed Hard Limit Delay	0x199	409	Value	1	Hard limit delay at high speed			
RPM Low Speed Timed Limit Timer Start	0x19a	410	Value	1	RPM threshold to start limit timer at low speed			
RPM Low Speed Timed Limit Timer Reset	0x19b	411	Value	1	RPM threshold to reset limit timer at low speed			
RPM Low Speed Timed Hard Limit	0x19c	412	Value	1	RPM threshold to enable delayed hard limit at low speed			
RPM Low Speed Timed Soft Limit	0x19d	413	Value	1	RPM threshold to enable delayed soft limit at low speed			

BUECBxxx								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
RPM Low Speed Timed Soft Limit	0x19e	414	Value	1	Soft limit delay at low speed			
RPM Low Speed Timed Hard Limit	0x19f	415	Value	1	Hard limit delay at low speed			
Temperature Soft Limit Minimum	0x1a0	416	Value	1	Minimum throttle to enable temperature soft limit			
Temperature Soft Limit Minimum RPM	0x1a1	417	Value	1	Minimum RPM to enable temperature soft limit			
Temperature Hard Limit Minimum Load	0x1a2	418	Value	1	Minimum throttle to enable temperature hard limit			
Temperature Hard Limit Minimum RPM	0x1a3	419	Value	1	Minimum RPM to enable temperature hard limit			
Temperature Soft Limit Trigger	0x1a4	420	Value	1	Temperature threshold to trigger soft limit			
Temperature Soft Limit Recharge	0x1a5	421	Value	1	Temperature threshold to recharge soft limit			
Temperature Hard Limit Trigger	0x1a6	422	Value	1	Temperature trheshold to trigger hard limit			
Temperature Hard Limit Recharge	0x1a7	423	Value	1	Temperature threshold to recharge hard limit			
Ignore Minimum RPM Trigger	0x1a8	424	Value	1	Temperature threshold indicating to ignore RPM/throttle limits			
Ignore Minimum RPM Recharge	0x1a9	425	Value	1	Temperature threshold indicating to obey RPM/throttle limits			
Temperature Kill Limit Trigger	0x1aa	426	Value	1	Temperature trheshold to trigger hard limit			
Temperature Kill Limit Recharge	0x1ab	427	Value	1	Temperature threshold to recharge kill limit			
Temperature Limit Engine Lamp	0x1ac	428	Value	1	Temperature threshold to switch on engine lamp			
Temperature Limit Engine Lamp Off Value	0x1ad	429	Value	1	Temperature threshold to switch off engine lamp			
Fan Key-On On Temperature	0x1ae	430	Value	1	Temperature threshold to switch on fan			
Fan Key-On Off Temperature	0x1af	431	Value	1	Temperature threshold to switch off fan			
Fan Duty Cycle Forward	0x1b0	432	Table	8	Fan forward blowing duty cycle			
Fan Duty Cycle Rearward	0x1b8	440	Table	8	Fan rearward blowing duty cycle			
Fan Duty Cycle Period	0x1c0	448	Value	1	Cooling Fan Control Period			
VS-RPM Ratio VS Sampling Time	0x1c1	449	Value	1	Time to count speed sensor pulses			
Fan Forward Speed Hysteresis	0x1c2	450	Value	1	Fan forward speed hysteresis upper value			
Fan Forward Speed Hysteresis Low	0x1c3	451	Value	1	Fan forward speed hysteresis lower value			
Fan Rearwards Speed Hysteresis	0x1c4	452	Value	1	Fan rearward speed hysteresis upper value			
Fan Rearwards Speed Hysteresis Low	0x1c5	453	Value	1	Fan rearward speed hysteresis lower value			
Fan Stop Delay	0x1c6	454	Value	1	Fan off-time before direction change			
Fan Relay Delay	0x1c7	455	Value	1	Fan direction change delay			
Fan Key-Off Run Delay	0x1c8	456	Value	1	Key-off delay before starting fan			
Fan Key-Off Run Duty Cycle	0x1c9	457	Value	1	Fan duty cycle after key-off			
Fan Key-Off On Temperature	0x1ca	458	Value	1	Key-off temperature threshold to switch off fan			
Fan Key-Off Off Temperature	0x1cb	459	Value	1	Key-off temperature threshold to switch on fan			
Fan Key-Off Maximum Duration	0x1cc	460	Value	1	Maximum time running fan after kev-off			
Rides Required to Clear DTC	0x1ce	462	Value	1	Number of rides without error codes set to clear store errors			
Throttle Position Sensor Number of Errors	0x1cf	463	Value	1	Number of TPS read failures before error code is set			
Throttle Position Sensor Highest Reading Allowed	0x1d0	464	Value	2	Maximum TPS reading			
Throttle Position Sensor Lowest Reading Allowed	0x1d2	466	Value	2	Minimum TPS reading			
Throttle Position Sensor Default Value	0x1d4	468	Value	2	TPS default value set on failure			
O2 Sensor Test Minimum RPM	0x1d6	470	Value	2	Minimum RPM to check for O2 activity			

BUECBxxx								
Name	Offset	Offset	Туре	Size	Description			
OO O and a Tarat Minimum Threattle	(hex)	(dec)	Malua	(bytes)	Minimum that the teacher of the OO antibity			
O2 Sensor Test Minimum Throttle	0x108	472	Value	1	Minimum throttle to check for O2 activity			
O2 Sensor Number of Errors	0x1d9	473	Value	1	Number of U2 sensor read failures before error code is set			
Reads	Ux1da	474	value	1				
Engine Temperature Sensor Number of Errors	0x1db	475	Value	1	Number of ET sensor read failures before error code is set			
Engine Temperature Sensor Highest Reading Allowed	0x1dc	476	Value	1	Maximum ET sensor reading			
Engine Temperature Sensor Lowest Reading Allowed	0x1dd	477	Value	1	Minimum ET sensor reading			
Engine Temperature Sensor Default Value	0x1de	478	Value	1	ET sensor default value set on failure			
Air Temperature Sensor Highest Reading Allowed	0x1df	479	Value	1	Maximum allowed air temperature sensor reading			
Air Temperature Sensor Lowest Reading Allowed	0x1e0	480	Value	1	Minimum allowed air temperature sensor reading			
Air Temperature Sensor Default Value	0x1e1	481	Value	1	Air temperature sensor default value, set on failure			
Air Temperature Sensor Number of Errors	0x1e2	482	Value	1	Number of air temperature sensor test failures before error code is set			
Battery Voltage Number of Errors	0x1e3	483	Value	1	Number of battery voltage test failures before error code is set			
Battery Voltage Highest Reading Allowed	0x1e4	484	Value	2	Battery voltage maximum reading allowed			
Battery Voltage Lowest Reading Allowed	0x1e6	486	Value	2	Battery voltage minimum reading allowed			
Battery Voltage Default Value	0x1e8	488	Value	2	Battery voltage default value, set on failure			
Injector Feedback Highest Reading Allowed	0x1ea	490	Value	1	Maximum injector feedback reading			
Injector Feedback Lowest Reading Allowed	0x1eb	491	Value	1	Minimum injector feedback reading			
Injector Feedback Number of Errors	0x1ec	492	Value	1	Number of injector feedback test failures before error code is set			
Coil Feedback Highest Reading Allowed	0x1ed	493	Value	1	Maximum allowed coil feedback reading			
Coil Feedback Lowest Reading Allowed	0x1ee	494	Value	1	Minimum allowed coil feedback reading			
Coil Feedback Number of Errors	0x1ef	495	Value	1	Number of failed coil feedback tests before error code is set			
Fuel Pump Feedback Upper Limit	0x1f0	496	Value	1	Maximum fuelpump feedback reading			
Fuel Pump Feedback Off Time before Test	0x1f1	497	Value	1	Off time before fuel pump feedback checked			
Fuel Pump Feedback Number of Errors	0x1f2	498	Value	1	Number of fuelpump feedback test failures before error code is set			
Tacho Feedback Number of Errors	0x1f3	499	Value	1	Number of tacho feedback test failures before error code is set			
Fan Feedback Upper Limit	0x1f4	500	Value	1	Maximum fan feedback reading			
Fan Feedback Off Time before Test	0x1f5	501	Value	1	Fan off-time before running feedback test			
Bank Angle Sensor Highest Reading Allowed	0x1f6	502	Value	1	Maximum bank angle sensor reading allowed (also: shifter configuration)			
Fan Feedback Number of Errors	0x1f6	502	Value	1	Number of failed fan tests before error code is set			
Bank Angle Sensor Tip-Over Value	0x1f7	503	Value	1	Bank angle sensor tip-over value (also: shifter minimum delay between activations)			
Bank Angle Sensor Lowest Reading Allowed	0x1f8	504	Value	1	Minimum bank angles sensor reading allowed (also: shifter debounce period)			
Bank Angle Sensor Number of Errors	0x1f9	505	Value	1	Number of bank angle sensor test failures before error code is set (also: shifter fuel cut duration)			
Bank Angle Sensor Tipover Delay	0x1fa	506	Value	1	Bank angle sensor tip-over detection delay (also: shifter maximum input activation value)			
EEPROM Test Number of Errors	0x1fb	507	Value	1	Number of failed EEPROM checksum tests before error			

BUECBxxx									
Name	Offset	Offset	Туре	Size	Description				
	(hex)	(dec)		(bytes)					
					code set				
AD-Converter Number of Errors	0x1fc	508	Value	1	Number of failed A/D conversion tests before error code set				
Camshaft Sensor Number of Sync Errors	0x1fd	509	Value	1	Number of revs without sync detected before error code set				
Camshaft Sensor Test Number of Consecutive Sync Errors	0x1fe	510	Value	1	Number of consecutive out-of-sync revs before error code set				
Error Mask Byte 0	0x1ff	511	Bits	1	Diagnostic trouble code mask, byte 0				
Error Mask Byte 1	0x200	512	Bits	1	Diagnostic trouble code mask, byte 1				
Error Mask Byte 2	0x201	513	Bits	1	Diagnostic trouble code mask, byte 2				
Error Mask Byte 3	0x202	514	Bits	1	Diagnostic trouble code mask, byte 3				
Error Mask Byte 4	0x203	515	Bits	1	Diagnostic trouble code mask, byte 4				
Dwell Duration	0x204	516	Array	17	Dwell duration table				
Timing Table Load Axis	0x216	534	Axis	10	Timing table load axis (y-axis)				
Timing Table RPM Axis	0x220	544	Axis	20	Timing table RPM axis (x-axis)				
Fuel Map Load Axis	0x234	564	Axis	12	Fuel load axis				
Fuel Map RPM Axis	0x240	576	Axis	26	Fuel RPM axis				
Timing Table Front	0x25a	602	Мар	100	Timing table front cylinder				
Timing Table Rear	0x2be	702	Мар	100	Timing table rear cylinder				
Fuel Map Front	0x322	802	Мар	168	Front fuel table				
Fuel Map Rear	0x3ca	970	Мар	168	Fuel map rear cylinder				

#### 20.3 BUEGBxxx

BUEGBxxx										
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description					
Stored Error Byte 2	0x0	0	Bits	1	Stored (historic) trouble codes, byte 2					
Stored Error Byte 3	0x1	1	Bits	1	Stored (historic) trouble codes, byte 3					
Stored Error Byte 4	0x2	2	Bits	1	Stored (historic) trouble codes, byte 4					
Stored Error Byte 5	0x3	3	Bits	1	Stored (historic) trouble codes, byte 5					
Number of Rides since Error Set	0x4	4	Value	1	Number of rides since a trouble code was set					
Calibration ID	0x5	5	Value	1	Country specific calibration identifier					
AFV Rear	0x6	6	Value	2	Adaptive fuel value rear cylinder					
System Configuration	0x8	8	Bits	1	Global ECM setup					
Engine Running Minimum RPM	0xe	14	Value	2	Minimum RPM indicating a running engine (cranking otherwise)					
Throttle Position Sensor Reset Voltage	0x12	18	Value	2	TPS voltage with a fully closde throttle, written on a TPS reset					
Throttle Position Sensor Voltage Range	0x14	20	Value	2	TPS voltage difference from fully closed to WOT					
Throttle Position Sensor Degrees Range	0x16	22	Value	2	TPS degrees difference from fully closed to WOT					
Throttle Position Sensor Moving Average Fraction	0x18	24	Value	1	TPS fraction used to detect TP changes					
O2 Sensor Target Voltage	0x19	25	Value	1	O2 sensor target voltage					
O2 Sensor Rich Voltage	0x1a	26	Value	1	O2 sensor voltage indicating a rich mixture					
O2 Sensor Lean Voltage	0x1b	27	Value	1	O2 sensor voltage indicating a lean mixture					
Closed Loop Feature Minimum RPM	0x1c	28	Value	1	Minimum RPM to activate O2 sensor					
Closed Loop Feature Minimum Throttle	0x1d	29	Value	1	Minimum throttle to activate O2 sensor					
O2 Sensor Activation Time	0x1e	30	Value	1	O2 sensor activation delay					
O2 Sensor Deactivation Time	0x1f	31	Value	1	O2 sensor deactivation delay					
Startup Fuel Pulsewidth	0x20	32	Table	6	Starting fuel pulse length					
Pre Sync Fuel Maximum Engine Temperature	0x26	38	Value	1	Max engine temp for pre-sync fuel pulses					
Post Sync Fuel Maximum Engine Temperature	0x27	39	Value	1	Max engine temp for post-sync fuel pulses					
Fuel Pump Duty Cycle Table	0x28	40	Table	6	Fuel pump duty cycle table					
Fuel Pump Frequency	0x2e	46	Value	1	Fuel pump PWM frequency					
Light Acceleration Condition	0x2f	47	Value	1	TPS change indicating a light accel. condition					
Full Acceleration Condition	0x30	48	Value	1	Change in throttle movement indicationg a full acceleration condition					
Acceleration Enrichment Duration	0x31	49	Value	1	Full acceleration enrichment duration in engine revs					
Acceleration Enrichment Region	0x32	50	Table	4	Acceleration enrichment region					
Acceleration Enrichment Temperature Adjustment	0x36	54	Table	8	Acceleration enrichment adjustment on engine temperature					
Acceleration Enrichment	0x3e	62	Table	8	Acceleration enrichment					
Deceleration Correction Region	0x46	70	Table	8	Deceleration correction region					
Deceleration Correction	0x4e	78	Value	1	Deceleration correction					
Deceleration Condition Hysteresis	0x4f	79	Value	1	Deceleration condition throttle hysteresis					
Fuel Cut Region	0x50	80	Table	4	Fuel cut region					
Deceleration Learn Maximum RPM	0x54	84	Value	1	Deceleration learn mode maximum RPM					
Deceleration Learn Minimum RPM	0x55	85	Value	1	Deceleration learn mode minimum RPM					
Deceleration Learn Minimum Duration	0x56	86	Value	1	Engine revs for deceleration learn mode					

BUEGBxxx									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Deceleration Learn Minimum Readings	0x57	87	Value	1	Number of consecutive rich O2 readings required				
WOT Region	0x58	88	Table	4	Wide-Open Throttle definition				
WOT Enrichment	0x5c	92	Value	2	Default fuel correction, applied to WOT regions				
Idle Correction	0x5e	94	Table	8	Idle correction				
Idle Maxiumum Engine Speed	0x66	102	Value	2	Idle region maximum RPM				
Idle Maxiumum Load	0x68	104	Value	1	Idle region maximum throttle				
Open Loop Enrichment Delay	0x69	105	Value	1	Time before increasing AFV				
Startup Enrichment Temperature Axis	0x6a	106	Axis	4	Startup condition temperature axis				
Startup Enrichment	0x6e	110	Table	4	Fuell correction after egine startup				
Startup Enrichment Duration	0x72	114	Table	4	Duration of startup fuel enrichment				
Open Loop Default Correction	0x76	118	Value	2	Default fuel correction, applied to open loop regions				
Front Cylinder Correction	0x78	120	Table	8	Front cylinder fuel enrichment on engine temperature				
Warmup Enrichment	0x80	128	Table	28	Engine Temp fuel correction				
Hot Start Condition	0x9c	156	Value	2	Engine temperature indicating a hot start condition				
Engine Temperature Sensor Conversion Data	0x9e	158	Table	28	Engine temperature senor data				
Air Temperature Correction	0xba	186	Table	14	Air Temp correction				
Air Temperature Sensor Data	0xc8	200	Table	28	Air temperature sensor data				
Battery Voltage Correction	0xe4	228	Table	12	Battery voltage correction				
Airbox Pressure Configuration	0xf0	240	Bits	1	Air pressure sensor configuration byte				
Baro Pressure Sensor Delay	0xf1	241	Value	1	Delay before reading barometric pressure sensor when switching on ignition				
Barometric Pressure Key-On Minimum Value	0xf3	243	Value	1	Minimum valid barometric pressure sensor reading when switching on ignition				
Barometric Pressure Key-On Maximum Value	0xf4	244	Value	1	Maximum valid barometric pressure sensor reading when switching on ignition				
Airbox Pressure Sensor Data	0xf6	246	Table	10	Air Box Pressure conversion				
Baro Correction	0x100	256	Table	10	Baro pressure correction				
Airbox Pressure Correction	0x10a	266	Table	16	Airbox pressure correction				
Closed Loop Region Upper Boundary	0x11a	282	Table	8	Closed loop upper boundary				
Closed Loop Region Lower Boundary	0x122	290	Table	18	Closed loop lower boundary				
Closed Loop Upper Boundary Load Hysteresis	0x134	308	Value	1	Closed loop upper boundary throttle hysteresis				
Closed Loop Lower Boundary Load Hysteresis	0x135	309	Value	1	Closed loop lower boundary throttle hysteresis				
Closed Loop Upper Boundary RPM Hysteresis	0x136	310	Value	2	Closed loop upper boundary RPM hysteresis				
Closed Loop Lower Boundary RPM Hysteresis	0x138	312	Value	2	Closed loop lower boundary RPM hysteresis				
EGO Correction Maximum Value	0x13a	314	Value	2	Maximum closed loop EGO correction				
EGO Correction Minimum Value	0x13c	316	Value	2	Minimum closed loop EGO correction				
Calibration Mode Number of Readings	0x13e	318	Value	1	Number of O2 sensor readings required to adjust AFV				
AFV Storage Delay	0x13f	319	Value	1	Time between AFV writes to EEPROM				
AFV Maximum Value	0x140	320	Value	2	Maximum allowed AFV				
AFV Minimum Value	0x142	322	Value	2	Minimum allowed AFV				
AFV Increase Factor	0x144	324	Value	2	Factor applied to increase AFV				
AFV Decrease Factor	0x146	326	Value	2	Factor applied to decrease AFV				
Calibration Mode Maximum	0x148	328	Value	2	Maximum engine temperature to enable calibration mode				
Calibration Mode Minimum	0x14a	330	Value	2	Minimum engine temperature to enable calibration mode				
Engine Temperature									

BUEGBxxx										
Name	Offset	Offset	Туре	Size	Description					
	(hex)	(dec)		(bytes)						
Calibration Mode Region Upper Boundary	0x14c	332	Table	8	Calibration mode region upper boundary					
Calibration Mode Region Lower Boundary	0x154	340	Table	14	Calibration mode region lower boundary					
Altitude Adjustement Lower	0x162	354	Table	6	Altitude adjustment lower boundary					
Altitude Adjustment Upper	0x168	360	Table	6	Altitude adjustment upper boundary					
Fuel PI Controller High RPM	0x16e	366	Value	1	PI controller high value RPM limit					
Fuel PI Controller High Throttle	0x16f	367	Value	1	PI controller high value throttle limit					
Fuel PI Controller High P-Value	0x170	368	Value	1	High P value used for PI controller					
Fuel PI Controller High I-Value	0x171	369	Value	1	High I value used for PI controller					
Fuel PI Controller Low P-Value	0x172	370	Value	1	Low P value used for PI controller					
Fuel PI Controller Low I-Value	0x173	371	Value	1	Low Lyalue used for PL controller					
Fuel PI Controller Idle P-Value	0x174	372	Value	1	Idle P value used for PI controller					
Fuel BI Controller Idle I Value	0×175	272	Value	1	Idle Lyalue used for PL controller					
Fuel Pulse Endpoint Table for	0x175	373	Table	I C						
Engine Temperature	0x176	374		0						
Fuel Pulse Endpoint Table for Load	0x17c	380	l able	6	Fuel pulse endpoint throttle correction					
Table Lock Value	0x182	386	Value	2						
Idle Spark Advance Temperature Adjustment	0x184	388	Table	8	Idle spark advance temperature correction					
WOT Spark Advance Reduction	0x18c	396	Table	8	WOT spark advance reduction					
Spark Advance Retard Configuration	0x194	404	Bits	1	Spark advance and fuel reduction configuration					
Speed-RPM Ratio RPM Sample Duration	0x195	405	Value	1	Sample period for Speed-RPM ratio					
Spark Advance Reduction VSS RPM Ratio	0x196	406	Array	5	Speed-RPM ratio values for spark advance and fuel reduction					
Spark Advance Retard Minimum Engine Temperature	0x19b	411	Value	1	Minimum engine temperature to enable reduction					
Spark Advance Reduction Upper RPM Boundary	0x19c	412	Array	6	Maximum RPM to enable reduction					
Spark Advance Reduction Lower	0x1a2	418	Array	6	Minimum RPM to enable reduction					
Spark Advance Reduction Fuel	0x1a8	424	Array	6	Fuel correction during activation					
Spark Advance Reduction	0x1ae	430	Array	6	The spark advance reduction while noise abatement is active					
Spark Advance Reduction Ramp- In Duration	0x1b4	436	Array	6	Spark advance reduction ramp-in duration					
Spark Advance Reduction Hold Duration	0x1ba	442	Array	6	Spark advance reduction hold duration					
Spark Advance Reduction Ramp- Out Duration	0x1c0	448	Array	6	Spark advance reduction ramp-out duration					
RPM Fixed Soft Limit Trigger	0x1ca	458	Value	1	Fixed soft limit trigger RPM					
RPM Fixed Soft Limit Recharge	0x1cb	459	Value	1	Fixed soft limit release RPM					
Soft Limit Ignition Pattern Front	0x1cc	460	Bits	1	Front Soft Limit Fire Pattern					
RPM Fixed Hard Limit Trigger	0x1cc	460	Value	1	Fixed hard limit trigger RPM					
Soft Limit Ignition Pattern Rear	0v1cd	461	Rite	1	Rear Soft Limit Fire Pattern					
RPM Fixed Hard Limit Recharge	Ox1cd	461	Value	1	Fixed bard limit release RPM					
Hard Limit Ignition Pattorn Front		101	Rite	1	Front Hard I imit Fire Pattern					
		402	Volue		Kill limit trigger DDM					
	UXICE	462	value	1						
Hard Limit Ignition Pattern Rear		463	BIIS		Kear Hard Limit Fire Pattern					
KHIVI HIXEO KIII LIMIT Recharge	UX1Cf	463	value	1	KIII IIIIIIT TEIEASE KMII					

NameOffset (hex)Offset (dec)Type (dec)Size (bytes)DescriptionRPM High Speed Hysteresis High Value0x1d0464Value1High speed speed-RPM ration hysteresis, upper valueRPM High Speed Hysteresis Low Value0x1d1465Value1High speed speed-RPM ration hysteresis, lower valueRPM High Speed Timed Limit Timer Start0x1d2466Value1RPM threshold to start limit timer at high speedRPM High Speed Timed Limit Timer Reset0x1d3467Value1RPM threshold to reset limit timer at high speedRPM High Speed Timed Soft Limit0x1d5469Value1RPM threshold to enable delayed hard limit at high speedRPM High Speed Timed Soft0x1d5469Value1RPM threshold to enable delayed soft limit at high speedRPM High Speed Timed Soft0x1d6470Value1Soft limit delay at high speed
RPM High Speed Hysteresis High Value0x1d0464Value1High speed speed-RPM ration hysteresis, upper valueRPM High Speed Hysteresis Low Value0x1d1465Value1High speed speed-RPM ration hysteresis, lower valueRPM High Speed Timed Limit Timer Start0x1d2466Value1RPM threshold to start limit timer at high speedRPM High Speed Timed Limit Timer Reset0x1d3467Value1RPM threshold to reset limit timer at high speedRPM High Speed Timed Hard Limit0x1d4468Value1RPM threshold to enable delayed hard limit at high speedRPM High Speed Timed Soft Limit0x1d5469Value1RPM threshold to enable delayed soft limit at high speedRPM High Speed Timed Soft Limit0x1d6470Value1Soft limit delay at high speed
RPM High Speed Hysteresis Low Value0x1d1465Value1High speed speed-RPM ration hysteresis, lower valueRPM High Speed Timed Limit Timer Start0x1d2466Value1RPM threshold to start limit timer at high speedRPM High Speed Timed Limit Timer Reset0x1d3467Value1RPM threshold to reset limit timer at high speedRPM High Speed Timed Hard Limit0x1d4468Value1RPM threshold to enable delayed hard limit at high speedRPM High Speed Timed Soft Limit0x1d5469Value1RPM threshold to enable delayed soft limit at high speedRPM High Speed Timed Soft Limit0x1d6470Value1Soft limit delay at high speed
RPM High Speed Timed Limit Timer Start0x1d2466Value1RPM threshold to start limit timer at high speedRPM High Speed Timed Limit Timer Reset0x1d3467Value1RPM threshold to reset limit timer at high speedRPM High Speed Timed Hard Limit0x1d4468Value1RPM threshold to enable delayed hard limit at high speedRPM High Speed Timed Soft Limit0x1d5469Value1RPM threshold to enable delayed soft limit at high speedRPM High Speed Timed Soft Limit0x1d6470Value1Soft limit delay at high speed
RPM High Speed Timed Limit       0x1d3       467       Value       1       RPM threshold to reset limit timer at high speed         RPM High Speed Timed Hard       0x1d4       468       Value       1       RPM threshold to enable delayed hard limit at high speed         RPM High Speed Timed Soft       0x1d5       469       Value       1       RPM threshold to enable delayed hard limit at high speed         RPM High Speed Timed Soft       0x1d5       469       Value       1       RPM threshold to enable delayed soft limit at high speed         BPM High Speed Timed Soft       0x1d6       470       Value       1       Soft limit delay at high speed
RPM High Speed Timed Hard       0x1d4       468       Value       1       RPM threshold to enable delayed hard limit at high speed         RPM High Speed Timed Soft       0x1d5       469       Value       1       RPM threshold to enable delayed soft limit at high speed         Limit       0x1d5       469       Value       1       RPM threshold to enable delayed soft limit at high speed         RPM High Speed Timed Soft       0x1d6       470       Value       1       Soft limit delay at high speed
RPM High Speed Timed Soft       0x1d5       469       Value       1       RPM threshold to enable delayed soft limit at high speed         BPM High Speed Timed Soft       0x1d6       470       Value       1       Soft limit delay at high speed
RPM High Speed Timed Soft 0x1d6 470 Value 1 Soft limit delay at high speed
Limit Delay
RPM High Speed Timed Hard       0x1d7       471       Value       1       Hard limit delay at high speed         Limit Delay       1       1       1       1       1       1
RPM Low Speed Timed Limit         0x1d8         472         Value         1         RPM threshold to start limit timer at low speed           Timer Start         0x1d8         472         Value         1         RPM threshold to start limit timer at low speed
RPM Low Speed Timed Limit         0x1d9         473         Value         1         RPM threshold to reset limit timer at low speed           Timer Reset         1         RPM threshold to reset limit timer at low speed         1
RPM Low Speed Timed Hard0x1da474Value1RPM threshold to enable delayed hard limit at low speedLimit
RPM Low Speed Timed Soft         0x1db         475         Value         1         RPM threshold to enable delayed soft limit at low speed           Limit         1
RPM Low Speed Timed Soft         0x1dc         476         Value         1         Soft limit delay at low speed           Limit Delay         1         Soft limit delay at low speed         1         Soft limit delay at low speed
RPM Low Speed Timed Hard         0x1dd         477         Value         1         Hard limit delay at low speed           Limit Delay         1         Hard limit delay at low speed         1         Hard limit delay at low speed
Temperature Soft Limit Minimum         0x1de         478         Value         1         Minimum throttle to enable temperature soft limit           Load         1
Temperature Soft Limit Minimum         0x1df         479         Value         1         Minimum RPM to enable temperature soft limit           RPM          1         Minimum RPM to enable temperature soft limit
Temperature Hard Limit Minimum         0x1e0         480         Value         1         Minimum throttle to enable temperature hard limit           Load         1
Temperature Hard Limit Minimum         0x1e1         481         Value         1         Minimum RPM to enable temperature hard limit           RPM          1         Minimum RPM to enable temperature hard limit
Temperature Soft Limit Trigger         0x1e2         482         Value         1         Temperature threshold to trigger soft limit
Temperature Soft Limit Recharge         0x1e3         483         Value         1         Temperature threshold to recharge soft limit
Temperature Hard Limit Trigger 0x1e4 484 Value 1 Temperature trheshold to trigger hard limit
Temperature Hard Limit         0x1e5         485         Value         1         Temperature threshold to recharge hard limit           Recharge         1         Temperature threshold to recharge hard limit         1         Temperature threshold to recharge hard limit
Ignore Minimum RPM Trigger 0x1e6 486 Value 1 Temperature threshold indicating to ignore RPM/throttle limits
Ignore Minimum RPM Recharge 0x1e7 487 Value 1 Temperature threshold indicating to obey RPM/throttle limits
Temperature Kill Limit Trigger         0x1e8         488         Value         1         Temperature trheshold to trigger hard limit
Temperature Kill Limit Recharge         0x1e9         489         Value         1         Temperature threshold to recharge kill limit
Temperature Limit Engine Lamp     0x1ea     490     Value     1     Temperature threshold to switch on engine lamp       On Value     1     1     1     1     1
Temperature Limit Engine Lamp         0x1eb         491         Value         1         Temperature threshold to switch off engine lamp           Off Value         0         1         Temperature threshold to switch off engine lamp         1
Fan Key-On On Temperature   0x1ec   492   Value   1   Temperature threshold to switch on fan
Fan Key-On Off Temperature         0x1ed         493         Value         1         Temperature threshold to switch off fan
Fan Key-On Duty Cycle   0x1ee   494   Table   8   Fan key-on duty cycle
Fan Duty Cycle Frequency   0x1ee   494   Value   1   Fan duty cycle PWM frequency
VS-RPM Ratio VS Sampling 0x1f7 503 Value 1 Time to count speed sensor pulses
Fan Key-Off Run Delay   0x1f8   504   Value   1   Key-off delay before starting fan
Fan Key-Off Run Duty Cycle   0x1f9   505   Value   1   Fan duty cycle after key-off
Fan Key-Off On Temperature     0x1fa     506     Value     1     Key-off temperature threshold to switch off fan
Fan Key-Off Off Temperature         0x1fb         507         Value         1         Key-off temperature threshold to switch on fan

BUEGBxxx									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Fan Key-Off Maximum Duration	Òx1fc	508	Value	1	Maximum time running fan after key-off				
Fan Key-Off Minimum Battery	0x1fd	509	Value	1	Minimum battery voltage to run fan after key-off				
Voltage	Ov1fo	510	Dito	1	Active Muffler Velve Configuration				
Active Muffler WOT Condition	0x1ff	510	Dits	1					
Hysteresis	UXIII	511	value	1	Active exhaust valve worr condition hysteresis				
Active Muffler Motor Minimum On Time	0x200	512	Value	1	Active exhaust valve controller minimum on-time				
Active Muffler Motor Minimum Off Time	0x201	513	Value	1	Active exhaust valve controller minimum off-time				
Active Muffler Valve Switching Points	0x202	514	Array	6	Active exhaust valve switching RPMs				
Rides Required to Clear DTC	0x208	520	Value	1	Number of rides without error codes set to clear store errors				
Throttle Position Sensor Number	0x209	521	Value	1	Number of TPS read failures before error code is set				
Throttle Position Sensor Highest Reading Allowed	0x20a	522	Value	2	Maximum TPS reading				
Throttle Position Sensor Lowest Reading Allowed	0x20c	524	Value	2	Minimum TPS reading				
Throttle Position Sensor Default Value	0x20e	526	Value	2	TPS default value set on failure				
O2 Sensor Test Minimum RPM	0x210	528	Value	2	Minimum RPM to check for O2 activity				
O2 Sensor Test Minimum	0x212	530	Value	1	Minimum throttle to check for O2 activity				
O2 Sensor Number of Errors	0x213	531	Value	1	Number of O2 sensor read failures before error code is set				
O2 Sensor Number of Inactive	0x214	532	Value	1	Number of inactive results before error code is set				
Reads	0.045	500	Malua						
Engine Temperature Sensor Number of Errors	0x215	533	Value	1	Number of E1 sensor read failures before error code is set				
Engine Temperature Sensor Highest Reading Allowed	0x216	534	Value	1	Maximum ET sensor reading				
Engine Temperature Sensor Lowest Reading Allowed	0x217	535	Value	1	Minimum ET sensor reading				
Engine Temperature Sensor Default Value	0x218	536	Value	1	ET sensor default value set on failure				
Air Temperature Sensor Highest Reading Allowed	0x219	537	Value	1	Maximum allowed air temperature sensor reading				
Air Temperature Sensor Lowest Reading Allowed	0x21a	538	Value	1	Minimum allowed air temperature sensor reading				
Air Temperature Sensor Default Value	0x21b	539	Value	1	Air temperature sensor default value, set on failure				
Air Temperature Sensor Number of Errors	0x21c	540	Value	1	Number of air temperature sensor test failures before error code is set				
Battery Voltage Number of Errors	0x21d	541	Value	1	Number of battery voltage test failures before error code is set				
Battery Voltage Highest Reading Allowed	0x21e	542	Value	2	Battery voltage maximum reading allowed				
Battery Voltage Lowest Reading Allowed	0x220	544	Value	2	Battery voltage minimum reading allowed				
Battery Voltage Default Value	0x222	546	Value	2	Battery voltage default value, set on failure				
Active Muffler Controller Number	0x224	548	Value	1	Number of AMC test failures before error code is set				
Active Muffler Controller Max	0x225	549	Value	1	Maximum time allowed for AMC feedback				
Injector Feedback Highest	0x226	550	Value	1	Maximum injector feedback reading				
Injector Feedback Lowest	0x227	551	Value	1	Minimum injector feedback reading				
Injector Feedback Number of Errors	0x228	552	Value	1	Number of injector feedback test failures before error code is set				

BUEGBxxx									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Coil Feedback Highest Reading Allowed	0x229	553	Value	1	Maximum allowed coil feedback reading				
Coil Feedback Lowest Reading Allowed	0x22a	554	Value	1	Minimum allowed coil feedback reading				
Bank Angle Sensor Lowest Reading Allowed	0x22b	555	Value	1	Minimum bank angles sensor reading allowed (also: shifter debounce period)				
Coil Feedback Number of Errors	0x22b	555	Value	1	Number of failed coil feedback tests before error code is set				
Fuel Pump Feedback Upper Limit	0x22c	556	Value	1	Maximum fuelpump feedback reading				
Fuel Pump Feedback Off Time before Test	0x22d	557	Value	1	Off time before fuel pump feedback checked				
Fuel Pump Feedback Number of Errors	0x22e	558	Value	1	Number of fuelpump feedback test failures before error code is set				
Tacho Feedback Number of Errors	0x22f	559	Value	1	Number of tacho feedback test failures before error code is set				
Fan Feedback Upper Limit	0x230	560	Value	1	Maximum fan feedback reading				
Fan Feedback Off Time before Test	0x231	561	Value	1	Fan off-time before running feedback test				
Fan Feedback Number of Errors	0x232	562	Value	1	Number of failed fan tests before error code is set				
Bank Angle Sensor Highest Reading Allowed	0x233	563	Value	1	Maximum bank angle sensor reading allowed (also: shifter configuration)				
Bank Angle Sensor Tip-Over Value	0x234	564	Value	1	Bank angle sensor tip-over value (also: shifter minimum delay between activations)				
Bank Angle Sensor Number of Errors	0x236	566	Value	1	Number of bank angle sensor test failures before error code is set (also: shifter fuel cut duration)				
Bank Angle Sensor Tipover Delay	0x237	567	Value	1	Bank angle sensor tip-over detection delay (also: shifter maximum input activation value)				
EEPROM Test Number of Errors	0x238	568	Value	1	Number of failed EEPROM checksum tests before error code set				
AD-Converter Number of Errors	0x239	569	Value	1	Number of failed A/D conversion tests before error code set				
Camshaft Sensor Number of Sync Errors	0x23a	570	Value	1	Number of revs without sync detected before error code set				
Camshaft Sensor Test Number of Consecutive Sync Errors	0x23b	571	Value	1	Number of consecutive out-of-sync revs before error code set				
Dwell Duration	0x241	577	Array	17	Dwell duration table				
Error Mask Byte 1	0x244	580	Bits	1	Diagnostic trouble code mask, byte 1				
Error Mask Byte 2	0x245	581	Bits	1	Diagnostic trouble code mask, byte 2				
Error Mask Byte 3	0x246	582	Bits	1	Diagnostic trouble code mask, byte 3				
Error Mask Byte 4	0x247	583	Bits	1	Diagnostic trouble code mask, byte 4				
Error Mask Byte 5	0x248	584	Bits	1	Diagnostic trouble code mask, byte 5				
Timing Table Load Axis	0x252	594	Axis	10	Timing table load axis (y-axis)				
Timing Table RPM Axis	0x25c	604	Axis	20	Timing table RPM axis (x-axis)				
Fuel Map Load Axis	0x270	624	Axis	12	Fuel load axis				
Fuel Map RPM Axis	0x27c	636	Axis	26	Fuel RPM axis				
Timing Table Front	0x296	662	Мар	100	Timing table front cylinder				
Timing Table Rear	0x2fa	762	Мар	100	Timing table rear cylinder				
Fuel Map Front	0x35e	862	Мар	168	Front fuel table				
Fuel Map Rear	0x406	1030	Мар	168	Fuel map rear cylinder				

#### 20.4 BUEIBxxx / B2RIBxxx / BUEICxxx

BUEIBxxx / B2RIBxxx / BUEICxxx									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Stored Error Byte 1	0x0	0	Bits	1	Stored (historic) trouble codes, byte 1				
Stored Error Byte 2	0x1	1	Bits	1	Stored (historic) trouble codes, byte 2				
Stored Error Byte 3	0x2	2	Bits	1	Stored (historic) trouble codes, byte 3				
Stored Error Byte 4	0x3	3	Bits	1	Stored (historic) trouble codes, byte 4				
Number of Rides since Error Set	0x4	4	Value	1	Number of rides since a trouble code was set				
Calibration ID	0x5	5	Value	1	Country specific calibration identifier				
AFV Rear	0x6	6	Value	2	Adaptive fuel value rear cylinder				
System Configuration	0x8	8	Bits	1	Global ECM setup				
Engine Running Minimum RPM	0xe	14	Value	2	Minimum RPM indicating a running engine (cranking otherwise)				
Throttle Position Sensor Reset Voltage	0x12	18	Value	2	TPS voltage with a fully closde throttle, written on a TPS reset				
Throttle Position Sensor Voltage Range	0x14	20	Value	2	TPS voltage difference from fully closed to WOT				
Throttle Position Sensor Degrees Range	0x16	22	Value	2	TPS degrees difference from fully closed to WOT				
Throttle Position Sensor Moving Average Fraction	0x18	24	Value	1	TPS fraction used to detect TP changes				
O2 Sensor Target Voltage	0x19	25	Value	1	O2 sensor target voltage				
O2 Sensor Rich Voltage	0x1a	26	Value	1	O2 sensor voltage indicating a rich mixture				
O2 Sensor Lean Voltage	0x1b	27	Value	1	O2 sensor voltage indicating a lean mixture				
Closed Loop Feature Minimum RPM	0x1c	28	Value	1	Minimum RPM to activate O2 sensor				
Closed Loop Feature Minimum Throttle	0x1d	29	Value	1	Minimum throttle to activate O2 sensor				
O2 Sensor Activation Time	0x1e	30	Value	1	O2 sensor activation delay				
O2 Sensor Deactivation Time	0x1f	31	Value	1	O2 sensor deactivation delay				
Startup Fuel Pulsewidth	0x20	32	Table	6	Starting fuel pulse length				
Pre Sync Fuel Maximum Engine Temperature	0x26	38	Value	1	Max engine temp for pre-sync fuel pulses				
Post Sync Fuel Maximum Engine Temperature	0x27	39	Value	1	Max engine temp for post-sync fuel pulses				
Fuel Pump Duty Cycle Table	0x28	40	Table	6	Fuel pump duty cycle table				
Fuel Pump Frequency	0x2e	46	Value	1	Fuel pump PWM frequency				
Light Acceleration Condition	0x2f	47	Value	1	TPS change indicating a light accel. condition				
Full Acceleration Condition	0x30	48	Value	1	Change in throttle movement indicationg a full acceleration condition				
Acceleration Enrichment Duration	0x31	49	Value	1	Full acceleration enrichment duration in engine revs				
Acceleration Enrichment Region	0x32	50	Table	4	Acceleration enrichment region				
Acceleration Enrichment Temperature Adjustment	0x36	54	Table	8	Acceleration enrichment adjustment on engine temperature				
Acceleration Enrichment	0x3e	62	Table	8	Acceleration enrichment				
Deceleration Correction Region	0x46	70	Table	8	Deceleration correction region				
Deceleration Correction	0x4e	78	Value	1	Deceleration correction				
Deceleration Condition Hysteresis	0x4f	79	Value	1	Deceleration condition throttle hysteresis				
Fuel Cut Region	0x50	80	Table	4	Fuel cut region				
Deceleration Learn Maximum RPM	0x54	84	Value	1	Deceleration learn mode maximum RPM				
Deceleration Learn Minimum RPM	0x55	85	Value	1	Deceleration learn mode minimum RPM				
Deceleration Learn Minimum Duration	0x56	86	Value	1	Engine revs for deceleration learn mode				
Deceleration Learn Minimum Readings	0x57	87	Value	1	Number of consecutive rich O2 readings required				

BUEIBxxx / B2RIBxxx / BUEICxxx								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
WOT Region	0x58	88	Table	4	Wide-Open Throttle definition			
WOT Enrichment	0x5c	92	Value	2	Default fuel correction, applied to WOT regions			
Idle Correction	0x5e	94	Table	8	Idle correction			
Idle Maxiumum Engine Speed	0x66	102	Value	2	Idle region maximum RPM			
Idle Maxiumum Load	0x68	104	Value	1	Idle region maximum throttle			
Open Loop Enrichment Delay	0x69	105	Value	1	Time before increasing AFV			
Startup Enrichment Temperature Axis	0x6a	106	Axis	4	Startup condition temperature axis			
Startup Enrichment	0x6e	110	Table	4	Fuell correction after egine startup			
Startup Enrichment Duration	0x72	114	Table	4	Duration of startup fuel enrichment			
Open Loop Default Correction	0x76	118	Value	2	Default fuel correction, applied to open loop regions			
Front Cylinder Correction	0x78	120	Table	8	Front cylinder fuel enrichment on engine temperature			
Warmup Enrichment	0x80	128	Table	28	Engine Temp fuel correction			
Hot Start Condition	0x9c	156	Value	2	Engine temperature indicating a hot start condition			
Engine Temperature Sensor Conversion Data	0x9e	158	Table	28	Engine temperature senor data			
Air Temperature Correction	0xba	186	Table	14	Air Temp correction			
Air Temperature Sensor Data	0xc8	200	Table	28	Air temperature sensor data			
Battery Voltage Correction	0xe4	228	Table	12	Battery voltage correction			
Airbox Pressure Configuration	0xf0	240	Bits	1	Air pressure sensor configuration byte			
Baro Pressure Sensor Delay	0xf1	241	Value	1	Delay before reading barometric pressure sensor when switching on ignition			
Baro Pressure Blip	0xf2	242	Value	1	Camshaft or crankshaft position to read pressure sensor.			
Barometric Pressure Key-On Minimum Value	0xf3	243	Value	1	Minimum valid barometric pressure sensor reading when switching on ignition			
Barometric Pressure Key-On Maximum Value	0xf4	244	Value	1	Maximum valid barometric pressure sensor reading when switching on ignition			
Airbox Pressure Sensor Data	0xf6	246	Table	10	Air Box Pressure conversion			
Baro Correction	0x100	256	Table	10	Baro pressure correction			
Airbox Pressure Correction	0x10a	266	Table	16	Airbox pressure correction			
Closed Loop Region Upper Boundary	0x11a	282	Table	8	Closed loop upper boundary			
Closed Loop Region Lower Boundary	0x122	290	Table	18	Closed loop lower boundary			
Closed Loop Upper Boundary Load Hysteresis	0x134	308	Value	1	Closed loop upper boundary throttle hysteresis			
Closed Loop Lower Boundary Load Hysteresis	0x135	309	Value	1	Closed loop lower boundary throttle hysteresis			
Closed Loop Upper Boundary RPM Hysteresis	0x136	310	Value	2	Closed loop upper boundary RPM hysteresis			
Closed Loop Lower Boundary RPM Hysteresis	0x138	312	Value	2	Closed loop lower boundary RPM hysteresis			
EGO Correction Maximum Value	0x13a	314	Value	2	Maximum closed loop EGO correction			
EGO Correction Minimum Value	0x13c	316	Value	2	Minimum closed loop EGO correction			
Calibration Mode Number of Readings	0x13e	318	Value	1	Number of O2 sensor readings required to adjust AFV			
AFV Storage Delay	0x13f	319	Value	1	Time between AFV writes to EEPROM			
AFV Maximum Value	0x140	320	Value	2	Maximum allowed AFV			
AFV Minimum Value	0x142	322	Value	2	Minimum allowed AFV			
AFV Increase Factor	0x144	324	Value	2	Factor applied to increase AFV			
AFV Decrease Factor	0x146	326	Value	2	Factor applied to decrease AFV			
Calibration Mode Maximum	0x148	328	Value	2	Maximum engine temperature to enable calibration mode			
Calibration Mode Minimum	0x14a	330	Value	2	Minimum engine temperature to enable calibration mode			
Calibration Mode Region Upper Boundary	0x14c	332	Table	8	Calibration mode region upper boundary			

BUEIBxxx / B2RIBxxx / BUEICxxx									
Name	Offset	Offset	Туре	Size	Description				
	(hex)	(dec)		(bytes)					
Calibration Mode Region Lower Boundary	0x154	340	Table	14	Calibration mode region lower boundary				
Altitude Adjustement Lower Boundary	0x162	354	Table	6	Altitude adjustment lower boundary				
Altitude Adjustment Upper	0x168	360	Table	6	Altitude adjustment upper boundary				
Fuel PI Controller High RPM	0x16e	366	Value	1	PI controller high value RPM limit				
Fuel PI Controller High Throttle	0x16f	367	Value	1	PI controller high value throttle limit				
Fuel PI Controller High P-Value	0x170	368	Value	1	High P value used for PI controller				
Fuel PI Controller High I-Value	0x171	369	Value	1	High I value used for PI controller				
Fuel PI Controller Low P-Value	0x172	370	Value	1	Low P value used for PI controller				
Fuel PI Controller Low I-Value	0x173	371	Value	1	Low I value used for PI controller				
Fuel PI Controller Idle P-Value	0x174	372	Value	1	Idle P value used for PI controller				
Fuel PI Controller Idle I-Value	0x175	373	Value	1	Idle I value used for PI controller				
Fuel Pulse Endpoint Table for	0x176	374	Table	6	Fuel pulse endpoint temperature correction				
Engine Temperature	0,170	200	Table	0					
Load	UX17C	380	Iable	6	Fuel pulse enapoint throttle correction				
Table Lock Value	0x182	386	Value	2					
Idle Spark Advance Temperature Adjustment	0x184	388	Table	8	Idle spark advance temperature correction				
WOT Spark Advance Reduction	0x18c	396	Table	8	WOT spark advance reduction				
Spark Advance Retard Configuration	0x194	404	Bits	1	Spark advance and fuel reduction configuration				
Speed-RPM Ratio RPM Sample	0x195	405	Value	1	Sample period for Speed-RPM ratio				
Spark Advance Reduction VSS	0x196	406	Array	5	Speed-RPM ratio values for spark advance and fuel reduction				
Spark Advance Retard Minimum	0x19b	411	Value	1	Minimum engine temperature to enable reduction				
Spark Advance Reduction Upper	0x19c	412	Array	6	Maximum RPM to enable reduction				
Spark Advance Reduction Lower	0x1a2	418	Array	6	Minimum RPM to enable reduction				
Spark Advance Reduction Fuel	0x1a8	424	Array	6	Fuel correction during activation				
Spark Advance Reduction	0x1ae	430	Array	6	The spark advance reduction while noise abatement is active				
Spark Advance Reduction Ramp-	0x1b4	436	Array	6	Spark advance reduction ramp-in duration				
Spark Advance Reduction Hold	0x1ba	442	Array	6	Spark advance reduction hold duration				
Spark Advance Reduction Ramp-	0x1c0	448	Array	6	Spark advance reduction ramp-out duration				
Active Intake Period	0x1c6	454	Value	1	Active intake control period				
Active Intake Ramp In Duty Cycle	0x1c8	456	Value	1	Active intake ramp-in period duty cycle				
Active Intake Hold Duty Cycle	0x1c9	457	Value	1	Active intake hold period duty cycle				
Active Intake Pamp Out Duty	0x1co	451	Value	1	Active intake ramp-out period duty cycle				
Cycle		400	value						
Soft Limit Ignition Pattern Front	UX1CC	460	Bits	1	Front Soft Limit Fire Pattern				
Soft Limit Ignition Pattern Rear	0x1cd	461	Bits		Rear Soft Limit Fire Pattern				
Hard Limit Ignition Pattern Front	0x1ce	462	Bits	1	Front Hard Limit Fire Pattern				
Hard Limit Ignition Pattern Rear	0x1cf	463	Bits	1	Rear Hard Limit Fire Pattern				
RPM Fixed Soft Limit Trigger	0x1d0	464	Value	1	Fixed soft limit trigger RPM				
RPM Fixed Soft Limit Recharge	0x1d1	465	Value	1	Fixed soft limit release RPM				
RPM Fixed Hard Limit Trigger	0x1d2	466	Value	1	Fixed hard limit trigger RPM				
RPM Fixed Hard Limit Recharge	0x1d3	467	Value	1	Fixed hard limit release RPM				

BUEIBxxx / B2RIBxxx / BUEICxxx									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
RPM Fixed Kill Limit Trigger	0x1d4	468	Value	1	Kill limit trigger RPM				
RPM Fixed Kill Limit Recharge	0x1d5	469	Value	1	Kill limit release RPM				
RPM High Speed Hysteresis High Value	0x1d6	470	Value	1	High speed speed-RPM ration hysteresis, upper value				
RPM High Speed Hysteresis Low Value	0x1d7	471	Value	1	High speed speed-RPM ration hysteresis, lower value				
RPM High Speed Timed Limit Timer Start	0x1d8	472	Value	1	RPM threshold to start limit timer at high speed				
RPM High Speed Timed Limit Timer Reset	0x1d9	473	Value	1	RPM threshold to reset limit timer at high speed				
RPM High Speed Timed Hard Limit	0x1da	474	Value	1	RPM threshold to enable delayed hard limit at high speed				
RPM High Speed Timed Soft Limit	0x1db	475	Value	1	RPM threshold to enable delayed soft limit at high speed				
RPM High Speed Timed Soft Limit Delay	0x1dc	476	Value	1	Soft limit delay at high speed				
RPM High Speed Timed Hard Limit Delay	0x1dd	477	Value	1	Hard limit delay at high speed				
RPM Low Speed Timed Limit Timer Start	0x1de	478	Value	1	RPM threshold to start limit timer at low speed				
RPM Low Speed Timed Limit Timer Reset	0x1df	479	Value	1	RPM threshold to reset limit timer at low speed				
RPM Low Speed Timed Hard	0x1e0	480	Value	1	RPM threshold to enable delayed hard limit at low speed				
RPM Low Speed Timed Soft Limit	0x1e1	481	Value	1	RPM threshold to enable delayed soft limit at low speed				
RPM Low Speed Timed Soft Limit Delay	0x1e2	482	Value	1	Soft limit delay at low speed				
RPM Low Speed Timed Hard Limit Delay	0x1e3	483	Value	1	Hard limit delay at low speed				
Temperature Soft Limit Minimum Load	0x1e4	484	Value	1	Minimum throttle to enable temperature soft limit				
Temperature Soft Limit Minimum RPM	0x1e5	485	Value	1	Minimum RPM to enable temperature soft limit				
Temperature Hard Limit Minimum	0x1e6	486	Value	1	Minimum throttle to enable temperature hard limit				
Temperature Hard Limit Minimum RPM	0x1e7	487	Value	1	Minimum RPM to enable temperature hard limit				
Temperature Soft Limit Trigger	0x1e8	488	Value	1	Temperature threshold to trigger soft limit				
Temperature Soft Limit Recharge	0x1e9	489	Value	1	Temperature threshold to recharge soft limit				
Temperature Hard Limit Trigger	0x1ea	490	Value	1	Temperature trheshold to trigger hard limit				
Temperature Hard Limit Recharge	0x1eb	491	Value	1	Temperature threshold to recharge hard limit				
Ignore Minimum RPM Trigger	0x1ec	492	Value	1	Temperature threshold indicating to ignore RPM/throttle limits				
Ignore Minimum RPM Recharge	0x1ed	493	Value	1	Temperature threshold indicating to obey RPM/throttle limits				
Temperature Kill Limit Trigger	0x1ee	494	Value	1	Temperature trheshold to trigger hard limit				
Temperature Kill Limit Recharge	0x1ef	495	Value	1	Temperature threshold to recharge kill limit				
Temperature Limit Engine Lamp On Value	0x1f0	496	Value	1	Temperature threshold to switch on engine lamp				
Temperature Limit Engine Lamp Off Value	0x1f1	497	Value	1	Temperature threshold to switch off engine lamp				
Fan Key-On Off Temperature	0x1f2	498	Value	1	Temperature threshold to switch off fan				
Fan Key-On On Temperature	0x1f3	499	Value	1	Temperature threshold to switch on fan				
Fan Key-On Duty Cycle	0x1f4	500	Table	8	Fan key-on duty cycle				
Fan Duty Cycle Frequency	0x1fc	508	Value	1	Fan duty cycle PWM frequency				
VS-RPM Ratio VS Sampling Time	0x1fd	509	Value	1	Time to count speed sensor pulses				
Fan Key-Off Run Delay	0x1fe	510	Value	1	Key-off delay before starting fan				
Fan Key-Off Run Duty Cycle	0x1ff	511	Value	1	Fan duty cycle after key-off				
Fan Key-Off On Temperature	0x200	512	Value	1	Key-off temperature threshold to switch off fan				
Fan Key-Off Off Temperature	0x201	513	Value	1	Key-off temperature threshold to switch on fan				

BUEIBxxx / B2RIBxxx / BUEICxxx								
Name	Offset	Offset	Туре	Size	Description			
For Koy Off Maximum Duration	(hex)	(dec)	Value	(bytes)	Maximum time running fon ofter key off			
Fan Key-Oli Maximum Duration	0x202	514	Value	1	Minimum hetter uveltage to run fon offer key off			
Voltage	0x203	515	value	1	Minimum battery voltage to run fan after key-off			
Active Muffler Configuration	0x204	516	Bits	1	Active Muffler Valve Configuration			
Active Muffler WOT Condition	0x205	517	Value	1	Active exhaust valve WOT condition hysteresis			
Hysteresis								
Active Muffler Motor Minimum On Time	0x206	518	Value	1	Active exhaust valve controller minimum on-time			
Active Muffler Motor Minimum Off Time	0x207	519	Value	1	Active exhaust valve controller minimum off-time			
Active Muffler Valve Switching Points	0x208	520	Array	6	Active exhaust valve switching RPMs			
Rides Required to Clear DTC	0x20e	526	Value	1	Number of rides without error codes set to clear store errors			
Throttle Position Sensor Number	0x20f	527	Value	1	Number of TPS read failures before error code is set			
Throttle Position Sensor Highest Reading Allowed	0x210	528	Value	2	Maximum TPS reading			
Throttle Position Sensor Lowest	0x212	530	Value	2	Minimum TPS reading			
Throttle Position Sensor Default	0x214	532	Value	2	TPS default value set on failure			
O2 Sensor Test Minimum RPM	0x216	534	Value	2	Minimum RPM to check for O2 activity			
O2 Sensor Test Minimum Throttle	0x218	536	Value	1	Minimum throttle to check for O2 activity			
O2 Sensor Number of Errors	0x219	537	Value	1	Number of O2 sensor read failures before error code is set			
O2 Sensor Number of Inactive	0x21a	538	Value	1	Number of inactive results before error code is set			
Reads								
Engine Temperature Sensor Number of Errors	0x21b	539	Value	1	Number of ET sensor read failures before error code is set			
Engine Temperature Sensor Highest Reading Allowed	0x21c	540	Value	1	Maximum ET sensor reading			
Engine Temperature Sensor Lowest Reading Allowed	0x21d	541	Value	1	Minimum ET sensor reading			
Engine Temperature Sensor Default Value	0x21e	542	Value	1	ET sensor default value set on failure			
Air Temperature Sensor Highest Reading Allowed	0x21f	543	Value	1	Maximum allowed air temperature sensor reading			
Air Temperature Sensor Lowest Reading Allowed	0x220	544	Value	1	Minimum allowed air temperature sensor reading			
Air Temperature Sensor Default	0x221	545	Value	1	Air temperature sensor default value, set on failure			
Air Temperature Sensor Number	0x222	546	Value	1	Number of air temperature sensor test failures before error			
Battery Voltage Number of Errors	0x223	547	Value	1	Number of battery voltage test failures before error code is			
Battery Voltage Highest Reading	0x224	548	Value	2	Battery voltage maximum reading allowed			
Battery Voltage Lowest Reading	0x226	550	Value	2	Battery voltage minimum reading allowed			
Battery Voltage Default Value	0x228	552	Value	2	Battery voltage default value, set on failure			
Active Muffler Controller Number	0x22a	554	Value	1	Number of AMC test failures before error code is set			
Active Muffler Controller Max	0x22b	555	Value	1	Maximum time allowed for AMC feedback			
Active Intake Throttle Threshold	0x22c	556	Value	1	Maximum TPS reading while AIC is active			
Active Intake Error Counts	0x22d	557	Value	1	Number of failed active intake tests before setting an error			
Injector Feedback Highest	0x22e	558	Value	1	Maximum injector feedback reading			
Reading Allowed	0,004	EE0	Volue	4	Minimum injector foodback reading			
Reading Allowed	UX22T	559	value	1	winimum injector reeaback reading			

BUEIBxxx / B2RIBxxx / BUEICxxx									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Injector Feedback Number of Errors	0x230	560	Value	1	Number of injector feedback test failures before error code is set				
Coil Feedback Highest Reading Allowed	0x231	561	Value	1	Maximum allowed coil feedback reading				
Coil Feedback Lowest Reading Allowed	0x232	562	Value	1	Minimum allowed coil feedback reading				
Coil Feedback Number of Errors	0x233	563	Value	1	Number of failed coil feedback tests before error code is set				
Fuel Pump Feedback Upper Limit	0x234	564	Value	1	Maximum fuelpump feedback reading				
Fuel Pump Feedback Off Time before Test	0x235	565	Value	1	Off time before fuel pump feedback checked				
Fuel Pump Feedback Number of Errors	0x236	566	Value	1	Number of fuelpump feedback test failures before error code is set				
Tacho Feedback Number of Errors	0x237	567	Value	1	Number of tacho feedback test failures before error code is set				
Fan Feedback Upper Limit	0x238	568	Value	1	Maximum fan feedback reading				
Fan Feedback Off Time before Test	0x239	569	Value	1	Fan off-time before running feedback test				
Fan Feedback Number of Errors	0x23a	570	Value	1	Number of failed fan tests before error code is set				
Bank Angle Sensor Highest Reading Allowed	0x23b	571	Value	1	Maximum bank angle sensor reading allowed (also: shifter configuration)				
Bank Angle Sensor Tip-Over Value	0x23c	572	Value	1	Bank angle sensor tip-over value (also: shifter minimum delay between activations)				
Bank Angle Sensor Lowest Reading Allowed	0x23d	573	Value	1	Minimum bank angles sensor reading allowed (also: shifter debounce period)				
Bank Angle Sensor Number of Errors	0x23e	574	Value	1	Number of bank angle sensor test failures before error code is set (also: shifter fuel cut duration)				
Bank Angle Sensor Tipover Delay	0x23f	575	Value	1	Bank angle sensor tip-over detection delay (also: shifter maximum input activation value)				
EEPROM Test Number of Errors	0x240	576	Value	1	Number of failed EEPROM checksum tests before error code set				
AD-Converter Number of Errors	0x241	577	Value	1	Number of failed A/D conversion tests before error code set				
Camshaft Sensor Number of Sync Errors	0x242	578	Value	1	Number of revs without sync detected before error code set				
Camshaft Sensor Test Number of Consecutive Svnc Errors	0x243	579	Value	1	Number of consecutive out-of-sync revs before error code set				
Error Mask Byte 0	0x244	580	Bits	1	Diagnostic trouble code mask, byte 0				
Error Mask Byte 1	0x245	581	Bits	1	Diagnostic trouble code mask, byte 1				
Error Mask Byte 2	0x246	582	Bits	1	Diagnostic trouble code mask, byte 2				
Error Mask Byte 3	0x247	583	Bits	1	Diagnostic trouble code mask, byte 3				
Error Mask Byte 4	0x248	584	Bits	1	Diagnostic trouble code mask, byte 4				
Dwell Duration	0x249	585	Array	17	Dwell duration table				
Timing Table Load Axis	0x25a	602	Axis	10	Timing table load axis (y-axis)				
Timing Table RPM Axis	0x264	612	Axis	20	Timing table RPM axis (x-axis)				
Fuel Map Load Axis	0x278	632	Axis	12	Fuel load axis				
Fuel Map RPM Axis	0x284	644	Axis	26	Fuel RPM axis				
Timing Table Front	0x29e	670	Мар	100	Timing table front cylinder				
Timing Table Rear	0x302	770	Мар	100	Timing table rear cylinder				
Fuel Map Front	0x366	870	Мар	168	Front fuel table				
Fuel Map Rear	0x40e	1038	Мар	168	Fuel map rear cylinder				

#### 20.5 BUEYD (DDFI-3)

BUEYD (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
AFV Front	0xffffffea	-22	Value	2	Adaptive fuel value front cylinder				
IAC Average Position	Oxffffffed	-19	Value	1	Average IAC position when PID control is active				
Active Intake Actuations	Oxffffffee	-18	Value	2	Count of Active Intake actuations since cleared				
AMC Key-On Status	0xffffff6	-10	Bits	1	AMC status when ignition is switched on				
Baro Pressure Sensor Stored	0xffffff8	-8	Value	1	Stored barometric sensor reading				
Value									
Stored Error Byte 0	0xfffffff9	-7	Bits	1	Stored (historic) trouble codes, byte 0				
Stored Error Byte 1	0xffffffa	-6	Bits	1	Stored (historic) trouble codes, byte 1				
Stored Error Byte 2	0xffffffb	-5	Bits	1	Stored (historic) trouble codes, byte 2				
Stored Error Byte 3	0xffffffc	-4	Bits	1	Stored (historic) trouble codes, byte 3				
Stored Error Byte 4	0xffffffd	-3	Bits	1	Stored (historic) trouble codes, byte 4				
Stored Error Byte 5	0xffffffe	-2	Bits	1	Stored (historic) trouble codes, byte 5				
Stored Error Byte 6	Oxffffffff	-1	Bits	1	Stored (historic) trouble codes, byte 6				
Stored Error Byte 7	0x0	0	Bits	1	Stored (historic) trouble codes, byte 7				
Stored Error Byte 8	0x1	1	Bits	1	Stored (historic) trouble codes, byte 8				
Stored Error Byte 9	0x2	2	Bits	1	Stored (historic) trouble codes, byte 9				
Stored Error Byte 10	0x3	3	Bits	1	Stored (historic) trouble codes, byte 10				
Number of Rides since Error Set	0x4	4	Value	1	Number of rides since a trouble code was set				
Calibration ID	0x5	5	Value	1	Country specific calibration identifier				
AFV Rear	0x6	6	Value	2	Adaptive fuel value rear cylinder				
System Configuration	0x8	8	Rite	- 1	Global ECM setup				
	0x0	0	Value	1	Cal Structure Revision (read only)				
Engine Running RPM Hystoresis	0x9		Value	1					
High Value	UXE	14	value	2					
Engine Running RPM Hysteresis	0x10	16	Value	2	Lower engine running threshold				
Throttle Position Sensor Reset	0x12	18	Value	2	TPS voltage with a fully closde throttle, written on a TPS				
Throttle Position Sensor Voltage	0x14	20	Value	2	TPS voltage difference from fully closed to WOT				
Throttle Position Sensor Degrees	0x16	22	Value	2	TPS degrees difference from fully closed to WOT				
Range	0,10		Value						
I hrottle Position Sensor Moving	0x18	24	Value	1	IPS fraction used to detect IP changes				
O2 Sensor Rich Voltage	0x1e	30	Value	1	O2 sensor voltage indicating a rich mixture				
O2 Sensor Lean Voltage	0x1c	31	Value	1	O2 sensor voltage indicating a lean mixture				
Closed Loop Feature Minimum	0x11	32	Value	1	Minimum RPM to activate O2 sensor				
RPM	0,20	02	Value						
Closed Loop Feature Minimum Throttle	0x21	33	Value	1	Minimum throttle to activate O2 sensor				
O2 Sensor Activation Time	0x22	34	Value	1	O2 sensor activation delay				
O2 Sensor Deactivation Time	0x23	35	Value	1	O2 sensor deactivation delay				
Calibration String	0x24	36	String	8	Country version identifier				
Startup Fuel Pulsewidth	0x24	36	Table	6	Starting fuel pulse length				
Pre Sync Fuel Maximum Engine	0x2a	42	Value	1	Max engine temp for pre-sync fuel pulses				
Post Sync Fuel Maximum Engine	0x2b	43	Value	1	Max engine temp for post-sync fuel pulses				
Fuel Pump Duty Cycle Table	0x2c	44	Table	6	Fuel pump duty cycle table				
Fuel Pump Frequency	0x32	50	Value	1	Fuel pump PWM frequency				
AD-Converter Input Select	0x33	51	Value	1	Analog-digital conversion input				
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BUEYD (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
MAP Sensor Front Reading Position	0x34	52	Value	1	Crankshaft position to read front MAP sensor			
MAP Sensor Rear Reading Position	0x35	53	Value	1	Crankshaft position to read rear MAP sensor			
TPS-MAP Load Configuration	0x36	54	Bits	1	Throttle Map Load Configuration			
Live Log Configuration	0x38	56	Bits	1	Live Log Configuration			
Global Fuel Correction	0x3a	58	Value	1	Global fuel correction factor, applied to all map regions			
Acceleration Enrichment Configuration	0x3b	59	Bits	1	Acceleration Enrichment Configuration			
Acceleration Enrichment Front Pulse Start	0x3d	61	Value	1	Camshaft or crankshaft position to start late acceleration pulse for the front cylinder			
Acceleration Enrichment Rear Pulse Start	0x3e	62	Value	1	Camshaft or crankshaft position to start late acceleration pulse for the rear cylinder			
Light Acceleration Condition	0x3f	63	Value	1	TPS change indicating a light accel. condition			
Full Acceleration Condition	0x40	64	Value	1	Change in throttle movement indicationg a full acceleration condition			
Acceleration Enrichment Duration	0x41	65	Value	1	Full acceleration enrichment duration in engine revs			
Acceleration Enrichment Region	0x42	66	Table	4	Acceleration enrichment region			
Acceleration Enrichment Temperature Adjustment	0x46	70	Table	8	Acceleration enrichment adjustment on engine temperature			
Acceleration Enrichment	0x4e	78	Table	8	Acceleration enrichment			
Deceleration Correction Region	0x56	86	Table	8	Deceleration correction region			
Deceleration Correction	0x5e	94	Value	1	Deceleration correction			
Deceleration Condition Hysteresis	0x5f	95	Value	1	Deceleration condition throttle hysteresis			
Throttle Roll-Off Condition	0x60	96	Value	1	Throttle roll-off condition			
Throttle Roll-Off Correction	0x61	97	Value	1	Throttle roll-off fuel correction			
Fuel Cut Region	0x62	98	Table	4	Fuel cut region			
Deceleration Learn Maximum RPM	0x66	102	Value	1	Deceleration learn mode maximum RPM			
Deceleration Learn Minimum RPM	0x67	103	Value	1	Deceleration learn mode minimum RPM			
Deceleration Learn Minimum Duration	0x68	104	Value	1	Engine revs for deceleration learn mode			
Deceleration Learn Minimum Readings	0x69	105	Value	1	Number of consecutive rich O2 readings required			
WOT Region	0x6a	106	Table	4	Wide-Open Throttle definition			
WOT Enrichment	0x6e	110	Value	2	Default fuel correction, applied to WOT regions			
Idle Correction	0x70	112	Table	8	Idle correction			
Idle Maxiumum Engine Speed	0x78	120	Value	2	Idle region maximum RPM			
Idle Maxiumum Load	0x7a	122	Value	1	Idle region maximum throttle			
Open Loop Enrichment Delay	0x7b	123	Value	1	Time before increasing AFV			
Startup Enrichment Temperature Axis	0x7c	124	Axis	4	Startup condition temperature axis			
Startup Enrichment	0x80	128	Table	4	Fuell correction after egine startup			
Startup Enrichment Duration	0x84	132	Table	4	Duration of startup fuel enrichment			
Open Loop Default Correction	0x88	136	Value	2	Default fuel correction, applied to open loop regions			
Front Cylinder Correction	0x8a	138	Table	8	Front cylinder fuel enrichment on engine temperature			
Warmup Enrichment	0x92	146	Table	28	Engine Temp fuel correction			
Hot Start Condition	0xae	174	Value	2	Engine temperature indicating a hot start condition			
Engine Temperature Sensor Conversion Data	0xb0	176	Table	28	Engine temperature senor data			
Air Temperature Correction	0xcc	204	Table	14	Air Temp correction			
Air Temperature Sensor Data	0xda	218	Table	28	Air temperature sensor data			
Battery Voltage Correction	0xf6	246	Table	12	Battery voltage correction			
2nd Battery Voltage Correction	0x102	258	Table	12	Battery correction for showerheads			

BUEYD (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Barometric Pressure Sensor Reading Configuration	0x10e	270	Bits	1	Barometric pressure sensor access setup			
Baro Pressure Sensor Delay	0x10f	271	Value	1	Delay before reading barometric pressure sensor when switching on ignition			
Barometric Feature Region	0x110	272	Table	8	Barometric feature region lower boundary			
MAP Barometric Correction	0x118	280	Table	8	Baro adjustment of MAP reads			
Baro Pressure Sensor Moving Average Factor	0x120	288	Value	1	Baro Pressure Sensor Moving Average Factor			
Airbox Pressure Configuration	0x121	289	Bits	1	Air pressure sensor configuration byte			
Barometric Pressure Key-On Minimum Value	0x122	290	Value	1	Minimum valid barometric pressure sensor reading when switching on ignition			
Barometric Pressure Key-On Maximum Value	0x123	291	Value	1	Maximum valid barometric pressure sensor reading when switching on ignition			
Airbox Pressure Sensor Data	0x124	292	Table	14	Air Box Pressure conversion			
Baro Correction	0x132	306	Table	14	Baro pressure correction			
Vehicle Speed Correction	0x140	320	Table	16	Airbox pressure correction for speed			
Airbox Pressure Correction	0x150	336	Table	16	Airbox pressure correction			
Calibration Mode Number of Readings	0x161	353	Value	1	Number of O2 sensor readings required to adjust AFV			
Closed Loop Region Upper Boundary	0x162	354	Table	8	Closed loop upper boundary			
Closed Loop Region Lower Boundary	0x16a	362	Table	18	Closed loop lower boundary			
Closed Loop Upper Boundary Load Hysteresis	0x17c	380	Value	1	Upper closed loop boundary hysteresis, TPP			
Closed Loop Lower Boundary Load Hysteresis	0x17d	381	Value	1	Lower closed loop boundary hysteresis, TPP			
Closed Loop Upper Boundary RPM Hysteresis	0x17e	382	Value	2	Closed loop upper boundary RPM hysteresis			
Closed Loop Lower Boundary RPM Hysteresis	0x180	384	Value	2	Closed loop lower boundary RPM hysteresis			
EGO Correction Maximum Value	0x182	386	Value	2	Maximum closed loop EGO correction			
EGO Correction Minimum Value	0x184	388	Value	2	Minimum closed loop EGO correction			
Closed Loop Maximum Engine Temperature	0x186	390	Value	2	Maximum engine temperature to activate closed loop			
Closed Loop Minimum Engine Temperature	0x188	392	Value	2	Minimum engine temperature to activate closed loop			
Closed Loop Lower Boundary Adjustment Value	0x18a	394	Value	1	Lower closed loop region boundary adjustment value			
Closed Loop Lower Boundary Adjustment Highest Gear	0x18b	395	Value	1	Highest gear where lower closed loop region boundary is adjusted			
AFV Maximum Value	0x18c	396	Value	2	Maximum allowed AFV			
AFV Minimum Value	0x18e	398	Value	2	Minimum allowed AFV			
AFV Increase Factor	0x190	400	Value	2	Factor applied to increase AFV			
AFV Decrease Factor	0x192	402	Value	2	Factor applied to decrease AFV			
Calibration Mode Maximum Engine Temperature	0x194	404	Value	2	Maximum engine temperature to enable calibration mode			
Calibration Mode Minimum Engine Temperature	0x196	406	Value	2	Minimum engine temperature to enable calibration mode			
Calibration Mode Region Upper Boundary	0x198	408	Table	8	Calibration mode region upper boundary			
Calibration Mode Region Lower	0x1a0	416	Table	14	Calibration mode region lower boundary			
Altitude Adjustement Lower	0x1ae	430	Table	6	Altitude adjustment lower boundary			
Altitude Adjustment Upper Boundary	0x1b4	436	Table	6	Altitude adjustment upper boundary			
Fuel PI Controller Low RPM Threshold	0x1ba	442	Value	1	PI controller low value RPM limit			

			BUEY	D (DDFI-3	3)
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description
Fuel PI Controller Low Load Threshold	0x1bb	443	Value	1	PI controller low value load limit
Fuel PI Controller High RPM Threshold	0x1bc	444	Value	1	PI controller high value RPM limit
Fuel PI Controller High Load Threshold	0x1bd	445	Value	1	PI controller high value load limit
O2 Sensor Target Voltage Array	0x1be	446	Array	4	O2 midpoint for idle, lo, mid and hi
Fuel PI Controller P-Value Table Front when Rich	0x1c2	450	Array	4	Proportional values for the front cylinder and rich transition (idle, low, mid, high)
Fuel PI Controller I-Value Table Front when Rich	0x1c6	454	Array	4	Integral values for the front cylinder and rich mixture (idle, low, mid, high)
Fuel PI Controller P-Value Table Front when Lean	0x1ca	458	Array	4	Proportional values for the front cylinder and lean transition (idle, low, mid, high)
Fuel PI Controller I-Value Table Front when Lean	0x1ce	462	Array	4	Integral values for the front cylinder and lean mixture (idle, low, mid, high)
Fuel PI Controller P-Value Table Rear when Rich	0x1d2	466	Array	4	Proportional values for the rear cylinder and rich transition (idle, low, mid, high)
Fuel PI Controller I-Value Table Rear when Rich	0x1d6	470	Array	4	Integral values for the rear cylinder and rich mixture (idle, low, mid, high)
Fuel PI Controller P-Value Table Rear when Lean	0x1da	474	Array	4	Proportional values for the rear cylinder and lean transition (idle, low, mid, high)
Fuel PI Controller I-Value Table Rear when Lean	0x1de	478	Array	4	Integral values for the rear cylinder and lean mixture (idle, low, mid, high)
Fuel Pulse Endpoint Table for Engine Temperature	0x1e8	488	Table	6	Fuel pulse endpoint temperature correction
Fuel Pulse Endpoint Table for Load	0x1ee	494	Table	6	Fuel pulse endpoint throttle correction
2nd Fuel Puls Endpoint Temperature Correction	0x1f4	500	Table	6	Showerhead pulse end point, ET based
2nd Fuel Pulse Endpoint Throttle Correction	0x1fa	506	Table	6	Showerhead pulse end point, load based
Table Lock Value	0x200	512	Value	2	
AFV Storage Delay	0x202	514	Value	1	Time between AFV writes to EEPROM
Global Spark Advance	0x203	515	Value	1	Global spark advance adjustment
Timed Spark Adjust Minimum RPM	0x204	516	Value	2	Minimum RPM to enable spark advance adjusting
Idle Spark Advance Temperature Adjustment	0x206	518	Table	8	Idle spark advance temperature correction
WOT Spark Advance Reduction	0x20e	526	Table	8	WOT spark advance reduction
Air Temperature Spark Retard Configuration	0x216	534	Bits	1	Air Temp Retard Configuration
Air Temperature Spark Advance Reduction Scaling	0x218	536	Table	14	Air temp spark retard
VSS Input Test Minimum Load	0x227	551	Value	1	Minimum load for VS input diagnostic
VSS Input Minimum Frequency	0x228	552	Value	1	Minimum valid VSS input frequency
VSS Output Test Timeout	0x22a	554	Value	1	Vehicle Speed Ouptut diagnostic timeout
VSS Input Scaling Factor	0x22c	556	Value	2	Scale factor for VSS input
VS-RPM Ratio VS Sampling Time	0x22d	557	Value	1	Time to count speed sensor pulses
VSS Ratio Gearing Table	0x22e	558	Array	6	Gear selection
Spark Advance Retard Configuration	0x234	564	Bits	1	Spark advance and fuel reduction configuration
Spark Advance Retard Minimum Engine Temperature	0x235	565	Value	1	Minimum engine temperature to enable reduction
Spark Advance Reduction Upper RPM Boundary	0x236	566	Array	7	Maximum RPM to enable reduction
Spark Advance Reduction Lower RPM boundary	0x23d	573	Array	7	Minimum RPM to enable reduction
Spark Advance Reduction Fuel Correction	0x244	580	Array	7	Fuel correction during activation

	BUEYD (DDFI-3)							
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Spark Advance Reduction	0x24b	587	Array	7	The spark advance reduction while noise abatement is active			
Spark Advance Reduction Ramp- In Duration	0x252	594	Array	7	Spark advance reduction ramp-in duration			
Spark Advance Reduction Hold Duration	0x259	601	Array	7	Spark advance reduction hold duration			
Spark Advance Reduction Ramp- Out Duration	0x260	608	Array	7	Spark advance reduction ramp-out duration			
Active Intake Configuration	0x267	615	Bits	1	Active intake controller setup			
Active Intake Gearing	0x268	616	Bits	1	Active intake gearing configuration byte			
Active Intake Period	0x269	617	Value	1	Active intake control period			
Active Intake Ramp In Duty Cycle	0x26a	618	Value	1	Active intake ramp-in period duty cycle			
Active Intake Hold Duty Cycle	0x26b	619	Value	1	Active intake hold period duty cycle			
Active Intake Ramp Out Duty Cycle	0x26c	620	Value	1	Active intake ramp-out period duty cycle			
Fuel and Spark Skip Configuation	0x26d	621	Bits	1	Fuel and Spark Skip Configuation			
RPM Fixed Limit Cold Start Ramp	0x26e	622	Value	1	Temperature delta to ramp from cold RPM limits			
Soft Limit Ignition Pattern Front	0x26f	623	Bits	1	Front Soft Limit Fire Pattern			
Soft Limit Ignition Pattern Rear	0x270	624	Bits	1	Rear Soft Limit Fire Pattern			
Hard Limit Ignition Pattern Front	0x271	625	Bits	1	Front Hard Limit Fire Pattern			
Hard Limit Ignition Pattern Rear	0x272	626	Bits	1	Rear Hard Limit Fire Pattern			
RPM Fixed Soft Limit Trigger for Cold Engine	0x273	627	Value	1	Cold engine soft RPM limit, high			
RPM Fixed Soft Limit Recharge for Cold Engine	0x274	628	Value	1	Cold engine soft RPM limit, low			
RPM Fixed Hard Limit Trigger for Cold Engine	0x275	629	Value	1	Cold engine hard RPM limit, high			
RPM Fixed Hard Limit Recharge for Cold Engine	0x276	630	Value	1	Cold engine hard RPM limit, low			
RPM Fixed Soft Limit Trigger	0x277	631	Value	1	Fixed soft limit trigger RPM			
RPM Fixed Soft Limit Recharge	0x278	632	Value	1	Fixed soft limit release RPM			
RPM Fixed Hard Limit Trigger	0x279	633	Value	1	Fixed hard limit trigger RPM			
RPM Fixed Hard Limit Recharge	0x27a	634	Value	1	Fixed hard limit release RPM			
RPM Fixed Kill Limit Trigger	0x27b	635	Value	1	Kill limit trigger RPM			
RPM Fixed Kill Limit Recharge	0x27c	636	Value	1	Kill limit release RPM			
RPM High Speed Hysteresis High Value	0x27d	637	Value	1	High speed speed-RPM ration hysteresis, upper value			
RPM High Speed Hysteresis Low Value	0x27e	638	Value	1	High speed speed-RPM ration hysteresis, lower value			
RPM High Speed Timed Limit Timer Start	0x27f	639	Value	1	RPM threshold to start limit timer at high speed			
RPM High Speed Timed Limit Timer Reset	0x280	640	Value	1	RPM threshold to reset limit timer at high speed			
RPM High Speed Timed Hard Limit	0x281	641	Value	1	RPM threshold to enable delayed hard limit at high speed			
RPM High Speed Timed Soft Limit	0x282	642	Value	1	RPM threshold to enable delayed soft limit at high speed			
RPM High Speed Timed Soft Limit Delay	0x283	643	Value	1	Soft limit delay at high speed			
RPM High Speed Timed Hard Limit Delay	0x284	644	Value	1	Hard limit delay at high speed			
RPM Low Speed Timed Limit Timer Start	0x285	645	Value	1	RPM threshold to start limit timer at low speed			
RPM Low Speed Timed Limit Timer Reset	0x286	646	Value	1	RPM threshold to reset limit timer at low speed			
RPM Low Speed Timed Hard Limit	0x287	647	Value	1	RPM threshold to enable delayed hard limit at low speed			

BUEYD (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
RPM Low Speed Timed Soft Limit	0x288	648	Value	1	RPM threshold to enable delayed soft limit at low speed			
RPM Low Speed Timed Soft Limit Delay	0x289	649	Value	1	Soft limit delay at low speed			
RPM Low Speed Timed Hard Limit Delay	0x28a	650	Value	1	Hard limit delay at low speed			
Temperature Soft Limit Minimum Load	0x28b	651	Value	1	Load above which soft temp limit enabled			
Temperature Soft Limit Minimum RPM	0x28c	652	Value	1	Minimum RPM to enable temperature soft limit			
Temperature Hard Limit Minimum Load	0x28d	653	Value	1	Load above which hard temp limit enabled			
Temperature Hard Limit Minimum RPM	0x28e	654	Value	1	Minimum RPM to enable temperature hard limit			
Temperature Soft Limit Trigger	0x28f	655	Value	1	Temperature threshold to trigger soft limit			
Temperature Soft Limit Recharge	0x290	656	Value	1	Temperature threshold to recharge soft limit			
Temperature Hard Limit Trigger	0x291	657	Value	1	Temperature trheshold to trigger hard limit			
Temperature Hard Limit Recharge	0x292	658	Value	1	Temperature threshold to recharge hard limit			
Ignore Minimum RPM Trigger	0x293	659	Value	1	Temperature threshold indicating to ignore RPM/throttle limits			
Ignore Minimum RPM Recharge	0x294	660	Value	1	Temperature threshold indicating to obey RPM/throttle limits			
Temperature Kill Limit Trigger	0x295	661	Value	1	Temperature trheshold to trigger hard limit			
Temperature Kill Limit Recharge	0x296	662	Value	1	Temperature threshold to recharge kill limit			
Temperature Limit Engine Lamp On Value	0x297	663	Value	1	Temperature threshold to switch on engine lamp			
Temperature Limit Engine Lamp Off Value	0x298	664	Value	1	Temperature threshold to switch off engine lamp			
Fan Configuration	0x299	665	Bits	1	Fan Configuration			
Fan Key-On Off Temperature	0x29a	666	Value	1	Temperature threshold to switch off fan			
Fan Key-On On Temperature	0x29b	667	Value	1	Temperature threshold to switch on fan			
Fan Key-On Duty Cycle	0x29c	668	Table	8	Fan key-on duty cycle			
Fan Duty Cycle Period	0x2a4	676	Value	1	Cooling Fan Control Period			
Fan Key-Off Run Delay	0x2a5	677	Value	1	Key-off delay before starting fan			
Fan Key-Off Run Duty Cycle	0x2a6	678	Value	1	Fan duty cycle after key-off			
Fan Key-Off On Temperature	0x2a7	679	Value	1	Key-off temperature threshold to switch off fan			
Fan Key-Off Off Temperature	0x2a8	680	Value	1	Key-off temperature threshold to switch on fan			
Fan Key-Off Maximum Duration	0x2a9	681	Value	1	Maximum time running fan after key-off			
Fan Key-Off Minimum Battery Voltage	0x2aa	682	Value	1	Minimum battery voltage to run fan after key-off			
Fan 2 Delay	0x2ab	683	Value	1	Delay before switching on fan 2 after turning on fan 1			
Active Muffler Configuration	0x2ac	684	Bits	1	Active Muffler Valve Configuration			
Active Muffler WOT Condition	0x2ad	685	Value	1	Active exhaust valve WOT condition hysteresis			
Active Muffler Motor Minimum On Time	0x2ae	686	Value	1	Active exhaust valve controller minimum on-time			
Active Muffler Motor Minimum Off Time	0x2af	687	Value	1	Active exhaust valve controller minimum off-time			
Active Muffler Valve Switching Points	0x2b0	688	Array	6	Active exhaust valve switching RPMs			
Shifter Configuration	0x2f0	752	Bits	1	Shifter Configuration			
Shifter Input	0x2f1	753	Value	1	Input pin to activate shifter feature			
Shifter Input Activation Level	0x2f2	754	Value	1	Shifter feature activation level			
Shifter Input Debounce Time	0x2f3	755	Value	1	Shifter feature debounce time			
Shifter Input Minimum Delay	0x2f4	756	Value	1	Min time between shifts			
Shifter Interrupt Duration	0x2f5	757	Array	7	Length of shift interrupt			

BUEYD (DDFI-3)								
Name	Offset	Offset (dec)	Туре	Size (bytes)	Description			
Shift Light Configuration	0x2fc	764	Bits	1	Shift Light Configuration			
Shift Light Flashing Period	0x2fd	765	Value	1	Shift light on time while flashing			
Shift Light Flashing RPM Hysteresis High	0x2fe	766	Array	7	Shift Light flashing above this speed			
Shift Light Flashing RPM	0x305	773	Array	7	Shift Light stops flashing below this speed			
Shift Light On RPM Hysteresis	0x30c	780	Array	7	Shift Light on above this speed			
Shift Light Off RPM Hysteresis	0x313	787	Array	7	Shift Light off below this speed			
Starter Interlock Configuration	0x31a	794	Bits	1	Starter Interlock Configuration			
Sidestand Interlock Signal Threshold	0x31b	795	Value	1	Threshold for sidestand input			
Starter Relay Maximum RPM Hysteresis High	0x31c	796	Value	1	Max RPM for starter relay (upper hysteresis)			
Starter Relay Maximum RPM Hysteresis Low	0x31d	797	Value	1	Max RPM for starter relay (lower hysteresis)			
Sidestand Interlock Maximum Speed	0x31e	798	Value	1	Sidestand interlock disabled after reaching speed			
Sidestand Input Number of Errors	0x31f	799	Value	1	Sidestand extended at high speed before failure			
Sidestand Input Maximum Reading Allowed	0x320	800	Value	1	Upper limit of sidestand input			
Sidestand Input Minimum Reading Allowed	0x321	801	Value	1	Lower limit of sidestand input			
Idle Air Control Configuration	0x322	802	Bits	1	Idle air control setup			
Idle Air Control Average Maximum Value	0x332	818	Value	1	Maximum value for idle air control moving average			
Idle Air Control Average Minimum Value	0x333	819	Value	1	Minimum value for idle air control moving average			
Idle Air Control Moving Average Factor	0x336	822	Value	1	Idle air control factor to set up moving average			
Idle Air Control Average Maxiumum Engine Temperature	0x337	823	Value	1	Maximum engine temperature for idle air control moving average			
Idle Air Control Average Minimum Engine Temperature	0x338	824	Value	1	Minimum engine temperature for idle air control moving average			
Idle Air Control Key-On Position	0x360	864	Table	8	IAC position for startup			
Idle Air Control Startup Correction	0x374	884	Table	4	IAC RPM setpoint correction for startup			
Idle Air Control Throttle Position Adjustment	0x378	888	Table	16	Throttle position adjustment table for IAC position			
Idle Air Control TP Adjustment Scaling	0x388	904	Table	16	Scaling of IAC throttle position adjustment for throttle position load			
CAN Bus Configuration	0x3a2	930	Bits	1	CAN bus setup			
Global Fuel Scale Increment	0x3a4	932	Value	1	Incremental Fuel scale, time per unit of fuel			
Cold Start Condition	0x3a9	937	Value	1	Engine temperature indicates a cold engine condition. The CAN cold flag is set and cold engine RPM limit apply.			
Aux Power Relay Configuration	0x3c2	962	Bits	1	Aux Power Relay Configuration			
Aux Power Relay On Battery Voltage	0x3c3	963	Value	1	Battery voltage above which aux relay turned on			
Aux Power Relay Off Battery Voltage	0x3c4	964	Value	1	Battery voltage below which aux relay turned off			
Aux Power Relay Switching Delay	0x3c5	965	Value	1	Delay before switching aux relay			
Spark Plug Cleaning Configuration	0x3c6	966	Bits	1	Spark Plug Cleaning Configuration			
Spark Plug Cleaning Maximum Engine Temperature	0x3c8	968	Value	1	No plug cleaning needed if TE exceeds this			
Spark Plug Cleaning Waste Fire Maximum Engine Temperature	0x3c9	969	Value	1	Terminate plug cleaning waste fires above this TE			

BUEYD (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Spark Plug Cleaning Engine Minimum Run Time	0x3ca	970	Value	1	Min time for engine run event for plug cleaning			
Spark Plug Cleaning Number of Cold Runs	0x3cb	971	Value	1	Cold run events before plug cleaning needed			
Spark Plug Key-On Cleaning Time	0x3cd	973	Value	1	Duration of key-on plug cleaning			
Spark Plug Cleaning Number of Waste Fires	0x3ce	974	Value	1	Plug cleaning waste fires per rev			
Fuel Pressure Control Configuration	0x3d2	978	Bits	1	Fuel Pressure Control Configuration			
Fuel Pressure Key-Off Minimum Pressure	0x3e8	1000	Table	6	Minimum fuel pressure when engine off			
Fuel Pressure Setpoint for Startup	0x3f6	1014	Table	4	Fuel Pressure setpoint at startup			
Fuel Pressure Setpoint for Engine Temperature	0x3fa	1018	Table	28	Fuel pressure setpoint table for engine temperature			
Fuel Pressure Sensor Conversion Table	0x416	1046	Table	28	Fuel pressure sensor data			
Fuel Pressure Setpoint Load Axis	0x432	1074	Axis	6	Load axis for fuel pressure setpoint map			
Fuel Pressure Setpoint RPM Axis	0x438	1080	Axis	12	RPM axis for fuel pressure setpoint map			
Fuel Pressure Setpoint	0x444	1092	Мар	36	Fuel pressure setpoint map for RPM and load			
Voltage and Fuel Pressure Correction Temperature Axis	0x468	1128	Axis	6	Fuel pressure axis for voltage and fuel pressure correction map			
Voltage and Fuel Pressure Correction Battery Axis	0x46e	1134	Axis	12	Battery axis for voltage and fuel pressure correction map			
Voltage and Fuel Pressure Correction	0x47a	1146	Мар	36	Injector adder based on fuel pressure and battery			
Fuel Pressure Correction	0x49e	1182	Table	8	Fuel Pressure correction			
Fuel Pulse Endpoint Load Axis	0x4a6	1190	Axis	6	Fuel endpoint load axis			
Fuel Pulse Endpoint RPM Axis	0x4ac	1196	Axis	12	Fuel endpoint RPM axis			
Fuel Pulse Endpoint Table	0x4b8	1208	Мар	36	Fuel endpoint speed/load table			
Rides Required to Clear DTC	0x4dc	1244	Value	1	Number of rides without error codes set to clear store errors			
Throttle Position Sensor Number of Errors	0x4dd	1245	Value	1	Number of TPS read failures before error code is set			
Throttle Position Sensor Highest Reading Allowed	0x4de	1246	Value	2	Maximum TPS reading			
Throttle Position Sensor Lowest Reading Allowed	0x4e0	1248	Value	2	Minimum TPS reading			
Throttle Position Sensor Default Value	0x4e2	1250	Value	2	TPS default value set on failure			
O2 Sensor Test Minimum RPM	0x4e4	1252	Value	2	Minimum RPM to check for O2 activity			
O2 Sensor Test Minimum Throttle	0x4e6	1254	Value	1	Minimum throttle to check for O2 activity			
O2 Sensor Number of Errors	0x4e7	1255	Value	1	Number of O2 sensor read failures before error code is set			
O2 Sensor Number of Inactive Reads	0x4e8	1256	Value	1	Number of inactive results before error code is set			
Engine Temperature Sensor Number of Errors	0x4e9	1257	Value	1	Number of ET sensor read failures before error code is set			
Engine Temperature Sensor Highest Reading Allowed	0x4ea	1258	Value	1	Maximum ET sensor reading			
Engine Temperature Sensor Lowest Reading Allowed	0x4eb	1259	Value	1	Minimum ET sensor reading			
Engine Temperature Sensor Default Value	0x4ec	1260	Value	1	ET sensor default value set on failure			
Air Temperature Sensor Highest Reading Allowed	0x4ed	1261	Value	1	Maximum allowed air temperature sensor reading			
Air Temperature Sensor Lowest Reading Allowed	0x4ee	1262	Value	1	Minimum allowed air temperature sensor reading			
Air Temperature Sensor Default Value	0x4ef	1263	Value	1	Air temperature sensor default value, set on failure			

BUEYD (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Air Temperature Sensor Number of Errors	0x4f0	1264	Value	1	Number of air temperature sensor test failures before error code is set			
Battery Average Voltage Difference Limit	0x4f5	1269	Value	1	Maximum difference allowed between average high and low battery voltage			
Battery Voltage Test Minimum RPM	0x4f6	1270	Value	1	Minimum engine speed to perform battery voltage tests			
Battery Voltage Number of Errors	0x4f7	1271	Value	1	Number of battery voltage test failures before error code is set			
Battery Voltage Highest Reading Allowed	0x4f8	1272	Value	2	Battery voltage maximum reading allowed			
Battery Voltage Lowest Reading Allowed	0x4fa	1274	Value	2	Battery voltage minimum reading allowed			
Battery Voltage Default Value	0x4fc	1276	Value	2	Battery voltage default value, set on failure			
Active Muffler Controller Number of Tests Failed	0x4fe	1278	Value	1	Number of AMC test failures before error code is set			
Active Muffler Controller Max Feedback Time	0x4ff	1279	Value	1	Maximum time allowed for AMC feedback			
Active Intake Maximum TPS Reading Allowed	0x500	1280	Value	1	Maximum TPS reading while AIC is active			
Active Intake Error Counts	0x501	1281	Value	1	Number of failed active intake tests before setting an error code			
Active Intake Feedback Timeout	0x502	1282	Value	1	Active Intake Control feedback timeout			
Injector Feedback Highest Reading Allowed	0x503	1283	Value	1	Maximum injector feedback reading			
Injector Feedback Lowest Reading Allowed	0x504	1284	Value	1	Minimum injector feedback reading			
Injector Feedback Number of Errors	0x505	1285	Value	1	Number of injector feedback test failures before error code is set			
Coil Feedback Highest Reading Allowed	0x506	1286	Value	1	Maximum allowed coil feedback reading			
Coil Feedback Lowest Reading Allowed	0x507	1287	Value	1	Minimum allowed coil feedback reading			
Coil Feedback Number of Errors	0x508	1288	Value	1	Number of failed coil feedback tests before error code is set			
Clutch Test Number of VSS Samples	0x509	1289	Value	1	Number of vehicle speed samples for clutch diagnostic tests			
Clutch Test Minimum Load	0x50a	1290	Value	1	Minimum load to run clutch diagnostic tests			
Clutch Test Timeout	0x50b	1291	Value	1	Number of failed clutch diagnostic tests before error code is set			
Neutral Test Number of VSS Samples	0x50c	1292	Value	1	Number of vehicle speed samples for neutral diagnostic tests			
Neutral Test Minimum Load	0x50d	1293	Value	1	Minimum load for neutral diagnostic			
Neutral Test Timeout	0x50e	1294	Value	1	Neutral diagnostic timeout			
Fuel Pump Feedback Upper Limit	0x50f	1295	Value	1	Maximum fuelpump feedback reading			
Fuel Pump Feedback Off Time before Test	0x510	1296	Value	1	Off time before fuel pump feedback checked			
Fuel Pump Feedback Number of Errors	0x511	1297	Value	1	Number of fuelpump feedback test failures before error code is set			
Idle Air Control Position Test Maximum Engine Temperature	0x515	1301	Value	1	Maximum engine temperature to test idle air control position			
Idle Air Control Position Test Limit High	0x516	1302	Value	1	IAC position high diagnostic limit (255 disables)			
Idle Air Control Position Test Limit Low	0x517	1303	Value	1	IAC position low diagnostic limit			
Idle Air Control Highest Reading Allowed	0x518	1304	Value	1	IAC high position limit			
Idle Air Control Lowest Reading Allowed	0x519	1305	Value	1	IAC low position limit			
Idle Air Control Position Test Timeout	0x51a	1306	Value	1	Idle air control position diagnostic timeout			

BUEYD (DDFI-3)								
Name	Offset	Offset	Туре	Size	Description			
Idle Air Control Test Timeout	(nex) 0x51b	(dec) 1307	Value	(bytes)	IAC diagnostic timeout			
Tacho Feedback Number of	0x51c	1308	Value	1	Number of tacho feedback test failures before error code			
Errors					is set			
Fan Feedback Off Time before Test	0x51d	1309	Value	1	Fan off-time before running feedback test			
Fan Feedback Number of Errors	0x51e	1310	Value	1	Number of failed fan tests before error code is set			
VSS Output Scaling Factor	0x520	1312	Value	2	Scale factor for VSS output			
VSS Input Test Timeout	0x521	1313	Value	1	Vehicle Speed Input diagnostic timeout			
VSS Input Test Minimum RPM	0x522	1314	Value	1	Minimum engine speed for VS input diagnostic			
Bank Angle Sensor Highest Reading Allowed	0x525	1317	Value	1	Maximum bank angle sensor reading allowed (also: shifter configuration)			
Bank Angle Sensor Tip-Over Value	0x526	1318	Value	1	Bank angle sensor tip-over value (also: shifter minimum delay between activations)			
Bank Angle Sensor Lowest Reading Allowed	0x527	1319	Value	1	Minimum bank angles sensor reading allowed (also: shifter debounce period)			
Bank Angle Sensor Number of Errors	0x528	1320	Value	1	Number of bank angle sensor test failures before error code is set (also: shifter fuel cut duration)			
Bank Angle Sensor Tipover	0x529	1321	Value	1	Bank angle sensor tip-over detection delay (also: shifter maximum input activation value)			
Starter Relay Test Timeout	0x52a	1322	Value	1	Starter Relay diagnostic timeout			
Aux Power Relay Test Feedback	0x52b	1323	Value	1	Auxiliary Power Relay diagnostic timeout			
Timeout								
EEPROM Test Number of Errors	0x52c	1324	Value	1	Number of failed EEPROM checksum tests before error code set			
AD-Converter Number of Errors	0x52d	1325	Value	1	Number of failed A/D conversion tests before error code set			
Camshaft Sensor Test Minimum RPM	0x52e	1326	Value	2	Minimum RPM to set lost sync error			
Camshaft Sensor Number of Sync Errors	0x530	1328	Value	1	Number of revs without sync detected before error code set			
Camshaft Sensor Test Number of Consecutive Sync Errors	0x531	1329	Value	1	Number of consecutive out-of-sync revs before error code set			
AFV Cylinder Difference Limit	0x535	1333	Value	1	Learned Fuel Cylinder Difference limit			
AFV Cylinder Difference Number	0x536	1334	Value	1	Learned Fuel Cylinder Difference timeout			
of Errors								
MAP Sensor Highest Reading Allowed	0x537	1335	Value	1	Highest MAP sensor reading allowed			
MAP Sensor Lowest Reading Allowed	0x538	1336	Value	1	Lowest MAP sensor reading allowed			
MAP Sensor Default Value	0x539	1337	Value	1	Default MAP value set on failure			
Map Sensor Number of Errors	0x53a	1338	Value	1	Number of MAP sensor read failures before error code is set			
Barometric Pressure Sensor Highest Reading Allowed	0x53b	1339	Value	1	Barometric pressure sensor maximum reading allowed			
Barometric Pressure Sensor	0x53c	1340	Value	1	Barometric pressure sensor mininmum reading allowed			
Lowest Reading Allowed	0.501	10.11						
Barometric Pressure Sensor Configuration	0x53d	1341	Value	1	Barometric pressure sensor default value, set on failure			
Barometric Pressure Sensor Number of Errors	0x53e	1342	Value	1	Number of barometric pressure sensor test failures before error code is set			
Error Mask Byte 0	0x549	1353	Bits	1	Diagnostic trouble code mask, byte 0			
Error Mask Byte 1	0x54a	1354	Bits	1	Diagnostic trouble code mask, byte 1			
Error Mask Byte 2	0x54b	1355	Bits	1	Diagnostic trouble code mask, byte 2			
Error Mask Byte 3	0x54c	1356	Bits	1	Diagnostic trouble code mask, byte 3			
Error Mask Byte 4	0x54d	1357	Bits	1	Diagnostic trouble code mask, byte 4			
Error Mask Byte 5	0x54e	1358	Bits	1	Diagnostic trouble code mask, byte 5			
Error Mask Byte 6	0x54f	1359	Bits	1	Diagnostic trouble code mask, byte 6			
Error Mask Byte 7	0x550	1360	Bits	1	Diagnostic trouble code mask, byte 7			
Error Mask Byte 8	0x551	1361	Bits	1	Diagnostic trouble code mask, byte 8			
BUEYD (DDFI-3)								
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Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Error Mask Byte 9	0x552	1362	Bits	1	Diagnostic trouble code mask, byte 9			
Error Mask Byte 10	0x553	1363	Bits	1	Diagnostic trouble code mask, byte 10			
Dwell Duration	0x555	1365	Array	17	Dwell duration table			
Timing Table Load Axis	0x566	1382	Axis	10	Timing table load axis (y-axis)			
Timing Table RPM Axis	0x570	1392	Axis	28	Timing table RPM axis (x-axis)			
Fuel Map Load Axis	0x58c	1420	Axis	16	Fuel load axis			
Fuel Map RPM Axis	0x59c	1436	Axis	40	Fuel RPM axis			
2nd Fuel Map Load Axis	0x5c4	1476	Axis	8	Secondary injector load axis			
2nd Fuel Map RPM Axis	0x5cc	1484	Axis	24	Secondary injector RPM axis			
Timing Table Front	0x600	1536	Мар	140	Timing table front cylinder			
Timing Table Rear	0x68c	1676	Мар	140	Timing table rear cylinder			
Fuel Map Front	0x718	1816	Мар	320	Front fuel table			
Fuel Map Rear	0x858	2136	Мар	320	Fuel map rear cylinder			
2nd Fuel Map Front	0x998	2456	Мар	96	Front showerhead table			
2nd Fuel Map Rear	0x9f8	2552	Мар	96	Rear showerhead injectors			
Air Temperature Maximum Spark Advance Reduction	0xa58	2648	Мар	140	Maximum TA spark retard			
TP to Load Table TP Axis	0xae4	2788	Axis	8	Throttle position axis for TP to load conversion map			
TP to Load Table RPM Axis	0xaec	2796	Axis	16	RPM axis for TP to load conversion map			
TP to Load Table	0xafc	2812	Мар	64	Throttle position axis for TP to load conversion map			
MAP to Load Table MAP Axis	0xb3c	2876	Axis	8	MAP axis for MAP to load conversion map			
MAP to Load Table RPM Axis	0xb44	2884	Axis	16	RPM axis for MAP to load conversion map			
MAP to Load Table Front	0xb54	2900	Мар	64	Convert front MAP to load			
MAP to Load Table Rear	0xb94	2964	Мар	64	Convert rear MAP to load			
TP to Load Weight Table TP Axis	0xbd4	3028	Axis	8	Throttle position axis for TP to load weight map			
TP to Load Weight Table RPM Axis	0xbdc	3036	Axis	16	RPM axis for TP to load weight map			
TP to Load Weight Table	0xbec	3052	Мар	64	Weight of TPS (vs MAP) in load calculation			
Fan Duty Cycle Map Temperature Axis	0xc2c	3116	Axis	4	Engine temperature axis for fan duty cycle map			
Fan Duty Cycle Map Battery Axis	0xc30	3120	Axis	8	Battery voltage axis for fan duty cycle map			
Fan Duty Cycle Map	0xc38	3128	Мар	16	Fan duty cycle map for battery and engine temperature			
Fan Key-On On Temperature Table	0xc48	3144	Table	8	Key-on fan on temp based on battery voltage			
Fan Key-On Off Temperature Table	0xc50	3152	Table	8	Key-on fan off temp based on battery voltage			
Fan On Temperature Table with Key-Off	0xc58	3160	Table	8	Key-off fan on temp based on battery voltage			
Fan Off Temperature Table with	0xc60	3168	Table	8	Key-off fan off temp based on battery voltage			
Minimum Battery Voltage with	0xc68	3176	Table	8	Min bat for fuel pump and fans after key-off			
IAC Setpoint Map Temperature Axis	0xc70	3184	Axis	6	Engine temperature axis for IAC setpoint map			
IAC Setpoint Map Battery Axis	0xc76	3190	Axis	8	Battery voltage axis for IAC setpoint map			
IAC Setpoint Map	0xc7e	3198	Мар	24	IAC RPM setpoint map for battery voltage and engine temperature			

#### 20.6 BUEZD (DDFI-3)

BUEZD (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
IAC Average Position	0xffffffed	-19	Value	1	Average IAC position when PID control is active				
Active Intake Actuations	Oxfffffee	-18	Value	2	Count of Active Intake actuations since cleared				
AMC Key-On Status	0xffffff6	-10	Bits	1	AMC status when ignition is switched on				
Baro Pressure Sensor Stored Value	0xfffffff8	-8	Value	1	Stored barometric sensor reading				
Stored Error Byte 0	0xfffffff9	-7	Bits	1	Stored (historic) trouble codes, byte 0				
Stored Error Byte 1	0xffffffa	-6	Bits	1	Stored (historic) trouble codes, byte 1				
Stored Error Byte 2	0xffffffb	-5	Bits	1	Stored (historic) trouble codes, byte 2				
Stored Error Byte 3	Oxfffffffc	-4	Bits	1	Stored (historic) trouble codes, byte 3				
Stored Error Byte 4	0xffffffd	-3	Bits	1	Stored (historic) trouble codes, byte 4				
Stored Error Byte 5	0xffffffe	-2	Bits	1	Stored (historic) trouble codes, byte 5				
Stored Error Byte 6	Oxffffffff	-1	Bits	1	Stored (historic) trouble codes, byte 6				
Stored Error Byte 7	0x0	0	Bits	1	Stored (historic) trouble codes, byte 7				
Stored Error Byte 8	0x1	1	Bits	1	Stored (historic) trouble codes, byte 8				
Stored Error Byte 9	0x2	2	Bits	1	Stored (historic) trouble codes, byte 9				
Stored Error Byte 10	0x3	3	Bits	1	Stored (historic) trouble codes, byte 10				
Number of Rides since Error Set	0x4	4	Value	1	Number of rides since a trouble code was set				
Calibration ID	0x5	5	Value	1	Country specific calibration identifier				
AFV Rear	0x6	6	Value	2	Adaptive fuel value rear cylinder				
System Configuration	0x8	8	Bits	1	Global ECM setup				
Layout Revision	0x9	9	Value	1	Cal Structure Revision (read only)				
Engine Running RPM Hysteresis	0xe	14	Value	2	Upper engine running threshold				
Engine Running RPM Hysteresis Low Value	0x10	16	Value	2	Lower engine running threshold				
Throttle Position Sensor Reset Voltage	0x12	18	Value	2	TPS voltage with a fully closde throttle, written on a TPS reset				
Throttle Position Sensor Voltage Range	0x14	20	Value	2	TPS voltage difference from fully closed to WOT				
Throttle Position Sensor Degrees Range	0x16	22	Value	2	TPS degrees difference from fully closed to WOT				
Throttle Position Sensor Moving Average Fraction	0x18	24	Value	1	TPS fraction used to detect TP changes				
Calibration String	0x24	36	String	8	Country version identifier				
O2 Sensor Rich Voltage	0x2e	46	Value	1	O2 sensor voltage indicating a rich mixture				
O2 Sensor Lean Voltage	0x2f	47	Value	1	O2 sensor voltage indicating a lean mixture				
Closed Loop Feature Minimum RPM	0x30	48	Value	1	Minimum RPM to activate O2 sensor				
Closed Loop Feature Minimum Throttle	0x31	49	Value	1	Minimum throttle to activate O2 sensor				
O2 Sensor Activation Time	0x32	50	Value	1	O2 sensor activation delay				
O2 Sensor Deactivation Time	0x33	51	Value	1	O2 sensor deactivation delay				
Startup Fuel Pulsewidth	0x34	52	Table	6	Starting fuel pulse length				
Pre Sync Fuel Maximum Engine	0x3a	58	Value	1	Max engine temp for pre-sync fuel pulses				
Temperature Post Sync Fuel Maximum Engine Temperature	0x3b	59	Value	1	Max engine temp for post-sync fuel pulses				
Fuel Pump Duty Cycle Table	0x3c	60	Table	6	Fuel pump duty cycle table				
Fuel Pump Frequency	0x42	66	Value	1	Fuel pump PWM frequency				
AD-Converter Input Select	0x43	67	Value	1	Analog-digital conversion input				
MAP Sensor Front Reading	0x44	68	Value	1	Crankshaft position to read front MAP sensor				
Position									

BUEZD (DDFI-3)									
Name	Offset	Offset	Туре	Size	Description				
	(hex)	(dec)		(bytes)					
MAP Sensor Rear Reading	0x45	69	Value	1	Crankshaft position to read rear MAP sensor				
Position TPC MAD Load Configuration	0.40	70	Dite	4	Throttle Man Load Configuration				
TPS-MAP Load Configuration	0x46	70	Bits	1	Infottle Map Load Configuration				
	0X47	71	value	1	Maximum RPM for combined TPS/MAP (TPS above)				
Live Log Configuration	0x48	72	Bits	1	Live Log Configuration				
Global Fuel Correction	0x4a	74	Value	1	Global fuel correction factor, applied to all map regions				
Acceleration Enrichment Configuration	0x4b	75	Bits	1	Acceleration Enrichment Configuration				
Acceleration Enrichment Front Pulse Start	0x4d	77	Value	1	Camshaft or crankshaft position to start late acceleration pulse for the front cylinder				
Acceleration Enrichment Rear Pulse Start	0x4e	78	Value	1	Camshaft or crankshaft position to start late acceleration pulse for the rear cylinder				
Light Acceleration Condition	0x4f	79	Value	1	TPS change indicating a light accel. condition				
Full Acceleration Condition	0x50	80	Value	1	Change in throttle movement indicationg a full acceleration condition				
Acceleration Enrichment Duration	0x51	81	Value	1	Full acceleration enrichment duration in engine revs				
Acceleration Enrichment Region	0x52	82	Table	4	Acceleration enrichment region				
Acceleration Enrichment	0x56	86	Table	8	Acceleration enrichment adjustment on engine temperature				
Acceleration Enrichment	0x5e	94	Table	8	Acceleration enrichment				
Deceleration Correction Region	0x66	102	Table	8	Deceleration correction region				
Deceleration Correction	0x60	110	Value	1	Deceleration correction				
Deceleration Condition	0x0e	110	Value	1	Deceleration condition throttle hystoresic				
Hysteresis	0.70	111	value						
I hrottle Roll-Off Condition	0x70	112	Value	1	I hrottle roll-off condition				
Throttle Roll-Off Correction	0x71	113	Value	1	Throttle roll-off fuel correction				
Fuel Cut Region	0x72	114	Table	4	Fuel cut region				
Deceleration Learn Maximum RPM	0x76	118	Value	1	Deceleration learn mode maximum RPM				
Deceleration Learn Minimum RPM	0x77	119	Value	1	Deceleration learn mode minimum RPM				
Deceleration Learn Minimum Duration	0x78	120	Value	1	Engine revs for deceleration learn mode				
Deceleration Learn Minimum Readings	0x79	121	Value	1	Number of consecutive rich O2 readings required				
WOT Region	0x7a	122	Table	4	Wide-Open Throttle definition				
WOT Enrichment	0x7e	126	Value	2	Default fuel correction, applied to WOT regions				
Idle Correction	0x80	128	Table	8	Idle correction				
Idle Maxiumum Engine Speed	0x88	136	Value	2	Idle region maximum RPM				
Idle Maxiumum Load	0x8a	138	Value	1	Idle region maximum throttle				
Open Loop Enrichment Delay	0x8b	139	Value	1	Time before increasing AFV				
Startup Enrichment Temperature	0x8c	140	Axis	4	Startup condition temperature axis				
Startup Enrichment	0x90	144	Table	4	Fuell correction after egine startup				
Startup Enrichment Duration	0x94	148	Table	4	Duration of startup fuel enrichment				
Open Loop Default Correction	0x98	152	Value	2	Default fuel correction, applied to open loop regions				
Front Cylinder Correction	0x0a	15/	Table	8	Front cylinder fuel enrichment on engine temperature				
Warmun Enrichment	0x32	162	Table	28	Engine Temp fuel correction				
	Oxbo	102	Value	20	Engine temp rue concellon				
	UXDE	190	Value	2	Engine temperature indicating a not start condition				
Conversion Data		192		20					
Air Temperature Correction	Oxdc	220	Table	14	Air Temp correction				
Air Temperature Sensor Data	0xea	234	Table	28	Air temperature sensor data				
Battery Voltage Correction	0x106	262	Table	12	Battery voltage correction				
2nd Battery Voltage Correction	0x112	274	Table	12	Battery correction for showerheads				

BUEZD (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Barometric Pressure Sensor Reading Configuration	0x11e	286	Bits	1	Barometric pressure sensor access setup				
Baro Pressure Sensor Delay	0x11f	287	Value	1	Delay before reading barometric pressure sensor when switching on ignition				
Barometric Feature Region	0x120	288	Table	8	Barometric feature region lower boundary				
MAP Barometric Correction	0x128	296	Table	8	Baro adjustment of MAP reads				
Baro Pressure Sensor Moving Average Factor	0x130	304	Value	1	Baro Pressure Sensor Moving Average Factor				
Airbox Pressure Configuration	0x131	305	Bits	1	Air pressure sensor configuration byte				
Barometric Pressure Key-On Minimum Value	0x132	306	Value	1	Minimum valid barometric pressure sensor reading when switching on ignition				
Barometric Pressure Key-On Maximum Value	0x133	307	Value	1	Maximum valid barometric pressure sensor reading when switching on ignition				
Airbox Pressure Sensor Data	0x134	308	Table	14	Air Box Pressure conversion				
Baro Correction	0x142	322	Table	14	Baro pressure correction				
Vehicle Speed Correction	0x150	336	Table	16	Airbox pressure correction for speed				
Airbox Pressure Correction	0x160	352	Table	16	Airbox pressure correction				
Calibration Mode Number of Readings	0x171	369	Value	1	Number of O2 sensor readings required to adjust AFV				
Closed Loop Region Upper Boundary	0x172	370	Table	8	Closed loop upper boundary				
Closed Loop Region Lower Boundary	0x17a	378	Table	18	Closed loop lower boundary				
Closed Loop Upper Boundary Load Hysteresis	0x18c	396	Value	1	Upper closed loop boundary hysteresis, TPP				
Closed Loop Lower Boundary Load Hysteresis	0x18d	397	Value	1	Lower closed loop boundary hysteresis, TPP				
Closed Loop Upper Boundary RPM Hysteresis	0x18e	398	Value	2	Closed loop upper boundary RPM hysteresis				
Closed Loop Lower Boundary RPM Hysteresis	0x190	400	Value	2	Closed loop lower boundary RPM hysteresis				
EGO Correction Maximum Value	0x192	402	Value	2	Maximum closed loop EGO correction				
EGO Correction Minimum Value	0x194	404	Value	2	Minimum closed loop EGO correction				
Closed Loop Maximum Engine Temperature	0x196	406	Value	2	Maximum engine temperature to activate closed loop				
Closed Loop Minimum Engine Temperature	0x198	408	Value	2	Minimum engine temperature to activate closed loop				
Closed Loop Lower Boundary Adjustment Value	0x19a	410	Value	1	Lower closed loop region boundary adjustment value				
Closed Loop Lower Boundary Adjustment Highest Gear	0x19b	411	Value	1	Highest gear where lower closed loop region boundary is adjusted				
AFV Maximum Value	0x19c	412	Value	2	Maximum allowed AFV				
AFV Minimum Value	0x19e	414	Value	2	Minimum allowed AFV				
AFV Increase Factor	0x1a0	416	Value	2	Factor applied to increase AFV				
AFV Decrease Factor	0x1a2	418	Value	2	Factor applied to decrease AFV				
Calibration Mode Maximum Engine Temperature	0x1a4	420	Value	2	Maximum engine temperature to enable calibration mode				
Calibration Mode Minimum	0x1a6	422	Value	2	Minimum engine temperature to enable calibration mode				
Calibration Mode Region Upper	0x1a8	424	Table	8	Calibration mode region upper boundary				
Calibration Mode Region Lower	0x1b0	432	Table	14	Calibration mode region lower boundary				
Altitude Adjustement Lower	0x1be	446	Table	6	Altitude adjustment lower boundary				
Altitude Adjustment Upper	0x1c4	452	Table	6	Altitude adjustment upper boundary				
Fuel PI Controller Low RPM	0x1ca	458	Value	1	PI controller low value RPM limit				
	1								

BUEZD (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Fuel PI Controller Low Load Threshold	0x1cb	459	Value	1	PI controller low value load limit			
Fuel PI Controller High RPM Threshold	0x1cc	460	Value	1	PI controller high value RPM limit			
Fuel PI Controller High Load Threshold	0x1cd	461	Value	1	PI controller high value load limit			
O2 Sensor Target Voltage Array	0x1ce	462	Array	4	O2 midpoint for idle, lo, mid and hi			
Fuel PI Controller P-Value Table Front when Rich	0x1d2	466	Array	4	Proportional values for the front cylinder and rich transition (idle, low, mid, high)			
Fuel PI Controller I-Value Table Front when Rich	0x1d6	470	Array	4	Integral values for the front cylinder and rich mixture (idle, low, mid, high)			
Fuel PI Controller P-Value Table Front when Lean	0x1da	474	Array	4	Proportional values for the front cylinder and lean transition (idle low mid high)			
Fuel PI Controller I-Value Table Front when Lean	0x1de	478	Array	4	Integral values for the front cylinder and lean mixture (idle, low, mid, high)			
Fuel PI Controller P-Value Table Rear when Rich	0x1e2	482	Array	4	Proportional values for the rear cylinder and rich transition (idle low mid high)			
Fuel PI Controller I-Value Table	0x1e6	486	Array	4	Integral values for the rear cylinder and rich mixture (idle, low mid high)			
Fuel PI Controller P-Value Table	0x1ea	490	Array	4	Proportional values for the rear cylinder and lean transition (idle low mid high)			
Fuel PI Controller I-Value Table	0x1ee	494	Array	4	Integral values for the rear cylinder and lean mixture (idle, low mid high)			
Fuel Pulse Endpoint Table for	0x1f8	504	Table	6	Fuel pulse endpoint temperature correction			
Fuel Pulse Endpoint Table for	0x1fe	510	Table	6	Fuel pulse endpoint throttle correction			
2nd Fuel Puls Endpoint Temperature Correction	0x204	516	Table	6	Showerhead pulse end point, ET based			
2nd Fuel Pulse Endpoint Throttle Correction	0x20a	522	Table	6	Showerhead pulse end point, load based			
Table Lock Value	0x210	528	Value	2				
AFV Storage Delay	0x212	530	Value	1	Time between AFV writes to EEPROM			
Global Spark Advance	0x213	531	Value	1	Global spark advance adjustment			
Timed Spark Adjust Minimum	0x214	532	Value	2	Minimum RPM to enable spark advance adjusting			
Idle Spark Advance Temperature Adjustment	0x216	534	Table	8	Idle spark advance temperature correction			
WOT Spark Advance Reduction	0x21e	542	Table	8	WOT spark advance reduction			
Air Temperature Spark Retard	0x226	550	Bits	1	Air Temp Retard Configuration			
Air Temperature Spark Advance Reduction Scaling	0x238	568	Table	14	Air temp spark retard			
VSS Input Minimum Frequency	0x247	583	Value	1	Minimum valid VSS input frequency			
VSS Input Scaling Factor	0x248	584	Value	2	Scale factor for VSS input			
VSS Output Scaling Factor	0x24a	586	Value	2	Scale factor for VSS output			
VS-RPM Ratio VS Sampling	0x24c	588	Value	1	Time to count speed sensor pulses			
Speed-RPM Ratio RPM Sample	0x24d	589	Value	1	Sample period for Speed-RPM ratio			
VSS Ratio Gearing Table	0x24e	590	Array	6	Gear selection			
Spark Advance Retard	0x254	596	Bits	1	Spark advance and fuel reduction configuration			
Spark Advance Retard Minimum	0x255	597	Value	1	Minimum engine temperature to enable reduction			
Spark Advance Reduction Upper RPM Boundary	0x256	598	Array	7	Maximum RPM to enable reduction			
Spark Advance Reduction Lower	0x25d	605	Array	7	Minimum RPM to enable reduction			
Spark Advance Reduction Fuel	0x264	612	Array	7	Fuel correction during activation			
	1							

BUEZD (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Spark Advance Reduction	0x26b	619	Array	7	The spark advance reduction while noise abatement is active				
Spark Advance Reduction Ramp- In Duration	0x272	626	Array	7	Spark advance reduction ramp-in duration				
Spark Advance Reduction Hold Duration	0x279	633	Array	7	Spark advance reduction hold duration				
Spark Advance Reduction Ramp- Out Duration	0x280	640	Array	7	Spark advance reduction ramp-out duration				
Active Intake Configuration	0x287	647	Bits	1	Active intake controller setup				
Active Intake Gearing	0x288	648	Bits	1	Active intake gearing configuration byte				
Active Intake Period	0x289	649	Value	1	Active intake control period				
Active Intake Ramp In Duty Cycle	0x28a	650	Value	1	Active intake ramp-in period duty cycle				
Active Intake Hold Duty Cycle	0x28b	651	Value	1	Active intake hold period duty cycle				
Active Intake Ramp Out Duty Cycle	0x28c	652	Value	1	Active intake ramp-out period duty cycle				
Fuel and Spark Skip Configuation	0x28d	653	Bits	1	Fuel and Spark Skip Configuation				
RPM Fixed Limit Cold Start Ramp	0x28e	654	Value	1	Temperature delta to ramp from cold RPM limits				
Soft Limit Ignition Pattern Front	0x28f	655	Bits	1	Front Soft Limit Fire Pattern				
Soft Limit Ignition Pattern Rear	0x290	656	Bits	1	Rear Soft Limit Fire Pattern				
Hard Limit Ignition Pattern Front	0x291	657	Bits	1	Front Hard Limit Fire Pattern				
Hard Limit Ignition Pattern Rear	0x292	658	Bits	1	Rear Hard Limit Fire Pattern				
RPM Fixed Soft Limit Trigger for	0x293	659	Value	1	Cold engine soft RPM limit, high				
RPM Fixed Soft Limit Recharge	0x294	660	Value	1	Cold engine soft RPM limit, low				
RPM Fixed Hard Limit Trigger for Cold Engine	0x295	661	Value	1	Cold engine hard RPM limit, high				
RPM Fixed Hard Limit Recharge for Cold Engine	0x296	662	Value	1	Cold engine hard RPM limit, low				
RPM Fixed Soft Limit Trigger	0x297	663	Value	1	Fixed soft limit trigger RPM				
RPM Fixed Soft Limit Recharge	0x298	664	Value	1	Fixed soft limit release RPM				
RPM Fixed Hard Limit Trigger	0x299	665	Value	1	Fixed hard limit trigger RPM				
RPM Fixed Hard Limit Recharge	0x29a	666	Value	1	Fixed hard limit release RPM				
RPM Fixed Kill Limit Trigger	0x29b	667	Value	1	Kill limit trigger RPM				
RPM Fixed Kill Limit Recharge	0x29c	668	Value	1	Kill limit release RPM				
RPM High Speed Hysteresis High	0x29d	669	Value	1	High speed speed-RPM ration hysteresis, upper value				
RPM High Speed Hysteresis Low Value	0x29e	670	Value	1	High speed speed-RPM ration hysteresis, lower value				
RPM High Speed Timed Limit Timer Start	0x29f	671	Value	1	RPM threshold to start limit timer at high speed				
RPM High Speed Timed Limit Timer Reset	0x2a0	672	Value	1	RPM threshold to reset limit timer at high speed				
RPM High Speed Timed Hard Limit	0x2a1	673	Value	1	RPM threshold to enable delayed hard limit at high speed				
RPM High Speed Timed Soft Limit	0x2a2	674	Value	1	RPM threshold to enable delayed soft limit at high speed				
RPM High Speed Timed Soft Limit Delay	0x2a3	675	Value	1	Soft limit delay at high speed				
RPM High Speed Timed Hard Limit Delay	0x2a4	676	Value	1	Hard limit delay at high speed				
RPM Low Speed Timed Limit Timer Start	0x2a5	677	Value	1	RPM threshold to start limit timer at low speed				
RPM Low Speed Timed Limit Timer Reset	0x2a6	678	Value	1	RPM threshold to reset limit timer at low speed				
RPM Low Speed Timed Hard Limit	0x2a7	679	Value	1	RPM threshold to enable delayed hard limit at low speed				
RPM Low Speed Timed Soft Limit	0x2a8	680	Value	1	RPM threshold to enable delayed soft limit at low speed				

BUEZD (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
RPM Low Speed Timed Soft Limit Delay	0x2a9	681	Value	1	Soft limit delay at low speed				
RPM Low Speed Timed Hard Limit Delay	0x2aa	682	Value	1	Hard limit delay at low speed				
Temperature Soft Limit Minimum Load	0x2ab	683	Value	1	Load above which soft temp limit enabled				
Temperature Soft Limit Minimum RPM	0x2ac	684	Value	1	Minimum RPM to enable temperature soft limit				
Temperature Hard Limit Minimum Load	0x2ad	685	Value	1	Load above which hard temp limit enabled				
Temperature Hard Limit Minimum RPM	0x2ae	686	Value	1	Minimum RPM to enable temperature hard limit				
Temperature Soft Limit Trigger	0x2af	687	Value	1	Temperature threshold to trigger soft limit				
Temperature Soft Limit Recharge	0x2b0	688	Value	1	Temperature threshold to recharge soft limit				
Temperature Hard Limit Trigger	0x2b1	689	Value	1	Temperature trheshold to trigger hard limit				
Temperature Hard Limit Recharge	0x2b2	690	Value	1	Temperature threshold to recharge hard limit				
Ignore Minimum RPM Trigger	0x2b3	691	Value	1	Temperature threshold indicating to ignore RPM/throttle limits				
Ignore Minimum RPM Recharge	0x2b4	692	Value	1	Temperature threshold indicating to obey RPM/throttle limits				
Temperature Kill Limit Trigger	0x2b5	693	Value	1	Temperature trheshold to trigger hard limit				
Temperature Kill Limit Recharge	0x2b6	694	Value	1	Temperature threshold to recharge kill limit				
Temperature Limit Engine Lamp On Value	0x2b7	695	Value	1	Temperature threshold to switch on engine lamp				
Temperature Limit Engine Lamp Off Value	0x2b8	696	Value	1	Temperature threshold to switch off engine lamp				
Fan Configuration	0x2b9	697	Bits	1	Fan Configuration				
Fan Key-On Off Temperature	0x2ba	698	Value	1	Temperature threshold to switch off fan				
Fan Key-On On Temperature	0x2bb	699	Value	1	Temperature threshold to switch on fan				
Fan Key-On Duty Cycle	0x2bc	700	Table	8	Fan key-on duty cycle				
Fan Duty Cycle Period	0x2c4	708	Value	1	Cooling Fan Control Period				
Fan Key-Off Run Delay	0x2c5	709	Value	1	Key-off delay before starting fan				
Fan Key-Off Run Duty Cycle	0x2c6	710	Value	1	Fan duty cycle after key-off				
Fan Key-Off On Temperature	0x2c7	711	Value	1	Key-off temperature threshold to switch off fan				
Fan Key-Off Off Temperature	0x2c8	712	Value	1	Key-off temperature threshold to switch on fan				
Fan Key-Off Maximum Duration	0x2c9	713	Value	1	Maximum time running fan after key-off				
Fan Key-Off Minimum Battery Voltage	0x2ca	714	Value	1	Minimum battery voltage to run fan after key-off				
Fan 2 Delay	0x2cb	715	Value	1	Delay before switching on fan 2 after turning on fan 1				
Fan Duty Cycle Map Temperature Axis	0x2d0	720	Axis	4	Engine temperature axis for fan duty cycle map				
Fan Duty Cycle Map Battery Axis	0x2d4	724	Axis	8	Battery voltage axis for fan duty cycle map				
Fan Duty Cycle Map	0x2dc	732	Мар	16	Fan duty cycle map for battery and engine temperature				
Fan Key-On On Temperature Table	0x2ec	748	Table	8	Key-on fan on temp based on battery voltage				
Fan Key-On Off Temperature Table	0x2f4	756	Table	8	Key-on fan off temp based on battery voltage				
Fan On Temperature Table with Key-Off	0x2fc	764	Table	8	Key-off fan on temp based on battery voltage				
Fan Off Temperature Table with Key-Off	0x304	772	Table	8	Key-off fan off temp based on battery voltage				
Minimum Battery Voltage with Key-Off	0x30c	780	Table	8	Min bat for fuel pump and fans after key-off				
Active Muffler Configuration	0x31c	796	Bits	1	Active Muffler Valve Configuration				
Active Muffler WOT Condition Hysteresis	0x31d	797	Value	1	Active exhaust valve WOT condition hysteresis				
Active Muffler Motor Minimum On Time	0x31e	798	Value	1	Active exhaust valve controller minimum on-time				

BUEZD (DDFI-3)									
Name	Offset	Offset	Туре	Size	Description				
	(hex)	(dec)		(bytes)					
Active Muffler Motor Minimum Off	0x31f	799	Value	1	Active exhaust valve controller minimum off-time				
Active Muffler Valve Switching	0x320	800	Array	6	Active exhaust valve switching RPMs				
Points	0/020	000	7 aray	U					
Shifter Configuration	0x360	864	Bits	1	Shifter Configuration				
Shifter Input	0x361	865	Value	1	Input pin to activate shifter feature				
Shifter Input Activation Level	0x362	866	Value	1	Shifter feature activation level				
Shifter Input Debounce Time	0x363	867	Value	1	Shifter feature debounce time				
Shifter Input Minimum Delay	0x364	868	Value	1	Min time between shifts				
Shifter Interrupt Duration	0x365	869	Array	7	Length of shift interrupt				
Shift Light Configuration	0x36c	876	Bits	1	Shift Light Configuration				
Shift Light Flashing Period	0x36d	877	Value	1	Shift light on time while flashing				
Shift Light Flashing RPM Hysteresis High	0x36e	878	Array	7	Shift Light flashing above this speed				
Shift Light Flashing RPM Hysteresis Low	0x375	885	Array	7	Shift Light stops flashing below this speed				
Shift Light On RPM Hysteresis High	0x37c	892	Array	7	Shift Light on above this speed				
Shift Light Off RPM Hysteresis Low	0x383	899	Array	7	Shift Light off below this speed				
Starter Interlock Configuration	0x38a	906	Bits	1	Starter Interlock Configuration				
Sidestand Interlock Signal	0x38b	907	Value	1	Threshold for sidestand input				
Starter Relay Maximum RPM	0x38c	908	Value	1	Max RPM for starter relay (upper hysteresis)				
Starter Relay Maximum RPM	0x38d	909	Value	1	Max RPM for starter relay (lower hysteresis)				
Speed	0x38e	910	Value	1	Sidestand interlock disabled after reaching speed				
Sidestand Input Number of Errors	0x38f	911	Value	1	Sidestand extended at high speed before failure				
Sidestand Input Maximum	0x390	912	Value	1	Upper limit of sidestand input				
Reading Allowed									
Sidestand Input Minimum	0x391	913	Value	1	Lower limit of sidestand input				
Reading Allowed	0v302	Q1/	Bite	1	Idle air control setup				
Idle Air Control Average	0x392	914	Value	1	Maximum value for idle air control moving average				
Maximum Value	0x2=2	001	Value	1					
Idle Air Control Average Minimum Value	0x3a3	931	Value	1	Minimum value for Idle air control moving average				
Idle Air Control Moving Average Factor	0x3a6	934	Value	1	Idle air control factor to set up moving average				
Idle Air Control Average Maxiumum Engine Temperature	0x3a7	935	Value	1	Maximum engine temperature for idle air control moving average				
Idle Air Control Average Minimum	0x3a8	936	Value	1	Minimum engine temperature for idle air control moving				
Idle Air Control Key-On Position	0x3da	986	Table	8	IAC position for startup				
IAC Setpoint Map Temperature	0x3ee	1006	Axis	6	Engine temperature axis for IAC setpoint map				
Axis		4.5.1							
IAC Setpoint Map Battery Axis	0x3f4	1012	Axis	8	Battery voltage axis for IAC setpoint map				
IAC Setpoint Map	0x3fc	1020	Мар	24	IAC RPM setpoint map for battery voltage and engine temperature				
Idle Air Control Startup Correction	0x414	1044	Table	4	IAC RPM setpoint correction for startup				
Idle Air Control Throttle Position Adjustment	0x418	1048	Table	16	Throttle position adjustment table for IAC position				
Idle Air Control TP Adjustment Scaling	0x428	1064	Table	16	Scaling of IAC throttle position adjustment for throttle position load				
CAN Bus Configuration	0x442	1090	Bits	1	CAN bus setup				
Global Fuel Scale Increment	0x444	1092	Value	1	Incremental Fuel scale, time per unit of fuel				

# ECM Tuning Notes for Buell DDFI and DDFI-2 2<sup>nd</sup> edition

BUEZD (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Cold Start Condition	0x449	1097	Value	1	Engine temperature indicates a cold engine condition. The CAN cold flag is set and cold engine RPM limit apply.			
Aux Power Relay Configuration	0x462	1122	Bits	1	Aux Power Relay Configuration			
Aux Power Relay On Battery Voltage	0x463	1123	Value	1	Battery voltage above which aux relay turned on			
Aux Power Relay Off Battery Voltage	0x464	1124	Value	1	Battery voltage below which aux relay turned off			
Aux Power Relay Switching Delay	0x465	1125	Value	1	Delay before switching aux relay			
Spark Plug Cleaning Configuration	0x466	1126	Bits	1	Spark Plug Cleaning Configuration			
Spark Plug Cleaning Maximum Engine Temperature	0x468	1128	Value	1	No plug cleaning needed if TE exceeds this			
Spark Plug Cleaning Waste Fire Maximum Engine Temperature	0x469	1129	Value	1	Terminate plug cleaning waste fires above this TE			
Spark Plug Cleaning Engine Minimum Run Time	0x46a	1130	Value	1	Min time for engine run event for plug cleaning			
Spark Plug Cleaning Number of Cold Runs	0x46b	1131	Value	1	Cold run events before plug cleaning needed			
Spark Plug Key-On Cleaning Time	0x46d	1133	Value	1	Duration of key-on plug cleaning			
Spark Plug Cleaning Number of Waste Fires	0x46e	1134	Value	1	Plug cleaning waste fires per rev			
Fuel Pressure Control Configuration	0x472	1138	Bits	1	Fuel Pressure Control Configuration			
Fuel Pressure Key-Off Minimum Pressure	0x488	1160	Table	6	Minimum fuel pressure when engine off			
Fuel Pressure Setpoint for Startup	0x496	1174	Table	4	Fuel Pressure setpoint at startup			
Fuel Pressure Setpoint for Engine Temperature	0x49a	1178	Table	28	Fuel pressure setpoint table for engine temperature			
Fuel Pressure Sensor Conversion Table	0x4b6	1206	Table	28	Fuel pressure sensor data			
Fuel Pressure Setpoint Load Axis	0x4d2	1234	Axis	6	Load axis for fuel pressure setpoint map			
Fuel Pressure Setpoint RPM Axis	0x4d8	1240	Axis	12	RPM axis for fuel pressure setpoint map			
Fuel Pressure Setpoint	0x4e4	1252	Мар	36	Fuel pressure setpoint map for RPM and load			
Voltage and Fuel Pressure Correction Temperature Axis	0x508	1288	Axis	6	Fuel pressure axis for voltage and fuel pressure correction map			
Voltage and Fuel Pressure Correction Battery Axis	0x50e	1294	Axis	12	Battery axis for voltage and fuel pressure correction map			
Voltage and Fuel Pressure Correction	0x51a	1306	Мар	36	Injector adder based on fuel pressure and battery			
Fuel Pressure Correction	0x53e	1342	Table	8	Fuel Pressure correction			
Fuel Pulse Endpoint Load Axis	0x546	1350	Axis	6	Fuel endpoint load axis			
Fuel Pulse Endpoint RPM Axis	0x54c	1356	Axis	12	Fuel endpoint RPM axis			
Fuel Pulse Endpoint Table	0x558	1368	Мар	36	Fuel endpoint speed/load table			
Rides Required to Clear DTC	0x57c	1404	Value	1	Number of rides without error codes set to clear store errors			
Throttle Position Sensor Number of Errors	0x57d	1405	Value	1	Number of TPS read failures before error code is set			
Throttle Position Sensor Highest Reading Allowed	0x57e	1406	Value	2	Maximum TPS reading			
Throttle Position Sensor Lowest Reading Allowed	0x580	1408	Value	2	Minimum TPS reading			
Throttle Position Sensor Default Value	0x582	1410	Value	2	TPS default value set on failure			
O2 Sensor Test Minimum RPM	0x584	1412	Value	2	Minimum RPM to check for O2 activity			
O2 Sensor Test Minimum Throttle	0x586	1414	Value	1	Minimum throttle to check for O2 activity			
O2 Sensor Number of Errors	0x587	1415	Value	1	Number of O2 sensor read failures before error code is set			

BUEZD (DDFI-3)									
Name	Offset	Offset	Туре	Size	Description				
OO Operation Neurophics of the estimation	(hex)	(dec)	Malua	(bytes)					
O2 Sensor Number of Inactive Reads	0x588	1416	value	1	Number of inactive results before error code is set				
Engine Temperature Sensor Number of Errors	0x589	1417	Value	1	Number of ET sensor read failures before error code is set				
Engine Temperature Sensor Highest Reading Allowed	0x58a	1418	Value	1	Maximum ET sensor reading				
Engine Temperature Sensor	0x58b	1419	Value	1	Minimum ET sensor reading				
Engine Temperature Sensor	0x58c	1420	Value	1	ET sensor default value set on failure				
Air Temperature Sensor Highest	0x58d	1421	Value	1	Maximum allowed air temperature sensor reading				
Air Temperature Sensor Lowest	0x58e	1422	Value	1	Minimum allowed air temperature sensor reading				
Air Temperature Sensor Default	0x58f	1423	Value	1	Air temperature sensor default value, set on failure				
Air Temperature Sensor Number	0x590	1424	Value	1	Number of air temperature sensor test failures before error				
Battery Average Voltage	0x595	1429	Value	1	Maximum difference allowed between average high and				
Battery Voltage Test Minimum	0x596	1430	Value	1	Minimum engine speed to perform battery voltage tests				
Battery Voltage Number of Errors	0x597	1431	Value	1	Number of battery voltage test failures before error code is set				
Battery Voltage Highest Reading Allowed	0x598	1432	Value	2	Battery voltage maximum reading allowed				
Battery Voltage Lowest Reading Allowed	0x59a	1434	Value	2	Battery voltage minimum reading allowed				
Battery Voltage Default Value	0x59c	1436	Value	2	Battery voltage default value, set on failure				
Active Muffler Controller Number of Tests Failed	0x59e	1438	Value	1	Number of AMC test failures before error code is set				
Active Muffler Controller Max Feedback Time	0x59f	1439	Value	1	Maximum time allowed for AMC feedback				
Active Intake Maximum TPS Reading Allowed	0x5a0	1440	Value	1	Maximum TPS reading while AIC is active				
Active Intake Error Counts	0x5a1	1441	Value	1	Number of failed active intake tests before setting an error code				
Active Intake Feedback Timeout	0x5a2	1442	Value	1	Active Intake Control feedback timeout				
Injector Feedback Highest Reading Allowed	0x5a3	1443	Value	1	Maximum injector feedback reading				
Injector Feedback Lowest	0x5a4	1444	Value	1	Minimum injector feedback reading				
Injector Feedback Number of	0x5a5	1445	Value	1	Number of injector feedback test failures before error code				
Coil Feedback Highest Reading	0x5a6	1446	Value	1	Maximum allowed coil feedback reading				
Coil Feedback Lowest Reading	0x5a7	1447	Value	1	Minimum allowed coil feedback reading				
Coil Feedback Number of Errors	0x5a8	1448	Value	1	Number of failed coil feedback tests before error code is set				
Clutch Test Number of VSS Samples	0x5a9	1449	Value	1	Number of vehicle speed samples for clutch diagnostic tests				
Clutch Test Minimum Load	0x5aa	1450	Value	1	Minimum load to run clutch diagnostic tests				
Clutch Test Timeout	0x5ab	1451	Value	1	Number of failed clutch diagnostic tests before error code is set				
Neutral Test Number of VSS Samples	0x5ac	1452	Value	1	Number of vehicle speed samples for neutral diagnostic tests				
Neutral Test Minimum Load	0x5ad	1453	Value	1	Minimum load for neutral diagnostic				
Neutral Test Timeout	0x5ae	1454	Value	1	Neutral diagnostic timeout				
Fuel Pump Feedback Upper Limit	0x5af	1455	Value	1	Maximum fuelpump feedback reading				

BUEZD (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Fuel Pump Feedback Off Time before Test	0x5b0	1456	Value	1	Off time before fuel pump feedback checked				
Fuel Pump Feedback Number of Errors	0x5b1	1457	Value	1	Number of fuelpump feedback test failures before error code is set				
Idle Air Control Position Test Maximum Engine Temperature	0x5b5	1461	Value	1	Maximum engine temperature to test idle air control position				
Idle Air Control Position Test Limit High	0x5b6	1462	Value	1	IAC position high diagnostic limit (255 disables)				
Idle Air Control Position Test Limit Low	0x5b7	1463	Value	1	IAC position low diagnostic limit				
Idle Air Control Highest Reading Allowed	0x5b8	1464	Value	1	IAC high position limit				
Idle Air Control Lowest Reading Allowed	0x5b9	1465	Value	1	IAC low position limit				
Idle Air Control Position Test Timeout	0x5ba	1466	Value	1	Idle air control position diagnostic timeout				
Idle Air Control Test Timeout	0x5bb	1467	Value	1	IAC diagnostic timeout				
Tacho Feedback Number of Errors	0x5bc	1468	Value	1	Number of tacho feedback test failures before error code is set				
Fan Feedback Off Time before Test	0x5bd	1469	Value	1	Fan off-time before running feedback test				
Fan Feedback Number of Errors	0x5be	1470	Value	1	Number of failed fan tests before error code is set				
VSS Output Test Timeout	0x5bf	1471	Value	1	Vehicle Speed Ouptut diagnostic timeout				
VSS Input Test Minimum RPM	0x5c0	1472	Value	1	Minimum engine speed for VS input diagnostic				
VSS Input Test Minimum Load	0x5c1	1473	Value	1	Minimum load for VS input diagnostic				
VSS Input Test Timeout	0x5c2	1474	Value	1	Vehicle Speed Input diagnostic timeout				
Bank Angle Sensor Highest	0x5c5	1/77	Value	1	Maximum bank angle sensor reading allowed (also: shifter				
Reading Allowed	0,000	1477	value	•	configuration)				
Bank Angle Sensor Tip-Over Value	0x5c6	1478	Value	1	Bank angle sensor tip-over value (also: shifter minimum delay between activations)				
Bank Angle Sensor Lowest Reading Allowed	0x5c7	1479	Value	1	Minimum bank angles sensor reading allowed (also: shifter debounce period)				
Bank Angle Sensor Number of Errors	0x5c8	1480	Value	1	Number of bank angle sensor test failures before error code is set (also: shifter fuel cut duration)				
Bank Angle Sensor Tipover Delay	0x5c9	1481	Value	1	Bank angle sensor tip-over detection delay (also: shifter maximum input activation value)				
Starter Relay Test Timeout	0x5ca	1482	Value	1	Starter Relay diagnostic timeout				
Aux Power Relay Test Feedback Timeout	0x5cb	1483	Value	1	Auxiliary Power Relay diagnostic timeout				
EEPROM Test Number of Errors	0x5cc	1484	Value	1	Number of failed EEPROM checksum tests before error code set				
AD-Converter Number of Errors	0x5cd	1485	Value	1	Number of failed A/D conversion tests before error code set				
Camshaft Sensor Test Minimum RPM	0x5ce	1486	Value	2	Minimum RPM to set lost sync error				
Camshaft Sensor Number of Sync Errors	0x5d0	1488	Value	1	Number of revs without sync detected before error code set				
Camshaft Sensor Test Number of Consecutive Sync Errors	0x5d1	1489	Value	1	Number of consecutive out-of-sync revs before error code set				
AFV Cylinder Difference Limit	0x5d5	1493	Value	1	Learned Fuel Cylinder Difference limit				
AFV Cylinder Difference Number of Errors	0x5d6	1494	Value	1	Learned Fuel Cylinder Difference timeout				
MAP Sensor Highest Reading Allowed	0x5d7	1495	Value	1	Highest MAP sensor reading allowed				
MAP Sensor Lowest Reading Allowed	0x5d8	1496	Value	1	Lowest MAP sensor reading allowed				
MAP Sensor Default Value	0x5d9	1497	Value	1	Default MAP value set on failure				
Map Sensor Number of Errors	0x5da	1498	Value	1	Number of MAP sensor read failures before error code is set				
Barometric Pressure Sensor Highest Reading Allowed	0x5db	1499	Value	1	Barometric pressure sensor maximum reading allowed				

NameOffset (hex)Offset (dec)Type (bec)Size (bytes)DescriptionBarometric Pressure Sensor Lowest Reading Allowed0x5dc1500Value1Barometric pressure sensor mininmum reading allowedBarometric Pressure Sensor Configuration0x5dd1501Value1Barometric pressure sensor default value, set on failureBarometric Pressure Sensor Number of Errors0x5de1502Value1Number of barometric pressure sensor test failures before error code is setError Mask Byte 00x5e91513Bits1Diagnostic trouble code mask, byte 0Error Mask Byte 10x5ea1514Bits1Diagnostic trouble code mask, byte 1Error Mask Byte 20x5eb1515Bits1Diagnostic trouble code mask, byte 2Error Mask Byte 30x5ec1516Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 40x5ed1517Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 50x5ee1518Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11522Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 8	BUEZD (DDFI-3)							
Barometric Pressure Sensor Lowest Reading AllowedOx5dc1500Value1Barometric pressure sensor minimum reading allowedBarometric Pressure Sensor Configuration0x5dd1501Value1Barometric pressure sensor default value, set on failureBarometric Pressure Sensor Number of Errors0x5de1502Value1Barometric pressure sensor test failures before error code is setError Mask Byte 00x5e91513Bits1Diagnostic trouble code mask, byte 0Error Mask Byte 10x5ea1514Bits1Diagnostic trouble code mask, byte 1Error Mask Byte 20x5eb1515Bits1Diagnostic trouble code mask, byte 2Error Mask Byte 30x5ec1516Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 40x5ed1517Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 50x5ee1518Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 5Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 80x5f11520Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11520Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 80x5f11521 <td>Name</td> <td>Offset</td> <td>Offset</td> <td>Туре</td> <td>Size</td> <td>Description</td>	Name	Offset	Offset	Туре	Size	Description		
Lowest Reading AllowedNumberNumber of barometric pressure sensor default value, set on failureBarometric Pressure Sensor Number of Errors0x5de1502Value1Barometric pressure sensor default value, set on failuresBarometric Pressure Sensor Number of Errors0x5de1502Value1Number of barometric pressure sensor test failures before error code is setError Mask Byte 00x5e91513Bits1Diagnostic trouble code mask, byte 0Error Mask Byte 10x5ea1514Bits1Diagnostic trouble code mask, byte 1Error Mask Byte 20x5eb1515Bits1Diagnostic trouble code mask, byte 2Error Mask Byte 30x5ec1516Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 40x5ed1517Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 50x5ee1518Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 5Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 9Error Mask Byte 90x5f21522Bits1Diagnost	Barometric Pressure Sensor	0x5dc	1500	Value	(bytes) 1	Barometric pressure sensor mininmum reading allowed		
Barometric Pressure Sensor Configuration0x5dd1501Value1Barometric pressure sensor default value, set on failureBarometric Pressure Sensor Number of Errors0x5de1502Value1Number of barometric pressure sensor test failures before error code is setError Mask Byte 00x5e91513Bits1Diagnostic trouble code mask, byte 0Error Mask Byte 10x5ea1514Bits1Diagnostic trouble code mask, byte 1Error Mask Byte 20x5eb1515Bits1Diagnostic trouble code mask, byte 2Error Mask Byte 30x5ec1516Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 40x5ed1517Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 50x5ec1518Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 5Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 5Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 9Error Mask Byte 90x5f21522Bits1Diagnostic t	Lowest Reading Allowed				-			
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Error Mask Byte 00x5e91513Bits1Diagnostic trouble code mask, byte 0Error Mask Byte 10x5ea1514Bits1Diagnostic trouble code mask, byte 1Error Mask Byte 20x5eb1515Bits1Diagnostic trouble code mask, byte 2Error Mask Byte 30x5ec1516Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 40x5ed1517Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 50x5ee1518Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 5Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f21522Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f31522Bits1Diagnostic trouble code mask, byte 9	Barometric Pressure Sensor Number of Errors	0x5de	1502	Value	1	Number of barometric pressure sensor test failures before error code is set		
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Error Mask Byte 20x5eb1515Bits1Diagnostic trouble code mask, byte 2Error Mask Byte 30x5ec1516Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 40x5ed1517Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 50x5ee1518Bits1Diagnostic trouble code mask, byte 5Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f31523Bits1Diagnostic trouble code mask, byte 9	Error Mask Byte 1	0x5ea	1514	Bits	1	Diagnostic trouble code mask, byte 1		
Error Mask Byte 30x5ec1516Bits1Diagnostic trouble code mask, byte 3Error Mask Byte 40x5ed1517Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 50x5ee1518Bits1Diagnostic trouble code mask, byte 5Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 9Error Mask Byte 100x5f31523Bits1Diagnostic trouble code mask, byte 10	Error Mask Byte 2	0x5eb	1515	Bits	1	Diagnostic trouble code mask, byte 2		
Error Mask Byte 40x5ed1517Bits1Diagnostic trouble code mask, byte 4Error Mask Byte 50x5ee1518Bits1Diagnostic trouble code mask, byte 5Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 9Error Mask Byte 100x5f31523Bits1Diagnostic trouble code mask, byte 10	Error Mask Byte 3	0x5ec	1516	Bits	1	Diagnostic trouble code mask, byte 3		
Error Mask Byte 50x5ee1518Bits1Diagnostic trouble code mask, byte 5Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 9Error Mask Byte 100x5f31523Bits1Diagnostic trouble code mask, byte 10	Error Mask Byte 4	0x5ed	1517	Bits	1	Diagnostic trouble code mask, byte 4		
Error Mask Byte 60x5ef1519Bits1Diagnostic trouble code mask, byte 6Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 9Error Mask Byte 100x5f31523Bits1Diagnostic trouble code mask, byte 10	Error Mask Byte 5	0x5ee	1518	Bits	1	Diagnostic trouble code mask, byte 5		
Error Mask Byte 70x5f01520Bits1Diagnostic trouble code mask, byte 7Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 9Error Mask Byte 100x5f31523Bits1Diagnostic trouble code mask, byte 10	Error Mask Byte 6	0x5ef	1519	Bits	1	Diagnostic trouble code mask, byte 6		
Error Mask Byte 80x5f11521Bits1Diagnostic trouble code mask, byte 8Error Mask Byte 90x5f21522Bits1Diagnostic trouble code mask, byte 9Error Mask Byte 100x5f31523Bits1Diagnostic trouble code mask, byte 10	Error Mask Byte 7	0x5f0	1520	Bits	1	Diagnostic trouble code mask, byte 7		
Error Mask Byte 9     0x5f2     1522     Bits     1     Diagnostic trouble code mask, byte 9       Error Mask Byte 10     0x5f3     1523     Bits     1     Diagnostic trouble code mask, byte 10	Error Mask Byte 8	0x5f1	1521	Bits	1	Diagnostic trouble code mask, byte 8		
Fror Mask Byte 10 0x5f3 1523 Bits 1 Diagnostic trouble code mask byte 10	Error Mask Byte 9	0x5f2	1522	Bits	1	Diagnostic trouble code mask, byte 9		
	Error Mask Byte 10	0x5f3	1523	Bits	1	Diagnostic trouble code mask, byte 10		
Dwell Duration 0x5f5 1525 Array 17 Dwell duration table	Dwell Duration	0x5f5	1525	Array	17	Dwell duration table		
Timing Table Load Axis 0x606 1542 Axis 10 Timing table load axis (y-axis)	Timing Table Load Axis	0x606	1542	Axis	10	Timing table load axis (y-axis)		
Timing Table RPM Axis 0x610 1552 Axis 28 Timing table RPM axis (x-axis)	Timing Table RPM Axis	0x610	1552	Axis	28	Timing table RPM axis (x-axis)		
Fuel Map Load Axis     0x62c     1580     Axis     16     Fuel load axis	Fuel Map Load Axis	0x62c	1580	Axis	16	Fuel load axis		
Fuel Map RPM Axis 0x63c 1596 Axis 40 Fuel RPM axis	Fuel Map RPM Axis	0x63c	1596	Axis	40	Fuel RPM axis		
2nd Fuel Map Load Axis 0x664 1636 Axis 8 Secondary injector load axis	2nd Fuel Map Load Axis	0x664	1636	Axis	8	Secondary injector load axis		
2nd Fuel Map RPM Axis 0x66c 1644 Axis 24 Secondary injector RPM axis	2nd Fuel Map RPM Axis	0x66c	1644	Axis	24	Secondary injector RPM axis		
Timing Table Front 0x700 1792 Map 140 Timing table front cylinder	Timing Table Front	0x700	1792	Мар	140	Timing table front cylinder		
Timing Table Rear 0x78c 1932 Map 140 Timing table rear cylinder	Timing Table Rear	0x78c	1932	Map	140	Timing table rear cylinder		
Fuel Map Front     0x818     2072     Map     320     Front fuel table	Fuel Map Front	0x818	2072	Map	320	Front fuel table		
Fuel Map Rear 0x958 2392 Map 320 Fuel map rear cylinder	Fuel Map Rear	0x958	2392	Map	320	Fuel map rear cylinder		
2nd Fuel Map Front 0xa98 2712 Map 96 Front showerhead table	2nd Fuel Map Front	0xa98	2712	Map	96	Front showerhead table		
2nd Fuel Map Rear 0xaf8 2808 Map 96 Rear showerhead injectors	2nd Fuel Map Rear	0xaf8	2808	Map	96	Rear showerhead injectors		
Air Temperature Maximum Spark 0xb58 2904 Map 140 Maximum TA spark retard	Air Temperature Maximum Spark	0xb58	2904	Мар	140	Maximum TA spark retard		
TP to Load Table TP Axis 0xbe4 3044 Axis 8 Throttle position axis for TP to load conversion map	TP to Load Table TP Axis	0xbe4	3044	Axis	8	Throttle position axis for TP to load conversion map		
TP to Load Table RPM Axis 0xbec 3052 Axis 16 RPM axis for TP to load conversion map	TP to Load Table RPM Axis	0xbec	3052	Axis	16	RPM axis for TP to load conversion map		
TP to Load Table 0xbfc 3068 Map 64 Throttle position axis for TP to load conversion map	TP to Load Table	0xbfc	3068	Мар	64	Throttle position axis for TP to load conversion map		
MAP to Load Table MAP Axis 0xc3c 3132 Axis 8 MAP axis for MAP to load conversion map	MAP to Load Table MAP Axis	0xc3c	3132	Axis	8	MAP axis for MAP to load conversion map		
MAP to Load Table RPM Axis 0xc44 3140 Axis 16 RPM axis for MAP to load conversion map	MAP to Load Table RPM Axis	0xc44	3140	Axis	16	RPM axis for MAP to load conversion map		
MAP to Load Table Front 0xc54 3156 Map 64 Convert front MAP to load	MAP to Load Table Front	0xc54	3156	Мар	64	Convert front MAP to load		
MAP to Load Table Rear 0xc94 3220 Map 64 Convert rear MAP to load	MAP to Load Table Rear	0xc94	3220	Map	64	Convert rear MAP to load		
TP to Load Weight Table TP Axis 0xcd4 3284 Axis 8 Throttle position axis for TP to load weight map	TP to Load Weight Table TP Axis	0xcd4	3284	Axis	8	Throttle position axis for TP to load weight map		
TP to Load Weight Table RPM 0xcdc 3292 Axis 16 RPM axis for TP to load weight map	TP to Load Weight Table RPM	0xcdc	3292	Axis	16	RPM axis for TP to load weight map		
TP to Load Weight Table 0xcec 3308 Map 64 Weight of TPS (vs MAP) in load calculation	TP to Load Weight Table	0xcec	3308	Мар	64	Weight of TPS (vs MAP) in load calculation		

#### 20.7 BUE1D (DDFI-3)

BUE1D (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
AFV Front	0xffffffea	-22	Value	2	Adaptive fuel value front cylinder				
IAC Average Position	0xfffffed	-19	Value	1	Average IAC position when PID control is active				
Active Intake Actuations	0xffffffee	-18	Value	2	Count of Active Intake actuations since cleared				
Baro Pressure Sensor Stored Value	0xfffffff8	-8	Value	1	Stored barometric sensor reading				
Stored Error Byte 0	0xfffffff9	-7	Bits	1	Stored (historic) trouble codes, byte 0				
Stored Error Byte 1	0xffffffa	-6	Bits	1	Stored (historic) trouble codes, byte 1				
Stored Error Byte 2	0xffffffb	-5	Bits	1	Stored (historic) trouble codes, byte 2				
Stored Error Byte 3	Oxfffffffc	-4	Bits	1	Stored (historic) trouble codes, byte 3				
Stored Error Byte 4	0xffffffd	-3	Bits	1	Stored (historic) trouble codes, byte 4				
Stored Error Byte 5	0xffffffe	-2	Bits	1	Stored (historic) trouble codes, byte 5				
Stored Error Byte 6	Oxffffffff	-1	Bits	1	Stored (historic) trouble codes, byte 6				
Stored Error Byte 7	0x0	0	Bits	1	Stored (historic) trouble codes, byte 7				
Stored Error Byte 8	0x1	1	Bits	1	Stored (historic) trouble codes, byte 8				
Stored Error Byte 9	0x2	2	Bits	1	Stored (historic) trouble codes, byte 9				
Stored Error Byte 10	0x3	3	Bits	1	Stored (historic) trouble codes, byte 10				
Number of Rides since Error Set	0x4	4	Value	1	Number of rides since a trouble code was set				
Calibration ID	0x5	5	Value	1	Country specific calibration identifier				
AFV Rear	0x6	6	Value	2	Adaptive fuel value rear cylinder				
System Configuration	0x8	8	Bits	1	Global ECM setup				
Layout Revision	0x9	9	Value	1	Cal Structure Revision (read only)				
Engine Running RPM Hysteresis	0xe	14	Value	2	Upper engine running threshold				
High Value	0.10		Value	_					
Engine Running RPM Hysteresis Low Value	0x10	16	Value	2	Lower engine running threshold				
Throttle Position Sensor Reset Voltage	0x12	18	Value	2	TPS voltage with a fully closde throttle, written on a TPS reset				
Throttle Position Sensor Voltage Range	0x14	20	Value	2	TPS voltage difference from fully closed to WOT				
Throttle Position Sensor Degrees	0x16	22	Value	2	TPS degrees difference from fully closed to WOT				
Throttle Position Sensor Moving	0x18	24	Value	1	TPS fraction used to detect TP changes				
Calibration String	0x24	36	String	8	Country version identifier				
O2 Sensor Rich Voltage	0x2e	46	Value	1	O2 sensor voltage indicating a rich mixture				
O2 Sensor Lean Voltage	0x2f	47	Value	1	O2 sensor voltage indicating a lean mixture				
Closed Loop Feature Minimum	0x30	48	Value	1	Minimum RPM to activate O2 sensor				
Closed Loop Feature Minimum	0x31	49	Value	1	Minimum throttle to activate O2 sensor				
O2 Sensor Activation Time	0v32	50	Value	1	O2 sensor activation delay				
O2 Sensor Deactivation Time	0x32	50	Value	1	O2 sensor deactivation delay				
Stortup Eucl Bulgowidth	0x33	51	Table	1	Starting fuel pulse length				
Bro Syno Eyol Movimum Engino	0x34	52	Value	0	Max angles temp for pro supe fuel pulses				
Temperature	0,58	50	value	1	Max engine temp for pre-sync ruer pulses				
Post Sync Fuel Maximum Engine	0x3b	59	Value	1	Max engine temp for post-sync fuel pulses				
Fuel Pump Duty Cycle Table	0x3c	60	Table	6	Fuel pump duty cycle table				
Fuel Pump Frequency	0x42	66	Value	1	Fuel pump PWM frequency				
AD-Converter Input Select	0x43	67	Value	1	Analog-digital conversion input				
MAP Sensor Front Reading	0x44	68	Value	1	Crankshaft position to read front MAP sensor				
Position			_						

BUE1D (DDFI-3)									
Name	Offset	Offset	Туре	Size	Description				
	(hex)	(dec)		(bytes)					
MAP Sensor Rear Reading	0x45	69	Value	1	Crankshaft position to read rear MAP sensor				
TPS-MAP Load Configuration	0x46	70	Bits	1	Throttle Map Load Configuration				
TPS-MAP Load Maximum RPM	0x47	71	Value	1	Maximum RPM for combined TPS/MAP (TPS above)				
Live Log Configuration	0x48	72	Bits	1					
Global Fuel Correction	0x4a	74	Value	1	Global fuel correction factor, applied to all map regions				
Acceleration Enrichment	0x4b	75	Bits	1	Acceleration Enrichment Configuration				
Configuration	UN ID		Dito	•					
Acceleration Enrichment Front	0x4d	77	Value	1	Camshaft or crankshaft position to start late acceleration				
Pulse Start		=0			pulse for the front cylinder				
Acceleration Enrichment Rear	0x4e	78	value	1	Camshaft or crankshaft position to start late acceleration				
Light Acceleration Condition	0x4f	79	Value	1	TPS change indicating a light accel, condition				
Full Acceleration Condition	0x50	80	Value	1	Change in throttle movement indicationg a full acceleration				
	0,000	00	Value		condition				
Acceleration Enrichment Duration	0x51	81	Value	1	Full acceleration enrichment duration in engine revs				
Acceleration Enrichment Region	0x52	82	Table	4	Acceleration enrichment region				
Acceleration Enrichment	0x56	86	Table	8	Acceleration enrichment adjustment on engine temperature				
Temperature Adjustment			<b>-</b>						
Acceleration Enrichment	0x5e	94	Table	8	Acceleration enrichment				
Deceleration Correction Region	0x66	102	Table	8	Deceleration correction region				
Deceleration Correction	0x6e	110	Value	1	Deceleration correction				
Deceleration Condition	UX6T	111	value	1	Deceleration condition throttle hysteresis				
Throttle Roll-Off Condition	0x70	112	Value	1	Throttle roll-off condition				
Throttle Roll-Off Correction	0x71	113	Value	1	Throttle roll-off fuel correction				
Fuel Cut Region	0x72	114	Table	4	Fuel cut region				
Deceleration Learn Maximum	0x76	118	Value	1	Deceleration learn mode maximum RPM				
RPM	00		1 41 40						
Deceleration Learn Minimum	0x77	119	Value	1	Deceleration learn mode minimum RPM				
RPM	070	400	Malua	4	For vive wave for the algorithm is any market				
Deceleration Learn Minimum	UX78	120	value	1	Engine revs for deceleration learn mode				
Deceleration Learn Minimum	0x79	121	Value	1	Number of consecutive rich O2 readings required				
Readings									
WOT Region	0x7a	122	Table	4	Wide-Open Throttle definition				
WOT Enrichment	0x7e	126	Value	2	Default fuel correction, applied to WOT regions				
Idle Correction	0x80	128	Table	8	Idle correction				
Idle Maxiumum Engine Speed	0x88	136	Value	2	Idle region maximum RPM				
Idle Maxiumum Load	0x8a	138	Value	1	Idle region maximum throttle				
Open Loop Enrichment Delay	0x8b	139	Value	1	Time before increasing AFV				
Startup Enrichment Temperature	0x8c	140	Axis	4	Startup condition temperature axis				
AXIS Startup Enrichment	0,00	111	Tabla	4	Fuell correction ofter oning startup				
Startup Enrichment Duration	0x90	144	Table	4	Puell confection and egine statup				
Startup Enforment Duration	0x94	140	Table	4	Duration of startup fuel enfortment				
Creat Culinder Correction	0x96	152	Value	2	Front outinder fuel enrichment on enrice temperature				
Marmun Enrichment	0x9a	104	Table	0	From cylinder fuel enrichment on engine temperature				
Warmup Enrichment	0xaz	102	Table	20	Engine Temp luer conection				
	Oxpe	190	Value	2	Engine temperature indicating a not start condition				
Conversion Data	UXCU	192	Pider	28	Engine temperature senor data				
Air Temperature Correction	0xdc	220	Table	14	Air Temp correction				
Air Temperature Sensor Data	0xea	234	Table	28	Air temperature sensor data				
Battery Voltage Correction	0x106	262	Table	12	Battery voltage correction				
2nd Battery Voltage Correction	0x112	274	Table	12	Battery correction for showerheads				

BUE1D (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Barometric Pressure Sensor Reading Configuration	0x11e	286	Bits	1	Barometric pressure sensor access setup				
Barometric Pressure Sensor Reading Configuration	0x11e	286	Bits	1	Barometric pressure sensor access setup				
Baro Pressure Sensor Delay	0x11f	287	Value	1	Delay before reading barometric pressure sensor when switching on ignition				
Barometric Feature Region	0x120	288	Table	8	Barometric feature region lower boundary				
MAP Barometric Correction	0x128	296	Table	8	Baro adjustment of MAP reads				
Baro Pressure Sensor Moving Average Factor	0x130	304	Value	1	Baro Pressure Sensor Moving Average Factor				
Airbox Pressure Configuration	0x131	305	Bits	1	Air pressure sensor configuration byte				
Barometric Pressure Key-On Minimum Value	0x132	306	Value	1	Minimum valid barometric pressure sensor reading when switching on ignition				
Barometric Pressure Key-On Maximum Value	0x133	307	Value	1	Maximum valid barometric pressure sensor reading when switching on ignition				
Airbox Pressure Sensor Data	0x134	308	Table	14	Air Box Pressure conversion				
Baro Correction	0x142	322	Table	14	Baro pressure correction				
Vehicle Speed Correction	0x150	336	Table	16	Airbox pressure correction for speed				
Airbox Pressure Correction	0x160	352	Table	16	Airbox pressure correction				
Calibration Mode Number of Readings	0x171	369	Value	1	Number of O2 sensor readings required to adjust AFV				
Closed Loop Region Upper Boundary	0x172	370	Table	8	Closed loop upper boundary				
Closed Loop Region Lower Boundary	0x17a	378	Table	18	Closed loop lower boundary				
Closed Loop Upper Boundary Load Hysteresis	0x18c	396	Value	1	Upper closed loop boundary hysteresis, TPP				
Closed Loop Lower Boundary Load Hysteresis	0x18d	397	Value	1	Lower closed loop boundary hysteresis, TPP				
Closed Loop Upper Boundary RPM Hysteresis	0x18e	398	Value	2	Closed loop upper boundary RPM hysteresis				
Closed Loop Lower Boundary RPM Hysteresis	0x190	400	Value	2	Closed loop lower boundary RPM hysteresis				
EGO Correction Maximum Value	0x192	402	Value	2	Maximum closed loop EGO correction				
EGO Correction Minimum Value	0x194	404	Value	2	Minimum closed loop EGO correction				
Closed Loop Maximum Engine Temperature	0x196	406	Value	2	Maximum engine temperature to activate closed loop				
Closed Loop Minimum Engine Temperature	0x198	408	Value	2	Minimum engine temperature to activate closed loop				
Closed Loop Lower Boundary Adjustment Value	0x19a	410	Value	1	Lower closed loop region boundary adjustment value				
Closed Loop Lower Boundary Adjustment Highest Gear	0x19b	411	Value	1	Highest gear where lower closed loop region boundary is adjusted				
AFV Maximum Value	0x19c	412	Value	2	Maximum allowed AFV				
AFV Minimum Value	0x19e	414	Value	2	Minimum allowed AFV				
AFV Increase Factor	0x1a0	416	Value	2	Factor applied to increase AFV				
AFV Decrease Factor	0x1a2	418	Value	2	Factor applied to decrease AFV				
Calibration Mode Maximum Engine Temperature	0x1a4	420	Value	2	Maximum engine temperature to enable calibration mode				
Calibration Mode Minimum Engine Temperature	0x1a6	422	Value	2	Minimum engine temperature to enable calibration mode				
Calibration Mode Region Upper Boundary	0x1a8	424	Table	8	Calibration mode region upper boundary				
Calibration Mode Region Lower Boundary	0x1b0	432	Table	14	Calibration mode region lower boundary				
Altitude Adjustement Lower Boundary	0x1be	446	Table	6	Altitude adjustment lower boundary				
Altitude Adjustment Upper Boundary	0x1c4	452	Table	6	Altitude adjustment upper boundary				

BUE1D (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Fuel PI Controller Low RPM Threshold	0x1ca	458	Value	1	PI controller low value RPM limit			
Fuel PI Controller Low Load Threshold	0x1cb	459	Value	1	PI controller low value load limit			
Fuel PI Controller High RPM Threshold	0x1cc	460	Value	1	PI controller high value RPM limit			
Fuel PI Controller High Load	0x1cd	461	Value	1	PI controller high value load limit			
O2 Sensor Target Voltage Array	0x1ce	462	Array	4	O2 midpoint for idle, lo, mid and hi			
Fuel PI Controller P-Value Table Front when Rich	0x1d2	466	Array	4	Proportional values for the front cylinder and rich transition (idle, low, mid, high)			
Fuel PI Controller I-Value Table Front when Rich	0x1d6	470	Array	4	Integral values for the front cylinder and rich mixture (idle, low, mid, high)			
Fuel PI Controller P-Value Table Front when Lean	0x1da	474	Array	4	Proportional values for the front cylinder and lean transition (idle, low, mid, high)			
Fuel PI Controller I-Value Table	0x1de	478	Array	4	Integral values for the front cylinder and lean mixture (idle, low mid high)			
Fuel PI Controller P-Value Table	0x1e2	482	Array	4	Proportional values for the rear cylinder and rich transition			
Fuel PI Controller I-Value Table	0x1e6	486	Array	4	Integral values for the rear cylinder and rich mixture (idle, low, mid, high)			
Fuel PI Controller P-Value Table	0x1ea	490	Array	4	Proportional values for the rear cylinder and lean transition			
Fuel PI Controller I-Value Table	0x1ee	494	Array	4	Integral values for the rear cylinder and lean mixture (idle, low, mid, high)			
Fuel Pulse Endpoint Table for	0x1f8	504	Table	6	Fuel pulse endpoint temperature correction			
Fuel Pulse Endpoint Table for	0x1fe	510	Table	6	Fuel pulse endpoint throttle correction			
2nd Fuel Puls Endpoint	0x204	516	Table	6	Showerhead pulse end point, ET based			
2nd Fuel Pulse Endpoint Throttle	0x20a	522	Table	6	Showerhead pulse end point, load based			
Table Lock Value	0x210	528	Value	2				
AFV Storage Delay	0x212	530	Value	1	Time between AFV writes to EEPROM			
Global Spark Advance	0x215	533	Value	1	Global spark advance adjustment			
Timed Spark Adjust Minimum	0x216	534	Value	2	Minimum RPM to enable spark advance adjusting			
Idle Spark Advance Temperature	0x218	536	Table	8	Idle spark advance temperature correction			
WOT Spark Advance Reduction	0x230	560	Table	8	WOT spark advance reduction			
Air Temperature Spark Retard	0x247	583	Bits	1	Air Temp Retard Configuration			
Air Temperature Spark Advance Reduction Scaling	0x248	584	Table	14	Air temp spark retard			
VSS Input Minimum Frequency	0x257	599	Value	1	Minimum valid VSS input frequency			
VSS Input Scaling Factor	0x258	600	Value	2	Scale factor for VSS input			
VSS Output Scaling Factor	0x25a	602	Value	2	Scale factor for VSS output			
VS-RPM Ratio VS Sampling Time	0x25c	604	Value	1	Time to count speed sensor pulses			
Speed-RPM Ratio RPM Sample	0x25d	605	Value	1	Sample period for Speed-RPM ratio			
VSS Ratio Gearing Table	0x25e	606	Array	6	Gear selection			
Spark Advance Retard	0x264	612	Bits	1	Spark advance and fuel reduction configuration			
Spark Advance Reduction Upper RPM Boundary	0x26e	622	Array	7	Maximum RPM to enable reduction			
Spark Advance Reduction Lower	0x275	629	Array	7	Minimum RPM to enable reduction			
Spark Advance Reduction Fuel Correction	0x27c	636	Array	7	Fuel correction during activation			

BUE1D (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
Spark Advance Reduction	0x283	643	Array	7	The spark advance reduction while noise abatement is active				
Spark Advance Reduction Ramp- In Duration	0x28a	650	Array	7	Spark advance reduction ramp-in duration				
Spark Advance Reduction Hold Duration	0x291	657	Array	7	Spark advance reduction hold duration				
Spark Advance Reduction Ramp- Out Duration	0x298	664	Array	7	Spark advance reduction ramp-out duration				
Active Intake Configuration	0x29f	671	Bits	1	Active intake controller setup				
Active Intake Gearing	0x2a0	672	Bits	1	Active intake gearing configuration byte				
Active Intake Period	0x2a1	673	Value	1	Active intake control period				
Active Intake Ramp In Duty Cycle	0x2a2	674	Value	1	Active intake ramp-in period duty cycle				
Active Intake Hold Duty Cycle	0x2a3	675	Value	1	Active intake hold period duty cycle				
Active Intake Ramp Out Duty Cycle	0x2a4	676	Value	1	Active intake ramp-out period duty cycle				
Fuel and Spark Skip Configuation	0x2a5	677	Bits	1	Fuel and Spark Skip Configuation				
RPM Fixed Limit Cold Start Ramp	0x2a6	678	Value	1	Temperature delta to ramp from cold RPM limits				
Soft Limit Ignition Pattern Front	0x2a7	679	Bits	1	Front Soft Limit Fire Pattern				
Soft Limit Ignition Pattern Rear	0x2a8	680	Bits	1	Rear Soft Limit Fire Pattern				
Hard Limit Ignition Pattern Front	0x2a9	681	Bits	1	Front Hard Limit Fire Pattern				
Hard Limit Ignition Pattern Rear	0x2aa	682	Bits	1	Rear Hard Limit Fire Pattern				
RPM Fixed Soft Limit Trigger for	0x2ab	683	Value	1	Cold engine soft RPM limit, high				
RPM Fixed Soft Limit Recharge	0x2ac	684	Value	1	Cold engine soft RPM limit, low				
for Cold Engine RPM Fixed Hard Limit Trigger for	0x2ad	685	Value	1	Cold engine hard RPM limit, high				
Cold Engine					5				
RPM Fixed Hard Limit Recharge for Cold Engine	0x2ae	686	Value	1	Cold engine hard RPM limit, low				
RPM Fixed Soft Limit Trigger	0x2af	687	Value	1	Fixed soft limit trigger RPM				
RPM Fixed Soft Limit Recharge	0x2b0	688	Value	1	Fixed soft limit release RPM				
RPM Fixed Hard Limit Trigger	0x2b1	689	Value	1	Fixed hard limit trigger RPM				
RPM Fixed Hard Limit Recharge	0x2b2	690	Value	1	Fixed hard limit release RPM				
RPM Fixed Kill Limit Trigger	0x2b3	691	Value	1	Kill limit trigger RPM				
RPM Fixed Kill Limit Recharge	0x2b4	692	Value	1	Kill limit release RPM				
RPM High Speed Hysteresis High Value	0x2b5	693	Value	1	High speed speed-RPM ration hysteresis, upper value				
RPM High Speed Hysteresis Low Value	0x2b6	694	Value	1	High speed speed-RPM ration hysteresis, lower value				
RPM High Speed Timed Limit Timer Start	0x2b7	695	Value	1	RPM threshold to start limit timer at high speed				
RPM High Speed Timed Limit Timer Reset	0x2b8	696	Value	1	RPM threshold to reset limit timer at high speed				
RPM High Speed Timed Hard Limit	0x2b9	697	Value	1	RPM threshold to enable delayed hard limit at high speed				
RPM High Speed Timed Soft Limit	0x2ba	698	Value	1	RPM threshold to enable delayed soft limit at high speed				
RPM High Speed Timed Soft Limit Delay	0x2bb	699	Value	1	Soft limit delay at high speed				
RPM High Speed Timed Hard Limit Delay	0x2bc	700	Value	1	Hard limit delay at high speed				
RPM Low Speed Timed Limit Timer Start	0x2bd	701	Value	1	RPM threshold to start limit timer at low speed				
RPM Low Speed Timed Limit Timer Reset	0x2be	702	Value	1	RPM threshold to reset limit timer at low speed				
RPM Low Speed Timed Hard Limit	0x2bf	703	Value	1	RPM threshold to enable delayed hard limit at low speed				
RPM Low Speed Timed Soft Limit	0x2c0	704	Value	1	RPM threshold to enable delayed soft limit at low speed				

BUE1D (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
RPM Low Speed Timed Soft Limit Delay	0x2c1	705	Value	1	Soft limit delay at low speed			
RPM Low Speed Timed Hard Limit Delay	0x2c2	706	Value	1	Hard limit delay at low speed			
Temperature Soft Limit Minimum Load	0x2c3	707	Value	1	Load above which soft temp limit enabled			
Temperature Soft Limit Minimum RPM	0x2c4	708	Value	1	Minimum RPM to enable temperature soft limit			
Temperature Hard Limit Minimum Load	0x2c5	709	Value	1	Load above which hard temp limit enabled			
Temperature Hard Limit Minimum RPM	0x2c6	710	Value	1	Minimum RPM to enable temperature hard limit			
Temperature Soft Limit Trigger	0x2c7	711	Value	1	Temperature threshold to trigger soft limit			
Temperature Soft Limit Recharge	0x2c8	712	Value	1	Temperature threshold to recharge soft limit			
Temperature Hard Limit Trigger	0x2c9	713	Value	1	Temperature trheshold to trigger hard limit			
Temperature Hard Limit Recharge	0x2ca	714	Value	1	Temperature threshold to recharge hard limit			
Ignore Minimum RPM Trigger	0x2cb	715	Value	1	Temperature threshold indicating to ignore RPM/throttle limits			
Ignore Minimum RPM Recharge	0x2cc	716	Value	1	Temperature threshold indicating to obey RPM/throttle limits			
Temperature Kill Limit Trigger	0x2cd	717	Value	1	Temperature trheshold to trigger hard limit			
Temperature Kill Limit Recharge	0x2ce	718	Value	1	Temperature threshold to recharge kill limit			
Temperature Limit Engine Lamp On Value	0x2cf	719	Value	1	Temperature threshold to switch on engine lamp			
Temperature Limit Engine Lamp Off Value	0x2d0	720	Value	1	Temperature threshold to switch off engine lamp			
Fan Configuration	0x2d9	729	Bits	1	Fan Configuration			
Fan Key-On Off Temperature	0x2da	730	Value	1	Temperature threshold to switch off fan			
Fan Key-On On Temperature	0x2db	731	Value	1	Temperature threshold to switch on fan			
Fan Key-On Duty Cycle	0x2dc	732	Table	8	Fan key-on duty cycle			
Fan Duty Cycle Period	0x304	772	Value	1	Cooling Fan Control Period			
Fan Key-Off Run Delay	0x305	773	Value	1	Key-off delay before starting fan			
Fan Key-Off Run Duty Cycle	0x306	774	Value	1	Fan duty cycle after key-off			
Fan Key-Off On Temperature	0x307	775	Value	1	Key-off temperature threshold to switch off fan			
Fan Key-Off Off Temperature	0x308	776	Value	1	Key-off temperature threshold to switch on fan			
Fan Key-Off Maximum Duration	0x309	777	Value	1	Maximum time running fan after key-off			
Fan Key-Off Minimum Battery Voltage	0x30a	778	Value	1	Minimum battery voltage to run fan after key-off			
Fan 2 Delay	0x30b	779	Value	1	Delay before switching on fan 2 after turning on fan 1			
Active Muffler Configuration	0x30c	780	Bits	1	Active Muffler Valve Configuration			
Active Muffler WOT Condition Hysteresis	0x30d	781	Value	1	Active exhaust valve WOT condition hysteresis			
Active Muffler Motor Minimum On Time	0x30e	782	Value	1	Active exhaust valve controller minimum on-time			
Active Muffler Motor Minimum Off Time	0x30f	783	Value	1	Active exhaust valve controller minimum off-time			
Fan Duty Cycle Map Temperature Axis	0x310	784	Axis	4	Engine temperature axis for fan duty cycle map			
Fan Duty Cycle Map Battery Axis	0x314	788	Axis	8	Battery voltage axis for fan duty cycle map			
Fan Duty Cycle Map	0x31c	796	Мар	16	Fan duty cycle map for battery and engine temperature			
Fan Key-On On Temperature Table	0x32c	812	Table	8	Key-on fan on temp based on battery voltage			
Fan Key-On Off Temperature Table	0x334	820	Table	8	Key-on fan off temp based on battery voltage			
Fan On Temperature Table with Key-Off	0x33c	828	Table	8	Key-off fan on temp based on battery voltage			
Fan Off Temperature Table with Key-Off	0x344	836	Table	8	Key-off fan off temp based on battery voltage			

BUE1D (DDFI-3)									
Name	Offset	Offset	Туре	Size	Description				
	(hex)	(dec)		(bytes)					
Minimum Battery Voltage with Key-Off	0x34c	844	Table	8	Min bat for fuel pump and fans after key-off				
Active Muffler Valve Switching Points	0x360	864	Array	6	Active exhaust valve switching RPMs				
Shifter Configuration	0x3a0	928	Bits	1	Shifter Configuration				
Shifter Input	0x3a1	929	Value	1	Input pin to activate shifter feature				
Shifter Input Activation Level	0x3a2	930	Value	1	Shifter feature activation level				
Shifter Input Debounce Time	0x3a3	931	Value	1	Shifter feature debounce time				
Shifter Input Minimum Delay	0x3a4	932	Value	1	Min time between shifts				
Shifter Interrupt Duration	0x3a5	933	Array	7	Length of shift interrupt				
Shift Light Configuration	0x3ac	940	Bits	1	Shift Light Configuration				
Shift Light Flashing Period	0x3ad	941	Value	1	Shift light on time while flashing				
Shift Light Flashing RPM	0x3ae	942	Array	7	Shift Light flashing above this speed				
Shift Light Flashing RPM	0x3b5	949	Array	7	Shift Light stops flashing below this speed				
Shift Light On RPM Hysteresis	0x3bc	956	Array	7	Shift Light on above this speed				
Shift Light Off RPM Hysteresis	0x3c3	963	Array	7	Shift Light off below this speed				
Starter Interlock Configuration	0x3ca	970	Bits	1	Starter Interlock Configuration				
Sidestand Interlock Signal	0x3cb	971	Value	1	Threshold for sidestand input				
Threshold					·				
Starter Relay Maximum RPM Hysteresis High	0x3cc	972	Value	1	Max RPM for starter relay (upper hysteresis)				
Starter Relay Maximum RPM Hysteresis Low	0x3cd	973	Value	1	Max RPM for starter relay (lower hysteresis)				
Sidestand Interlock Maximum Speed	0x3ce	974	Value	1	Sidestand interlock disabled after reaching speed				
Sidestand Input Number of Errors	0x3cf	975	Value	1	Sidestand extended at high speed before failure				
Sidestand Input Maximum Reading Allowed	0x3d0	976	Value	1	Upper limit of sidestand input				
Sidestand Input Minimum Reading Allowed	0x3d1	977	Value	1	Lower limit of sidestand input				
Idle Air Control Configuration	0x3d2	978	Bits	1	Idle air control setup				
Idle Air Control Average Maximum Value	0x3e2	994	Value	1	Maximum value for idle air control moving average				
Idle Air Control Average Minimum Value	0x3e3	995	Value	1	Minimum value for idle air control moving average				
Idle Air Control Moving Average Factor	0x3e6	998	Value	1	Idle air control factor to set up moving average				
Idle Air Control Average Maxiumum Engine Temperature	0x3e7	999	Value	1	Maximum engine temperature for idle air control moving average				
Idle Air Control Average Minimum Engine Temperature	0x3e8	1000	Value	1	Minimum engine temperature for idle air control moving average				
Idle Air Control Key-On Position	0x41a	1050	Table	8	IAC position for startup				
IAC Setpoint Map Temperature Axis	0x42e	1070	Axis	6	Engine temperature axis for IAC setpoint map				
IAC Setpoint Map Battery Axis	0x434	1076	Axis	8	Battery voltage axis for IAC setpoint map				
IAC Setpoint Map	0x43c	1084	Мар	24	IAC RPM setpoint map for battery voltage and engine temperature				
Idle Air Control Startup Correction	0x454	1108	Table	4	IAC RPM setpoint correction for startup				
Idle Air Control Throttle Position Adjustment	0x458	1112	Table	16	Throttle position adjustment table for IAC position				
Idle Air Control TP Adjustment Scaling	0x468	1128	Table	16	Scaling of IAC throttle position adjustment for throttle position load				
CAN Bus Configuration	0x483	1155	Bits	1	CAN bus setup				
Global Fuel Scale Increment	0x484	1156	Value	1	Incremental Fuel scale, time per unit of fuel				

BUE1D (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Cold Start Condition	0x489	1161	Value	1	Engine temperature indicates a cold engine condition. The CAN cold flag is set and cold engine RPM limit apply.			
Aux Power Relay Configuration	0x4a2	1186	Bits	1	Aux Power Relay Configuration			
Aux Power Relay On Battery Voltage	0x4a3	1187	Value	1	Battery voltage above which aux relay turned on			
Aux Power Relay Off Battery Voltage	0x4a4	1188	Value	1	Battery voltage below which aux relay turned off			
Aux Power Relay Switching Delay	0x4a5	1189	Value	1	Delay before switching aux relay			
Spark Plug Cleaning Configuration	0x4a6	1190	Bits	1	Spark Plug Cleaning Configuration			
Spark Plug Cleaning Maximum Engine Temperature	0x4a8	1192	Value	1	No plug cleaning needed if TE exceeds this			
Spark Plug Cleaning Waste Fire Maximum Engine Temperature	0x4a9	1193	Value	1	Terminate plug cleaning waste fires above this TE			
Spark Plug Cleaning Engine Minimum Run Time	0x4aa	1194	Value	1	Min time for engine run event for plug cleaning			
Spark Plug Cleaning Number of Cold Runs	0x4ab	1195	Value	1	Cold run events before plug cleaning needed			
Spark Plug Key-On Cleaning Time	0x4ad	1197	Value	1	Duration of key-on plug cleaning			
Spark Plug Cleaning Number of Waste Fires	0x4ae	1198	Value	1	Plug cleaning waste fires per rev			
Fuel Pressure Control Configuration	0x4b2	1202	Bits	1	Fuel Pressure Control Configuration			
Fuel Pressure Key-Off Minimum Pressure	0x4c8	1224	Table	6	Minimum fuel pressure when engine off			
Fuel Pressure Setpoint for Startup	0x4d6	1238	Table	4	Fuel Pressure setpoint at startup			
Fuel Pressure Setpoint for Engine Temperature	0x4da	1242	Table	28	Fuel pressure setpoint table for engine temperature			
Fuel Pressure Sensor Conversion Table	0x4f6	1270	Table	28	Fuel pressure sensor data			
Fuel Pressure Setpoint Load Axis	0x512	1298	Axis	6	Load axis for fuel pressure setpoint map			
Fuel Pressure Setpoint RPM Axis	0x518	1304	Axis	12	RPM axis for fuel pressure setpoint map			
Fuel Pressure Setpoint	0x524	1316	Мар	36	Fuel pressure setpoint map for RPM and load			
Voltage and Fuel Pressure Correction Temperature Axis	0x548	1352	Axis	6	Fuel pressure axis for voltage and fuel pressure correction map			
Voltage and Fuel Pressure Correction Battery Axis	0x54e	1358	Axis	12	Battery axis for voltage and fuel pressure correction map			
Voltage and Fuel Pressure Correction	0x55a	1370	Мар	36	Injector adder based on fuel pressure and battery			
Fuel Pressure Correction	0x57e	1406	Table	8	Fuel Pressure correction			
Fuel Pulse Endpoint Load Axis	0x586	1414	Axis	6	Fuel endpoint load axis			
Fuel Pulse Endpoint RPM Axis	0x58c	1420	Axis	12	Fuel endpoint RPM axis			
Fuel Pulse Endpoint Table	0x598	1432	Мар	36	Fuel endpoint speed/load table			
Rides Required to Clear DTC	0x5bc	1468	Value	1	Number of rides without error codes set to clear store errors			
Throttle Position Sensor Number of Errors	0x5bd	1469	Value	1	Number of TPS read failures before error code is set			
Throttle Position Sensor Highest Reading Allowed	0x5be	1470	Value	2	Maximum TPS reading			
Throttle Position Sensor Lowest Reading Allowed	0x5c0	1472	Value	2	Minimum TPS reading			
Throttle Position Sensor Default Value	0x5c2	1474	Value	2	TPS default value set on failure			
O2 Sensor Test Minimum RPM	0x5c4	1476	Value	2	Minimum RPM to check for O2 activity			
O2 Sensor Test Minimum Throttle	0x5c6	1478	Value	1	Minimum throttle to check for O2 activity			
O2 Sensor Number of Errors	0x5c7	1479	Value	1	Number of O2 sensor read failures before error code is set			

BUE1D (DDFI-3)									
Name	Offset	Offset	Туре	Size	Description				
O2 Canada Number of Incetive	(hex)	(dec)	Makua	(bytes)	Number of inactive require before even and is not				
Reads	0x5c8	1480	value	1	Number of inactive results before error code is set				
Engine Temperature Sensor Number of Errors	0x5c9	1481	Value	1	Number of ET sensor read failures before error code is set				
Engine Temperature Sensor Highest Reading Allowed	0x5ca	1482	Value	1	Maximum ET sensor reading				
Engine Temperature Sensor	0x5cb	1483	Value	1	Minimum ET sensor reading				
Engine Temperature Sensor	0x5cc	1484	Value	1	ET sensor default value set on failure				
Air Temperature Sensor Highest Reading Allowed	0x5cd	1485	Value	1	Maximum allowed air temperature sensor reading				
Air Temperature Sensor Lowest Reading Allowed	0x5ce	1486	Value	1	Minimum allowed air temperature sensor reading				
Air Temperature Sensor Default	0x5cf	1487	Value	1	Air temperature sensor default value, set on failure				
Air Temperature Sensor Number	0x5d0	1488	Value	1	Number of air temperature sensor test failures before error code is set				
Battery Average Voltage	0x5d5	1493	Value	1	Maximum difference allowed between average high and low battery voltage				
Battery Voltage Test Minimum	0x5d6	1494	Value	1	Minimum engine speed to perform battery voltage tests				
Battery Voltage Number of Errors	0x5d7	1495	Value	1	Number of battery voltage test failures before error code is set				
Battery Voltage Highest Reading	0x5d8	1496	Value	2	Battery voltage maximum reading allowed				
Battery Voltage Lowest Reading	0x5da	1498	Value	2	Battery voltage minimum reading allowed				
Battery Voltage Default Value	0x5dc	1500	Value	2	Battery voltage default value, set on failure				
Active Muffler Controller Number	0x5de	1502	Value	1	Number of AMC test failures before error code is set				
Active Muffler Controller Max	0x5df	1503	Value	1	Maximum time allowed for AMC feedback				
Active Intake Maximum TPS Reading Allowed	0x5e0	1504	Value	1	Maximum TPS reading while AIC is active				
Active Intake Error Counts	0x5e1	1505	Value	1	Number of failed active intake tests before setting an error code				
Active Intake Feedback Timeout	0x5e2	1506	Value	1	Active Intake Control feedback timeout				
Injector Feedback Highest	0x5e3	1507	Value	1	Maximum injector feedback reading				
Reading Allowed Injector Feedback Lowest	0x5e4	1508	Value	1	Minimum injector feedback reading				
Reading Allowed									
Injector Feedback Number of Errors	0x5e5	1509	Value	1	Number of injector feedback test failures before error code is set				
Coil Feedback Highest Reading Allowed	0x5e6	1510	Value	1	Maximum allowed coil feedback reading				
Coil Feedback Lowest Reading Allowed	0x5e7	1511	Value	1	Minimum allowed coil feedback reading				
Coil Feedback Number of Errors	0x5e8	1512	Value	1	Number of failed coil feedback tests before error code is set				
Clutch Test Number of VSS Samples	0x5e9	1513	Value	1	Number of vehicle speed samples for clutch diagnostic tests				
Clutch Test Minimum Load	0x5ea	1514	Value	1	Minimum load to run clutch diagnostic tests				
Clutch Test Timeout	0x5eb	1515	Value	1	Number of failed clutch diagnostic tests before error code is set				
Neutral Test Number of VSS Samples	0x5ec	1516	Value	1	Number of vehicle speed samples for neutral diagnostic tests				
Neutral Test Minimum Load	0x5ed	1517	Value	1	Minimum load for neutral diagnostic				
Neutral Test Timeout	0x5ee	1518	Value	1	Neutral diagnostic timeout				
Fuel Pump Feedback Upper Limit	0x5ef	1519	Value	1	Maximum fuelpump feedback reading				

BUE1D (DDFI-3)									
Name	Offset	Offset	Туре	Size	Description				
Fuel Pump Feedback Off Time	0x5f0	(dec) 1520	Value	(bytes)	Off time before fuel pump feedback checked				
Fuel Pump Feedback Number of	0x5f1	1521	Value	1	Number of fuelpump feedback test failures before error				
Idle Air Control Position Test	0x5f5	1525	Value	1	Maximum engine temperature to test idle air control				
Idle Air Control Position Test	0x5f6	1526	Value	1	IAC position high diagnostic limit (255 disables)				
Idle Air Control Position Test	0x5f7	1527	Value	1	IAC position low diagnostic limit				
Idle Air Control Highest Reading	0x5f8	1528	Value	1	IAC high position limit				
Idle Air Control Lowest Reading	0x5f9	1529	Value	1	IAC low position limit				
Idle Air Control Position Test	0x5fa	1530	Value	1	Idle air control position diagnostic timeout				
Idle Air Control Test Timeout	0x5fb	1531	Value	1	IAC diagnostic timeout				
Tacho Feedback Number of	0x5fc	1532	Value	1	Number of tacho feedback test failures before error code is				
Errors	0,010	1002	value		set				
Fan Feedback Off Time before Test	0x5fd	1533	Value	1	Fan off-time before running feedback test				
Fan Feedback Number of Errors	0x5fe	1534	Value	1	Number of failed fan tests before error code is set				
VSS Output Test Timeout	0x5ff	1535	Value	1	Vehicle Speed Ouptut diagnostic timeout				
VSS Input Test Minimum RPM	0x600	1536	Value	1	Minimum engine speed for VS input diagnostic				
VSS Input Test Minimum Load	0x601	1537	Value	1	Minimum load for VS input diagnostic				
VSS Input Test Timeout	0x602	1538	Value	1	Vehicle Speed Input diagnostic timeout				
Bank Angle Sensor Highest	0x605	1541	Value	1	Maximum bank angle sensor reading allowed (also: shifter				
Reading Allowed		_			configuration)				
Bank Angle Sensor Tip-Over Value	0x606	1542	Value	1	Bank angle sensor tip-over value (also: shifter minimum delay between activations)				
Bank Angle Sensor Lowest Reading Allowed	0x607	1543	Value	1	Minimum bank angles sensor reading allowed (also: shifter debounce period)				
Bank Angle Sensor Number of Errors	0x608	1544	Value	1	Number of bank angle sensor test failures before error code is set (also: shifter fuel cut duration)				
Bank Angle Sensor Tipover Delay	0x609	1545	Value	1	Bank angle sensor tip-over detection delay (also: shifter maximum input activation value)				
Starter Relay Test Timeout	0x60a	1546	Value	1	Starter Relay diagnostic timeout				
Aux Power Relay Test Feedback Timeout	0x60b	1547	Value	1	Auxiliary Power Relay diagnostic timeout				
EEPROM Test Number of Errors	0x60c	1548	Value	1	Number of failed EEPROM checksum tests before error code set				
AD-Converter Number of Errors	0x60d	1549	Value	1	Number of failed A/D conversion tests before error code set				
Camshaft Sensor Test Minimum RPM	0x60e	1550	Value	2	Minimum RPM to set lost sync error				
Camshaft Sensor Number of Sync Errors	0x610	1552	Value	1	Number of revs without sync detected before error code set				
Camshaft Sensor Test Number of Consecutive Sync Errors	0x611	1553	Value	1	Number of consecutive out-of-sync revs before error code set				
AFV Cylinder Difference Limit	0x615	1557	Value	1	Learned Fuel Cylinder Difference limit				
AFV Cylinder Difference Number of Errors	0x616	1558	Value	1	Learned Fuel Cylinder Difference timeout				
MAP Sensor Highest Reading Allowed	0x617	1559	Value	1	Highest MAP sensor reading allowed				
MAP Sensor Lowest Reading Allowed	0x618	1560	Value	1	Lowest MAP sensor reading allowed				
MAP Sensor Default Value	0x619	1561	Value	1	Default MAP value set on failure				
Map Sensor Number of Errors	0x61a	1562	Value	1	Number of MAP sensor read failures before error code is set				
Barometric Pressure Sensor Highest Reading Allowed	0x61b	1563	Value	1	Barometric pressure sensor maximum reading allowed				

BUE1D (DDFI-3)								
Name	Offset	Offset	Туре	Size	Description			
	(hex)	(dec)		(bytes)				
Barometric Pressure Sensor	0x61c	1564	Value	1	Barometric pressure sensor mininmum reading allowed			
Barometric Pressure Sensor	0x61d	1565	Value	1	Barometric pressure sensor default value, set on failure			
Configuration	UXU I U	1000	Value	•				
Barometric Pressure Sensor	0x61e	1566	Value	1	Number of barometric pressure sensor test failures before			
Number of Errors	0.000		5.4		error code is set			
Error Mask Byte 0	0x629	1577	Bits	1	Diagnostic trouble code mask, byte 0			
Error Mask Byte 1	0x62a	1578	Bits	1	Diagnostic trouble code mask, byte 1			
Error Mask Byte 2	0x62b	1579	Bits	1	Diagnostic trouble code mask, byte 2			
Error Mask Byte 3	0x62c	1580	Bits	1	Diagnostic trouble code mask, byte 3			
Error Mask Byte 4	0x62d	1581	Bits	1	Diagnostic trouble code mask, byte 4			
Error Mask Byte 5	0x62e	1582	Bits	1	Diagnostic trouble code mask, byte 5			
Error Mask Byte 6	0x62f	1583	Bits	1	Diagnostic trouble code mask, byte 6			
Error Mask Byte 7	0x630	1584	Bits	1	Diagnostic trouble code mask, byte 7			
Error Mask Byte 8	0x631	1585	Bits	1	Diagnostic trouble code mask, byte 8			
Error Mask Byte 9	0x632	1586	Bits	1	Diagnostic trouble code mask, byte 9			
Error Mask Byte 10	0x633	1587	Bits	1	Diagnostic trouble code mask, byte 10			
Dwell Duration	0x635	1589	Array	17	Dwell duration table			
Timing Table Load Axis	0x646	1606	Axis	10	Timing table load axis (y-axis)			
Timing Table RPM Axis	0x650	1616	Axis	28	Timing table RPM axis (x-axis)			
Fuel Map Load Axis	0x66c	1644	Axis	16	Fuel load axis			
Fuel Map RPM Axis	0x67c	1660	Axis	40	Fuel RPM axis			
2nd Fuel Map Load Axis	0x6a4	1700	Axis	8	Secondary injector load axis			
2nd Fuel Map RPM Axis	0x6ac	1708	Axis	24	Secondary injector RPM axis			
Timing Table Front	0x700	1792	Мар	140	Timing table front cylinder			
Timing Table Rear	0x78c	1932	Мар	140	Timing table rear cylinder			
Fuel Map Front	0x818	2072	Мар	320	Front fuel table			
Fuel Map Rear	0x958	2392	Мар	320	Fuel map rear cylinder			
2nd Fuel Map Front	0xa98	2712	Мар	96	Front showerhead table			
2nd Fuel Map Rear	0xaf8	2808	Мар	96	Rear showerhead injectors			
Air Temperature Maximum Spark Advance Reduction	0xb58	2904	Мар	140	Maximum TA spark retard			
TP to Load Table TP Axis	0xc04	3076	Axis	8	Throttle position axis for TP to load conversion map			
TP to Load Table RPM Axis	0xc0c	3084	Axis	16	RPM axis for TP to load conversion map			
TP to Load Table	0xc1c	3100	Мар	64	Throttle position axis for TP to load conversion map			
MAP to Load Table MAP Axis	0xc5c	3164	Axis	8	MAP axis for MAP to load conversion map			
MAP to Load Table RPM Axis	0xc64	3172	Axis	16	RPM axis for MAP to load conversion map			
MAP to Load Table Front	0xc74	3188	Мар	64	Convert front MAP to load			
MAP to Load Table Rear	0xcb4	3252	Мар	64	Convert rear MAP to load			
TP to Load Weight Table TP Axis	0xcf4	3316	Axis	8	Throttle position axis for TP to load weight map			
TP to Load Weight Table RPM Axis	Oxcfc	3324	Axis	16	RPM axis for TP to load weight map			
TP to Load Weight Table	0xd0c	3340	Мар	64	Weight of TPS (vs MAP) in load calculation			

#### 20.8 BUE2D (DDFI-3)

BUE2D (DDFI-3)									
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description				
AFV Front	0xffffffea	-22	Value	2	Adaptive fuel value front cylinder				
IAC Average Position	0xffffffed	-19	Value	1	Average IAC position when PID control is active				
Active Intake Actuations	0xffffffee	-18	Value	2	Count of Active Intake actuations since cleared				
Baro Pressure Sensor Stored Value	0xfffffff8	-8	Value	1	Stored barometric sensor reading				
Stored Error Byte 0	0xfffffff9	-7	Bits	1	Stored (historic) trouble codes, byte 0				
Stored Error Byte 1	0xffffffa	-6	Bits	1	Stored (historic) trouble codes, byte 1				
Stored Error Byte 2	0xffffffb	-5	Bits	1	Stored (historic) trouble codes, byte 2				
Stored Error Byte 3	0xffffffc	-4	Bits	1	Stored (historic) trouble codes, byte 3				
Stored Error Byte 4	0xffffffd	-3	Bits	1	Stored (historic) trouble codes, byte 4				
Stored Error Byte 5	0xffffffe	-2	Bits	1	Stored (historic) trouble codes, byte 5				
Stored Error Byte 6	Oxfffffff	-1	Bits	1	Stored (historic) trouble codes, byte 6				
Stored Error Byte 7	0x0	0	Bits	1	Stored (historic) trouble codes, byte 7				
Stored Error Byte 8	0x1	1	Bits	1	Stored (historic) trouble codes, byte 8				
Stored Error Byte 9	0x2	2	Bits	1	Stored (historic) trouble codes, byte 9				
Stored Error Byte 10	0x3	3	Bits	1	Stored (historic) trouble codes, byte 10				
Number of Rides since Error Set	0x4	4	Value	1	Number of rides since a trouble code was set				
Calibration ID	0x5	5	Value	1	Country specific calibration identifier				
AFV Rear	0x6	6	Value	2	Adaptive fuel value rear cylinder				
System Configuration	0x8	8	Bits	1	Global ECM setup				
Lavout Revision	0x9	9	Value	1	Cal Structure Revision (read only)				
Engine Running RPM Hysteresis		14	Value	2	Lipper engine running threshold				
High Value	0×10	16	Value	-					
Low Value	0.10	10	value	2					
I hrottle Position Sensor Reset Voltage	0x12	18	Value	2	TPS voltage with a fully closde throttle, written on a TPS reset				
Throttle Position Sensor Voltage Range	0x14	20	Value	2	TPS voltage difference from fully closed to WOT				
Throttle Position Sensor Degrees Range	0x16	22	Value	2	TPS degrees difference from fully closed to WOT				
Throttle Position Sensor Moving Average Fraction	0x18	24	Value	1	TPS fraction used to detect TP changes				
Calibration String	0x24	36	String	8	Country version identifier				
O2 Sensor Rich Voltage	0x2e	46	Value	1	O2 sensor voltage indicating a rich mixture				
O2 Sensor Lean Voltage	0x2f	47	Value	1	O2 sensor voltage indicating a lean mixture				
Closed Loop Feature Minimum RPM	0x30	48	Value	1	Minimum RPM to activate O2 sensor				
Closed Loop Feature Minimum	0x31	49	Value	1	Minimum throttle to activate O2 sensor				
O2 Sensor Activation Time	0x32	50	Value	1	O2 sensor activation delay				
O2 Sensor Deactivation Time	0x33	51	Value	1	O2 sensor deactivation delay				
Startup Fuel Pulsewidth	0x34	52	Table	6	Starting fuel pulse length				
Pre Sync Fuel Maximum Engine	0x3a	58	Value	1	Max engine temp for pre-sync fuel pulses				
Temperature									
Post Sync Fuel Maximum Engine Temperature	0x3b	59	Value	1	Max engine temp for post-sync fuel pulses				
Fuel Pump Duty Cycle Table	0x3c	60	Table	6	Fuel pump duty cycle table				
Fuel Pump Frequency	0x42	66	Value	1	Fuel pump PWM frequency				
AD-Converter Input Select	0x43	67	Value	1	Analog-digital conversion input				
MAP Sensor Front Reading Position	0x44	68	Value	1	Crankshaft position to read front MAP sensor				

Name         Offset         Type         Size Description         Description           MAP Sensor Rear Reading Position         0x45         69         Value         1         Crankshaft position to read rear MAP sensor Position           TPS-MAP Load Configuration         0x46         70         Bits         1         Throttle Map Load Configuration           TPS-MAP Load Configuration         0x44         72         Bits         1         Maximum RPM for combined TPS/MAP (TPS above)           Live Log Configuration         0x44         77         Value         1         Clobal Fuel Correction Text, applied to all map regions           Acceleration Enrichment Fort         0x44         77         Value         1         Camshaft or crankshaft position to start tate acceleration pulse for the frant cylinder           Acceleration Enrichment Rear Pulse Start         0x44         78         Value         1         Change indicating a light accel. condition           Acceleration Enrichment Rear Pulse Start         0x50         80         Value         1         FPS change indicating a light acceleration pulse for the rear cylinder           Acceleration Enrichment Region         0x52         82         Table         4         Acceleration enrichment dyustemot neigne remy acceleration Enrichment Region           Acceleration Enrichment Region         0x56	BUE2D (DDFI-3)							
(hex)         (dec)         (bytes)           MAP Sensor Rear Reading         0x45         69         Value         1         Crankshaft position to read rear MAP sensor           Position         0x47         71         Value         1         Crankshaft position to read rear MAP sensor           TPS-MAP Load Configuration         0x48         71         Value         1         Maximum RPM for combined TPS/MAP (TPS above)           Live Log Configuration         0x44         74         Value         1         Global fuel correction factor, applied to all map regions           Acceleration Enrichment Front         0x44         77         Value         1         Camshaft or crankshaft position to start late acceleration           Pulse Start         0x44         77         Value         1         Camshaft or crankshaft position to start late acceleration           Pulse Start         0x44         78         Value         1         TCS fange indicating a light accel. condition           Full Acceleration Enrichment Buration         0x51         81         Value         1         TPS fange indicating a light accel. condition           Coleration Enrichment Rejon         0x56         86         Table         8         Acceleration enrichment region           Acceleration Condition         0x56         102	Name	Offset	Offset	Туре	Size	Description		
MAP Sensor Rar Reading     Dx45     E9     Value     1     Crankshatt position to read treat MAP sensor     Position     TPS-MAP Load Configuration     Dx46     T0     Bits     1     Throttle Map Load Configuration     Dx46     T0     Bits     1     Throttle Map Load Configuration     Dx48     T2     Bits     1     Live Log Configuration     Dx48     T2     Bits     1     Comstant Technent     Dx44     T4     Value     1     Comstant Technent     Dx44     T7     Value     1     Comstant Technent     Dx44     T4     Value     1     Comstant     Configuration     Dx44     T7     Value     1     Comstant     Constant     Dx44     T7     Value     1     Comstant     Constant     Dx44     T7     Value     1     Comstant     Technent     Dx50     80     Value     1     TPS     Coeleration Enrichment     Dx51     S     Value     1     Full Acceleration Enrichment     Dx52     S     Table     8     Acceleration enrichment     Dx56     S     Table     8     Acceleration enrichment     Dx56     S     Table     8     Acceleration enrichment     Dx50     S     S     Deceleration Correction     Rgin     Dx52     S		(hex)	(dec)		(bytes)			
Passion         0x46         70         Bits         1         Throttle Map Load Configuration           TPS-MAP Load Maximum RPM         0x47         71         Value         1         Maximum RPM for combined TPS/MAP (TPS above)           Live Log Configuration         0x48         72         Bits         1         Live Log Configuration           Configuration         0x44         74         Value         1         Global fuel correction factor, applied to all map regions           Acceleration Enrichment Front         0x44         77         Value         1         Acceleration Enrichment Foot           Pulse Start         0x44         77         Value         1         Camshaft or canshaft position to start late acceleration           Light Acceleration Enrichment Rear         0x4e         78         Value         1         TPS farage indicating a light accel. condition           Full Acceleration Enrichment Rear         0x50         80         Value         1         Full Acceleration enrichment duration in engine revs           Acceleration Enrichment Region         0x51         81         Value         1         Full Acceleration enrichment duration in engine revs           Acceleration Enrichment Region         0x52         82         Table         8         Acceleration enrichment adjustment	MAP Sensor Rear Reading	0x45	69	Value	1	Crankshaft position to read rear MAP sensor		
TPS-MAP Load Maximum RPM         0x47         71         Value         1         Maximum RPM for combined TPS/MAP (TPS above)           Live Log Configuration         0x48         72         Bits         1         Live Log Configuration         1         Global Fuel Correction         1         Global Fuel Correction factor, applied to all map regions           Acceleration Enrichment         0x4b         75         Bits         1         Acceleration Enrichment Configuration           Acceleration Enrichment Front         0x4d         77         Value         1         Camshaft or cranskhaft position to salt ate acceleration pulse for the rear cylinder           Light Acceleration Condition         0x44         78         Value         1         Camshaft or cranskhaft position to salt ate acceleration           Light Acceleration Condition         0x47         79         Value         1         Charge in throttle movement indicationg a full acceleration           Colarization Enrichment Repion         0x52         82         Table         4         Acceleration enrichment dujustment on engine temperature           Acceleration Correction Region         0x56         102         Table         8         Acceleration enrichment           Deceleration Correction         0x66         102         Table         8         Acceleration enrichment         <	TPS-MAP Load Configuration	0x46	70	Bits	1	Throttle Map Load Configuration		
Live Log Configuration         0x48         72         Bits         1         Live Log Configuration         Call and Low Correction         0x4a         74         Value         1         Clobal fuel correction factor, applied to all map regions           Acceleration Enrichment         0x4b         75         Bits         1         Acceleration Enrichment Configuration           Acceleration Enrichment Front         0x4d         77         Value         1         Camshaft or crankshaft position to start late acceleration pulse for the rear cylinder           Light Acceleration Condition         0x4f         79         Value         1         Camshaft or crankshaft position to start late acceleration pulse for the rear cylinder           Light Acceleration Condition         0x50         80         Value         1         Change in throttle movement indicationg a full acceleration condition           Acceleration Enrichment Region         0x52         82         Table         4         Acceleration enrichment adjustment on engine temperature Temperature Adjustment           Acceleration Enrichment Region         0x56         66         Table         8         Acceleration correction acceleration correction           Deceleration Correction         0x58         14         Value         1         Deceleration correction           Deceleration Correction         0x68	TPS-MAP Load Maximum RPM	0x47	71	Value	1	Maximum RPM for combined TPS/MAP (TPS above)		
Global Fuel Correction         Dx4a         74         Value         1         Global fuel correction factor, applied to all map regions           Acceleration Enrichment         Dx4b         75         Bits         1         Acceleration Enrichment Configuration           Acceleration Enrichment Front         Dx4d         77         Value         1         Camshaft or crankshaft position to start late acceleration pulse start           Acceleration Enrichment Rear         Dx4e         78         Value         1         Camshaft or crankshaft position to start late acceleration pulse start           Pulse Start         Dx4e         78         Value         1         Change in throttel movement indications a full acceleration pulse start           Pulse Start         Dx50         80         Value         1         Change in throttel movement indications a full acceleration enrichment qualta in engine revs           Acceleration Enrichment Datation         0x51         81         Value         1         Enderation enrichment qualta mers           Acceleration Enrichment         0x56         66         Table         8         Acceleration enrichment engine temperature           Deceleration Correction         0x8e         142         Value         1         Deceleration correction region           Deceleration Correction         0x8f         143 </td <td>Live Log Configuration</td> <td>0x48</td> <td>72</td> <td>Bits</td> <td>1</td> <td>Live Log Configuration</td>	Live Log Configuration	0x48	72	Bits	1	Live Log Configuration		
Construction         Date         T         Date	Global Fuel Correction	0x4a	74	Value	1	Global fuel correction factor, applied to all map regions		
Configuration         No.         The         Proceeduation Enforment Pront         Dx4d         77         Value         Proceeduation Enforment Postinion to start late acceleration pulse for the front cylinder           Acceleration Enrichment Rear         Dx4e         78         Value         1         Camshaft or crankshaft position to start late acceleration pulse for the front cylinder           Light Acceleration Condition         Dx4f         77         Value         1         TPS change indicating a light accel. condition           Full Acceleration Condition         Dx4f         78         Value         1         TPS change indicating a light accel. condition           Full Acceleration Condition         Dx50         80         Value         1         Full acceleration enrichment duration in engine revs           Acceleration Enrichment Duration         Dx51         81         Value         1         Acceleration enrichment region           Acceleration Enrichment         Dx56         86         Table         8         Acceleration enrichment           Acceleration Correction Region         Dx66         102         Table         8         Acceleration correction           Deceleration Correction         Dx84         143         Value         1         Throttle rol-off condition           Throttle Roll-Off Condition         Dx	Acceleration Enrichment	0x4b	75	Rits	1	Acceleration Enrichment Configuration		
Acceleration Enrichment Front         0xdd         77         Value         1         Camshaft or crankshaft or canskhaft or canskha	Configuration	0,40	10	Dito		Accoleration Enhorment Conliguidation		
Pulse Start         pulse for the front cylinder           Acceleration Enrichment Rear         0x4e         78         Value         1         Camshaft or crankshaft position to start late acceleration pulse for the rear cylinder           Light Acceleration Condition         0x50         80         Value         1         TPS change indicating a light accel. condition           Acceleration Enrichment Duration         0x51         81         Value         1         Full acceleration enrichment indicating a light accel. condition           Acceleration Enrichment Duration         0x52         82         Table         4         Acceleration enrichment elgion           Acceleration Enrichment         0x56         86         Table         8         Acceleration enrichment adjustment on engine temperature           Caceleration Correction Region         0x66         102         Table         8         Acceleration correction           Deceleration Correction         0x8e         142         Value         1         Deceleration condition         Deceleration condition           Throttle Roll-Off Condition         0x81         143         Value         1         Throttle noll-off full correction           Puel Cut Region         0x92         146         Table         4         Puel cut region           Deceleration Learn Mi	Acceleration Enrichment Front	0x4d	77	Value	1	Camshaft or crankshaft position to start late acceleration		
Acceleration Entrichment Near         0x4e         7.8         Value         1         Campatibility of clankshalt opsition to start tate acceleration           Light Acceleration Condition         0x4f         7.9         Value         1         TPS change indicating a light accel. condition           Light Acceleration Condition         0x50         80         Value         1         Change in throttle movement indicationg a full acceleration           Acceleration Enrichment Duration         0x51         81         Value         1         Full acceleration enrichment duration in engine revs           Acceleration Enrichment         0x56         86         Table         8         Acceleration enrichment adjustment on engine temperature           Deceleration Correction Region         0x66         102         Table         8         Deceleration correction region           Deceleration Correction         0x8e         142         Value         1         Deceleration correction         Deceleration correction           Peceleration Condition         0x91         144         Value         1         Throtte roll-off fuel correction           Proteir Relicon         0x92         146         Table         4         Fuel cut region           Deceleration Learn Minimum         0x92         146         Table         4	Pulse Start	0.4	70		4	pulse for the front cylinder		
Jobs Onth         Provide of the construction         Provide of the construction           Light Acceleration Condition         0x50         80         Value         1         TPS change in throttle movement indicating a light acceleration           Acceleration Enrichment Duration         0x51         81         Value         1         Full acceleration enrichment duration in engine revs           Acceleration Enrichment Region         0x52         82         Table         4         Acceleration enrichment of unation engine temperature           Acceleration Enrichment         0x56         94         Table         8         Acceleration enrichment on engine temperature           Deceleration Correction Region         0x66         102         Table         8         Acceleration correction           Deceleration Correction Condition         0x86         142         Value         1         Deceleration condition throttle hysteresis           Throttle Roll-Off Condition         0x90         144         Value         1         Throttle roll-off fuel correction           Puel Cut Region         0x92         146         Table         4         Fuel cut region           Deceleration Learn Minimum         0x97         151         Value         1         Deceleration learn mode minimum RPM           Pueceleration Learn Minimu	Acceleration Enrichment Rear	0x4e	78	value	1	Camshaft or crankshaft position to start late acceleration		
Full Acceleration Condition0x5080Value1Change in throttle movement indicationg a full acceleration conditionAcceleration Enrichment Duration0x5181Value1Full acceleration enrichment duration in engine revsAcceleration Enrichment Region0x5282Table4Acceleration enrichment regionAcceleration Enrichment0x5686Table8Acceleration enrichment adjustment on engine temperatureAcceleration Correction Region0x66102Table8Deceleration correction regionDeceleration Correction Correction0x86142Value1Deceleration correctionDeceleration Correction Condition0x86143Value1Deceleration correctionPreceleration Correction0x86144Value1Throttle roll-off conditionThrottle Roll-Off Condition0x81143Value1Throttle roll-off fuel correctionPreceleration Correction0x81144Value1Throttle roll-off fuel correctionThrottle Roll-Off Condition0x91145Value1Deceleration condition throttle hysteresisThrottle Roll-Off Condition0x92146Table4Fuel cut regionDeceleration Learn Minimum0x96150Value1Deceleration learn mode minimum RPMPM0x97151Value1Engine revs for deceleration learn modeDeceleration Learn Minimum0x93153Value1Number of	Light Acceleration Condition	0x4f	79	Value	1	TPS change indicating a light accel, condition		
Acceleration Enrichment DurationOx5181Value1Full acceleration enrichment duration in engine revsAcceleration Enrichment RegionOx5282Table4Acceleration enrichment regionAcceleration EnrichmentOx5686Table8Acceleration enrichment regionAcceleration EnrichmentOx5694Table8Acceleration enrichmentDeceleration CorrectionOx66102Table8Acceleration enrichmentDeceleration CorrectionOx66102Table8Acceleration correctionDeceleration CorrectionOx66112Value1Deceleration conditionDeceleration CorrectionOx86143Value1Deceleration conditionThrottle Roll-Off ConditionOx90144Value1Throttle roll-off conditionThrottle Roll-Off ConditionOx90144Value1Throttle roll-off conditionPuel Cut RegionOx92146Table4Fuel cut regionDeceleration Learn MaximumOx96150Value1Deceleration learn mode maximum RPMPMDeceleration Learn MinimumOx97151Value1Deceleration learn modePuestionOx98152Value1Number of consecutive rich O2 readings requiredWOT RegionOx98153Value1Number of consecutive rich O2 readings requiredWOT RegionOx98154Table4Wide-Open Throttle definition<	Full Acceleration Condition	0x50	80	Value	1	Change in throttle movement indicationg a full acceleration		
Acceleration Enrichment Duration       0x51       81       Value       1       Full acceleration enrichment duration in engine revs         Acceleration Enrichment Region       0x52       82       Table       4       Acceleration enrichment region         Acceleration Enrichment       0x56       86       Table       8       Acceleration enrichment adjustment on engine temperature         Acceleration Enrichment       0x56       102       Table       8       Acceleration enrichment adjustment on engine temperature         Deceleration Correction Region       0x86       142       Value       1       Deceleration correction region         Deceleration Condition       0x81       143       Value       1       Deceleration correction         Throttle Roll-Off Condition       0x91       144       Value       1       Throttle roll-off fuel correction         Fuel Cut Region       0x92       146       Table       4       Fuel cut region         Deceleration Learn Maximum       0x92       146       Table       1       Deceleration learn mode maximum RPM         PM       0x97       151       Value       1       Ecceleration learn mode minimum RPM         PM       0x98       152       Value       1       Number of consecutive rich O2 readings required<						condition		
Acceleration Enrichment Region         0x52         82         Table         4         Acceleration enrichment region           Acceleration Enrichment         0x56         86         Table         8         Acceleration enrichment region           Acceleration Enrichment         0x56         94         Table         8         Acceleration enrichment region           Deceleration Correction Region         0x66         102         Table         8         Acceleration correction region           Deceleration Correction         0x86         142         Value         1         Deceleration correction           Deceleration Condition         0x81         143         Value         1         Throttle roll-off condition           Throttle Roll-Off Correction         0x92         144         Value         1         Throttle roll-off fuel correction           Peederation Learn Maximum         0x92         144         Value         1         Deceleration learn mode maximum RPM           PM         0x92         145         Value         1         Deceleration learn mode maximum RPM           PM         0x98         150         Value         1         Deceleration learn mode           Duration         0x98         152         Value         1         Number of c	Acceleration Enrichment Duration	0x51	81	Value	1	Full acceleration enrichment duration in engine revs		
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Startup Enrichment0xb8184Table4Fuell correction after egine startupStartup Enrichment Duration0xbc188Table4Duration of startup fuel enrichmentOpen Loop Default Correction0xc0192Value2Default fuel correction, applied to open loop regionsFront Cylinder Correction0xc2194Table8Front cylinder fuel enrichment on engine temperatureWarmup Enrichment0xca202Table28Engine Temp fuel correctionHot Start Condition0xe6230Value2Engine temperature indicating a hot start conditionEngine Temperature Sensor Conversion Data0x104260Table14Air Temp correctionAir Temperature Sensor Data0x112274Table28Air temperature sensor data	Startup Enrichment Temperature	0xb4	180	Axis	4	Startup condition temperature axis		
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Engine Temperature Sensor Conversion Data0xe8232Table28Engine temperature senor dataAir Temperature Correction0x104260Table14Air Temp correctionAir Temperature Sensor Data0x112274Table28Air temperature sensor data	Hot Start Condition	0xe6	230	Value	2	Engine temperature indicating a hot start condition		
Air Temperature Correction     0x104     260     Table     14     Air Temp correction       Air Temperature Sensor Data     0x112     274     Table     28     Air temperature sensor data	Engine Temperature Sensor	0xe8	232	Table	28	Engine temperature senor data		
Air Temperature Sensor Data 0x112 274 Table 28 Air temperature sensor data	Air Temperature Correction	0x104	260	Table	14	Air Temp correction		
	Air Temperature Sensor Data	0x112	274	Table	28	Air temperature sensor data		
Battery Voltage Correction 0x12e 302 Table 12 Battery voltage correction	Battery Voltage Correction	0x12e	302	Table	12	Battery voltage correction		
2nd Battery Voltage Correction 0x13a 314 Table 12 Battery correction for showerheads	2nd Battery Voltage Correction	0x13a	314	Table	12	Battery correction for showerheads		

NameOffsetTypeSizeDescriptionBarometric Pressure Sensor0x146320Bits1Barometric pressure sensor access setupBarometric Pressure Sensor Delay0x147322Value1Delay before reading barometric pressure sensor when soliching of galitanBarometric Fasture Region0x148328Table8Barometric reature region lower boundaryMAP Barometric Correction0x158344Value1Barometric reature region lower boundaryArbos Pressure Sensor Moving0x158344Value1Baro Pressure Sensor Moving Average FactorAverage Factor0x158344Value1Minimum valia barometric pressure sensor reading when barometric pressure Key-On0x158347Baro Pressure Sensor Data0x158347Value1Minimum valia barometric pressure sensor reading when barometric pressure Sensor Data0x158Baro Correction0x178376Table14Baro pressure correction1Arbox Pressure Correction0x178376Table16Arbox pressure correctionArbox Pressure Correction0x184320Table16Arbox pressure correctionCollaction Mode Mumber of0x184108Table6Closed loop upper boundaryBaro Dressure Sensor Data0x184108Table16Closed loop upper boundaryCollaction Mode Number of0x184108108Closed loop upper boundaryBaro Dressure Sensor <t< th=""><th colspan="8">BUE2D (DDFI-3)</th></t<>	BUE2D (DDFI-3)							
Barometric Pressure Sensor         0x146         226         Bits         1         Barometric pressure sensor access setup           Baro Pressure Sensor Delay         0x147         327         Value         1         Delay before reading barometric pressure sensor when switching on ignition           Baro Pressure Sensor Moving         0x158         334         Value         1         Baro Pressure Sensor Moving Average Factor           Average Factor         0x158         344         Value         1         Baro Pressure Sensor Moving Average Factor           Average Factor         0x158         344         Value         1         Baro Pressure Sensor Moving Average Factor           Average Factor         0x158         344         Value         1         Marinum valia barometric pressure sensor reading when switching on ignition           Barometric Pressure Kay-On         0x158         347         Value         1         Marinum valia barometric pressure sensor reading when switching on ignition           Barometric Pressure Sensor Data         0x156         346         Table         14         Air Box Pressure correction           Value         0x158         322         Table         16         Airbox pressure correction           Clased Loop Region Upper         0x198         7010         Table         6 <td< td=""><td>Name</td><td>Offset (hex)</td><td>Offset (dec)</td><td>Туре</td><td>Size (bytes)</td><td>Description</td></td<>	Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description		
Baro Pressure Sensor Delay0x147327Value1Delay before reading barometic pressure sensor when switching on ignitionBarometic Feature Region0x148328Table8Barometic feature region lower boundaryMAP Barometic Correction0x158336Table8Baro adjustment of MAP readsBaro Pressure Sensor Moving0x158344Value1Baro Pressure Sensor Moving Average FactorArresper Actor0x159345Bits1Air pressure sensor configuration byteBarometic Pressure Key-On0x158344Value1Mainum value factorMinimum Value0x150347Value1Mainum value factorMarco Pressure Sensor Data0x156347Value1Mainum value factorAttox Pressure Sensor Data0x156347Value1Mainum value factorAttox Pressure Sensor Data0x156347Value1Airbox Pressure correctionAttox Pressure Sensor Data0x168382Table16Airbox pressure correctionCalibration Mode Number of0x189392Table16Airbox pressure correctionCalibration Mode Number of0x199409Value1Number of 02 sensor readings required to adjust AFVCadings0x164438Value1Bite Cosed loop uper boundaryClosed Loop Region Upper0x163448Value1Upper closed loop boundary hysteresis, TPPLoad Hystenesis0x164	Barometric Pressure Sensor Reading Configuration	0x146	326	Bits	1	Barometric pressure sensor access setup		
Barometric Feature Region         Ox148         328         Table         8         Barometric relature region lower boundary           MAP Barometric Correction         Ox150         336         Table         8         Baro Adjustment of MAP reads           Baro Pressure Sensor Moving         Ox158         344         Value         1         Baro Pressure Sensor Moving Average Factor           Arbox Pressure Sensor Moving         Ox159         345         Bits         1         Air pressure sensor configuration byte           Minimum Value Sensor Data         Ox150         347         Value         1         Maximum Value sensor reading when switching on lightion           Baro Correction         Ox152         348         Table         1         Air box Pressure conversion           Baro Correction         Ox152         347         Value         1         Maximum Value pressure correction           Arbox Pressure Correction         Ox178         376         Table         16         Airbox pressure correction           Calibration Mode Number of         Ox199         409         Value         1         Number of O2 sensor readings required to adjust AFV           Readings         Outset         Outset         1         Table         18         Closed loop boundary           Cold Loop	Baro Pressure Sensor Delay	0x147	327	Value	1	Delay before reading barometric pressure sensor when switching on ignition		
MAP Barometric Correction         0x150         336         Table         8         Baro adjustment of MAP reads           Baro Pressure Sensor Moving         0x158         344         Value         1         Baro Pressure Sensor configuration         byte           Arbox Pressure Configuration         0x153         346         Value         1         Minimum value barometric pressure sensor configuration byte           Barometric Pressure Sensor Data         0x150         347         Value         1         Maximum Value barometric pressure sensor reading when switching on ignition           Baro Correction         0x156         348         Table         14         Air box Pressure correction           Value         1         Maximum Value pressure correction         0x168         322         Table         16         Airbox pressure correction           Value         0x188         322         Table         16         Airbox pressure correction         0x184         AV           Colsect Loop Region Upper         0x198         410         Table         1         Number of 02 sensors reading srequired to adjust AFV           Cosed Loop Region Upper         0x142         418         Table         1         Diper closed loop boundary           Cosed Loop Loop Region Upper         0x142         418	Barometric Feature Region	0x148	328	Table	8	Barometric feature region lower boundary		
Baro Pressure Sensor Moving         Ox168         344         Value         1         Baro Pressure Sensor Moving Average Factor           Average Factor         0x159         345         Bits         1         Air pressure sensor configuration byte           Barometic Pressure Kay-On         0x159         346         Value         1         Minimum Value         1           Barometic Pressure Kay-On         0x15b         347         Value         1         Maximum Value         1	MAP Barometric Correction	0x150	336	Table	8	Baro adjustment of MAP reads		
Airbox Pressure Configuration       0x159       345       Bits       1       Air pressure sensor configuration byte         Barometic Pressure Key-On       0x15a       346       Value       1       Minimum value mometic pressure sensor reading when switching on ignition         Barometic Pressure Sensor Data       0x15c       347       Value       1       Maximum value formetric pressure sensor reading when switching on ignition         Airbox Pressure Correction       0x176       346       Table       14       Air Box Pressure correction         Vehicle Speed Correction       0x178       376       Table       16       Airbox pressure correction         Calibration Mode Number of Readings       0x199       409       Value       1       Number of O2 sensor readings required to adjust AFV         Readings       0x162       418       Table       8       Closed loop puper boundary         Closed Loop Region Upper       0x192       410       Table       8       Closed loop boundary         Closed Loop Degion Lower       0x1a2       418       Table       1       Lower closed loop boundary         Closed Loop Degre Boundary       0x1b5       437       Value       1       Lower closed loop boundary Physteresis         Closed Loop Upper Boundary       0x1b6       438	Baro Pressure Sensor Moving Average Factor	0x158	344	Value	1	Baro Pressure Sensor Moving Average Factor		
Barometric Pressure Key-On Minimur Value0x15a346Value1Minimur walid barometric pressure sensor reading when switching on ignitionBarometric Pressure Key-On Maximur Value0x15b347Value1Maximur valid barometric pressure sensor reading when switching on ignitionAirbox Pressure Sensor Data0x15c348Table14Airbox pressure correctionVehicle Speed Correction0x188392Table16Airbox pressure correctionVehicle Speed Correction0x188392Table16Airbox pressure correctionCalibratin Mode Number of Cosed Loop Region Upper0x188392Table16Airbox pressure correctionClosed Loop Region Upper0x188392Table18Closed loop upper boundaryBoundary0x1b440Value1Number of 22 sensor readings required to adjust AFVBoundary0x1b441Table8Closed loop boundaryClosed Loop Upper Boundary0x1b437Value1Lower closed loop boundary hysteresis, TPPLoad HysteresisClosed Loop Lower Boundary0x1b443Value2Closed loop upper boundary RPM hysteresisClosed Loop Lower Boundary0x1b444Value2Maximum closed loop EGO correctionClosed Loop Lower Boundary0x1b444Value2Maximum closed loop EGO correctionClosed Loop Lower Boundary0x1b444Value2Maximum closed loop EGO correction	Airbox Pressure Configuration	0x159	345	Bits	1	Air pressure sensor configuration byte		
Barometric Pressure Key-On Maximum Value         Ox15b         347         Value         1         Maximum valid barometric pressure sensor reading when Maximum Value           Airbox Pressure Sensor Data         Ox15c         348         Table         14         Air Box Pressure correction           Baro Correction         Ox16a         362         Table         16         Airbox pressure correction           Ox16a         362         Table         16         Airbox pressure correction           Calibratin Mode Number of Calibratin Mode Number of         Ox199         409         Value         1         Number of O2 sensor readings required to adjust AFV           Closed Loop Region Upper         Ox194         410         Table         8         Closed loop upper boundary           Closed Loop Region Lower         Ox142         418         Table         18         Closed loop boundary         Dx1b4           Closed Loop Upper Boundary         Ox162         437         Value         1         Lower closed loop boundary hysteresis, TPP           Closed Loop Upper Boundary         Ox1b5         437         Value         2         Closed loop upper boundary RPM hysteresis           CPM Hysteresis         Ox1b4         440         Value         2         Maximum closed loop EOO correction           <	Barometric Pressure Key-On Minimum Value	0x15a	346	Value	1	Minimum valid barometric pressure sensor reading when switching on ignition		
Airbox Pressure Sensor Data         Ox15c         348         Table         14         Air Box Pressure correction           Baro Correction         Ox16a         362         Table         14         Baro pressure correction           Valicle Speed Correction         0x178         376         Table         16         Airbox pressure correction           Calibration Mode Number of         0x199         409         Value         1         Number of O2 sensor readings required to adjust AFV           Closed Loop Region Lower         0x122         418         Table         18         Closed loop uper boundary           Boundary         0x132         418         Table         18         Closed loop boundary         Disad hysteresis           Closed Loop Region Lower         0x132         418         Table         1         Upper closed loop boundary         Disad Hysteresis           Closed Loop Lower Boundary         0x1b4         436         Value         1         Lower closed loop boundary hysteresis, TPP           Closed Loop Lower Boundary         0x1b6         437         Value         2         Closed loop puper boundary RPM hysteresis           Closed Loop Lower Boundary         0x1b4         440         Value         2         Maximum closed loop EGO correction <t< td=""><td>Barometric Pressure Key-On Maximum Value</td><td>0x15b</td><td>347</td><td>Value</td><td>1</td><td>Maximum valid barometric pressure sensor reading when switching on ignition</td></t<>	Barometric Pressure Key-On Maximum Value	0x15b	347	Value	1	Maximum valid barometric pressure sensor reading when switching on ignition		
Bare Correction0x16a362Table14Bare pressure correctionVehicle Speed Correction0x178376Table16Airbox pressure correctionCalibration Mode Number of0x199409Value1Number of O2 sensor readings required to adjust AFVReadings0x199409Value1Number of O2 sensor readings required to adjust AFVReadings0x199409Value1Number of O2 sensor readings required to adjust AFVReadings0x1920x182418Table8Closed loop upper boundaryClosed Loop Region Lower0x1a2418Table18Closed loop lower boundaryClosed Loop Dyper Boundary0x1b4436Value1Lower closed loop boundary hysteresis, TPPLoad Hysteresis0x1b5437Value1Lower closed loop boundary hysteresis, TPPClosed Loop Lower Boundary0x1b6438Value2Closed loop lower boundary RPM hysteresisClosed Loop Lower Boundary0x1b6438Value2Closed loop lower boundary RPM hysteresisClosed Loop Lower Boundary0x1b6448Value2Maximum closed loop EGO correctionEGO Correction Maximum Value0x1bc444Value2Minimum closed loop region boundary adjustment valueClosed Loop Maximum Engine0x1c0448Value2Minimum engine temperature to activate closed loopClosed Loop Maximum Engine0x1c0448Value1Lower c	Airbox Pressure Sensor Data	0x15c	348	Table	14	Air Box Pressure conversion		
Vehicle Speed Correction         0x178         376         Table         16         Airbox pressure correction for speed           Airbox Pressure Correction         0x188         392         Table         16         Airbox pressure correction           Calibration Mode Number of Readings         0x198         409         Value         1         Number of O2 sensor readings required to adjust AFV           Closed Loop Region Lower Boundary         0x194         Table         8         Closed loop upper boundary           Closed Loop Region Lower Boundary         0x164         418         Table         18         Closed loop boundary hysteresis, TPP           Closed Loop Lower Boundary         0x1b5         437         Value         1         Lower closed loop boundary hysteresis, TPP           Closed Loop Upper Boundary         0x1b6         438         Value         2         Closed loop boundary hysteresis         TPP           Closed Loop Upper Boundary         0x1b6         438         Value         2         Closed loop puper boundary RPM hysteresis           Closed Loop Lower Boundary         0x1b6         440         Value         2         Maximum closed loop EGO correction           Closed Loop Lower Boundary         0x1c2         440         Value         2         Maximum closed loop EGO correction	Baro Correction	0x16a	362	Table	14	Baro pressure correction		
Airbox Pressure Correction0x188392Table16Airbox pressure correctionCalibration Mode Number of Readings0x199409Value1Number of O2 sensor readings required to adjust AFVClosed Loop Region Upper Boundary0x19a410Table8Closed loop upper boundaryClosed Loop Region Lower Boundary0x11a2418Table8Closed loop lower boundaryClosed Loop Loper Boundary Closed Loop Lower Boundary0x1b4436Value1Upper closed loop boundary hysteresis, TPPClosed Loop Lower Boundary Closed Loop Lower Boundary0x1b5437Value1Lower closed loop boundary hysteresis, TPPClosed Loop Lower Boundary Closed Loop Lower Boundary0x1b6438Value2Closed loop puper boundary RPM hysteresisClosed Loop Lower Boundary Closed Loop Lower Boundary PM Hysteresis0x1b6448Value2Closed loop lower boundary RPM hysteresisEGO Correction Maximum Value Closed Loop Maximum Engine Closed Loop Maximum Engine Ox1bc444Value2Maximum closed loop EGO correctionClosed Loop Maximum Engine Closed Loop Maximum Engine Closed Loop Maximum Engine Closed Loop Maximum Engine Ox1c2450Value2Maximum engine temperature to activate closed loopClosed Loop Lower Boundary Closed Loop Lower Boundary Closed Loop Maximum Engine Ox1c6444Value2Maximum engine temperature to activate closed loopClosed Loop Maximum Engine Closed Loop Maximum Engine Closed Loop Maximum	Vehicle Speed Correction	0x178	376	Table	16	Airbox pressure correction for speed		
Calibration Mode Number of Readings0x199409Value1Number of O2 sensor readings required to adjust AFVReadingsClosed Loop Region Upper Boundary0x19a410Table8Closed loop upper boundaryBoundaryOx1a2418Table18Closed loop lower boundaryClosed Loop Lower Boundary0x1b4436Value1Upper closed loop boundary hysteresis, TPPLoad Hysteresis0x1b5437Value1Lower closed loop boundary hysteresis, TPPClosed Loop Upper Boundary0x1b6438Value2Closed loop upper boundary RPM hysteresisClosed Loop Upper Boundary0x1b6438Value2Closed loop lower boundary RPM hysteresisClosed Loop Lower Boundary0x1b6444Value2Maximum closed loop EGO correctionClosed Loop Lower Boundary0x1ba440Value2Maximum closed loop EGO correctionClosed Loop Maximum Value0x1ba444Value2Maximum engine temperature to activate closed loopClosed Loop Maximum Value0x1c0448Value2Minimum engine temperature to activate closed loopClosed Loop Lower Boundary0x1c2450Value1Lower closed loop region boundary adjustment valueClosed Loop Lower Boundary0x1c2450Value2Maximum engine temperature to activate closed loopClosed Loop Lower Boundary0x1c2450Value2Maximum engine temperature to activate closed loop <td>Airbox Pressure Correction</td> <td>0x188</td> <td>392</td> <td>Table</td> <td>16</td> <td>Airbox pressure correction</td>	Airbox Pressure Correction	0x188	392	Table	16	Airbox pressure correction		
Closed Loop Region Upper Boundary0x19a410Table8Closed loop upper boundaryClosed Loop Region Lower Boundary0x1a2418Table18Closed loop lower boundaryClosed Loop Upper Boundary Load Hysteresis0x1b4436Value1Upper closed loop boundary hysteresis, TPPLoad Hysteresis0x1b5437Value1Lower closed loop boundary hysteresis, TPPLoad Hysteresis0x1b5437Value2Closed loop upper boundary hysteresis, TPPClosed Loop Upper Boundary Closed Loop Upper Boundary0x1b6438Value2Closed loop lower boundary RPM hysteresisClosed Loop Lower Boundary Closed Loop Lower Boundary0x1b6440Value2Maximum closed loop EGO correctionEGO Correction Minimum Value0x1b6444Value2Maximum closed loop EGO correctionClosed Loop Maximum Engine Closed Loop Maximum Engine Temperature0x1c0448Value2Minimum engine temperature to activate closed loopClosed Loop Lower Boundary Closed Loop Lower Boundary0x1c2450Value1Lower closed loop region boundary adjustment valueClosed Loop Lower Boundary Closed Loop Lower Boundary0x1c4452Value2Maximum allowed AFVAFV Maximent Value0x1c6454Value2Minimum allowed AFVAFV Maximent Value0x1c6455Value2Maximum allowed AFVAFV Maximent Value0x1c6456Value2<	Calibration Mode Number of Readings	0x199	409	Value	1	Number of O2 sensor readings required to adjust AFV		
Closed Loop Region Lower Boundary0x1a2418Table18Closed loop lower boundary Upper BoundaryClosed Loop Upper Boundary Load Hysteresis0x1b4436Value1Upper closed loop boundary hysteresis, TPPClosed Loop Upper Boundary 	Closed Loop Region Upper Boundary	0x19a	410	Table	8	Closed loop upper boundary		
Closed Loop Upper Boundary Load Hysteresis0x1b4436Value1Upper closed loop boundary hysteresis, TPPLoad Hysteresis0x1b5437Value1Lower closed loop boundary hysteresis, TPPLoad Hysteresis0x1b6438Value2Closed Loop upper boundary RPM hysteresisClosed Loop Lower Boundary RPM Hysteresis0x1b6438Value2Closed loop lower boundary RPM hysteresisClosed Loop Lower Boundary RPM Hysteresis0x1b8440Value2Closed loop CorrectionEGO Correction Minimum Value 	Closed Loop Region Lower Boundary	0x1a2	418	Table	18	Closed loop lower boundary		
Closed Loop Lower Boundary Load Hysteresis0x1b5437Value1Lower closed loop boundary hysteresis, TPPLoad Hysteresis0x1b6438Value2Closed loop upper boundary RPM hysteresisRPM Hysteresis0x1b8440Value2Closed loop lower boundary RPM hysteresisEGO Correction Maximum Value0x1ba442Value2Closed loop lower boundary RPM hysteresisEGO Correction Minimum Value0x1bc444Value2Maximum closed loop EGO correctionClosed Loop Maximum Engine Temperature0x1bc446Value2Maximum engine temperature to activate closed loopClosed Loop Lower Boundary Adjustment Value0x1c2450Value1Lower closed loop region boundary adjustment valueClosed Loop Lower Boundary 	Closed Loop Upper Boundary Load Hysteresis	0x1b4	436	Value	1	Upper closed loop boundary hysteresis, TPP		
Closed Loop Upper Boundary RPM Hysteresis0x1b6438Value2Closed Loop upper boundary RPM hysteresisClosed Loop Lower Boundary RPM Hysteresis0x1b8440Value2Closed loop lower boundary RPM hysteresisEGO Correction Maximum Value0x1ba442Value2Maximum closed loop EGO correctionClosed Loop Maximum Engine Temperature0x1bc444Value2Maximum closed loop EGO correctionClosed Loop Minimum Engine 	Closed Loop Lower Boundary Load Hysteresis	0x1b5	437	Value	1	Lower closed loop boundary hysteresis, TPP		
Closed Loop Lower Boundary RPM Hysteresis0x1b8440Value2Closed loop lower boundary RPM hysteresisEGO Correction Maximum Value0x1ba442Value2Maximum closed loop EGO correctionEGO Correction Minimum Value0x1bc444Value2Minimum closed loop EGO correctionClosed Loop Maximum Engine Temperature0x1bc444Value2Maximum engine temperature to activate closed loopClosed Loop Minimum Engine Temperature0x1c0448Value2Minimum engine temperature to activate closed loopClosed Loop Lower Boundary 	Closed Loop Upper Boundary RPM Hysteresis	0x1b6	438	Value	2	Closed loop upper boundary RPM hysteresis		
EGO Correction Maximum Value0x1ba442Value2Maximum closed loop EGO correctionEGO Correction Minimum Value0x1bc444Value2Minimum closed loop EGO correctionClosed Loop Maximum Engine Temperature0x1bc446Value2Maximum engine temperature to activate closed loopClosed Loop Minimum Engine Temperature0x1c0448Value2Minimum engine temperature to activate closed loopClosed Loop Lower Boundary Adjustment Value0x1c2450Value1Lower closed loop region boundary adjustment valueAdjustment Value0x1c3451Value1Highest gear where lower closed loop region boundary is 	Closed Loop Lower Boundary RPM Hysteresis	0x1b8	440	Value	2	Closed loop lower boundary RPM hysteresis		
EGO Correction Minimum Value0x1bc444Value2Minimum closed loop EGO correctionClosed Loop Maximum Engine Temperature0x1be446Value2Maximum engine temperature to activate closed loopClosed Loop Minimum Engine Temperature0x1c0448Value2Minimum engine temperature to activate closed loopClosed Loop Lower Boundary Adjustment Value0x1c2450Value1Lower closed loop region boundary adjustment valueClosed Loop Lower Boundary 	EGO Correction Maximum Value	0x1ba	442	Value	2	Maximum closed loop EGO correction		
Closed Loop Maximum Engine Temperature0x1be446Value2Maximum engine temperature to activate closed loopClosed Loop Minimum Engine Temperature0x1c0448Value2Minimum engine temperature to activate closed loopClosed Loop Lower Boundary Adjustment Value0x1c2450Value1Lower closed loop region boundary adjustment valueAdjustment Value0x1c3451Value1Highest gear where lower closed loop region boundary is adjustedAFV Maximum Value0x1c4452Value2Maximum allowed AFVAFV Maximum Value0x1c6454Value2Factor applied to increase AFVAFV Increase Factor0x1c8456Value2Factor applied to decrease AFVAFV Decrease Factor0x1c4462Value2Maximum engine temperature to enable calibration modeCalibration Mode Maximum Engine Temperature0x1c2460Value2Maximum engine temperature to enable calibration modeCalibration Mode Region Upper Boundary0x1d0464Table8Calibration mode region lower boundaryCalibration Mode Region Lower0x166486Table6Altitude adjustment lower boundaryCalibration Mode Region Lower0x164486Table6Altitude adjustment lower boundaryCalibration Mode Region Lower0x164486Table6Altitude adjustment lower boundaryCalibration Mode Region Lower0x166486Table6Alt	EGO Correction Minimum Value	0x1bc	444	Value	2	Minimum closed loop EGO correction		
Closed Loop Minimum Engine Temperature0x1c0448Value2Minimum engine temperature to activate closed loopClosed Loop Lower Boundary Adjustment Value0x1c2450Value1Lower closed loop region boundary adjustment valueClosed Loop Lower Boundary Adjustment Highest Gear0x1c3451Value1Highest gear where lower closed loop region boundary is adjustedAdjustment Highest Gear0x1c4452Value2Maximum allowed AFVAFV Maximum Value0x1c6454Value2Minimum allowed AFVAFV Increase Factor0x1c8456Value2Factor applied to increase AFVAFV Decrease Factor0x1ca458Value2Factor applied to decrease AFVCalibration Mode Maximum Bugine Temperature0x1ce460Value2Minimum engine temperature to enable calibration modeCalibration Mode Region Upper Boundary0x1d0464Table8Calibration mode region lower boundaryCalibration Mode Region Lower Boundary0x1e6486Table6Altitude adjustment lower boundaryAltitude Adjustment Lower Boundary0x1e6486Table6Altitude adjustment upper boundaryFuel PI Controller Low RPM Threshold0x1e2498Value1PI controller low value RPM limit	Closed Loop Maximum Engine Temperature	0x1be	446	Value	2	Maximum engine temperature to activate closed loop		
Closed Loop Lower Boundary Adjustment Value0x1c2450Value1Lower closed loop region boundary adjustment valueClosed Loop Lower Boundary Adjustment Highest Gear0x1c3451Value1Highest gear where lower closed loop region boundary is adjustedAFV Maximum Value0x1c4452Value2Maximum allowed AFVAFV Minimum Value0x1c6454Value2Minimum allowed AFVAFV Increase Factor0x1c8456Value2Factor applied to increase AFVAFV Decrease Factor0x1ca458Value2Factor applied to decrease AFVCalibration Mode Maximum 	Closed Loop Minimum Engine Temperature	0x1c0	448	Value	2	Minimum engine temperature to activate closed loop		
Closed Loop Lower Boundary Adjustment Highest Gear0x1c3451Value1Highest gear where lower closed loop region boundary is adjustedAFV Maximum Value0x1c4452Value2Maximum allowed AFVAFV Minimum Value0x1c6454Value2Minimum allowed AFVAFV Increase Factor0x1c8456Value2Factor applied to increase AFVAFV Decrease Factor0x1ca458Value2Factor applied to decrease AFVCalibration Mode Maximum0x1cc460Value2Maximum engine temperature to enable calibration modeCalibration Mode Minimum0x1ce462Value2Minimum engine temperature to enable calibration modeCalibration Mode Region Upper Boundary0x1d8472Table8Calibration mode region upper boundaryCalibration Mode Region Lower 	Closed Loop Lower Boundary Adjustment Value	0x1c2	450	Value	1	Lower closed loop region boundary adjustment value		
AFV Maximum Value0x1c4452Value2Maximum allowed AFVAFV Minimum Value0x1c6454Value2Maximum allowed AFVAFV Increase Factor0x1c8456Value2Factor applied to increase AFVAFV Decrease Factor0x1ca458Value2Factor applied to decrease AFVCalibration Mode Maximum0x1cc460Value2Maximum engine temperature to enable calibration modeCalibration Mode Minimum0x1ce462Value2Minimum engine temperature to enable calibration modeCalibration Mode Region Upper0x1d0464Table8Calibration mode region upper boundaryCalibration Mode Region Lower0x1d6472Table14Calibration mode region lower boundaryAltitude Adjustement Lower0x1e6486Table6Altitude adjustment lower boundaryAltitude Adjustment Upper0x1c492Table6Altitude adjustment upper boundaryFuel PI Controller Low RPM0x1f2498Value1PI controller low value RPM limit	Closed Loop Lower Boundary Adjustment Highest Gear	0x1c3	451	Value	1	Highest gear where lower closed loop region boundary is adjusted		
AFV Minimum Value0x1c6454Value2Minimum allowed AFVAFV Increase Factor0x1c8456Value2Factor applied to increase AFVAFV Decrease Factor0x1ca458Value2Factor applied to decrease AFVCalibration Mode Maximum0x1cc460Value2Maximum engine temperature to enable calibration modeCalibration Mode Minimum0x1ce462Value2Minimum engine temperature to enable calibration modeCalibration Mode Region Upper0x1d0464Table8Calibration mode region upper boundaryCalibration Mode Region Lower0x1d8472Table14Calibration mode region lower boundaryAltitude Adjustment Upper0x1e6486Table6Altitude adjustment lower boundaryAltitude Adjustment Upper0x1f2498Value1PI controller low value RPM limitFuel PI Controller Low RPM0x1f2498Value1PI controller low value RPM limit	AFV Maximum Value	0x1c4	452	Value	2	Maximum allowed AFV		
AFV Increase Factor0x1c8456Value2Factor applied to increase AFVAFV Decrease Factor0x1ca458Value2Factor applied to decrease AFVCalibration Mode Maximum Engine Temperature0x1cc460Value2Maximum engine temperature to enable calibration modeCalibration Mode Minimum Engine Temperature0x1ce462Value2Minimum engine temperature to enable calibration modeCalibration Mode Region Upper Boundary0x1d0464Table8Calibration mode region upper boundaryCalibration Mode Region Lower Boundary0x1e6486Table14Calibration mode region lower boundaryAltitude Adjustment Upper Boundary0x1e6486Table6Altitude adjustment lower boundaryAltitude Adjustment Upper Boundary0x1ec492Table6Altitude adjustment upper boundaryFuel PI Controller Low RPM Threshold0x1f2498Value1PI controller low value RPM limit	AFV Minimum Value	0x1c6	454	Value	2	Minimum allowed AFV		
AFV Decrease Factor0x1ca458Value2Factor applied to decrease AFVCalibration Mode Maximum Engine Temperature0x1cc460Value2Maximum engine temperature to enable calibration modeCalibration Mode Minimum Engine Temperature0x1ce462Value2Minimum engine temperature to enable calibration modeCalibration Mode Minimum Engine Temperature0x1ce462Value2Minimum engine temperature to enable calibration modeCalibration Mode Region Upper Boundary0x1d0464Table8Calibration mode region upper boundaryCalibration Mode Region Lower Boundary0x1d8472Table14Calibration mode region lower boundaryAltitude Adjustment Lower Boundary0x1e6486Table6Altitude adjustment lower boundaryAltitude Adjustment Upper Boundary0x1f2498Value1PI controller low value RPM limitFuel PI Controller Low RPM0x1f2498Value1PI controller low value RPM limit	AFV Increase Factor	0x1c8	456	Value	2	Factor applied to increase AFV		
Calibration Mode Maximum Engine Temperature0x1cc460Value2Maximum engine temperature to enable calibration modeCalibration Mode Minimum Engine Temperature0x1ce462Value2Minimum engine temperature to enable calibration modeCalibration Mode Region Upper Boundary0x1d0464Table8Calibration mode region upper boundaryCalibration Mode Region Lower Boundary0x1d8472Table14Calibration mode region lower boundaryAltitude Adjustement Lower Boundary0x1e6486Table6Altitude adjustment lower boundaryAltitude Adjustment Upper Boundary0x1ec492Table6Altitude adjustment upper boundaryFuel PI Controller Low RPM Threshold0x1f2498Value1PI controller low value RPM limit	AFV Decrease Factor	0x1ca	458	Value	2	Factor applied to decrease AFV		
Calibration Mode Minimum Engine Temperature0x1ce462Value2Minimum engine temperature to enable calibration modeCalibration Mode Region Upper Boundary0x1d0464Table8Calibration mode region upper boundaryCalibration Mode Region Lower Boundary0x1d8472Table14Calibration mode region lower boundaryCalibration Mode Region Lower Boundary0x1d8472Table14Calibration mode region lower boundaryAltitude Adjustement Lower Boundary0x1e6486Table6Altitude adjustment lower boundaryAltitude Adjustment Upper Boundary0x1ec492Table6Altitude adjustment upper boundaryFuel PI Controller Low RPM Threshold0x1f2498Value1PI controller low value RPM limit	Calibration Mode Maximum Engine Temperature	0x1cc	460	Value	2	Maximum engine temperature to enable calibration mode		
Calibration Mode Region Upper Boundary0x1d0464Table8Calibration mode region upper boundaryCalibration Mode Region Lower Boundary0x1d8472Table14Calibration mode region lower boundaryAltitude Adjustement Lower Boundary0x1e6486Table6Altitude adjustment lower boundaryAltitude Adjustment Upper 	Calibration Mode Minimum	0x1ce	462	Value	2	Minimum engine temperature to enable calibration mode		
Calibration Mode Region Lower Boundary0x1d8472Table14Calibration mode region lower boundaryAltitude Adjustement Lower Boundary0x1e6486Table6Altitude adjustment lower boundaryAltitude Adjustment Upper Boundary0x1ec492Table6Altitude adjustment upper boundaryFuel PI Controller Low RPM Threshold0x1f2498Value1PI controller low value RPM limit	Calibration Mode Region Upper Boundary	0x1d0	464	Table	8	Calibration mode region upper boundary		
Altitude Adjustement Lower       0x1e6       486       Table       6       Altitude adjustment lower boundary         Boundary       0x1ec       492       Table       6       Altitude adjustment upper boundary         Altitude Adjustment Upper       0x1ec       492       Table       6       Altitude adjustment upper boundary         Boundary       0x1f2       498       Value       1       PI controller low value RPM limit	Calibration Mode Region Lower	0x1d8	472	Table	14	Calibration mode region lower boundary		
Altitude Adjustment Upper     0x1ec     492     Table     6     Altitude adjustment upper boundary       Boundary     0x1f2     498     Value     1     PI controller low value RPM limit       Threshold     1     1     PI controller low value RPM limit	Altitude Adjustement Lower	0x1e6	486	Table	6	Altitude adjustment lower boundary		
Fuel PI Controller Low RPM     0x1f2     498     Value     1     PI controller low value RPM limit	Altitude Adjustment Upper	0x1ec	492	Table	6	Altitude adjustment upper boundary		
	Fuel PI Controller Low RPM	0x1f2	498	Value	1	PI controller low value RPM limit		

BUE2D (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Fuel PI Controller Low Load Threshold	0x1f3	499	Value	1	PI controller low value load limit			
Fuel PI Controller High RPM Threshold	0x1f4	500	Value	1	PI controller high value RPM limit			
Fuel PI Controller High Load Threshold	0x1f5	501	Value	1	PI controller high value load limit			
O2 Sensor Target Voltage Array	0x1fd	509	Array	4	O2 midpoint for idle, lo, mid and hi			
Fuel PI Controller P-Value Table Front when Rich	0x201	513	Array	5	Proportional values for the front cylinder and rich transition (idle, low, mid, high)			
Fuel PI Controller I-Value Table Front when Rich	0x206	518	Array	5	Integral values for the front cylinder and rich mixture (idle, low, mid, high)			
Fuel PI Controller P-Value Table Front when Lean	0x20b	523	Array	5	Proportional values for the front cylinder and lean transition (idle, low, mid, high)			
Fuel PI Controller I-Value Table Front when Lean	0x210	528	Array	5	Integral values for the front cylinder and lean mixture (idle, low, mid, high)			
Fuel PI Controller P-Value Table Rear when Rich	0x215	533	Array	5	Proportional values for the rear cylinder and rich transition (idle, low, mid, high)			
Fuel PI Controller I-Value Table Rear when Rich	0x21a	538	Array	5	Integral values for the rear cylinder and rich mixture (idle, low, mid, high)			
Fuel PI Controller P-Value Table Rear when Lean	0x21f	543	Array	5	Proportional values for the rear cylinder and lean transition (idle, low, mid, high)			
Fuel PI Controller I-Value Table Rear when Lean	0x224	548	Array	5	Integral values for the rear cylinder and lean mixture (idle, low, mid, high)			
Fuel Pulse Endpoint Table for Engine Temperature	0x230	560	Table	6	Fuel pulse endpoint temperature correction			
Fuel Pulse Endpoint Table for	0x236	566	Table	6	Fuel pulse endpoint throttle correction			
2nd Fuel Puls Endpoint Temperature Correction	0x23c	572	Table	6	Showerhead pulse end point, ET based			
2nd Fuel Pulse Endpoint Throttle Correction	0x242	578	Table	6	Showerhead pulse end point, load based			
Table Lock Value	0x280	640	Value	2				
AFV Storage Delay	0x282	642	Value	1	Time between AFV writes to EEPROM			
Global Spark Advance	0x285	645	Value	1	Global spark advance adjustment			
Timed Spark Adjust Minimum RPM	0x286	646	Value	2	Minimum RPM to enable spark advance adjusting			
Idle Spark Advance Temperature Adjustment	0x294	660	Table	8	Idle spark advance temperature correction			
WOT Spark Advance Reduction	0x2c0	704	Table	8	WOT spark advance reduction			
Air Temperature Spark Retard	0x2d7	727	Bits	1	Air Temp Retard Configuration			
Air Temperature Spark Advance Reduction Scaling	0x2d8	728	Table	14	Air temp spark retard			
VSS Input Minimum Frequency	0x2e7	743	Value	1	Minimum valid VSS input frequency			
VSS Input Scaling Factor	0x2e8	744	Value	2	Scale factor for VSS input			
VSS Output Scaling Factor	0x2ea	746	Value	2	Scale factor for VSS output			
VS-RPM Ratio VS Sampling	0x2ec	748	Value	1	Time to count speed sensor pulses			
Speed-RPM Ratio RPM Sample	0x2ed	749	Value	1	Sample period for Speed-RPM ratio			
VSS Ratio Gearing Table	0x2ee	750	Array	6	Gear selection			
Spark Advance Retard	0x2f4	756	Bits	1	Spark advance and fuel reduction configuration			
Spark Advance Retard Minimum	0x2f5	757	Value	1	Minimum engine temperature to enable reduction			
Spark Advance Reduction Upper RPM Boundary	0x32e	814	Array	7	Maximum RPM to enable reduction			
Spark Advance Reduction Lower RPM boundary	0x335	821	Array	7	Minimum RPM to enable reduction			
Spark Advance Reduction Fuel Correction	0x33c	828	Array	7	Fuel correction during activation			

BUE2D (DDFI-3)							
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description		
Spark Advance Reduction	0x343	835	Array	7	The spark advance reduction while noise abatement is active		
Spark Advance Reduction Ramp- In Duration	0x34a	842	Array	7	Spark advance reduction ramp-in duration		
Spark Advance Reduction Hold Duration	0x351	849	Array	7	Spark advance reduction hold duration		
Spark Advance Reduction Ramp- Out Duration	0x358	856	Array	7	Spark advance reduction ramp-out duration		
Active Intake Configuration	0x35f	863	Bits	1	Active intake controller setup		
Active Intake Gearing	0x360	864	Bits	1	Active intake gearing configuration byte		
Active Intake Period	0x361	865	Value	1	Active intake control period		
Active Intake Ramp In Duty Cycle	0x362	866	Value	1	Active intake ramp-in period duty cycle		
Active Intake Hold Duty Cycle	0x363	867	Value	1	Active intake hold period duty cycle		
Active Intake Ramp Out Duty	0x364	868	Value	1	Active intake ramp-out period duty cycle		
Cycle							
Active Intake Gearing	0x385	901	Bits	1	Active intake gearing configuration byte		
RPM Fixed Limit Cold Start Ramp	0x386	902	Value	1	Temperature delta to ramp from cold RPM limits		
Soft Limit Ignition Pattern Front	0x387	903	Bits	1	Front Soft Limit Fire Pattern		
Soft Limit Ignition Pattern Rear	0x388	904	Bits	1	Rear Soft Limit Fire Pattern		
Hard Limit Ignition Pattern Front	0x389	905	Bits	1	Front Hard Limit Fire Pattern		
Hard Limit Ignition Pattern Rear	0x38a	906	Bits	1	Rear Hard Limit Fire Pattern		
RPM Fixed Soft Limit Trigger for	0x38b	907	Value	1	Cold engine soft RPM limit high		
Cold Engine	0,000	007	Value				
RPM Fixed Soft Limit Recharge	0x38c	908	Value	1	Cold engine soft RPM limit, low		
for Cold Engine							
RPM Fixed Hard Limit Trigger for Cold Engine	0x38d	909	Value	1	Cold engine hard RPM limit, high		
RPM Fixed Hard Limit Recharge for Cold Engine	0x38e	910	Value	1	Cold engine hard RPM limit, low		
RPM Fixed Soft Limit Trigger	0x38f	911	Value	1	Fixed soft limit trigger RPM		
RPM Fixed Soft Limit Recharge	0x390	912	Value	1	Fixed soft limit release RPM		
RPM Fixed Hard Limit Trigger	0x391	913	Value	1	Fixed hard limit trigger RPM		
RPM Fixed Hard Limit Recharge	0x392	914	Value	1	Fixed hard limit release RPM		
RPM Fixed Kill Limit Trigger	0x393	915	Value	1	Kill limit trigger RPM		
RPM Fixed Kill Limit Recharge	0x394	916	Value	1	Kill limit release RPM		
RPM High Speed Hysteresis High	0x395	917	Value	1	High speed speed-RPM ration hysteresis, upper value		
Value	0,206	010	Value	1	Ligh around provide DDM ration by storagin lower value		
Value	0x390	910	Value	1			
Timer Start	0x397	919	value	1	RPM threshold to start limit timer at high speed		
RPM High Speed Timed Limit Timer Reset	0x398	920	Value	1	RPM threshold to reset limit timer at high speed		
RPM High Speed Timed Hard Limit	0x399	921	Value	1	RPM threshold to enable delayed hard limit at high speed		
RPM High Speed Timed Soft Limit	0x39a	922	Value	1	RPM threshold to enable delayed soft limit at high speed		
RPM High Speed Timed Soft	0x39b	923	Value	1	Soft limit delay at high speed		
RPM High Speed Timed Hard	0x39c	924	Value	1	Hard limit delay at high speed		
RPM Low Speed Timed Limit	0x39d	925	Value	1	RPM threshold to start limit timer at low speed		
RPM Low Speed Timed Limit	0x39e	926	Value	1	RPM threshold to reset limit timer at low speed		
RPM Low Speed Timed Hard	0x39f	927	Value	1	RPM threshold to enable delayed hard limit at low speed		
RPM Low Speed Timed Soft Limit	0x3a0	928	Value	1	RPM threshold to enable delayed soft limit at low speed		

BUE2D (DDFI-3)							
Name	Offset	Offset	Туре	Size	Description		
	(hex)	(dec)		(bytes)			
RPM Low Speed Timed Soft Limit Delay	0x3a1	929	Value	1	Soft limit delay at low speed		
RPM Low Speed Timed Hard Limit Delay	0x3a2	930	Value	1	Hard limit delay at low speed		
Temperature Soft Limit Minimum Load	0x3a3	931	Value	1	Load above which soft temp limit enabled		
Temperature Soft Limit Minimum RPM	0x3a4	932	Value	1	Minimum RPM to enable temperature soft limit		
Temperature Hard Limit Minimum	0x3a5	933	Value	1	Load above which hard temp limit enabled		
Temperature Hard Limit Minimum RPM	0x3a6	934	Value	1	Minimum RPM to enable temperature hard limit		
Temperature Soft Limit Trigger	0x3a7	935	Value	1	Temperature threshold to trigger soft limit		
Temperature Soft Limit Recharge	0x3a8	936	Value	1	Temperature threshold to recharge soft limit		
Temperature Hard Limit Trigger	0x3a9	937	Value	1	Temperature trheshold to trigger hard limit		
Temperature Hard Limit	0x3aa	938	Value	1	Temperature threshold to recharge hard limit		
Ignore Minimum RPM Trigger	0x3ab	939	Value	1	Temperature threshold indicating to ignore RPM/throttle limits		
Ignore Minimum RPM Recharge	0x3ac	940	Value	1	Temperature threshold indicating to obey RPM/throttle limits		
Temperature Kill Limit Trigger	0x3ad	941	Value	1	Temperature trheshold to trigger hard limit		
Temperature Kill Limit Recharge	0x3ae	942	Value	1	Temperature threshold to recharge kill limit		
Temperature Limit Engine Lamp	0x3af	943	Value	1	Temperature threshold to switch on engine lamp		
Temperature Limit Engine Lamp Off Value	0x3b0	944	Value	1	Temperature threshold to switch off engine lamp		
Fan Configuration	0x3c9	969	Bits	1	Fan Configuration		
Fan Key-On Off Temperature	0x3ca	970	Value	1	Temperature threshold to switch off fan		
Fan Key-On On Temperature	0x3cb	971	Value	1	Temperature threshold to switch on fan		
Fan Key-On Duty Cycle	0x3cc	972	Table	8	Fan key-on duty cycle		
Fan Duty Cycle Period	0x3f4	1012	Value	1	Cooling Fan Control Period		
Fan Key-Off Run Delay	0x3f5	1013	Value	1	Key-off delay before starting fan		
Fan Key-Off Run Duty Cycle	0x3f6	1014	Value	1	Fan duty cycle after key-off		
Fan Key-Off On Temperature	0x3f7	1015	Value	1	Key-off temperature threshold to switch off fan		
Fan Key-Off Off Temperature	0x3f8	1016	Value	1	Key-off temperature threshold to switch on fan		
Fan Key-Off Maximum Duration	0x3f9	1017	Value	1	Maximum time running fan after key-off		
Fan Key-Off Minimum Battery	0x3fa	1018	Value	1	Minimum battery voltage to run fan after key-off		
Fan 2 Delay	0x3fb	1019	Value	1	Delay before switching on fan 2 after turning on fan 1		
Active Muffler Configuration	0x3fc	1020	Bits	1	Active Muffler Valve Configuration		
Active Muffler WOT Condition	0x3fd	1021	Value	1	Active exhaust valve WOT condition hysteresis		
Active Muffler Motor Minimum On Time	0x3fe	1022	Value	1	Active exhaust valve controller minimum on-time		
Active Muffler Motor Minimum Off Time	0x3ff	1023	Value	1	Active exhaust valve controller minimum off-time		
Fan Duty Cycle Map Temperature Axis	0x400	1024	Axis	4	Engine temperature axis for fan duty cycle map		
Fan Duty Cycle Map Battery Axis	0x404	1028	Axis	8	Battery voltage axis for fan duty cycle map		
Fan Duty Cycle Map	0x40c	1036	Мар	16	Fan duty cycle map for battery and engine temperature		
Fan Key-On On Temperature Table	0x41c	1052	Table	8	Key-on fan on temp based on battery voltage		
Fan Key-On Off Temperature Table	0x424	1060	Table	8	Key-on fan off temp based on battery voltage		
Fan On Temperature Table with Key-Off	0x42c	1068	Table	8	Key-off fan on temp based on battery voltage		
Fan Off Temperature Table with Key-Off	0x434	1076	Table	8	Key-off fan off temp based on battery voltage		

BUE2D (DDFI-3)								
Name	Offset	Offset	Туре	Size	Description			
	(hex)	(dec)		(bytes)				
Minimum Battery Voltage with Key-Off	0x43c	1084	Table	8	Min bat for fuel pump and fans after key-off			
Active Muffler Valve Switching Points	0x44e	1102	Axis	6	Active exhaust valve switching RPMs			
Shifter Configuration	0x48e	1166	Bits	1	Shifter Configuration			
Shifter Input	0x48f	1167	Value	1	Input pin to activate shifter feature			
Shifter Input Activation Level	0x490	1168	Value	1	Shifter feature activation level			
Shifter Input Debounce Time	0x491	1169	Value	1	Shifter feature debounce time			
Shifter Input Minimum Delay	0x492	1170	Value	1	Min time between shifts			
Shifter Interrupt Duration	0x495	1173	Array	7	Length of shift interrupt			
Shift Light Configuration	0x40c	1180	Rits	1	Shift Light Configuration			
Shift Light Elashing Period	0x49d	1181	Value	1	Shift light on time while flashing			
Shift Light Flashing PDM	0x40o	1101	Arrov	7	Shift Light flooping above this around			
Hysteresis High	0x49e	1102	Anay					
Shift Light Flashing RPM Hysteresis Low	0x4a5	1189	Array	7	Shift Light stops flashing below this speed			
Shift Light On RPM Hysteresis High	0x4ac	1196	Array	7	Shift Light on above this speed			
Shift Light Off RPM Hysteresis Low	0x4b3	1203	Array	7	Shift Light off below this speed			
Starter Interlock Configuration	0x4ba	1210	Bits	1	Starter Interlock Configuration			
Sidestand Interlock Signal	0x4bb	1211	Value	1	Threshold for sidestand input			
Starter Relay Maximum RPM	0x4bc	1212	Value	1	Max RPM for starter relay (upper hysteresis)			
Starter Relay Maximum RPM	0x4bd	1213	Value	1	Max RPM for starter relay (lower hysteresis)			
Hysteresis Low Sidestand Interlock Maximum	0x4be	1214	Value	1	Sidestand interlock disabled after reaching speed			
Speed								
Sidestand Input Number of Errors	0x4bf	1215	Value	1	Sidestand extended at high speed before failure			
Sidestand Input Maximum Reading Allowed	0x4c0	1216	Value	1	Upper limit of sidestand input			
Sidestand Input Minimum Reading Allowed	0x4c1	1217	Value	1	Lower limit of sidestand input			
Idle Air Control Configuration	0x4c2	1218	Bits	1	Idle air control setup			
Idle Air Control Average Maximum Value	0x4d2	1234	Value	1	Maximum value for idle air control moving average			
Idle Air Control Average Minimum	0x4d3	1235	Value	1	Minimum value for idle air control moving average			
Idle Air Control Moving Average	0x4d6	1238	Value	1	Idle air control factor to set up moving average			
Idle Air Control Average	0x4d7	1239	Value	1	Maximum engine temperature for idle air control moving			
Maxiumum Engine Temperature Idle Air Control Average Minimum	0x4d8	1240	Value	1	average Minimum engine temperature for idle air control moving			
Engine Temperature					average			
Idle Air Control Key-On Position	0x51a	1306	Table	8	IAC position for startup			
IAC Setpoint Map Temperature Axis	0x52e	1326	Axis	6	Engine temperature axis for IAC setpoint map			
IAC Setpoint Map Battery Axis	0x534	1332	Axis	8	Battery voltage axis for IAC setpoint map			
IAC Setpoint Map	0x53c	1340	Мар	24	IAC RPM setpoint map for battery voltage and engine temperature			
Idle Air Control Startup Correction	0x554	1364	Table	4	IAC RPM setpoint correction for startup			
Idle Air Control Throttle Position	0x558	1368	Table	16	Throttle position adjustment table for IAC position			
Idle Air Control TP Adjustment	0x568	1384	Table	16	Scaling of IAC throttle position adjustment for throttle			
CAN Bus Configuration	0x583	1411	Bits	1	CAN bus setup			
Global Fuel Scale Increment	0x584	1412	Value	1	Incremental Fuel scale, time per unit of fuel			

BUE2D (DDFI-3)							
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description		
Cold Start Condition	0x589	1417	Value	1	Engine temperature indicates a cold engine condition. The CAN cold flag is set and cold engine RPM limit apply.		
Aux Power Relay Configuration	0x5a2	1442	Bits	1	Aux Power Relay Configuration		
Aux Power Relay On Battery Voltage	0x5a3	1443	Value	1	Battery voltage above which aux relay turned on		
Aux Power Relay Off Battery Voltage	0x5a4	1444	Value	1	Battery voltage below which aux relay turned off		
Aux Power Relay Switching Delay	0x5a5	1445	Value	1	Delay before switching aux relay		
Spark Plug Cleaning Configuration	0x5a6	1446	Bits	1	Spark Plug Cleaning Configuration		
Spark Plug Cleaning Maximum Engine Temperature	0x5a8	1448	Value	1	No plug cleaning needed if TE exceeds this		
Spark Plug Cleaning Waste Fire Maximum Engine Temperature	0x5a9	1449	Value	1	Terminate plug cleaning waste fires above this TE		
Spark Plug Cleaning Engine Minimum Run Time	0x5aa	1450	Value	1	Min time for engine run event for plug cleaning		
Spark Plug Cleaning Number of Cold Runs	0x5ab	1451	Value	1	Cold run events before plug cleaning needed		
Spark Plug Key-On Cleaning Time	0x5ad	1453	Value	1	Duration of key-on plug cleaning		
Spark Plug Cleaning Number of Waste Fires	0x5ae	1454	Value	1	Plug cleaning waste fires per rev		
Fuel Pressure Control Configuration	0x5d2	1490	Bits	1	Fuel Pressure Control Configuration		
Fuel Pressure Key-Off Minimum Pressure	0x5e8	1512	Table	6	Minimum fuel pressure when engine off		
Fuel Pressure Setpoint for Startup	0x5f6	1526	Table	4	Fuel Pressure setpoint at startup		
Fuel Pressure Setpoint for Engine Temperature	0x5fa	1530	Table	28	Fuel pressure setpoint table for engine temperature		
Fuel Pressure Sensor Conversion Table	0x616	1558	Table	28	Fuel pressure sensor data		
Fuel Pressure Setpoint Load Axis	0x632	1586	Axis	6	Load axis for fuel pressure setpoint map		
Fuel Pressure Setpoint RPM Axis	0x638	1592	Axis	12	RPM axis for fuel pressure setpoint map		
Fuel Pressure Setpoint	0x644	1604	Мар	36	Fuel pressure setpoint map for RPM and load		
Voltage and Fuel Pressure Correction Temperature Axis	0x668	1640	Axis	6	Fuel pressure axis for voltage and fuel pressure correction map		
Voltage and Fuel Pressure Correction Battery Axis	0x66e	1646	Axis	12	Battery axis for voltage and fuel pressure correction map		
Voltage and Fuel Pressure Correction	0x67a	1658	Мар	36	Injector adder based on fuel pressure and battery		
Fuel Pressure Correction	0x69e	1694	Table	8	Fuel Pressure correction		
Rides Required to Clear DTC	0x6bc	1724	Value	1	Number of rides without error codes set to clear store errors		
Throttle Position Sensor Number of Errors	0x6bd	1725	Value	1	Number of TPS read failures before error code is set		
Throttle Position Sensor Highest Reading Allowed	0x6be	1726	Value	2	Maximum TPS reading		
Throttle Position Sensor Lowest Reading Allowed	0x6c0	1728	Value	2	Minimum TPS reading		
Throttle Position Sensor Default Value	0x6c2	1730	Value	2	TPS default value set on failure		
O2 Sensor Test Minimum RPM	0x6c4	1732	Value	2	Minimum RPM to check for O2 activity		
O2 Sensor Test Minimum Throttle	0x6c6	1734	Value	1	Minimum throttle to check for O2 activity		
O2 Sensor Number of Errors	0x6c7	1735	Value	1	Number of O2 sensor read failures before error code is set		
O2 Sensor Number of Inactive Reads	0x6c8	1736	Value	1	Number of inactive results before error code is set		
Engine Temperature Sensor	0x6c9	1737	Value	1	Number of ET sensor read failures before error code is set		
Number of Errors							

Name         Offset         Offset         Offset         Offset         Size         Description           Engine Temperature Sensor         Ox6ca         1738         Value         1         Maximum ET sensor reading           Levest Reading Allowed         Dx6cb         1738         Value         1         Maximum ET sensor reading           Levest Reading Allowed         Ox6cc         1740         Value         1         Er sensor default value set on failure           Levest Reading Allowed         Ox6cc         1741         Value         1         Maximum allowed air temperature sensor reading           Reading Allowed         Ox6cc         1742         Value         1         Minimum allowed air temperature sensor reading           Reading Allowed         Ox6cc         1742         Value         1         Air temperature sensor default value, set on failure           All Temperature Sensor Draumber         Ox6d5         1744         Value         1         Air temperature sensor test failures before error code is set           Battery Voltage Test Minimum         Ox6d5         1750         Value         1         Maximum difference allowed between average high and low battery voltage test failures before error code is set           Allowed         Drace Trops         Ox6d7         1751         Value	BUE2D (DDFI-3)							
Intervention         (Intex)         (Intex)         (Intex)         (Intex)           Highest Reading Allowed         0x6ca         1738         Value         1         Maximum ET sensor reading           Lowest Reading Allowed         0x6cc         1740         Value         1         Minimum ET sensor reading           Lowest Reading Allowed         0x6cc         1740         Value         1         ET sensor default value set on failure           Air Temperature Sensor Highest         0x6cc         1741         Value         1         Maximum allowed air temperature sensor reading           Air Temperature Sensor Default         0x6cc         1742         Value         1         Air temperature sensor reading           Air Temperature Sensor Default         0x6cd         1743         Value         1         Air temperature sensor reading           Air Temperature Sensor Number         0x6d0         1744         Value         1         Air temperature sensor reading interve voltage           Difference Limit         0x6d5         1760         Value         1         Maximum difference allowed between average high and low between yortage bacts woltage between average high and low between yortage bacts woltage between average high and low between yortage bacts woltage between average high and low between yortage bacts woltage between average high and low between yortage bacts woltage between ave	Name	Offset	Offset	Туре	Size	Description		
Highest Reading Allowed         Access         Field         International Procession Reading           Engine Temperature Sensor         0x6cb         1739         Value         1         Minimum E1 onton Reading           Lowest Reading Allowed         0x6cc         1740         Value         1         Et sensor reading           All Temperature Sensor Highest         0x6cc         1741         Value         1         Maximum allowed air temperature sensor reading           All Temperature Sensor Number         0x6cd         1742         Value         1         Maximum allowed air temperature sensor reading           All Temperature Sensor Number         0x6cd         1744         Value         1         Maximum allowed air temperature sensor reading           Battery Voltage         0x6cd         1744         Value         1         Maximum allowed air temperature sensor reading           Battery Voltage         0x6d6         1760         Value         1         Maximum allowed air temperature sensor reading           Battery Voltage         0x6d6         1760         Value         1         Maximum allowed air temperature sensor reading           Battery Voltage         0x6df         1750         Value         1         Maximum allowed           Battery Voltage Default Value         0x6df	Engine Temperature Sensor	(hex) 0x6ca	(dec) 1738	Value	(bytes)	Maximum ET sensor reading		
Engine Temperature Sensor Lowest Reading Allowed1738Value1Minimum ET sensor reading Lowest Reading AllowedEngine Temperature Sensor Default Reading Allowed0x6cc1740Value1ET sensor default value set on failureAir Temperature Sensor Lowest Reading Allowed0x6cc1741Value1Maximum allowed air temperature sensor reading meaning AllowedAir Temperature Sensor Lowest Reading Allowed0x6cc1742Value1Minimum allowed air temperature sensor reading 	Highest Reading Allowed	0,000	1100	Value				
Engine Temperature Sensor Default Value Perfault values Sensor Highest Reading AllowedOx6cc Act Temperature Sensor Lowest Ack CallOx6cc Ack Call1741 Value ValueTemperature sensor reading meading Allowed action temperature sensor reading Main Temperature Sensor Lowest Act Temperature Sensor Number Or Call Set Action Temperature Sensor Number Or Call Set Default Value1474 ValueValue Value1Minimum allowed air temperature sensor reading meading AllowedAir Temperature Sensor Number Or Errors Call Errors Difference Limit Battery Voltage Test Minimum Poted0x6d51749 ValueValue1Number of air temperature sensor test failures before error code is setBattery Voltage Test Minimum Poted0x6d61750Value1Minimum engine speed to perform battery voltage test and low battery voltage test setBattery Voltage Ingest Reading Allowed0x6d81752Value2Battery voltage maximum reading allowedAllowed Battery Voltage Default Value Controller Number of Table Statue0x6d61756Value2Battery voltage test allores before error code is set and set and set and set and lowedAllowed Battery Voltage Default Value Controller Number of Table Statue0x6d61756Value2Battery voltage default value, set on failure and lowedAllowed Battery Voltage Default Value Controller Number of Table Statue0x6d61756Value1Number of AMC test allores before error code is set and setCalve Matter Controller Number of Tabl	Engine Temperature Sensor Lowest Reading Allowed	0x6cb	1739	Value	1	Minimum ET sensor reading		
Air Temperature Sensor Highest       0x6cd       1741       Value       1       Maximum allowed air temperature sensor reading         Air Temperature Sensor Default       0x6ce       1742       Value       1       Minimum allowed air temperature sensor reading         Air Temperature Sensor Default       0x6cf       1743       Value       1       Air temperature sensor default value, set on failure         Air Temperature Sensor Default       0x6cf       1744       Value       1       Air temperature sensor default value, set on failure         Air Temperature Sensor Number       0x6d0       1744       Value       1       Number of air temperature sensor test failures before error code is set         Difference Limit       0x6d6       1750       Value       1       Minimum engine speed to perform battery voltage tests         RPM       0x6d6       1750       Value       1       Number of battery voltage maximum reading allowed         Battery Voltage Default Value       0x6d8       1752       Value       2       Battery voltage efault value, set on failure         Active Milfer Controller Number       0x6d6       1756       Value       1       Number of AMC test failures before error code is set         Battery Voltage Default Value       0x6d6       1756       Value       1       Number of AMC test failures	Engine Temperature Sensor Default Value	0x6cc	1740	Value	1	ET sensor default value set on failure		
Air Temperature Sensor Lowest       0x6ce       1742       Value       1       Minimum allowed air temperature sensor reading         Air Temperature Sensor Default       0x6cf       1743       Value       1       Air temperature sensor default value, set on failure         Air Temperature Sensor Number       0x6d0       1744       Value       1       Air temperature sensor default value, set on failure         Air Temperature Sensor Number       0x6d0       1744       Value       1       Number of air temperature sensor test failures before error code is set         Battery Voltage Test Minimum       0x6d6       1750       Value       1       Minimum engine speed to perform battery voltage tests         Battery Voltage Number of Errors       0x6d8       1752       Value       2       Battery voltage test failures before error code is set         Allowed       1       Number of battery voltage test failures before error code is set       1       Number of AMC feedback         Battery Voltage Lowest Reading       0x6dc       1756       Value       2       Battery voltage default value, set on failure         Allowed       1       Number of AMC feedback       1756       Value       1       Number of AMC feedback         Active Muffler Controller Number       0x6de       1756       Value       1       Maximum tim	Air Temperature Sensor Highest Reading Allowed	0x6cd	1741	Value	1	Maximum allowed air temperature sensor reading		
Air Temperature Sensor Default       0x6cf       1743       Value       1       Air temperature sensor default value, set on failure         Air Temperature Sensor Number       0x6d0       1744       Value       1       Number of air temperature sensor test failures before error code is set         Difference Limit       0x6d5       1749       Value       1       Maximum difference allowed between average high and low battery voltage         Battery Voltage Test Minimum       0x6d6       1750       Value       1       Minimum engine speed to perform battery voltage tests         Battery Voltage Number of Errors       0x6d7       1751       Value       2       Battery voltage test failures before error code is set allowed         Allowed       1       Number of battery voltage test failures before error code is set allowed       2       Battery Voltage Lowest Reading Allowed         Battery Voltage Default Value       0x6de       1756       Value       2       Battery voltage default value, set on failure         Active Muffler Controller Number       0x6de       1756       Value       1       Maximum time allowed for AMC feedback         Active Intake Kaximum TPS       0x6d0       1760       Value       1       Maximum time allowed for AMC feedback         Active Intake Kaximum TPS       0x6d0       1760       Value       1 <td>Air Temperature Sensor Lowest Reading Allowed</td> <td>0x6ce</td> <td>1742</td> <td>Value</td> <td>1</td> <td>Minimum allowed air temperature sensor reading</td>	Air Temperature Sensor Lowest Reading Allowed	0x6ce	1742	Value	1	Minimum allowed air temperature sensor reading		
Air Temperature Sensor Number d'Errors       0x6d0       1744       Value       1       Number of air temperature sensor test failures before error ode is sat         Battery Voltage       0x6d5       1749       Value       1       Maximum difference allowed between average high and low battery voltage test Minimum         Battery Voltage Test Minimum       0x6d6       1750       Value       1       Minimum engine speed to perform battery voltage tests set         Battery Voltage Number of Errors       0x6d7       1751       Value       1       Number of battery voltage test failures before error code is set         Battery Voltage Number of Errors       0x6d8       1752       Value       2       Battery voltage test failures before error code is set         Battery Voltage Default Value       0x6d8       1756       Value       2       Battery voltage default value, set on failure         Active Miffler Controller Number of Tests Failed       0x6de       1758       Value       1       Maximum time allowed for AMC feedback         Active Intake Error Counts       0x6d1       1759       Value       1       Maximum TPS reading while AIC is active         Active Intake Feedback Timeout       0x6e2       1760       Value       1       Maximum injector feedback timeout         Injector Feedback Number of Errors       0x6e3       1763	Air Temperature Sensor Default Value	0x6cf	1743	Value	1	Air temperature sensor default value, set on failure		
Battery Average Voltage Difference Limit0x6d51749Value1Maximum difference allowed between average high and low battery voltageBattery Voltage Test Minimum RPM0x6d61750Value1Minimum engine speed to perform battery voltage testsBattery Voltage Number of Errors Battery Voltage Highest Reading Allowed0x6d81752Value1Number of battery voltage test failures before error code is setBattery Voltage Lowest Reading Allowed0x6d61756Value2Battery voltage maximum reading allowedBattery Voltage Default Value0x6dc1756Value2Battery voltage default value, set on failureActive Muffler Controller Number eedback Time0x6dc1756Value1Maximum time allowed for AMC feedbackActive Intake Error Counts0x6e11761Value1Maximum TPS reading while AIC is activeActive Intake Error Counts0x6e11761Value1Maximum TPS reading while AIC is activeActive Intake Feedback Timeout0x6e21762Value1Maximum injector feedback readingActive Intake Feedback Number of0x6e31763Value1Maximum injector feedback readingReading Allowed0x6e51765Value1Maximum injector feedback readingInjector Feedback Number of0x6e61766Value1Minimum allowed coil feedback readingCoil Feedback Number of Errors0x6e61767Value1Minimum injector feedback reading <td>Air Temperature Sensor Number of Errors</td> <td>0x6d0</td> <td>1744</td> <td>Value</td> <td>1</td> <td>Number of air temperature sensor test failures before error code is set</td>	Air Temperature Sensor Number of Errors	0x6d0	1744	Value	1	Number of air temperature sensor test failures before error code is set		
Battery Voltage Test Minimum         0x666         1750         Value         1         Minimum engine speed to perform battery voltage tests           Battery Voltage Number of Errors         0x6d7         1751         Value         1         Number of battery voltage test failures before error code is set           Battery Voltage Lighest Reading         0x6d8         1752         Value         2         Battery voltage maximum reading allowed           Allowed         0x6da         1754         Value         2         Battery voltage maximum reading allowed           Allowed         0x6da         1756         Value         2         Battery voltage default value, set on failure           Active Muffler Controller Number         0x6de         1756         Value         1         Mumber of AMC test failures before error code is set           Active Muffler Controller Max         0x6df         1759         Value         1         Maximum TPS reading while AIC is active           Active Intake Kendback Timeout         0x6e0         1760         Value         1         Active Intake tests before error code is set           Injector Feedback Timeout         0x6e1         1761         Value         1         Active Intake tests before error code is set           Injector Feedback Lighest         0x6e3         1763         Value	Battery Average Voltage Difference Limit	0x6d5	1749	Value	1	Maximum difference allowed between average high and low battery voltage		
Battery Voltage Number of Errors         0x6d7         1751         Value         1         Number of battery voltage test failures before error code is set           Battery Voltage Highest Reading         0x6d8         1752         Value         2         Battery voltage maximum reading allowed           Battery Voltage Lowest Reading         0x6da         1754         Value         2         Battery voltage maximum reading allowed           Allowed         Dattery Voltage Default Value         0x6dc         1756         Value         2         Battery voltage default value, set on failure           Active Muffler Controller Number         0x6dc         1756         Value         1         Number of AMC test failures before error code is set           Active Muffler Controller Max         0x6df         1759         Value         1         Maximum time allowed for AMC feedback           Active Intake Ferdback Time         0x6e0         1760         Value         1         Number of failed active intake tests before setting an error code           Active Intake Feedback Timeout         0x6e3         1763         Value         1         Adiumum injector feedback reading           Injector Feedback Highest         0x6e4         1764         Value         1         Minimum injector feedback reading           Injector Feedback Lowest         0x6e5<	Battery Voltage Test Minimum RPM	0x6d6	1750	Value	1	Minimum engine speed to perform battery voltage tests		
Battery Voltage Highest Reading         0x6d8         1752         Value         2         Battery voltage maximum reading allowed           Allowed         Battery Voltage Lowest Reading         0x6da         1754         Value         2         Battery voltage minimum reading allowed           Allowed         Battery Voltage Default Value         0x6dc         1756         Value         2         Battery voltage default value, set on failure           Active Muffler Controller Number         0x6dc         1758         Value         1         Number of AMC test failures before error code is set           Active Muffler Controller Max         0x6df         1759         Value         1         Maximum TPS reading while AIC is active           Active Intake Maximum TPS         0x6e0         1760         Value         1         Maximum TPS reading while AIC is active           Active Intake Feedback Timeout         0x6e1         1761         Value         1         Active Intake Control feedback timeout           Injector Feedback Highest         0x6e3         1763         Value         1         Maximum injector feedback reading           Reading Allowed         0x6e4         1764         Value         1         Minimum injector feedback test failures before error code is set           Coil Feedback Highest Reading         0x6e6	Battery Voltage Number of Errors	0x6d7	1751	Value	1	Number of battery voltage test failures before error code is set		
Battery Voltage Lowest Reading Allowed         0x6da         1754         Value         2         Battery voltage minimum reading allowed           Allowed         0x6dc         1756         Value         2         Battery voltage default value, set on failure           Active Muffler Controller Number of Tests Failed         0x6dc         1758         Value         1         Number of AMC test failures before error code is set           Active Muffler Controller Max         0x6df         1759         Value         1         Maximum time allowed for AMC feedback           Active Muffler Controller Max         0x6e1         1760         Value         1         Maximum TPS reading while AIC is active           Active Intake Kaminum TPS         0x6e1         1761         Value         1         Number of failed active intake tests before setting an error code           Active Intake Feedback Timeout         0x6e2         1762         Value         1         Active Intake tests before setting an error code           Injector Feedback Highest         0x6e3         1763         Value         1         Maximum injector feedback timeout           Injector Feedback Number of Errors         0x6e6         1766         Value         1         Minimum allowed coil feedback reading           Coil Feedback Lowest Reading Allowed         0x6e7         1767 <td>Battery Voltage Highest Reading Allowed</td> <td>0x6d8</td> <td>1752</td> <td>Value</td> <td>2</td> <td>Battery voltage maximum reading allowed</td>	Battery Voltage Highest Reading Allowed	0x6d8	1752	Value	2	Battery voltage maximum reading allowed		
Battery Voltage Default Value         0x6dc         1756         Value         2         Battery voltage default value, set on failure           Active Muffler Controller Number         0x6de         1758         Value         1         Number of AMC test failures before error code is set           Active Muffler Controller Max         0x6df         1759         Value         1         Maximum time allowed for AMC feedback           Active Intake Maximum TPS         0x6e0         1760         Value         1         Maximum time allowed for AMC feedback           Active Intake Maximum TPS         0x6e1         1760         Value         1         Maximum TPS reading while AIC is active           Active Intake Feedback Timeout         0x6e2         1762         Value         1         Number of failed active intake tests before setting an error code           Injector Feedback Highest         0x6e3         1763         Value         1         Active Intake Control feedback timeout           Injector Feedback Number of         0x6e4         1764         Value         1         Maximum allowed coil feedback reading           Injector Feedback Number of         0x6e6         1766         Value         1         Maximum allowed coil feedback reading           Coil Feedback Lowest Reading         0x6e7         1767         Value	Battery Voltage Lowest Reading Allowed	0x6da	1754	Value	2	Battery voltage minimum reading allowed		
Active Muffler Controller Number of Tests Failed0x6de1758Value1Number of AMC test failures before error code is setActive Muffler Controller Max Feedback Time0x6df1759Value1Maximum time allowed for AMC feedbackActive Intake Maximum TPS Reading Allowed0x6e01760Value1Maximum TPS reading while AIC is activeActive Intake Maximum TPS Reading Allowed0x6e11761Value1Number of failed active intake tests before setting an error codeActive Intake Ferof Counts0x6e21762Value1Active Intake Control feedback timeoutInjector Feedback Klighest Reading Allowed0x6e31763Value1Maximum injector feedback readingInjector Feedback Lowest Reading Allowed0x6e41766Value1Number of injector feedback readingInjector Feedback Highest Reading Allowed0x6e61766Value1Maximum allowed coil feedback readingInjector Feedback Number of Errors0x6e71767Value1Minimum allowed coil feedback readingCoil Feedback Number of Errors Samples0x6e91769Value1Number of failed coil feedback readingClutch Test Number of VSS Samples0x6e41770Value1Number of value coil feedback tests before error code is setClutch Test Nimimum Load0x6e61777Value1Number of failed clutch diagnostic testsNeutral Test Number of VSS Samples0x6e61777Value	Battery Voltage Default Value	0x6dc	1756	Value	2	Battery voltage default value, set on failure		
Active Muffler Controller Max Feedback Time0x6df1759Value1Maximum time allowed for AMC feedbackActive Intake Maximum TPS Reading Allowed0x6e01760Value1Maximum TPS reading while AIC is activeActive Intake Error Counts0x6e11761Value1Maximum TPS reading while AIC is activeActive Intake Feedback Timeout0x6e21762Value1Number of failed active intake tests before setting an error codeActive Intake Feedback Highest0x6e31763Value1Active Intake Control feedback timeoutInjector Feedback Lowest0x6e41764Value1Maximum injector feedback readingReading Allowed0x6e51765Value1Number of injector feedback readingInjector Feedback Number of Errors0x6e51765Value1Number of injector feedback readingCoil Feedback Lowest Reading Allowed0x6e71767Value1Minimum allowed coil feedback readingCoil Feedback Number of Errors Coll Feedback Number of VSS0x6e81768Value1Number of readback tests before error code is setClutch Test Number of VSS Samples0x6e41770Value1Number of failed coil feedback tests before error code is setClutch Test Niminum Load0x6e41770Value1Number of tailed coil feedback tests before error code is 	Active Muffler Controller Number 	0x6de	1758	Value	1	Number of AMC test failures before error code is set		
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Active Intake Error Counts0x6e11761Value1Number of failed active intake tests before setting an error codeActive Intake Feedback Timeout0x6e21762Value1Active Intake Control feedback timeoutInjector Feedback Highest Reading Allowed0x6e31763Value1Maximum injector feedback readingInjector Feedback Lowest Errors0x6e41764Value1Minimum injector feedback readingColl Feedback Lowest Reading 	Active Intake Maximum TPS Reading Allowed	0x6e0	1760	Value	1	Maximum TPS reading while AIC is active		
Active Intake Feedback Timeout0x6e21762Value1Active Intake Control feedback timeoutInjector Feedback Highest Reading Allowed0x6e31763Value1Maximum injector feedback readingInjector Feedback Lowest Reading Allowed0x6e41764Value1Minimum injector feedback readingInjector Feedback Lowest Reading Allowed0x6e51765Value1Minimum injector feedback readingInjector Feedback Number of 	Active Intake Error Counts	0x6e1	1761	Value	1	Number of failed active intake tests before setting an error code		
Injector Feedback Highest Reading Allowed0x6e31763Value1Maximum injector feedback reading Injector Feedback Lowest Reading AllowedInjector Feedback Lowest 	Active Intake Feedback Timeout	0x6e2	1762	Value	1	Active Intake Control feedback timeout		
Injector Feedback Lowest Reading Allowed0x6e41764Value1Minimum injector feedback reading nipector feedback Number of is setInjector Feedback Number of Errors0x6e51765Value1Number of injector feedback test failures before error code is setCoil Feedback Highest Reading Allowed0x6e61766Value1Maximum allowed coil feedback readingCoil Feedback Lowest Reading Allowed0x6e71767Value1Minimum allowed coil feedback readingCoil Feedback Number of Errors Samples0x6e81768Value1Number of failed coil feedback tests before error code is setClutch Test Number of VSS Samples0x6e91769Value1Number of vehicle speed samples for clutch diagnostic testsClutch Test Minimum Load0x6ea1770Value1Minimum load to run clutch diagnostic testsNeutral Test Number of VSS Samples0x6ec1772Value1Number of vehicle speed samples for neutral diagnostic testsNeutral Test Nimimum Load0x6ed1772Value1Number of vehicle speed samples for neutral diagnostic testsNeutral Test Minimum Load0x6ed1773Value1Number of vehicle speed samples for neutral diagnostic testsNeutral Test Minimum Load0x6ed1775Value1Number of vehicle speed samples for neutral diagnostic testsNeutral Test Minimum Load0x6ed1775Value1Number of vehicle speed samples for neutral diagnostic te	Injector Feedback Highest Reading Allowed	0x6e3	1763	Value	1	Maximum injector feedback reading		
Injector Feedback Number of Errors0x6e51765Value1Number of injector feedback test failures before error code is setCoil Feedback Highest Reading Allowed0x6e61766Value1Maximum allowed coil feedback readingCoil Feedback Lowest Reading 	Injector Feedback Lowest Reading Allowed	0x6e4	1764	Value	1	Minimum injector feedback reading		
Coil Feedback Highest Reading Allowed0x6e61766Value1Maximum allowed coil feedback readingCoil Feedback Lowest Reading Allowed0x6e71767Value1Minimum allowed coil feedback readingCoil Feedback Number of Errors Coil Feedback Number of VSS 	Injector Feedback Number of Errors	0x6e5	1765	Value	1	Number of injector feedback test failures before error code is set		
Coil Feedback Lowest Reading Allowed0x6e71767Value1Minimum allowed coil feedback readingCoil Feedback Number of Errors0x6e81768Value1Number of failed coil feedback tests before error code is setClutch Test Number of VSS Samples0x6e91769Value1Number of vehicle speed samples for clutch diagnostic 	Coil Feedback Highest Reading Allowed	0x6e6	1766	Value	1	Maximum allowed coil feedback reading		
Coil Feedback Number of Errors0x6e81768Value1Number of failed coil feedback tests before error code is setClutch Test Number of VSS Samples0x6e91769Value1Number of vehicle speed samples for clutch diagnostic testsClutch Test Minimum Load0x6ea1770Value1Minimum load to run clutch diagnostic testsClutch Test Minimum Load0x6eb1771Value1Number of failed clutch diagnostic testsClutch Test Timeout0x6eb1771Value1Number of failed clutch diagnostic tests before error code is 	Coil Feedback Lowest Reading Allowed	0x6e7	1767	Value	1	Minimum allowed coil feedback reading		
Clutch Test Number of VSS Samples0x6e91769Value1Number of vehicle speed samples for clutch diagnostic testsClutch Test Minimum Load0x6ea1770Value1Minimum load to run clutch diagnostic testsClutch Test Timeout0x6eb1771Value1Number of failed clutch diagnostic tests before error code is setNeutral Test Number of VSS 	Coil Feedback Number of Errors	0x6e8	1768	Value	1	Number of failed coil feedback tests before error code is set		
Clutch Test Minimum Load0x6ea1770Value1Minimum load to run clutch diagnostic testsClutch Test Timeout0x6eb1771Value1Number of failed clutch diagnostic tests before error code is setNeutral Test Number of VSS Samples0x6ec1772Value1Number of vehicle speed samples for neutral diagnostic testsNeutral Test Minimum Load0x6ed1773Value1Minimum load for neutral diagnosticNeutral Test Minimum Load0x6ed1774Value1Minimum load for neutral diagnosticNeutral Test Timeout0x6ee1774Value1Neutral diagnostic timeoutFuel Pump Feedback Upper Limit0x6ef1775Value1Maximum fuelpump feedback readingFuel Pump Feedback Off Time 	Clutch Test Number of VSS Samples	0x6e9	1769	Value	1	Number of vehicle speed samples for clutch diagnostic tests		
Clutch Test Timeout0x6eb1771Value1Number of failed clutch diagnostic tests before error code is setNeutral Test Number of VSS Samples0x6ec1772Value1Number of vehicle speed samples for neutral diagnostic testsNeutral Test Minimum Load0x6ed1773Value1Minimum load for neutral diagnosticNeutral Test Minimum Load0x6ee1774Value1Minimum load for neutral diagnosticNeutral Test Timeout0x6ee1774Value1Neutral diagnostic timeoutFuel Pump Feedback Upper Limit0x6ef1775Value1Maximum fuelpump feedback readingFuel Pump Feedback Off Time 	Clutch Test Minimum Load	0x6ea	1770	Value	1	Minimum load to run clutch diagnostic tests		
Neutral Test Number of VSS Samples0x6ec1772Value1Number of vehicle speed samples for neutral diagnostic testsNeutral Test Minimum Load0x6ed1773Value1Minimum load for neutral diagnosticNeutral Test Timeout0x6ee1774Value1Neutral diagnostic timeoutFuel Pump Feedback Upper Limit0x6ef1775Value1Maximum fuelpump feedback readingFuel Pump Feedback Off Time before Test0x6f01776Value1Off time before fuel pump feedback checkedFuel Pump Feedback Number of Frors0x6f11777Value1Number of fuelpump feedback test failures before error code is set	Clutch Test Timeout	0x6eb	1771	Value	1	Number of failed clutch diagnostic tests before error code is set		
Neutral Test Minimum Load0x6ed1773Value1Minimum load for neutral diagnosticNeutral Test Timeout0x6ee1774Value1Neutral diagnostic timeoutFuel Pump Feedback Upper Limit0x6ef1775Value1Maximum fuelpump feedback readingFuel Pump Feedback Off Time before Test0x6f01776Value1Off time before fuel pump feedback checkedFuel Pump Feedback Number of Fuel Pump Feedback Number of Frors0x6f11777Value1Number of fuelpump feedback test failures before error 	Neutral Test Number of VSS Samples	0x6ec	1772	Value	1	Number of vehicle speed samples for neutral diagnostic tests		
Neutral Test Timeout0x6ee1774Value1Neutral diagnostic timeoutFuel Pump Feedback Upper Limit0x6ef1775Value1Maximum fuelpump feedback readingFuel Pump Feedback Off Time before Test0x6f01776Value1Off time before fuel pump feedback checkedFuel Pump Feedback Number of Frors0x6f11777Value1Number of fuelpump feedback test failures before error code is set	Neutral Test Minimum Load	0x6ed	1773	Value	1	Minimum load for neutral diagnostic		
Fuel Pump Feedback Upper Limit0x6ef1775Value1Maximum fuelpump feedback readingFuel Pump Feedback Off Time before Test0x6f01776Value1Off time before fuel pump feedback checkedFuel Pump Feedback Number of Fuel Pump Feedback Number of Errors0x6f11777Value1Number of fuelpump feedback test failures before error code is set	Neutral Test Timeout	0x6ee	1774	Value	1	Neutral diagnostic timeout		
Fuel Pump Feedback Off Time       0x6f0       1776       Value       1       Off time before fuel pump feedback checked         before Test       1       0ff time before fuel pump feedback checked       1       0ff time before fuel pump feedback checked         Fuel Pump Feedback Number of Errors       0x6f1       1777       Value       1       Number of fuelpump feedback test failures before error	Fuel Pump Feedback Upper Limit	0x6ef	1775	Value	1	Maximum fuelpump feedback reading		
Fuel Pump Feedback Number of         0x6f1         1777         Value         1         Number of fuelpump feedback test failures before error           Errors         code is set         code is set         code is set         code is set	Fuel Pump Feedback Off Time before Test	0x6f0	1776	Value	1	Off time before fuel pump feedback checked		
	Fuel Pump Feedback Number of	0x6f1	1777	Value	1	Number of fuelpump feedback test failures before error code is set		

BUE2D (DDFI-3)								
Name	Offset (hex)	Offset (dec)	Туре	Size (bytes)	Description			
Idle Air Control Position Test Maximum Engine Temperature	0x6f5	1781	Value	1	Maximum engine temperature to test idle air control position			
Idle Air Control Position Test Limit High	0x6f6	1782	Value	1	IAC position high diagnostic limit (255 disables)			
Idle Air Control Position Test Limit Low	0x6f7	1783	Value	1	IAC position low diagnostic limit			
Idle Air Control Highest Reading Allowed	0x6f8	1784	Value	1	IAC high position limit			
Idle Air Control Lowest Reading Allowed	0x6f9	1785	Value	1	IAC low position limit			
Idle Air Control Position Test Timeout	0x6fa	1786	Value	1	Idle air control position diagnostic timeout			
Idle Air Control Test Timeout	0x6fb	1787	Value	1	IAC diagnostic timeout			
Tacho Feedback Number of Errors	0x6fc	1788	Value	1	Number of tacho feedback test failures before error code is set			
Fan Feedback Off Time before Test	0x6fd	1789	Value	1	Fan off-time before running feedback test			
Fan Feedback Number of Errors	0x6fe	1790	Value	1	Number of failed fan tests before error code is set			
VSS Output Test Timeout	0x6ff	1791	Value	1	Vehicle Speed Ouptut diagnostic timeout			
VSS Input Test Minimum RPM	0x700	1792	Value	1	Minimum engine speed for VS input diagnostic			
VSS Input Test Minimum Load	0x701	1793	Value	1	Minimum load for VS input diagnostic			
VSS Input Test Timeout	0x702	1794	Value	1	Vehicle Speed Input diagnostic timeout			
Bank Angle Sensor Highest	0x705	1797	Value	1	Maximum bank angle sensor reading allowed (also: shifter			
Reading Allowed					configuration)			
Bank Angle Sensor Tip-Over Value	0x706	1798	Value	1	Bank angle sensor tip-over value (also: shifter minimum delay between activations)			
Bank Angle Sensor Lowest Reading Allowed	0x707	1799	Value	1	Minimum bank angles sensor reading allowed (also: shifter debounce period)			
Bank Angle Sensor Number of Errors	0x708	1800	Value	1	Number of bank angle sensor test failures before error code is set (also: shifter fuel cut duration)			
Bank Angle Sensor Tipover Delay	0x709	1801	Value	1	Bank angle sensor tip-over detection delay (also: shifter maximum input activation value)			
Starter Relay Test Timeout	0x70a	1802	Value	1	Starter Relay diagnostic timeout			
Aux Power Relay Test Feedback Timeout	0x70b	1803	Value	1	Auxiliary Power Relay diagnostic timeout			
EEPROM Test Number of Errors	0x70c	1804	Value	1	Number of failed EEPROM checksum tests before error code set			
AD-Converter Number of Errors	0x70d	1805	Value	1	Number of failed A/D conversion tests before error code set			
Camshaft Sensor Test Minimum RPM	0x70e	1806	Value	2	Minimum RPM to set lost sync error			
Camshaft Sensor Number of Sync Errors	0x710	1808	Value	1	Number of revs without sync detected before error code set			
Camshaft Sensor Test Number of Consecutive Sync Errors	0x711	1809	Value	1	Number of consecutive out-of-sync revs before error code set			
AFV Cylinder Difference Limit	0x715	1813	Value	1	Learned Fuel Cylinder Difference limit			
AFV Cylinder Difference Number of Errors	0x716	1814	Value	1	Learned Fuel Cylinder Difference timeout			
MAP Sensor Highest Reading Allowed	0x717	1815	Value	1	Highest MAP sensor reading allowed			
MAP Sensor Lowest Reading Allowed	0x718	1816	Value	1	Lowest MAP sensor reading allowed			
MAP Sensor Default Value	0x719	1817	Value	1	Default MAP value set on failure			
Map Sensor Number of Errors	0x71a	1818	Value	1	Number of MAP sensor read failures before error code is set			
Barometric Pressure Sensor Highest Reading Allowed	0x71b	1819	Value	1	Barometric pressure sensor maximum reading allowed			
Barometric Pressure Sensor Lowest Reading Allowed	0x71c	1820	Value	1	Barometric pressure sensor mininmum reading allowed			
Barometric Pressure Sensor Configuration	0x71d	1821	Value	1	Barometric pressure sensor default value, set on failure			

#### ECM Tuning Notes for Buell DDFI and DDFI-2 2<sup>nd</sup> edition

BUE2D (DDFI-3)							
Name	Offset	Offset	Туре	Size	Description		
	(hex)	(dec)		(bytes)			
Barometric Pressure Sensor	0x71e	1822	Value	1	Number of barometric pressure sensor test failures before		
Number of Errors	0v720	1022	Bite	1	error code is set		
Error Mask Byte 1	0x723	1834	Bite	1	Diagnostic trouble code mask, byte 0		
Error Mask Byte 7	0x72b	1925	Bito	1	Diagnostic trouble code mask, byte 1		
Error Mask Byte 2	0x720	1035	Bito	1	Diagnostic trouble code mask, byte 2		
Error Mask Byte 3	0x720	1030	Bito	1	Diagnostic trouble code mask, byte 3		
Error Mask Byte 4	0x720	1037	Bito	1	Diagnostic trouble code mask, byte 4		
Error Mask Byte 5	0x726	1000	Dito	1	Diagnostic trouble code mask, byte 5		
Error Mask Byte o	0x720	1039	Dito	1	Diagnostic trouble code mask, byte 6		
Error Mask Byte 7	0x730	1840	BIIS	1	Diagnostic trouble code mask, byte 7		
Error Mask Byte 8	0x731	1841	Bits	1	Diagnostic trouble code mask, byte 8		
Error Mask Byte 9	0X732	1842	Bits	1	Diagnostic trouble code mask, byte 9		
Error Mask Byte 10	0x733	1843	Bits	1	Diagnostic trouble code mask, byte 10		
Dwell Duration	0x735	1845	Array	1/	Dwell duration table		
Timing Table Load Axis	0x746	1862	Axis	10	Timing table load axis (y-axis)		
Timing Table RPM Axis	0x750	1872	Axis	28	Timing table RPM axis (x-axis)		
Fuel Map Load Axis	0x76c	1900	Axis	16	Fuel load axis		
Fuel Map RPM Axis	0x77c	1916	Axis	40	Fuel RPM axis		
2nd Fuel Map Load Axis	0x7a4	1956	Axis	8	Secondary injector load axis		
2nd Fuel Map RPM Axis	0x7ac	1964	Axis	24	Secondary injector RPM axis		
Timing Table Front	0x800	2048	Мар	140	Timing table front cylinder		
Timing Table Rear	0x88c	2188	Мар	140	Timing table rear cylinder		
Fuel Map Front	0x918	2328	Мар	320	Front fuel table		
Fuel Map Rear	0xa58	2648	Мар	320	Fuel map rear cylinder		
2nd Fuel Map Front	0xb98	2968	Мар	96	Front showerhead table		
2nd Fuel Map Rear	0xbf8	3064	Мар	96	Rear showerhead injectors		
Air Temperature Maximum Spark Advance Reduction	0xc58	3160	Мар	140	Maximum TA spark retard		
TP to Load Table TP Axis	0xd04	3332	Axis	8	Throttle position axis for TP to load conversion map		
TP to Load Table RPM Axis	0xd0c	3340	Axis	16	RPM axis for TP to load conversion map		
TP to Load Table	0xd1c	3356	Мар	64	Throttle position axis for TP to load conversion map		
MAP to Load Table MAP Axis	0xd5c	3420	Axis	8	MAP axis for MAP to load conversion map		
MAP to Load Table RPM Axis	0xd64	3428	Axis	16	RPM axis for MAP to load conversion map		
MAP to Load Table Front	0xd74	3444	Мар	64	Convert front MAP to load		
MAP to Load Table Rear	0xdb4	3508	Мар	64	Convert rear MAP to load		
TP to Load Weight Table TP Axis	0xdf4	3572	Axis	8	Throttle position axis for TP to load weight map		
TP to Load Weight Table RPM	0xdfc	3580	Axis	16	RPM axis for TP to load weight map		
TP to Load Weight Table	0xe0c	3596	Мар	64	Weight of TPS (vs MAP) in load calculation		

#### 21 Appendix L - Realtime parameters – datalogging

#### 21.1 DDFI and DDFI-2

		_		Size	-		ECMSpy
Offset	Name	Гуре	Units	(bytes)	Factor	Delta	export name
0	SOH	Scalar		1	1	0	SOH
1	SRC	Scalar		1	1	0	SRC
2	DST	Scalar		1	1	0	DST

Offset	Name	Type	Units	Size (bytes)	Factor	Delta	ECMSpy export name
3	len	Scalar		1	1	0	len
4	FOH	Scalar		1	1	0	FOH
5	SOT	Scalar		1	1	0	SOT
6	АСК	Scalar		1	1	0	ACK
7	System Configuration	Bitfield		1	1	0	SvsConfig
8	10 Millisecond Time	Scalar	Seconds	1	0.01	0	MilliSec
9	Seconds	Scalar	Seconds	2	1	0	Seconds
11	Engine Speed	Scalar	RPM	2	1	0	RPM
13	Spark Advance Front	Scalar	Degrees	2	0.0025	0	spark1
15	Spark Advance Rear	Scalar	Degrees	2	0.0025	0	spark2
17	Raw Table Fuel, Front	Scalar		2	1	0	veCurr1_RAW
17	Table Fuel, Front	Scalar	Milliseconds	2	0.00133	0	veCurr1
19	Raw Table Fuel, Rear	Scalar		2	1	0	veCurr2_RAW
19	Table Fuel, Rear	Scalar	Milliseconds	2	0.00133	0	veCurr2
21	Fuel Pulsewidth Front	Scalar	Milliseconds	2	0.00133	0	pw1
23	Fuel Pulsewidth Rear	Scalar	Milliseconds	2	0.00133	0	pw2
25	Throttle Position Degrees	Scalar	Degrees	2	0.1	0	TPD
27	Load Rear	Scalar	8-bit	1	1	0	Load2
27	Throttle Percentage	Scalar	8-bit	1	0.392157	0	TPS%
28	Battery Voltage	Scalar	Volts	2	0.01	0	Batt. Voltg.
30	Engine Temperature Fahrenheit	Scalar	Fahrenheit	2	0.18	-40	CLT_F
30	Engine Temperature	Scalar	Degree C	2	0.1	-40	CLT
32	Air Temperature	Scalar	Fahrenheit	2	0.18	-40	MAT F
32	Air Temperature	Scalar	Degree C	2	0.10	-40	MAT
34	O2 Sensor Rear	Scalar	10-bit ADC	2	1	0	O2 ADC
34	O2 Voltage Rear	Scalar	Volt	2	0.004888	0	02
38	Engine Temp Correction	Scalar	Percent	2	0.1	0	WUE
40	Air Temp Correction	Scalar	Percent	2	0.1	0	IAT Corr.
42	Acceleration Correction	Scalar	Percent	2	0.1	0	Accel Corr.
44	Deceleration Correction	Scalar	Percent	2	0.1	0	Decel Corr.
46	WOT Correction	Scalar	Percent	2	0.1	0	WOT Corr.
48	Idle Correction	Scalar	Percent	2	0.1	0	Idle Corr.
50	Open Loop Correction	Scalar	Percent	2	0.1	0	OL Corr.
52	AFV Rear	Scalar	Percent	2	0.1	0	AFV2
54	EGO Correction	Scalar	Percent	2	0.1	0	EGO2 Corr.
56	Flags Byte 0	Bitfield		1	1	0	Flags0
57	Flags Byte 1	Bitfield		1	1	0	Flags1
58	Flags Byte 2	Bitfield		1	1	0	Flags2
59	Flags Byte 3	Bitfield		1	1	0	Flags3
60	Flags Byte 4	Bitfield		1	1	0	Flags4
61	Flags Byte 5	Bitfield		1	1	0	Flags5

Offect	Name	Тура	Unite	Size	Factor	Delta	ECMSpy
62	Flags Byte 6	Bitfield	Units		1		Flags6
65	Bank Angle Sensor	Scalar		2	1	0	
65	BAS Voltage	Scalar	Volt	2	0.00/888	0	BAS Volta
67	Current Errors Byte 1	Bitfield	Voit	1	1	0	CDiad0
68	Current Errors Byte 2	Bitfield		1	1	0	
69	Current Errors Byte 3	Bitfield		1	1	0	CDiag?
70	Current Errors Byte 4	Bitfield		1	1	0	CDiag2
71	Recent Errors Byte 1	Bitfield		1	1	0	BDiag0
72	Recent Errors Byte 2	Bitfield		1	1	0	RDiag1
73	Recent Errors Byte 3	Bitfield		1	1	0	RDiag?
74	Recent Errors Byte 3	Bitfield		1	1	0	RDiag3
75	Stored Errors Byte 1	Bitfield		1	1	0	HDiag0
76	Stored Errors Byte 2	Bitfield		1	1	0	HDiag1
77	Stored Errors Byte 3	Bitfield		1	1	0	HDiag2
78	Stored Errors Byte 4	Bitfield		1	1	0	HDiad3
83	Rides	Scalar	Rides	1	1	0	Rides
84	Digital Output 1	Bitfield		1	1	0	DOut1
85	Digital Input	Bitfield		1	1	0	Din
86	Coil Feedback Front	Scalar	8-bit ADC	1	1	0	Coil1 ADC
87	Coil Feedback Rear	Scalar	8-bit ADC	1	1	0	Coil2 ADC
88	Injector Feedback Front	Scalar	8-bit ADC	1	1	0	Inj1 ADC
89	Injector Feedback Rear	Scalar	8-bit ADC	1	1	0	Inj2 ADC
90	TPS 10Bit	Scalar	10-bit ADC	2	1	0	TPS 10Bit
90	TPS Voltage	Scalar	Volt	2	0.004888	0	TPS Voltg.
92	Battery Feedback	Scalar	10-bit ADC	2	1	0	Batt. ADC
94	Engine Temperature	Scolar		1	1	0	
94	ETS Voltage	Scalar	Volt	1	0.019608	0	ETS Volta
95	Air Temperature Sensor	Scalar	8-bit ADC	1	1	0	
95	IAT Voltage	Scalar	Volt	1	0.019608	0	IAT Volta
96	Fuel Pump Feedback	Scalar	8-bit ADC	1	1	0	FP ADC
97	Cooling Fan Feedback	Scalar	8-bit ADC	1	1	0	Fan ADC
98	Fan Duty Cycle	Scalar	Percent	1	1	0	Fan Duty
99	Speed MPH	Scalar	mph	1	1	0	speed mph
101	Current Errors Byte 5	Bitfield		1	1	0	CDiao4
102	Recent Errors Byte 5	Bitfield		1	1	0	RDiag4
103	Stored Errors Byte 5	Bitfield		1	1	0	HDiag4
105	End of Text	Scalar		1	1	0	EOT
106	Checksum	Scalar		1	1	0	CheckS.
# ECM Tuning Notes for Buell DDFI and DDFI-2 2<sup>nd</sup> edition

### 21.2 DDFI-3

Offect	Namo	Type	Unite	Size	Eastor	Dolta	ECMSpy
Olisel		Cooler	Units	(bytes)	Factor	Della	
1	SUH	Scalar		1		0	SOH
2	SRU	Scalar		1		0	SRC
3		Scalar		1		0	DST
J		Scalar		1	1	0	Len
5		Scalar		1	1	0	EOH
6		Scalar		1	1	0	
	ACK	Scalar	Percent *	1		0	ACK
7	Load Front	Scalar	2.56	1	1	0	Load1
8	10 Millisecond Time	Scalar	Seconds	1	0.01	0	MilliSec
9	Seconds	Scalar	Seconds	2	1	0	Seconds
11	Engine Speed	Scalar	RPM	2	1	0	RPM
13	Spark Advance Front	Scalar	Degrees	2	0.0025	0	spark1
15	Spark Advance Rear	Scalar	Degrees	2	0.0025	0	spark2
17	Raw Table Fuel, Front	Scalar		2	1	0	veCurr1_RAW
17	Table Fuel, Front	Scalar	Milliseconds	2	0.00133	0	veCurr1
19	Raw Table Fuel, Rear	Scalar		2	1	0	veCurr2_RAW
19	Table Fuel, Rear	Scalar	Milliseconds	2	0.00133	0	veCurr2
21	Fuel Pulsewidth Front	Scalar	Milliseconds	2	0.00133	0	pw1
23	Fuel Pulsewidth Rear	Scalar	Milliseconds	2	0.00133	0	pw2
25	Throttle Position Degrees	Scalar	Degrees	2	0.1	0	TPD
27	Load Rear	Scalar	8-bit	1	1	0	Load2
28	Battery Voltage	Scalar	Volts	2	0.01	0	Batt. Voltg.
30	Engine Temperature	Scalar	Fahrenheit	2	0.18	-40	
30	Engine Temperature	Scalar		2	0.10	40	
	Air Temperature	Scalal	Degree C	2	0.1	-40	
32	Fahrenheit	Scalar	Fahrenheit	2	0.18	-40	MAT_F
32	Air Temperature	Scalar	Degree C	2	0.1	-40	MAT
34	O2 Sensor Rear	Scalar	10-bit ADC	2	1	0	O2 ADC
34	O2 Voltage Rear	Scalar	Volt	2	0.004888	0	02
36	Battery Voltage Correction	Scalar	Milliseconds	2	0.00133	0	Batt. Voltg. Cor
38	Engine Temp Correction	Scalar	Percent	2	0.1	0	WUE
40	Air Temp Correction	Scalar	Percent	2	0.1	0	IAT Corr.
42	Acceleration Correction	Scalar	Percent	2	0.1	0	Accel Corr.
44	Deceleration Correction	Scalar	Percent	2	0.1	0	Decel Corr.
46	MAP Front	Scalar	10-bit ADC	2	1	0	MAP1
46	WOT Correction	Scalar	Percent	2	0.1	0	WOT Corr.
48	Idle Correction	Scalar	Percent	2	0.1	0	Idle Corr.
48	MAP Rear	Scalar	10-bit ADC	2	1	0	MAP2
50	Open Loop Correction	Scalar	Percent	2	0.1	0	OL Corr.

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## ECM Tuning Notes for Buell DDFI and DDFI-2 $2^{nd}$ edition

Offset	Name	Туре	Unite	Size	Factor	Delta	ECMSpy
52		Sociar	Doroont	(bytes)			
54	FCO Correction	Scalar	Percent	2	0.1	0	
56		Diffield	Feiceni		0.1	0	EGO2 Coll.
57	Flags Byte 0	Dittield		1	1	0	Flags0
58	Flags Byte 1	Bitfield		1	1	0	Flags 2
59	Flags Byte 3	Bitfield		1	1	0	Flags2
59	Throttle Percentage	Scalar	8-bit	1	0 302157	0	
60		Scalar	8-bit	1	0.392137	0	Avg Baro
60	Abi Average IAC Live Status	Scalar	Steps	1	1	0	Avg. Daro.
60	Flags Byte /	Bitfield	Oleps	1	1	0	Flags/
60		Scalar	Percent	1	1	0	
61	Flags Byte 5	Bitfield	Tercent	1	1	0	Flags5
62	Flags Byte 6	Bitfield		1	1	0	Flags6
63	Air-Fuel Sensor Front	Scalar	10-bit ADC	2	1	0	
65	Air-Fuel Sensor Rear	Scalar		2	1	0	
65	Bank Angle Sensor	Scalar	10-bit ADC	2	1	0	BAS ADC
65	BAS Voltage	Scalar	Volt	2	0 004888	0	BAS Volta
67	Current Errors Byte 1	Bitfield	Voit	1	1	0	CDiad0
68	Current Errors Byte 2	Bitfield		1	1	0	CDiag1
69	Current Errors Byte 3	Bitfield		1	1	0	CDiag2
70	Current Errors Byte 4	Bitfield		1	1	0	CDiag3
71	Current Errors Byte 5	Bitfield		1	1	0	CDiag4
72	Current Errors Byte 6	Bitfield		1	1	0	CDiag5
73	Current Errors Byte 7	Bitfield		1	1	0	CDiag6
74	Current Errors Byte 8	Bitfield		1	1	0	CDiag7
75	Stored Errors Byte 1	Bitfield		1	1	0	HDiag0
76	Stored Errors Byte 2	Bitfield		1	1	0	HDiag1
77	Stored Errors Byte 3	Bitfield		1	1	0	HDiag2
78	Stored Errors Byte 4	Bitfield		1	1	0	HDiag3
79	Stored Errors Byte 5	Bitfield		1	1	0	HDiag4
80	Stored Errors Byte 6	Bitfield		1	1	0	HDiag5
81	Stored Errors Byte 7	Bitfield		1	1	0	HDiag6
82	Stored Errors Byte 8	Bitfield		1	1	0	HDiag7
83	Rides	Scalar	Rides	1	1	0	Rides
84	Digital Output 1	Bitfield		1	1	0	DOut1
85	Digital Input	Bitfield		1	1	0	Dln
86	Coil Feedback Front	Scalar	8-bit ADC	1	1	0	Coil1 ADC
87	Coil Feedback Rear	Scalar	8-bit ADC	1	1	0	Coil2 ADC
88	Injector Feedback Front	Scalar	8-bit ADC	1	1	0	Inj1 ADC
89	Injector Feedback Rear	Scalar	8-bit ADC	1	1	0	Inj2 ADC
90	TPS 10Bit	Scalar	10-bit ADC	2	1	0	TPS 10Bit
90	TPS Voltage	Scalar	Volt	2	0.004888	0	TPS Voltg.

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# ECM Tuning Notes for Buell DDFI and DDFI-2 2<sup>nd</sup> edition

0//	News	Turne	1 locks	Size	Fastan	Dalla	ECMSpy
Offset		Туре	Units	(bytes)	Factor	Delta	export name
92	Battery Feedback	Scalar	10-bit ADC	2	1	0	Batt. ADC
94	Sensor	Scalar	8-bit ADC	1	1	0	ETS ADC
94	ETS Voltage	Scalar	Volt	1	0.019608	0	ETS Voltg.
95	Air Temperature Sensor	Scalar	8-bit ADC	1	1	0	IAT ADC
95	IAT Voltage	Scalar	Volt	1	0.019608	0	IAT Voltg.
96	Fuel Pump Feedback	Scalar	8-bit ADC	1	1	0	FP ADC
97	Cooling Fan Feedback	Scalar	8-bit ADC	1	1	0	Fan ADC
98	Fan Duty Cycle	Scalar	Percent	1	1	0	Fan Duty
99	Speed KPH	Scalar	km/h	1	1	0	speed kph
99	Speed MPH	Scalar	mph	1	0.62137	0	speed mph
99	VSS	Scalar	Counts / Sample	1	1	0	VSS
100	Gear	Scalar		1	1	0	Gear
100	VSS RPM	Scalar	Counts / Sample	1	1	0	VSS RPM
101	Current Errors Byte 9	Bitfield		1	1	0	CDiag8
102	Current Errors Byte 10	Bitfield		1	1	0	CDiag9
103	Stored Errors Byte 9	Bitfield		1	1	0	HDiag8
104	Stored Errors Byte 10	Bitfield		1	1	0	HDiag9
105	Oil Temperature Sensor	Scalar	8-bit ADC	1	1	0	
105	Sidestand Feedback	Scalar	8-bit ADC	1	1	0	Sides, ADC
106	AFR Rear	Scalar	8-bit ADC	1	1	0	AFR2
106	Catalyst O2 Sensor	Scalar	8-bit ADC	1	1	0	Cat. O2 ADC
107	Engine Temp Sensor	Scalar	8-bit ADC	1	1	0	ETS1 ADC
109	AFR Front	Scalar	8-bit ADC	1	1	0	AFR1
110	O2 Sensor Front	Scalar	8-bit ADC	1	1	0	O21 ADC
110	O2 Voltage Front	Scalar	Volt	1	0.019608	0	O21
111	Baro Sensor	Scalar	8-bit ADC	1	1	0	Baro ADC
112	MAP Sensor Rear	Scalar	8-bit ADC	1	1	0	MAP2 ADC
113	Spare Feedback	Scalar	8-bit ADC	1	1	0	Spare ADC
114	Switched Ignition Feedback	Scalar	8-bit ADC	1	1	0	Ign. ADC
115	Digital Out 2	Bitfield		1	1	0	DOut2
116	Digital Out 2 Feedback	Bitfield		1	1	0	DOut2 Feedb.
117	Digital Out 2 Current Errors	Bitfield		1	1	0	CADiag
118	Digital Output 2 Recent Errors	Bitfield		1	1	0	RADiag
119	IAC RPM Setpoint	Scalar	RPM	1	10	0	IAC Setp.
120	IAC Position	Scalar	Steps	1	1	0	IAC Pos.
121	MAP Front	Scalar		1	1	0	MAP1
122	MAP Rear	Scalar		1	1	0	MAP2
123	ABP	Scalar	kPa (typical)	1	1	0	ABP
124	FP Duty Cycle	Scalar	Percent	1	1	0	FP Duty
125	FP Setpoint	Scalar	PSI	1	1	0	FP Setp.

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## ECM Tuning Notes for Buell DDFI and DDFI-2 $2^{nd}$ edition

Offset	Name	Type	Units	Size (bytes)	Factor	Delta	ECMSpy export name
126		Seclar		(5)(00)	0.5	Donta	
120	Fuel Plessule	Scalar	P31	- 1	0.5	0	ГР
127	FP Correction	Scalar	Percent	1	1	0	FP Corr.
128	AFV Front	Scalar	Percent	2	0.1	0	AFV1
130	EGO Correction Front	Scalar	Percent	2	0.1	0	EGO1 Corr.
132	Stored Errors Byte 11	Bitfield		1	1	0	HDiag10
133	End of Text	Scalar		1	1	0	EOT
134	Checksum	Scalar		1	1	0	CheckS.